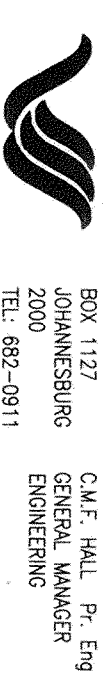


DRG No A12210

NOTES

- # NOTES
- 1.) ALL STRUCTURAL SECTIONS SHALL BE TO SABS 1431 GRADE 300 WA AND SHALL BE SHOP WELDED AND SITE BOLTED.
 - 2.) FIXINGS TO THE CONCRETE SHALL BE STAINLESS STEEL "RAW BOLTS" OR AN APPROVED EQUIVALENT. ALL OTHER NUTS AND BOLTS SHALL BE HOT-DIP GALVANISED.
 - 3.) WELDING SHALL COMPLY WITH SABS 044 PARTS 1 AND 2 AND SHALL BE CONTINUOUS, FREE FROM PINHOLES AND WELD SLAG. STITCH AND SPOT WELDING IS NOT PERMITTED ON ARTICLES TO BE GALVANISED.
 - 4.) ALL STEELWORK SHALL BE SHOT OR SANDBLASTED TO PROVIDE A DEGREE OF CLEANLINESS EQUIVALENT TO SA 2½ OF SWEDISH STANDARDS SIS 05-5900 1967 AND SHALL BE INSPECTED BY RAND WATER BEFORE GALVANISING WHICH SHALL BE CARRIED OUT BY A SABS MARK HOLDER, AND SHALL BE CERTIFIED BY THE GALVANISER AS COMPLYING WITH SABS 763 (HEAVY DUTY).
 - 5.) ALL PARTS TO BE CLEARLY MARKED FOR ERECTION PURPOSES.
 - 6.) DIMENSIONS ARE SHOWN FOR TENDER PURPOSES. THE CONTRACTOR IS RESPONSIBLE FOR MEASURING UP ON SITE PRIOR TO MANUFACTURE.
 - 7.) THE CONTRACTOR SHALL PREPARE AND SUBMIT FOR APPROVAL ALL DETAILED DRAWINGS NECESSARY FOR MANUFACTURE.
 - 8.) THE CONTRACTOR SHALL ALLOW FOR DIAMOND TIPPED CORE DRILLING IN THE STEEL REINFORCED CONCRETE STRUCTURES FOR ALL FIXINGS.

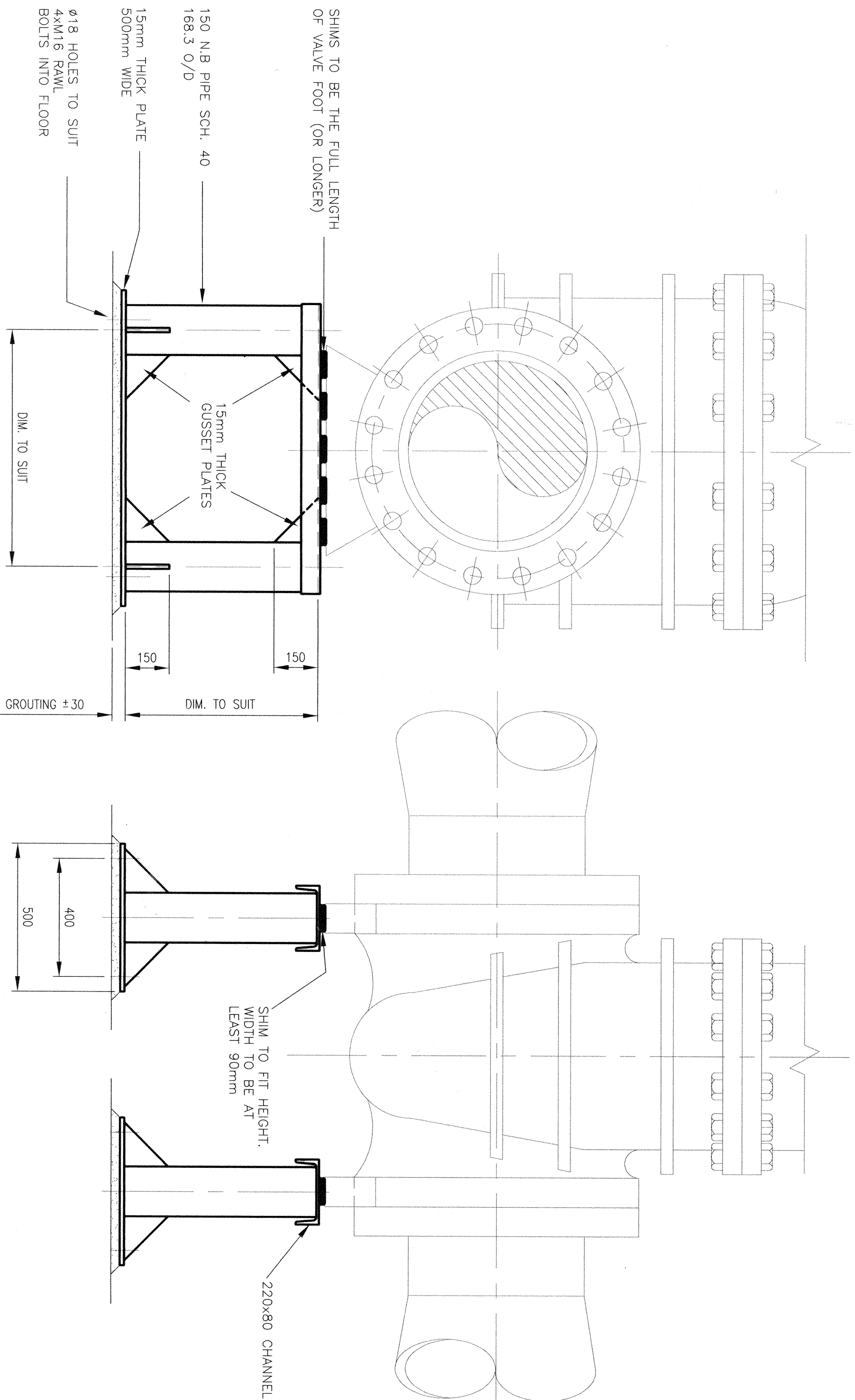
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BRAND WATER

JOB No	_____	CHECKED	<i>12/12/10</i>
CONTRACT No	_____	SECTION HEAD	<i>12/12/10</i>
SCHEME	_____	APPROVED	<i>12/12/10</i>
DRAWN BY	DON	CAPACITY	<i>CEI</i>
DATE	13-03-99	DATE	<i>20/10/1999</i>

STANDARDS
VALVE SUPPORT
TYPICAL VALVE
SUPPORT DETAIL

SCALE 1:10								WKS		DOC. TYPE		S
STATION												
R/W		O	O	O	G	T				D	M	D
DRG No A12210												
REVISION												A



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FRONT VIEW

SCALE 1:10

SIDE VIEW