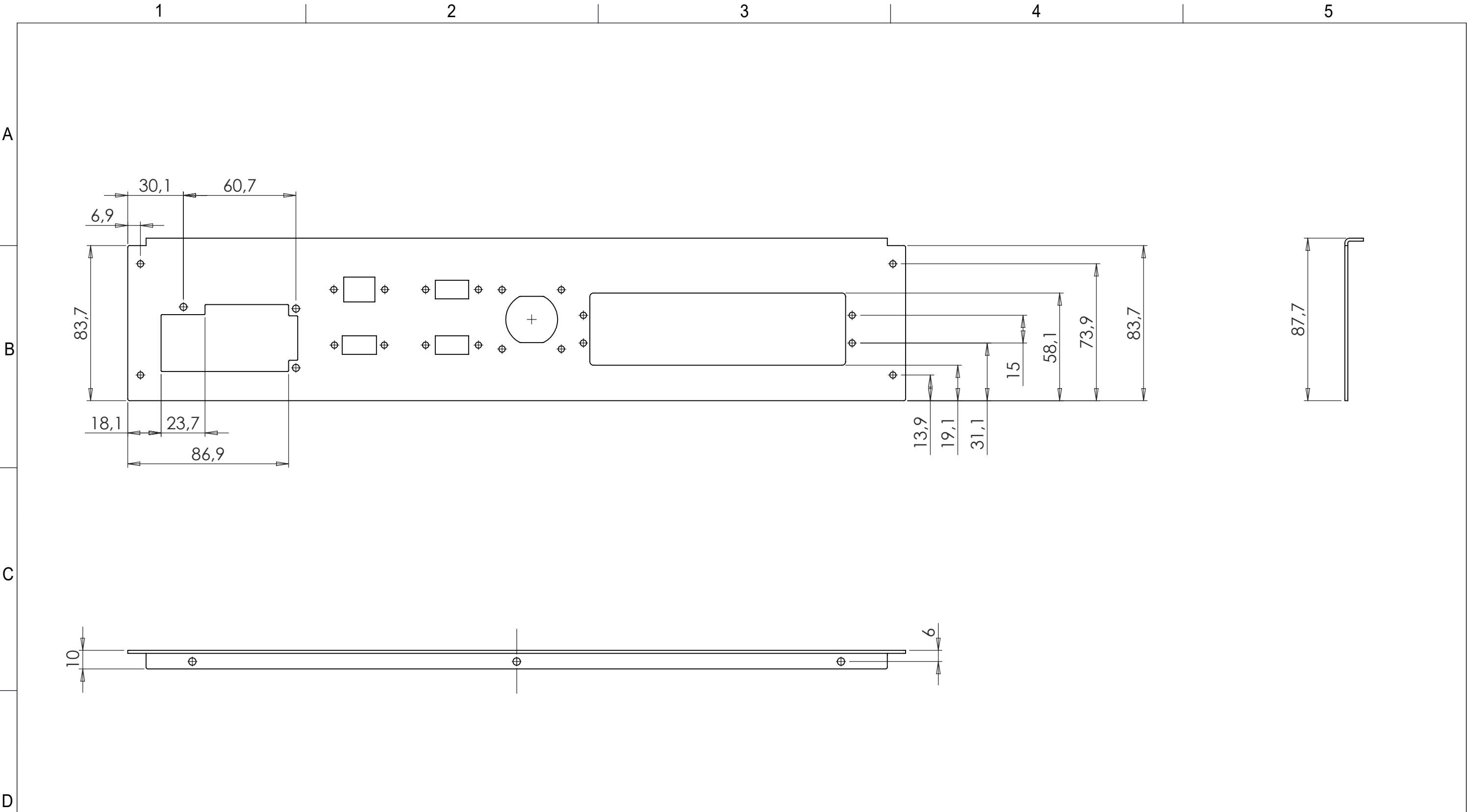
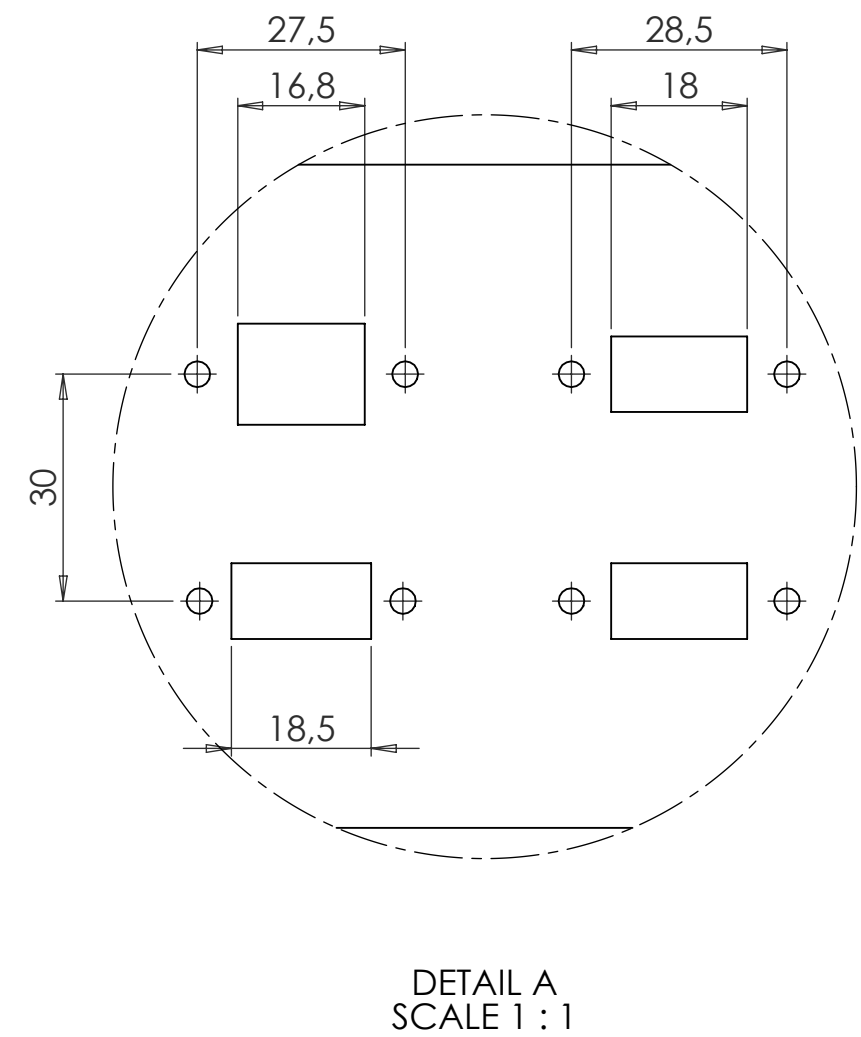
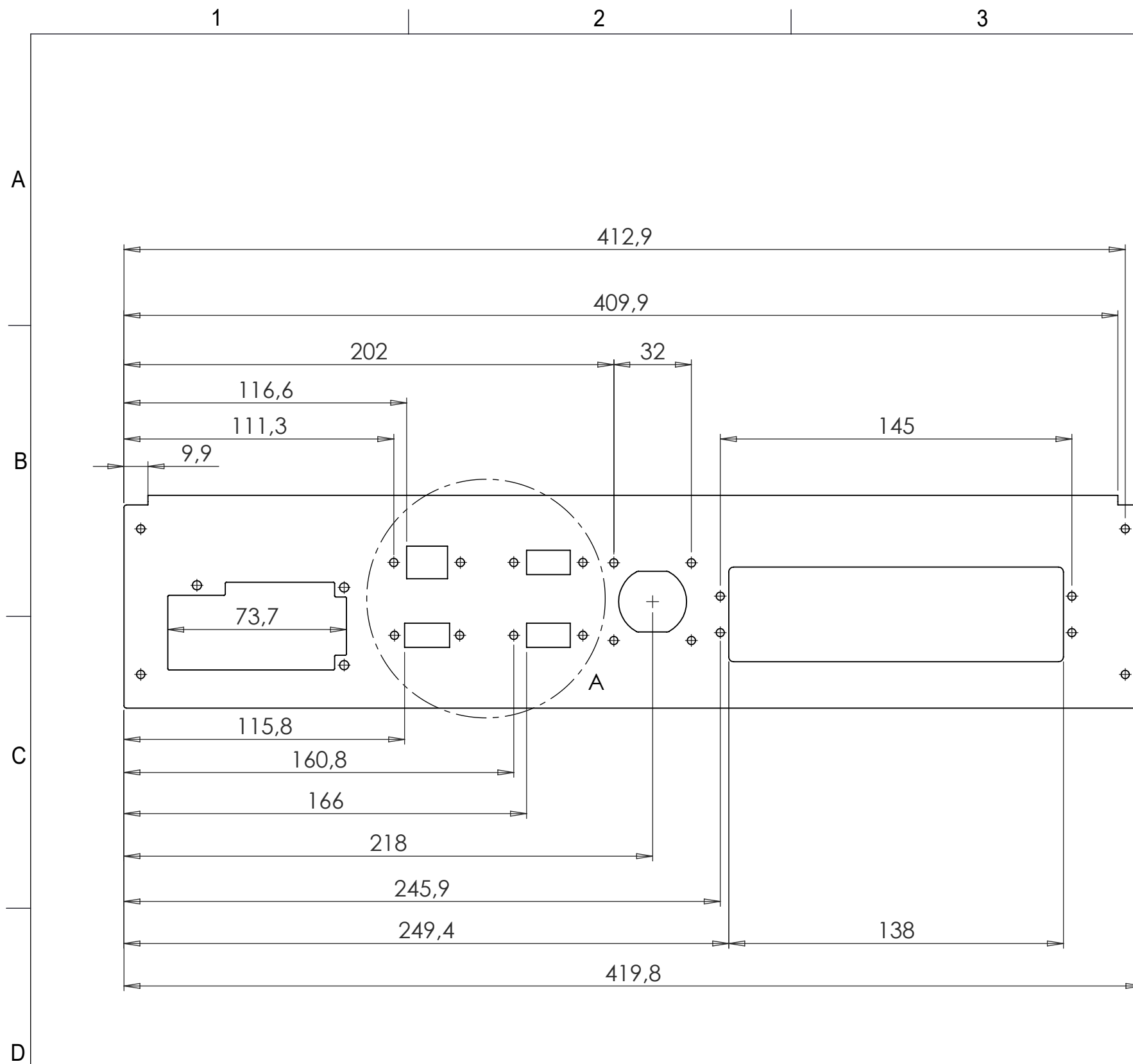


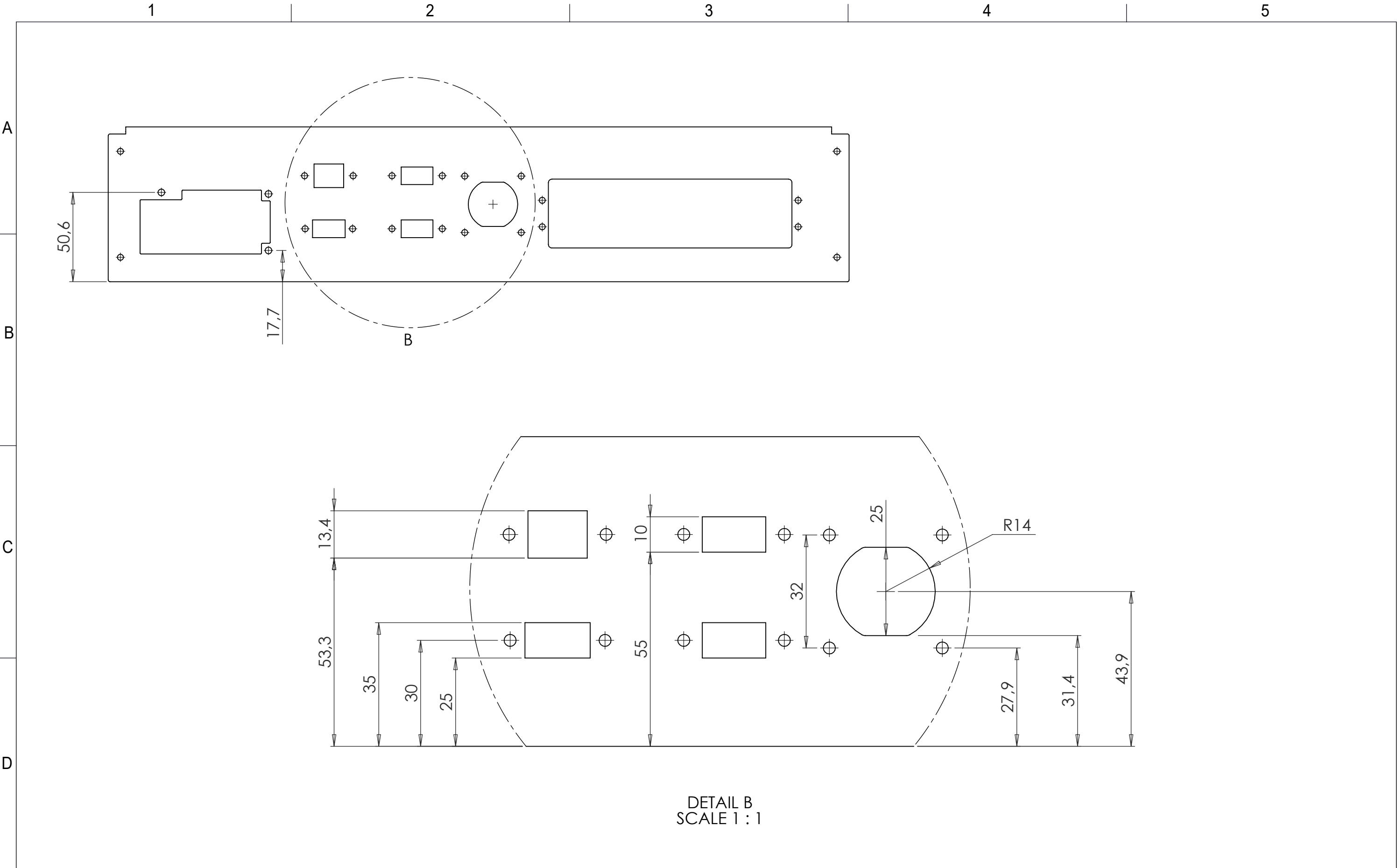


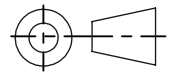
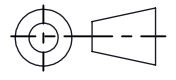
- NOTES:
- 1. PART TO BE FREE OF SCRATCH MARKS AND INDENTATIONS
 - 2. ASSOCIATED DXF FILE R4000-0004_1_1.DXF (FOR INFORMATION ONLY)

MATERIAL	ALUMINIUM GRADE 1050 H14		DRAWN	STRESS	APPROVED	QA	ECR	 National Research Foundation  South African Radio Astronomy Observatory	DESCRIPTION CHASSIS BACK PANEL		
STOCK SIZE	SHEET, 1.6 mm THICK		TJM	N/R	JL	JC	N/A				
DEBURR	REMOVE BURRS AND SHARP EDGES TO 0.5 mm MAX		06 Nov 2025		11 Nov 2025	20 Nov 2025					
SURFACE TREATMENT	NONE		STATUS: RELEASED			A3	 DIMENSIONS IN MM	IDENTIFIER R4000-0004	DESIGN VERSION	DRAWING REVISION	
TOLERANCE	GENERAL TO ISO 2768 CLASS mH - U.O.S.	DRAWING STANDARD: BS 8888:2013	SCALE 1:2		SHEET 1 OF 4				1	1	



MATERIAL	ALUMINIUM GRADE 1050 H14		DRAWN	STRESS	APPROVED	QA	ECR		DESCRIPTION CHASSIS BACK PANEL		
STOCK SIZE	SHEET, 1.6 mm THICK		TJM	N/R	JL	JC	N/A				
DEBURR	REMOVE BURRS AND SHARP EDGES TO 0.5 mm MAX		06 Nov 2025		11 Nov 2025	20 Nov 2025					
SURFACE TREATMENT	NONE		STATUS: RELEASED			A3		 DIMENSIONS IN MM	IDENTIFIER R4000-0004	DESIGN VERSION	DRAWING REVISION
TOLERANCE	GENERAL TO ISO 2768 CLASS mH - U.O.S.	DRAWING STANDARD: BS 8888:2013	SCALE 1:2		SHEET 2 OF 4					1	1



MATERIAL	ALUMINIUM GRADE 1050 H14		DRAWN	STRESS	APPROVED	QA	ECR		DESCRIPTION CHASSIS BACK PANEL		
STOCK SIZE	SHEET, 1.6 mm THICK		TJM	N/R	JL	JC	N/A				
DEBURR	REMOVE BURRS AND SHARP EDGES TO 0.5 mm MAX		06 Nov 2025		11 Nov 2025	20 Nov 2025					
SURFACE TREATMENT	NONE		STATUS: RELEASED			A3			IDENTIFIER R4000-0004	DESIGN VERSION	DRAWING REVISION
TOLERANCE	GENERAL TO ISO 2768 CLASS mH - U.O.S.	DRAWING STANDARD: BS 8888:2013	SCALE 1:2		SHEET 3 OF 4					1	1

1

2

3

4

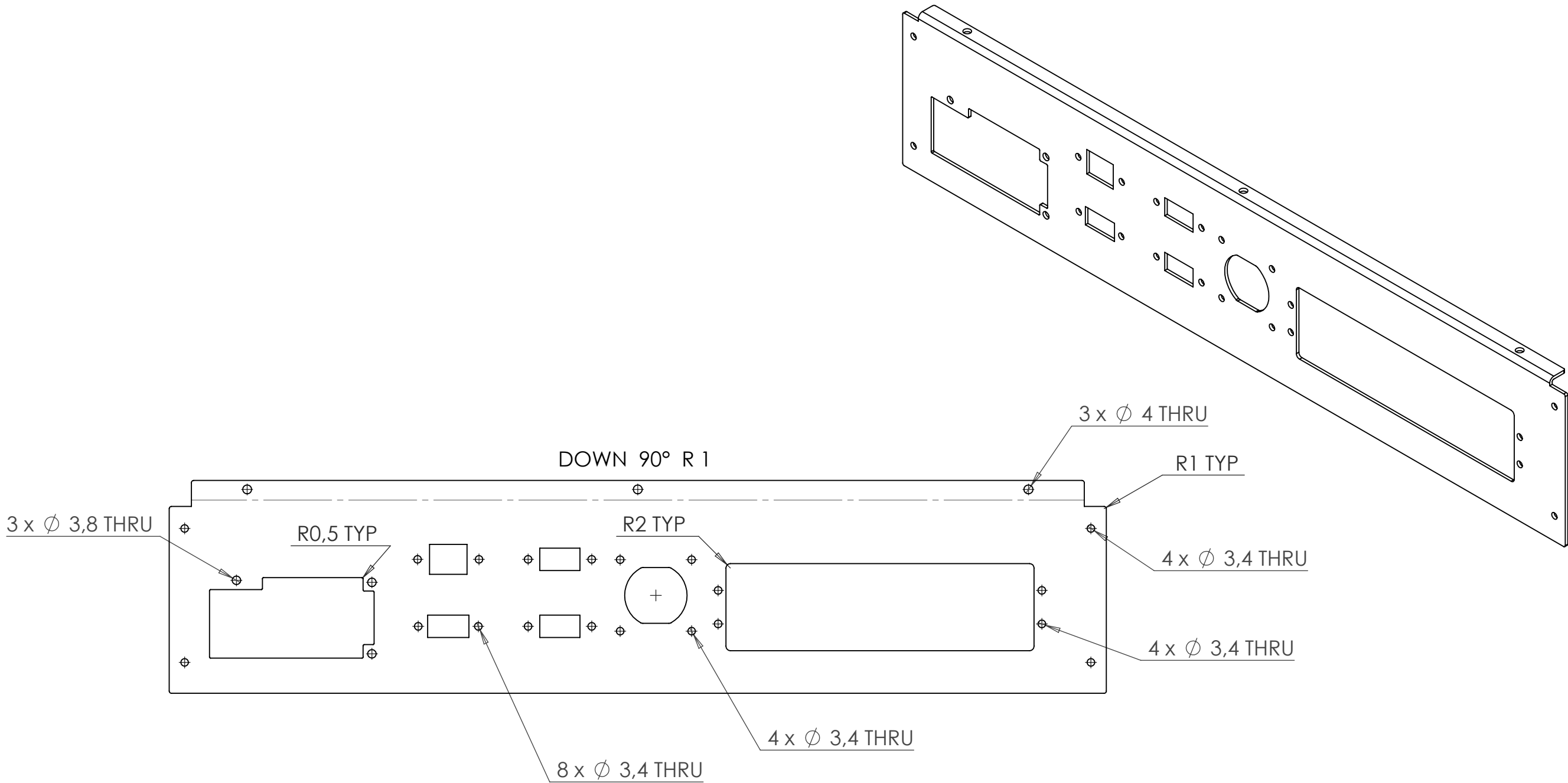
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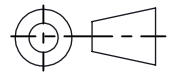
B

C

D



BLANK SIZE. SCALE 1:2
(FLAT PATTERN FOR INFORMATION ONLY)

MATERIAL	ALUMINIUM GRADE 1050 H14		DRAWN	STRESS	APPROVED	QA	ECR		DESCRIPTION CHASSIS BACK PANEL		
STOCK SIZE	SHEET, 1.6 mm THICK		TJM	N/R	JL	JC	N/A				
DEBURR	REMOVE BURRS AND SHARP EDGES TO 0.5 mm MAX		06 Nov 2025		11 Nov 2025	20 Nov 2025					
SURFACE TREATMENT	NONE		STATUS: RELEASED			A3		IDENTIFIER R4000-0004	DESIGN VERSION	DRAWING REVISION	
TOLERANCE	GENERAL TO ISO 2768 CLASS mH - U.O.S.	DRAWING STANDARD: BS 8888:2013	SCALE 1:2		SHEET 4 OF 4				1	1	