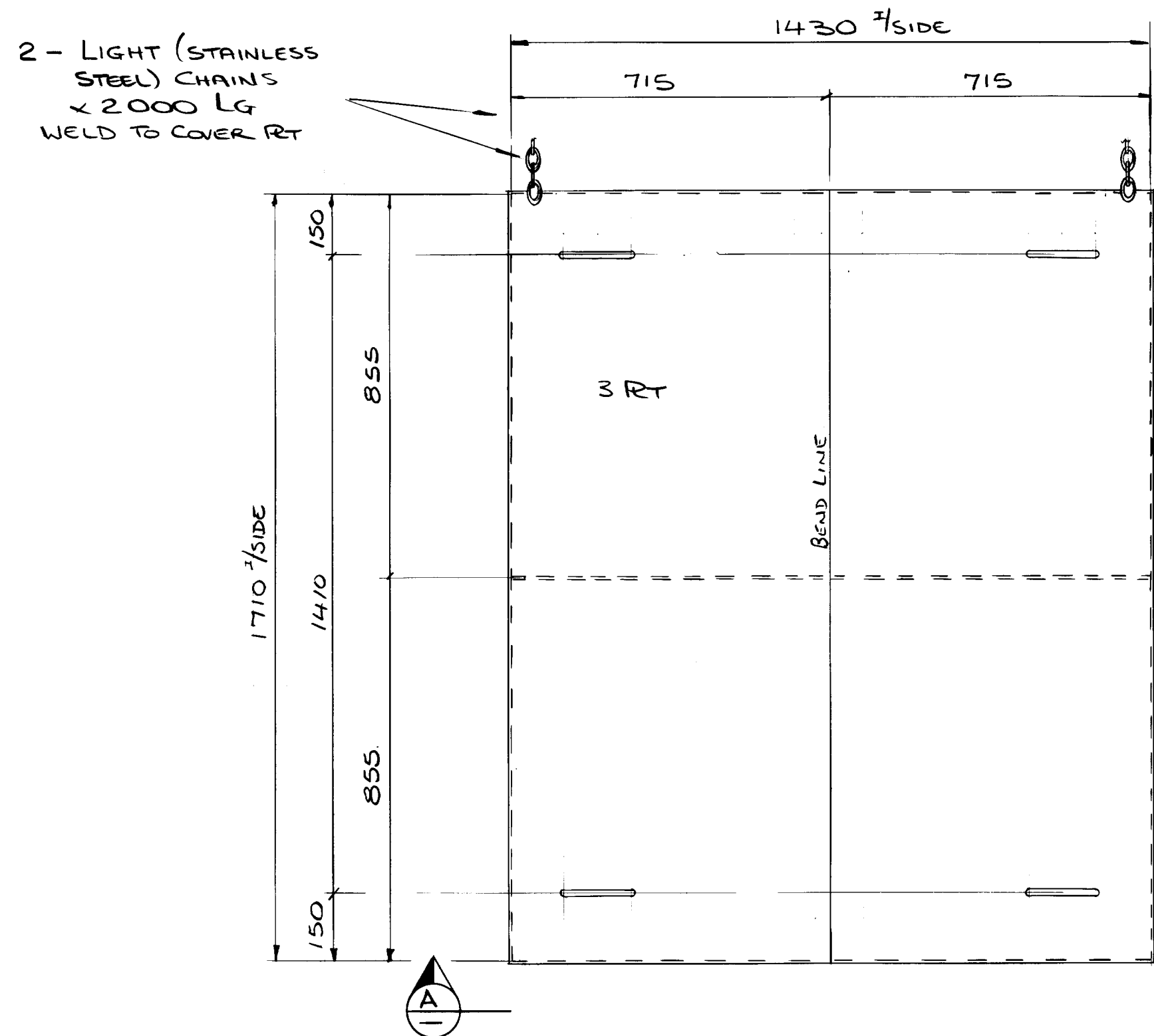
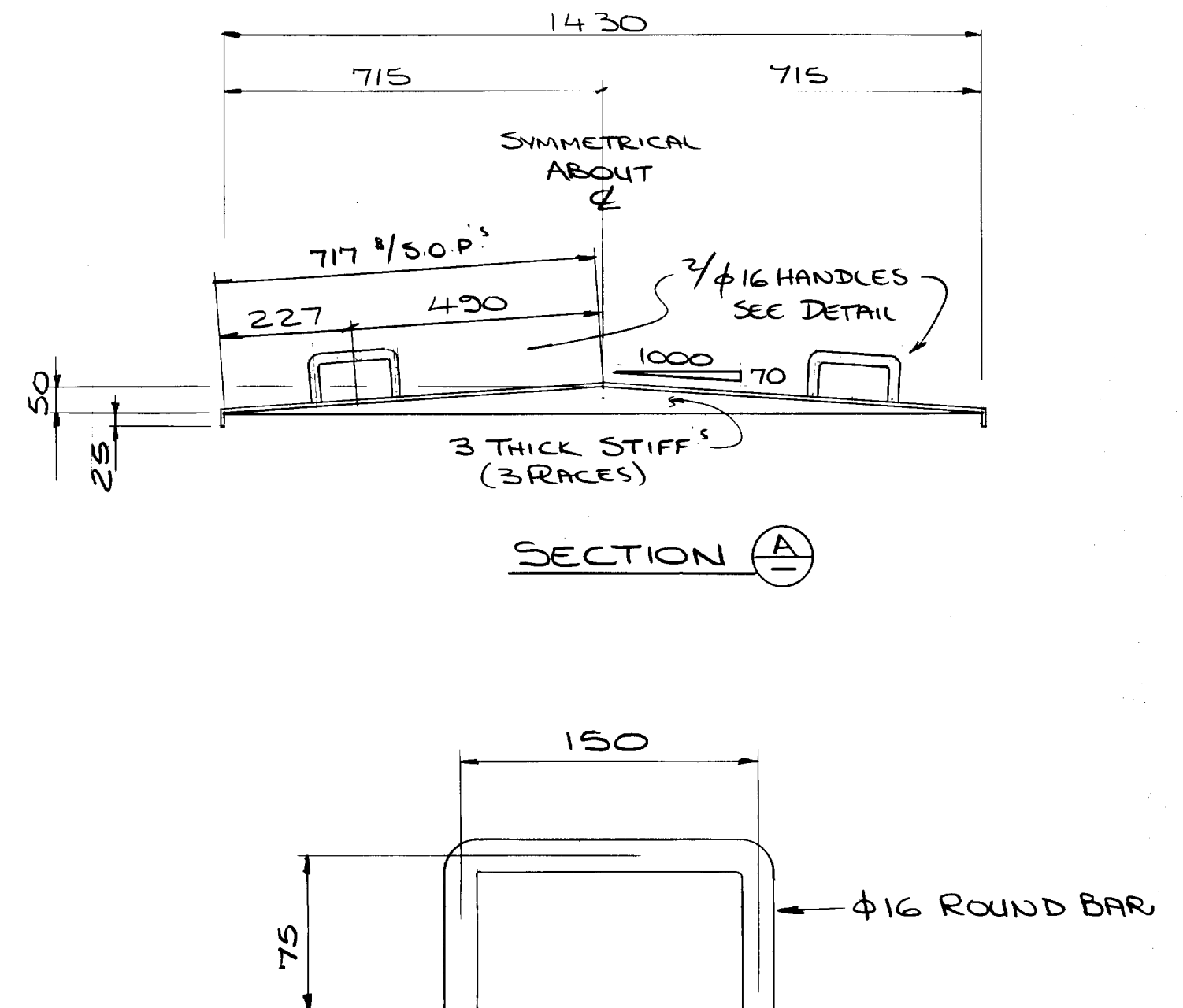




ONE COVER PLATE REQ^d AS DRAWN MK^d 'U3-CP'
(OVER H3 CONVEYOR)



GENERAL NOTES (APPLICABLE UNLESS OTHERWISE SPECIFIED)										2. WELDING										3. BOLTS										4. HOLE DIAMETERS										5. BOLTS										6. PLATEWORK										7. MARKING AND ERECTION MARKING										8. PROTECTION										9. PAINTING METHOD									
1. GENERAL CONSTRUCTION STEELWORK AND PLATEWORK TO BE GENERALLY OF SHOP WELDED AND SITE BOLTED CONSTRUCTION.										ALL WELDING TO BE CARRIED OUT IN ACCORDANCE WITH S.A.B.S. 044 WELDING TO BE CONT FILLET WELD										ALL STRUCTURAL BOLTS TO BE IN ACCORDANCE WITH S.A.B.S. 135 - GRADE 4.8 UNLESS OTHERWISE SPECIFIED.										ALL HOLES DIAMETER BOLTS GRADE										THESE, ALL MECHANICAL BOLTS, NUTS AND WASHERS AS SPECIFIED ON THE BOLT SCHEDULES										FOR PAINTING METHOD ALL ITEMS TO BE MARKED WITH DRAWING NUMBER, ITEM NUMBER AND RING MARKS MINIMUM LETTER HEIGHT 50mm PLUS COLOUR BAND																																							
2. MATERIALS AND WORKMANSHIP ALL STRUCTURAL STEEL TO BE IN ACCORDANCE WITH S.A.B.S. 1431 - GRADE 300W AND WORKMANSHIP TO COMPLY WITH S.A.B.S. 1200 (SECTION H)										ALL PLATE THICKNESS NOT NOTED EX 2 mm THICK (EG. GUSSETS, STIFFENERS, ETC.)										FABRICATOR TO SUPPLY ALL NECESSARY STRUCTURAL BOLTS, NUTS AND WASHERS FOR SITE ASSEMBLY AND ERECTION. IN ADDITION TO										ALL PLATEWORK EX 3 mm THICK PLATE										ALL PLATEWORK DRILLED DIA FOR M										ALL LINES EX 3 mm THICK PLATE										PROTECTION TO BE CARRIED OUT IN ACCORDANCE WITH THE CONTRACT SPECIFICATION.										FOR HARD STAMPING METHOD STEELWORK TO BE HARD STAMPED WITH DRG. No. AND ITEM No. MINIMUM LETTER AND NUMBER HEIGHT 20 mm.																			

ESTIMATED MASS										PROFESSIONAL ENGINEER										CUSTOMER									
MASS = 67 Kg										SIGNATURE: [Signature] DATE: 15/1/95										PORTNET									
OSBORN MMD ACCEPTS NO RESPONSIBILITY FOR THE ACCURACY OF THIS ESTIMATED FIGURE.										THIS DRAWING IS THE PROPERTY OF OSBORN MMD. THE INFORMATION IT CONTAINS IS CONFIDENTIAL AND AS SUCH IS NOT TO BE COPIED OR USED FOR ANY PURPOSE WITHOUT PRIOR WRITTEN CONSENT BEING OBTAINED FROM THE OWNERS.										PROJECT: A-H CONVEYOR LINK - RICHARDS BAY									
																				U3 CONV 1350 WIDE BELT									
																				DETAILS OF COVER PLATE FOR LOWER SECTION OF CHUTE ABOVE CONV H3									
																				PORTNET NO HED1032/162									
																				DRAWING NUMBER: C1 R0052103 H071									

SITE BOLT LOCATION LIST GRADE										REFERENCE DRAWINGS										REVISION										BY DATE CHK.									
1040 LOWER SECTIONS OF CHUTE (U3)										1040 LOWER SECTIONS OF CHUTE (U3)										1040 LOWER SECTIONS OF CHUTE (U3)										1040 LOWER SECTIONS OF CHUTE (U3)									
3004 LAYOUT OF MOVING HEAD										3004 LAYOUT OF MOVING HEAD										3004 LAYOUT OF MOVING HEAD										3004 LAYOUT OF MOVING HEAD									