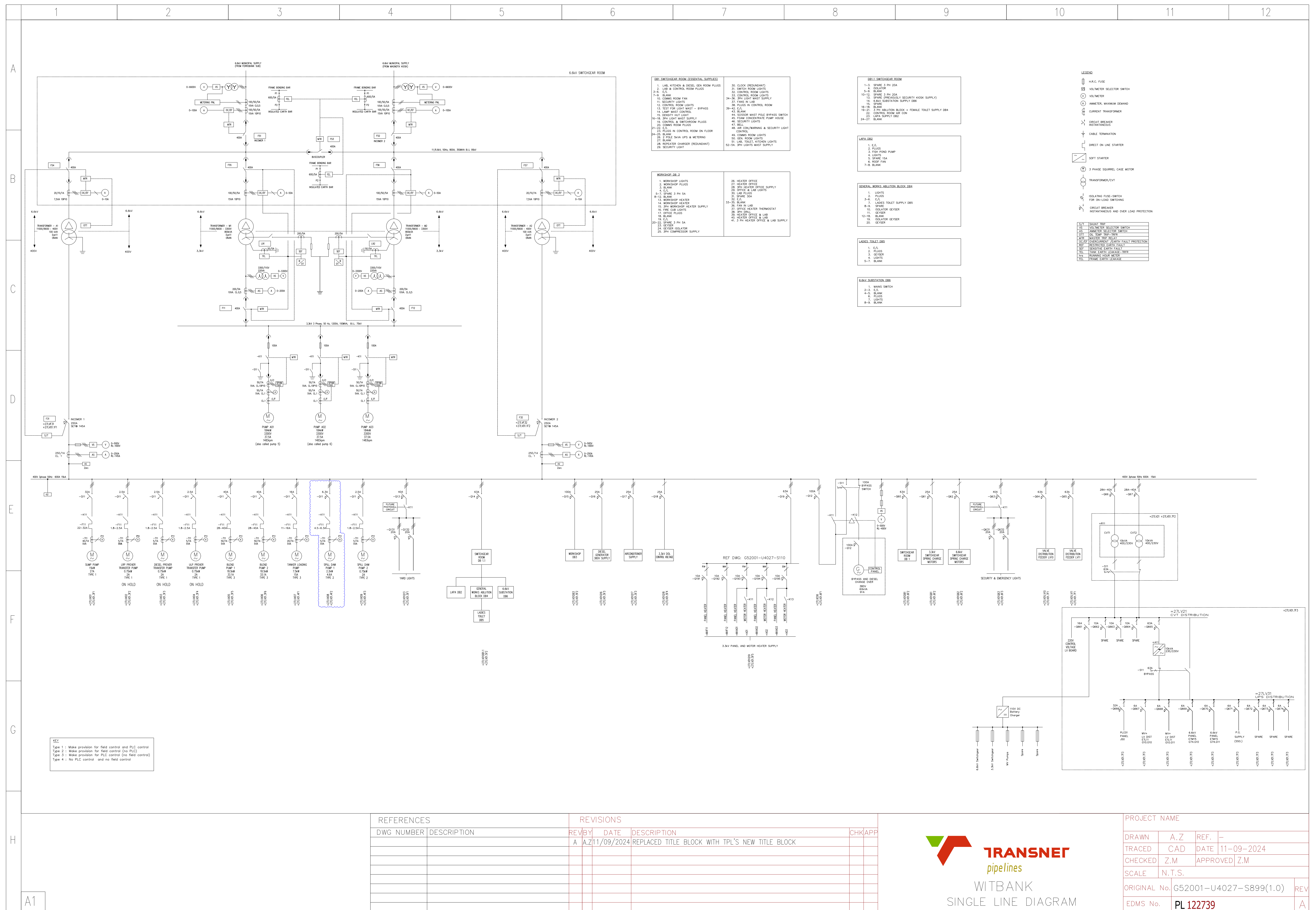
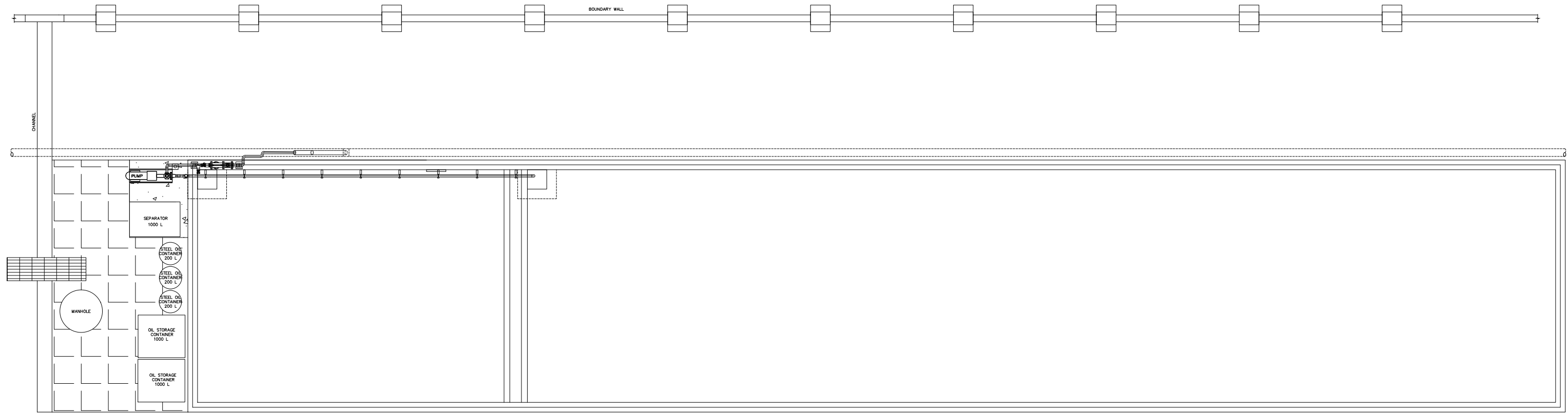


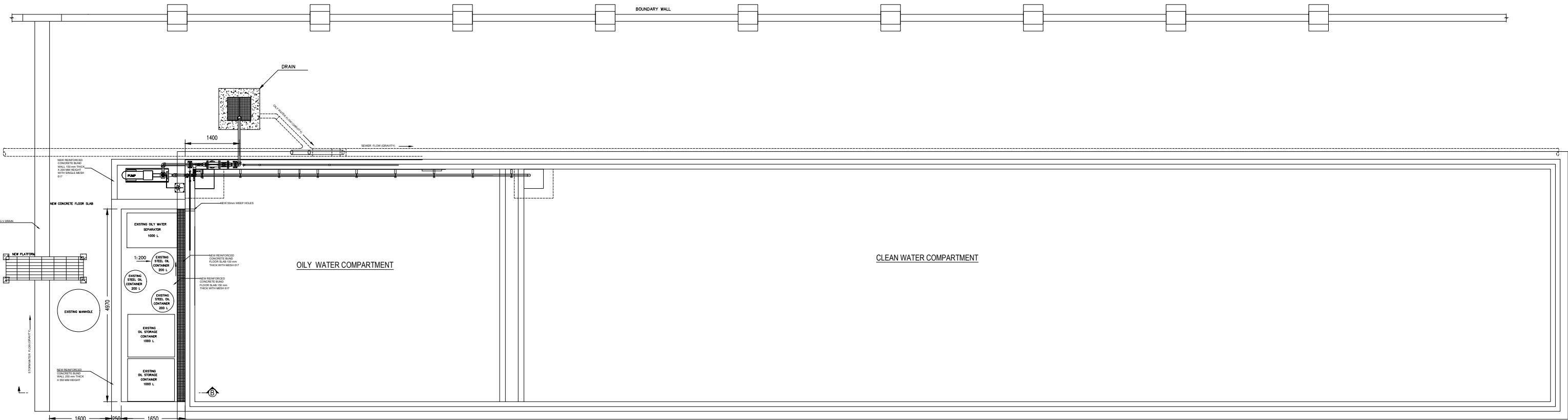


GENERAL NOTES :

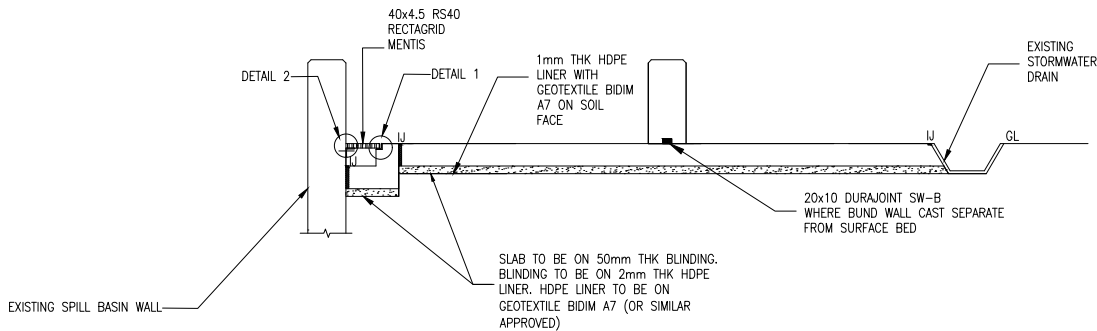
1. CONCRETE MATERIALS SHALL CONFORM TO SANS 10100 PART 2.
2. ALL BUILDING WORKS TO BE IN ACCORDANCE WITH CONSTRUCTION SPECIFICATION
3. ALL CONCRETE WORK TO BE IN ACCORDANCE TO SANS 2001
10. ALL MEASUREMENTS ARE IN MILLIMETRES
11. CONCRETE SLAB STRENGTH IS 30MPa
12. BLINDING STRENGTH IS 15 MPa
15. INSITU GROUND MUST BE COMPACTED TO 95% MOD AASHTO. IF DENSITY CANNOT BE ATTAINED THE INSITU MATERIAL MUST BE REMOVED TO A DEPTH OF 300mm AND REPLACED WITH SELECTED FILL
8. ALL MEASUREMENTS TO BE VERIFIED ON SITE PRIOR TO CONSTRUCTION



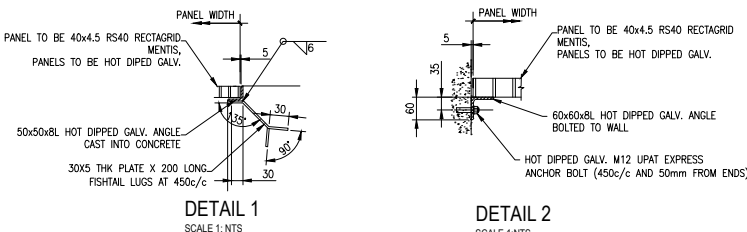
CURRENT SPILL BASIN WATER CONNECTION TO SEWER
SCALE 1:100



SPILL BASIN WATER CONNECTION TO SEWER PROPOSAL
SCALE 1:100

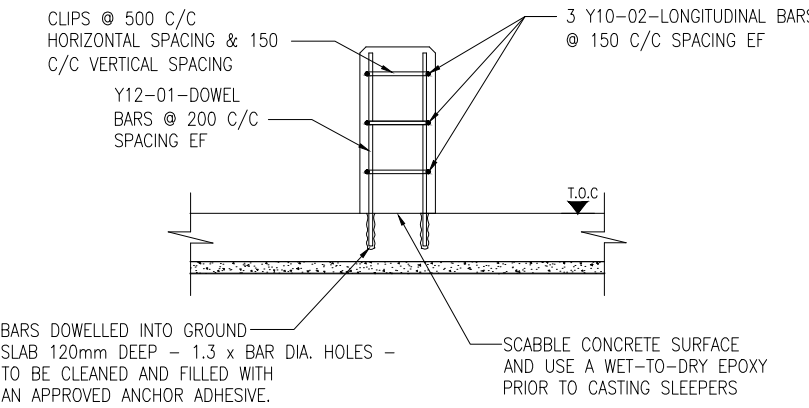


SECTION A
SCALE 1:50



DETAIL 1
SCALE 1:NTS

DETAIL 2
SCALE 1:NTS



REINFORCEMENT DETAILS BUND WALL
SCALE 1:25

REVISIONS

AH	02-03-2017	



WIR SPILL BASIN
SPILL BASIN CONNECTION TO SEWER LAYOUT

PROJECT NAME

WIR SPILL BASIN

DRAWN K.N. REF. REF

TRACED CAD DATE 04-07-2023

CHECKED APPROVED

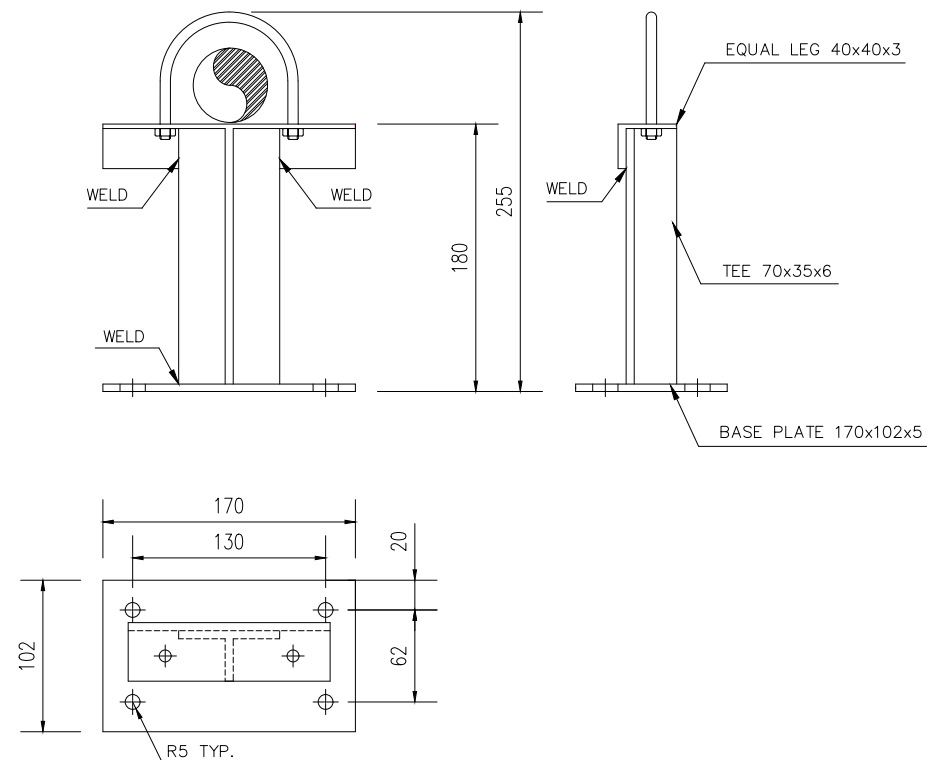
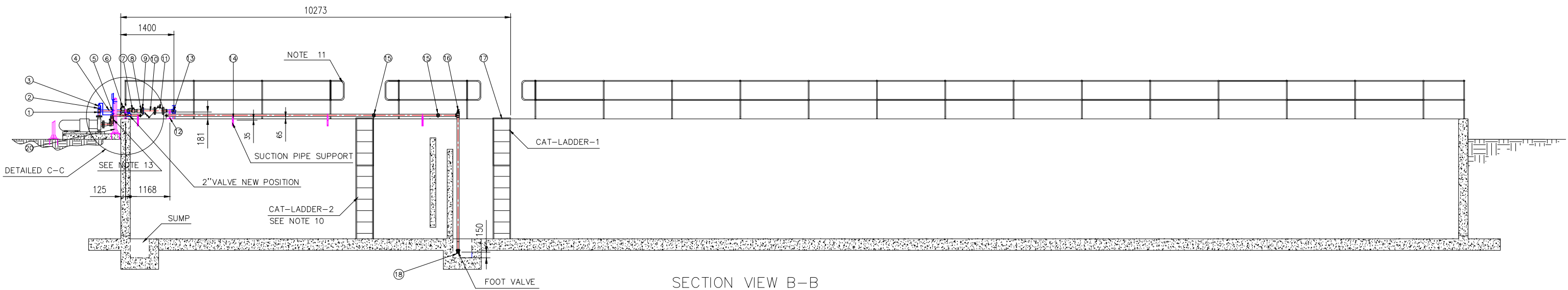
SCALE 1:1

DRAWING No.

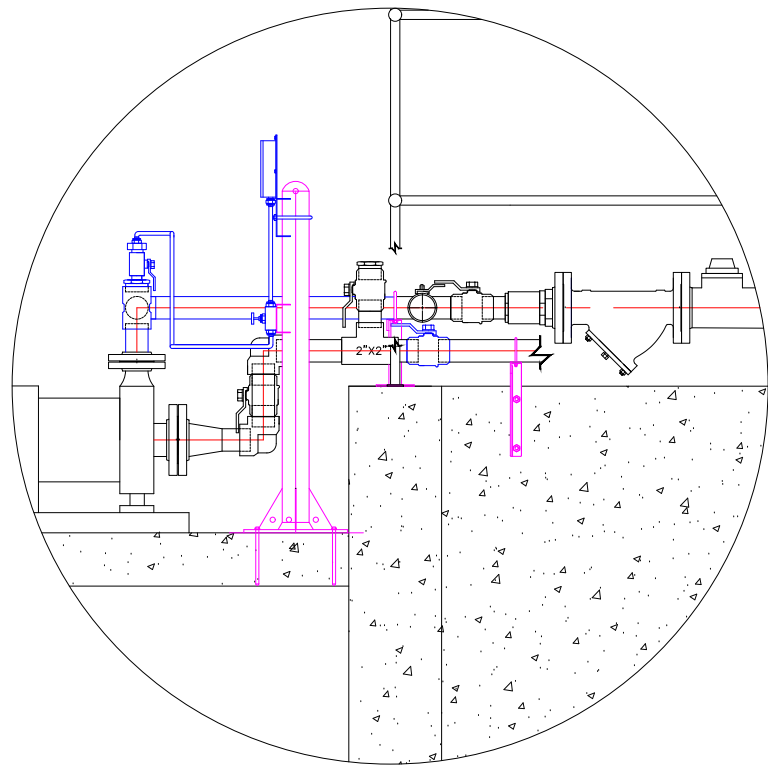
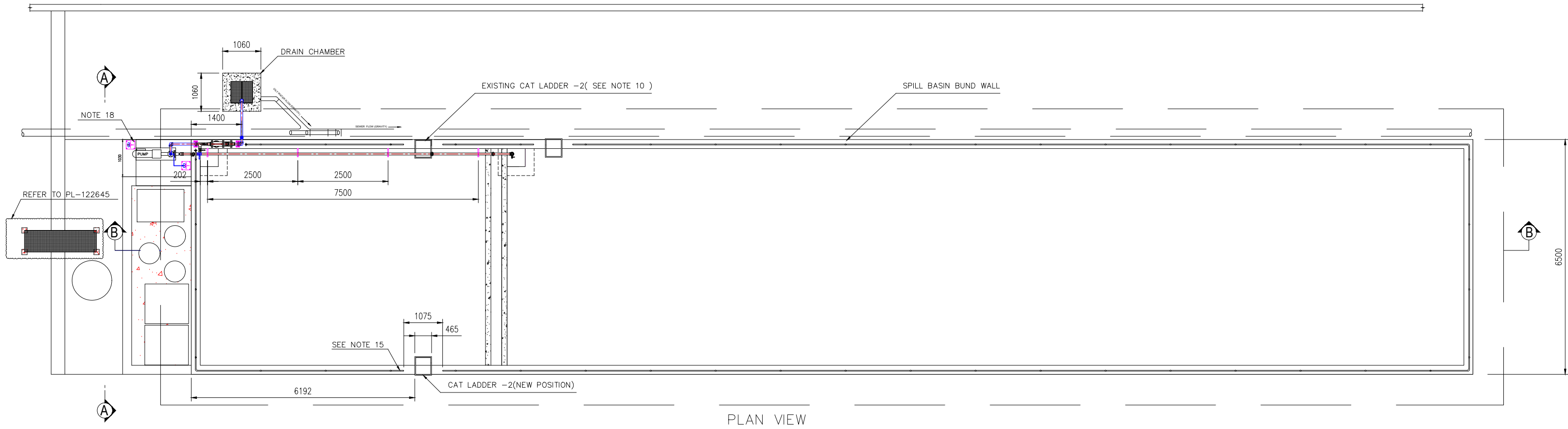
PL 122645 SHEET 2

REV

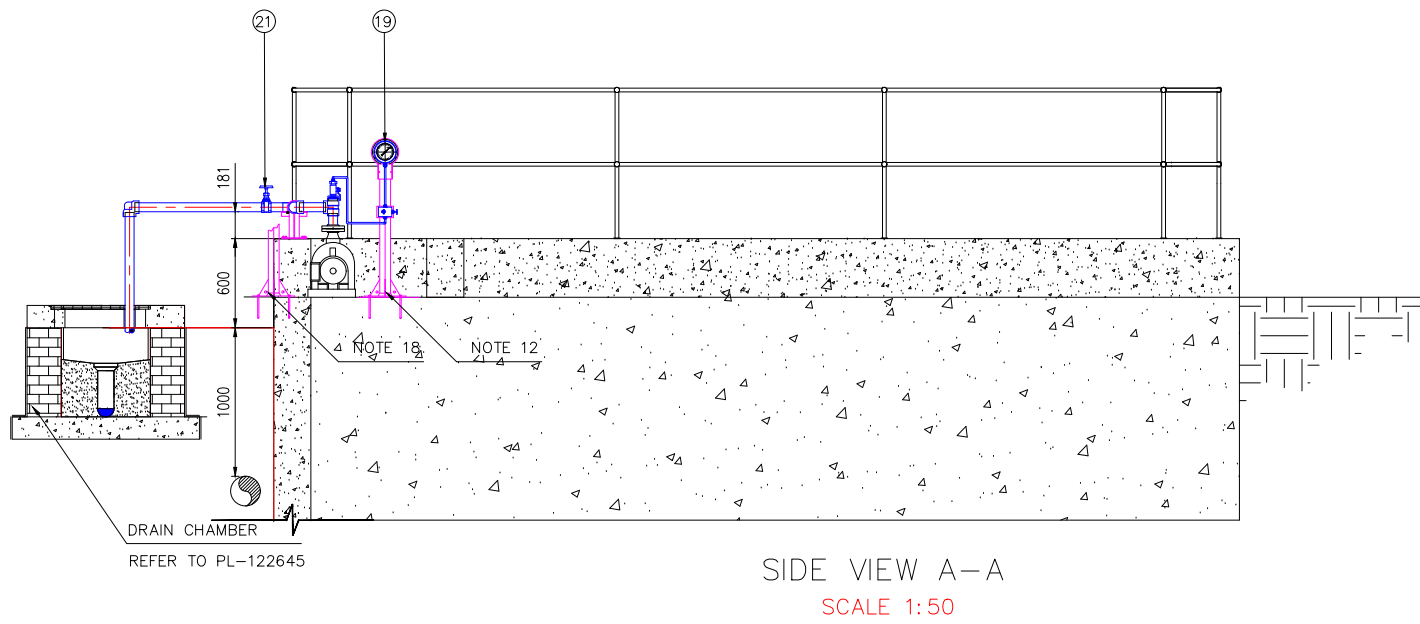
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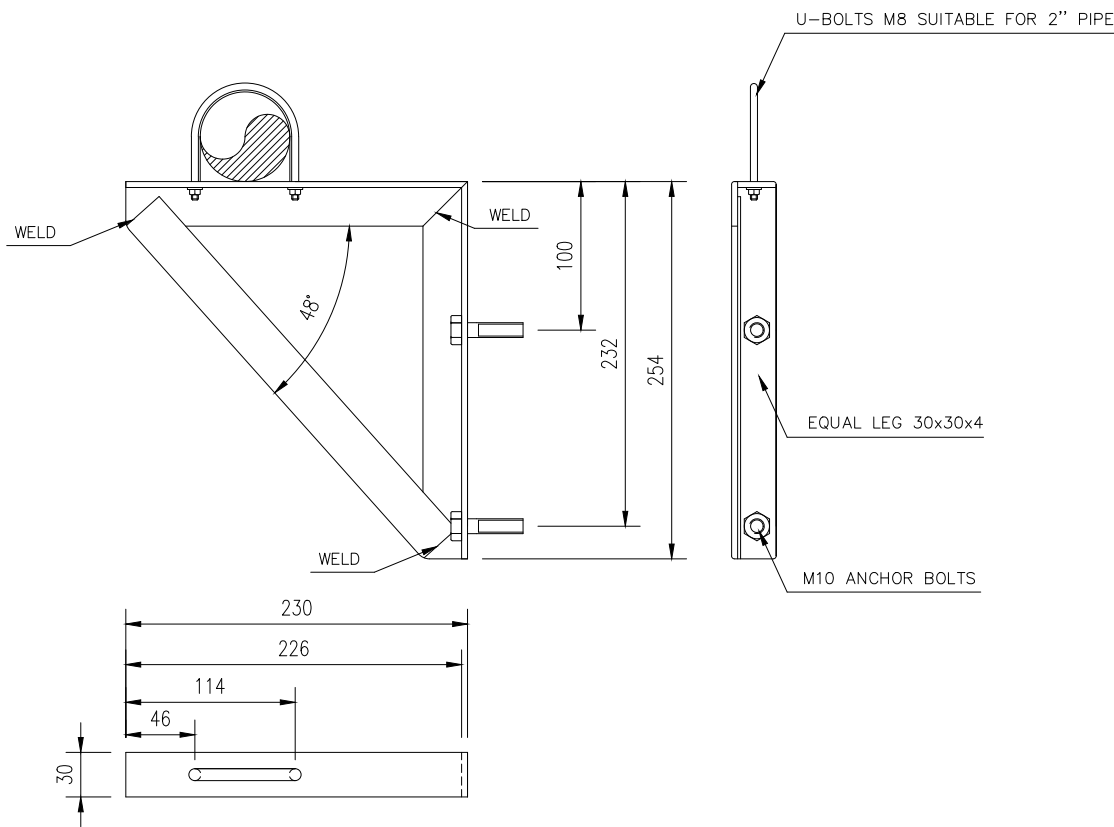
ITEM 12: CLAMPED STANCHION PIPE SUPPORT DETAILED DRAWING
SCALE 1:5



DETAILED C-C
SCALE 1:20



SIDE VIEW A-A
SCALE 1:50



ITEM 14: PIPE SUPPORT DETAILED DRAWING
SCALE 1:5

- NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETERS.
 2. REMOVE ALL SHARP EDGES.
 3. ANCHOR BOLTS TO BE USED ON PIPE SUPPORTS MOUNTING.
 4. MATERIAL TO BE CARBON STEEL UNLESS SPECIFIED.
 5. ALL PIPING, PIPE SUPPORTS TO BE GALVANIZED AS PER ASTM A123.
 6. ALL THREADED FITTING SHALL BE CLASS 3000 AS PER PIPING MATERIAL CLASSES SPECIFICATION_01 (TRANSNET PIPELINES).
 7. M10 ANCHOR BOLTS TO BE USED ON ALL PIPE SUPPORTS.
 8. SUCTION PIPE SUPPORTS TO BE BRACED WITH METAL PLATE TO ENSURE EQUAL BALANCE.
 9. SUCTION PIPE SUPPORTS TO BE 2500 MM APART AS INDICATED IN THE DRAWING.
 10. EXISTING CAT-LADDER-2 TO BE MOVED TO NEW POSITION AS SPECIFIED IN THE DRAWING.
 11. HAND RAIL GAP TO BE CLOSED BY A CONTRACTOR.
 12. GAUGE STAND TO BE USED AS PER TRANSNET PIPELINES SPECIFICATION (REFER TO DRAWING 2684358-E-TMI-IN-DX-004).
 13. 2\"/>
 14. CLEARANCE ON THE FOOT VALVE TO BE 150 MM FROM THE SUMP FLOOR.
 15. A CONTRACTOR TO MODIFY HAND RAIL TO ACCOMMODATE CAT LADDER-2.
 16. ALL PIPE SUPPORTS TO BE MANUFACTURED.
 17. PRESSURE GAUGE TO BE PURCHASED ,MC&I TO PROVIDE DATA SHEET.
 18. EXISTING ELECTRICAL E-STOP TO BE RELOCATED TO NEW POSITION.

LEGENDS:

- NEW PIPE SUPPORT
- NEW PIPING
- HAND RAIL & LADDER

REVISIONS			
REV	DRAWN	DATE	REVISION DESCRIPTION
A	T.N	03-03-2023	ISSUED FOR DISCUSSIONS
B	T.N	03-31-2023	ISSUED FOR REVIEW
C	T.N	03-03-2023	ISSUED FOR RED-LINE COMMENTS
D	T.N	01-06-2023	UPDATED TO INCLUDE RED-LINE COMMENTS
E	T.N	12-06-2023	ISSUED FOR TENDER J.D. <i>J.D. Mthembu</i>



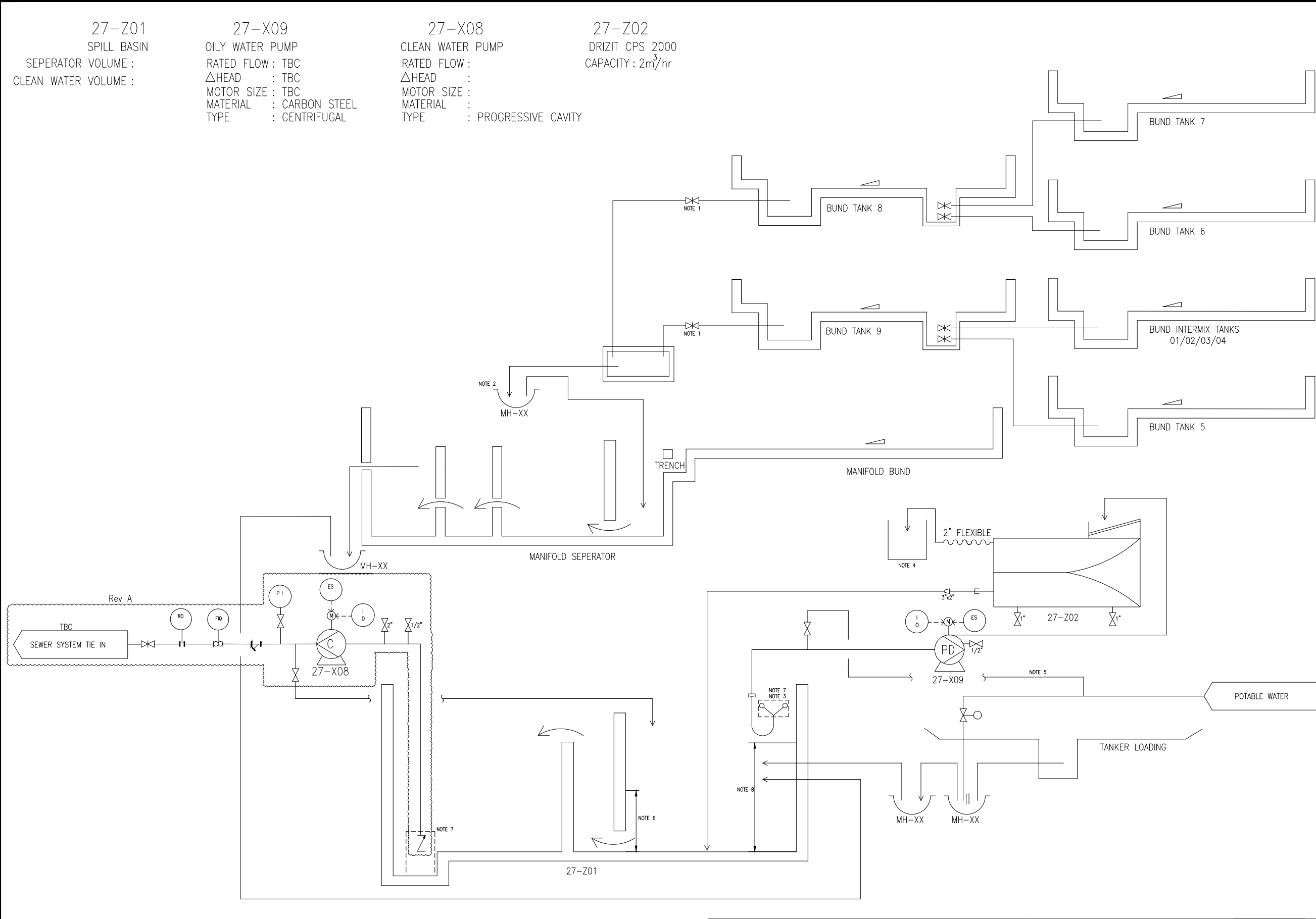
WITBANK SPILL BASIN PIPING
OILY WATER DISCHARGE-GA

PROJECT NAME			
DRAWN	TN	REF.	REF.
TRACED	CAD	DATE	09-02-2023
CHECKED	C.M	APPROVED	Z.M.
SCALE	1:100		
DRAWING No.	PL 122625		
REV	E		

			Centrifugal Pump Data Sheet			
Sheet	1 of 3	Revision: A				
Item Tag Number (s)		X09				
Job No.		Witbank Oily water pump skid – spill basin to sewer.				
Process:		Craig Mcconnachie	Date 12.06.2024			
Mechanical:		Janie de Beer/Barry Trotter	Date 12.06.2024			
Control:		N/A	Date N/A			
Plant:		N/A	Date N/A			
Other:		N/A	Date N/A			
Applicable to (mark with "x")			☒	Request For Quotation		
			☐	Purchase		
			☐	As built		
01	Note: Information to be completed by:		☐ Purchaser	☐ Supplier	☒ By Both	
02	Applicable standard:					
03	☐	API 610 10 th Edition	☒	ASME	-	
04	☐	DIN	-	Other	-	
05	☐	Service:	Oily water to sewer / Hydrocarbon Product to sump			
06	☐	Liquid	Oily water / Hydrocarbons			
07	☐	No of pumps required:	1			
08	☐	Size and type:	Pump Vendor to confirm nozzle sizes			
09	☐	Serial no:				
10	☐	Pump MFR:				
11	☐	No motor driven:	1	☐	No turbine driven:	N/A
12	☐	Pump item no:	X08	☐	Pump item no:	N/A
13	☐	Motor item no:	X08	☐	Turbine item no:	N/A
14	☐	Motor provided by:	Vendor	☐	Turbine provided by:	N/A
15	☐	Motor mounted by:	Vendor	☐	Turbine mounted by:	N/A
16	☐ Liquid		☐ Operating conditions		☐ Site conditions	
17	Pumping Conditions:		Capacity and Discharge Pressure		Site Conditions	
18	Min: 0 °C	Norm: amb °C	Max: 45 °C	Norm: 25 m ³ /h	Rated: 20 m ³ /h	Max. Temp: 36 °C
19	SP GR @ PT		0.997 @ 20°C	Discharge pressure (kPa)	1000	Min. Temp: 0 °C
20	Vapour pressure @ PT		4.25 kPa abs			Max. Rel. hum. 100 %
21	Viscosity @ PT		1cP @ 20°C			Min. Rel. hum. 8 %
22	Liquid Information		Suction Pressures:		Altitude: 1753m amsl	
23	Hazardous:	Yes		Max Suction Press: kPa	30	Outdoor x
24	Health rating:	2		Rated: Suction Press: kPa	-30	Unheated x
25	Flammable rating:	3		DIFF press kPa	1000	Sun x
26				DIFF head m	100	Area class Zone ** 2
27	See note 4,5 and 6.			NPSHA m	3.2	Temp T3
28				HYDR power kW	Vendor	Group IIA
29	Operation:					
30	Intermittent				☒	
31	Continuous					
32	If intermittent number of starts per day: up to 24					
33	Installation in Parallel: No					
34	Installation in Series: No					
35						
36						
37						
38						
39						

				Centrifugal Pump Data Sheet								
Sheet		2 of 3		Revision: A								
Item Tag Number (s)				X09								
Job No.				Witbank Oily water pump skid – spill basin to sewer.								
Process:				Craig Mcconnachie				Date 12.06.2024				
Mechanical:				Janie de Beer/Barry Trotter				Date 12.06.2024				
Control:				N/A				Date N/A				
Plant:				N/A				Date N/A				
Other:				N/A				Date N/A				
☐ Performance												
41	Proposal curve No:			Min continuous flow		20 m³/h Assume vendor to confirm		NPSH required:		mH ₂ O		
42	Speed		r/min	Thermal:		Stable		3% Head drop:		m		
43	Efficiency		%	Max head @ rated temp:		m		Suction specific speed:				
44	Rated power		kW	Max power:		kW						
45												
☐ Construction												
47	Nozzle *	Size	Class	Facing	Location	Miscellaneous connection		Size	Location			
48	Suction	2" (tbc)	150	RF	End	Drain		(tbc)	Casing bottom			
49	Discharge	2" (tbc)	150	RF	Top	Vent		N/A	Discharge piping			
50						Press gauge		N/A	Discharge piping			
51												
☐ Casing mount:				☐ Impeller				☐ Coupling:				
53	Centreline		Bracket		Open		Close		Type:			
54	Near centreline		In-line		Diameter		(mm)		Model:			
55	Vertical		Sump		Rotation (Viewed from Coupling Guard)				Driver half-coupling mounted by:			
56	Vertical barrel		Foot		Clock Wise		Counter Clock Wise		Pump MFR			
57									Driver MFR			
58	☐ Casing split:				Overhung		Between Bearings		Gland type/material:			
59	Axial		Radial									
60					☒ Seal Mechanism:				☐ Gland plate taps required:			
61	☐ Casing type:				Packing:		Mechanical Seal	X	Quench			
62	☐ Diffuser				☐ Packing:				Flush			
63	Double		Volute		MFR:				Drains			
64	☐ Staggered				Type:				Vent			
65					Size/no rings:							
66	Single		Volute									
67					☐ Pump sealing:				☐ Coupling Guard:			
68					Single		Dual		Non-sparking material		X	
69					Cartridge Type: (Yes/no)				Brass			
70	☐ Max allowable press kPa:				Pusher (Yes/no)				Bronze			
71					Non pusher (Yes/no)				Other specify:			
72	At 15°C	1900	kPa		Bellow (Yes/no)							
73	At norm pump temp:	1900	kPa		Multi spring (Yes/no)				☐ Bearing:			
74	Hydro test press	2375	kPa		API Class code:				Type/Number			
75					Manufacturer:				Radial			
76					Mode:				Thrust			
77					Manufacturer Code:							
79	☐ Materials											
80	☐ MDMT:		0									
81	☐ API 610 Table G-I & H-I Class: S-1 #2				☐ Case / imp wear rings:				Baseplate: Fabricated			
82	☐ Barrel / case:				☐ Sleeve:				☐ Material / type:			
83	☐ Impeller:				☐ Shaft:				☐ API 610 Std No:			
84												
85												
86												
87												

		Centrifugal Pump Data Sheet			
Sheet	3 of 3	Revision: A			
Item Tag Number (s)		X09			
Job No.		Witbank Oily water pump skid – spill basin to sewer.			
Process:	Craig Mcconnachie	Date 12.06.2024			
Mechanical:	Janie de Beer/Barry Trotter	Date 12.06.2024			
Control:	N/A	Date N/A			
Plant:	N/A	Date N/A			
Other:	N/A	Date N/A			
88	◆ Inspection and test				
89	Shop inspection (Yes/No)				Yes
90	Material certificate (Yes/No)				Yes
91	Dismantle and inspection after test (Yes/No)				No
92	Casting repair procedure approval required #4 (Yes/No)				No
93	Performance Test #9				Yes
94	Hydrostatic pressure test #10				Yes
95	Inspection required for nozzle welds #5 (Yes/No) if yes indicate applicable NDE below				N/A
96	MT	N/A	PT	N/A	
97	Inspection required for castings #6 (Yes/No) if yes indicate applicable NDE below				Yes
98	RT		UT	X	
99	Inspection required for weld to casing #6 (Yes/No) if yes indicate applicable NDE below				Yes
101	MT	X	PT		
102	RT		UT		
103	□ Motor driver				
104	Kilowatt	kW	Full load amps:		
105	RPM	r/min	Locked rotor amps:		
106	Frame:		Insulation:		
107	Volts/phase/hertz:		Bearings:		
108	Type:		Lube:		
109	Enclosure:		Vertical shaft	Solid	Hollow
110	Temperature rise:	°C	Vertical thrust capacity, N	Up	Down
111	Manufacturer:				
112	□ Mass				
113	Mass of pump:				kg
114	Mass of baseplate:				kg
115	Mass of motor / turbine:				kg
116	Mass of gear:				kg
117	Total mass:				kg
118	Additional Information/Notes				
119	1. API standard 610 10 th Edition governs unless otherwise noted				
120	2. * Refer to ANSI B16.5				
121	3. **Area classification according to SANS 10108				
	4. Motor sizing to be based on end of curve conditions				
	5. Pump must be of a self-priming type				
	6. Operating conditions given for water. Pump can also be used to pump petrol to Sump Tank – SG 0.725 and vapour pressure of 75kPa.				
122	Remarks:				
123	#1 Specify any other upset conditions - None				
124	#2 Material Class to be selected at MDMT				
125	#3 Mechanical test run for 4 hours				
126	#4 Casting repairs not permitted				
127	#5 Welded nozzles not permitted				
128	#6 Per Manufacturers Standard procedures				
129	#7 Automatic re-circulation valve required				
130	#8 Where a Standard and/or Specification are referred to, it shall mean the latest revision.				
131	#9 Performance Test Certificate to be included in data book				
132	#10 Hydrostatic pressure test Certificate to be included in data book				
133	Documentation Required in Data Book				
134	General Arrangement Drawings				
135	As-Built Data Sheet				
136	Sign off Quality Control Plan				
137	Performance Test Certificate				
138	Hydrostatic pressure test Certificate				
139	Material Certificate 3.1				
140	Maintenance, Installation & Operational Manuals				
141	Certificate of Conformity				
A	02.09.2024	Issued for RFQ	Janie de Beer		



- NOTES:**
- 1. VALVES LOCATED INSIDE PRODUCT DELIVERY MANIFOLD
 - 2. MANHOLE INSIDE MANIFOLD BUND,SURROUNDED BY RAISED XXXXXX
 - 3. CAN BE MOVED TO CLEAN WATER COMPARTMENT IF REQUIRED
 - 4. SUITABLE PORTABLE CONTAINER TO BE USED FOR OIL WASTE
 - 4. PRIMING WATER LINE
 - 5. VALVE TO BE USED AS PUMP PRIMING POINT
 - 6. MINIMUM HEIGHT TO MAINTAIN FLASHBACK LEVEL TANKER LOADING
 - 7. STRAINER CAGE TYPE SIZE MESH XXX
 - 8. LEVEL TO BE MAINTAINED

27-Z01
SPILL BASIN
SEPERATOR VOLUME :
CLEAN WATER VOLUME :

27-X09
OILY WATER PUMP
RATED FLOW : TBC
ΔHEAD : TBC
MOTOR SIZE : TBC
MATERIAL : CARBON STEEL
TYPE : CENTRIFUGAL

27-X08
CLEAN WATER PUMP
RATED FLOW :
ΔHEAD :
MOTOR SIZE :
MATERIAL :
TYPE : PROGRESSIVE CAVITY

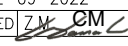
27-Z02
DRIZIT CPS 2000
CAPACITY : 2m³/hr

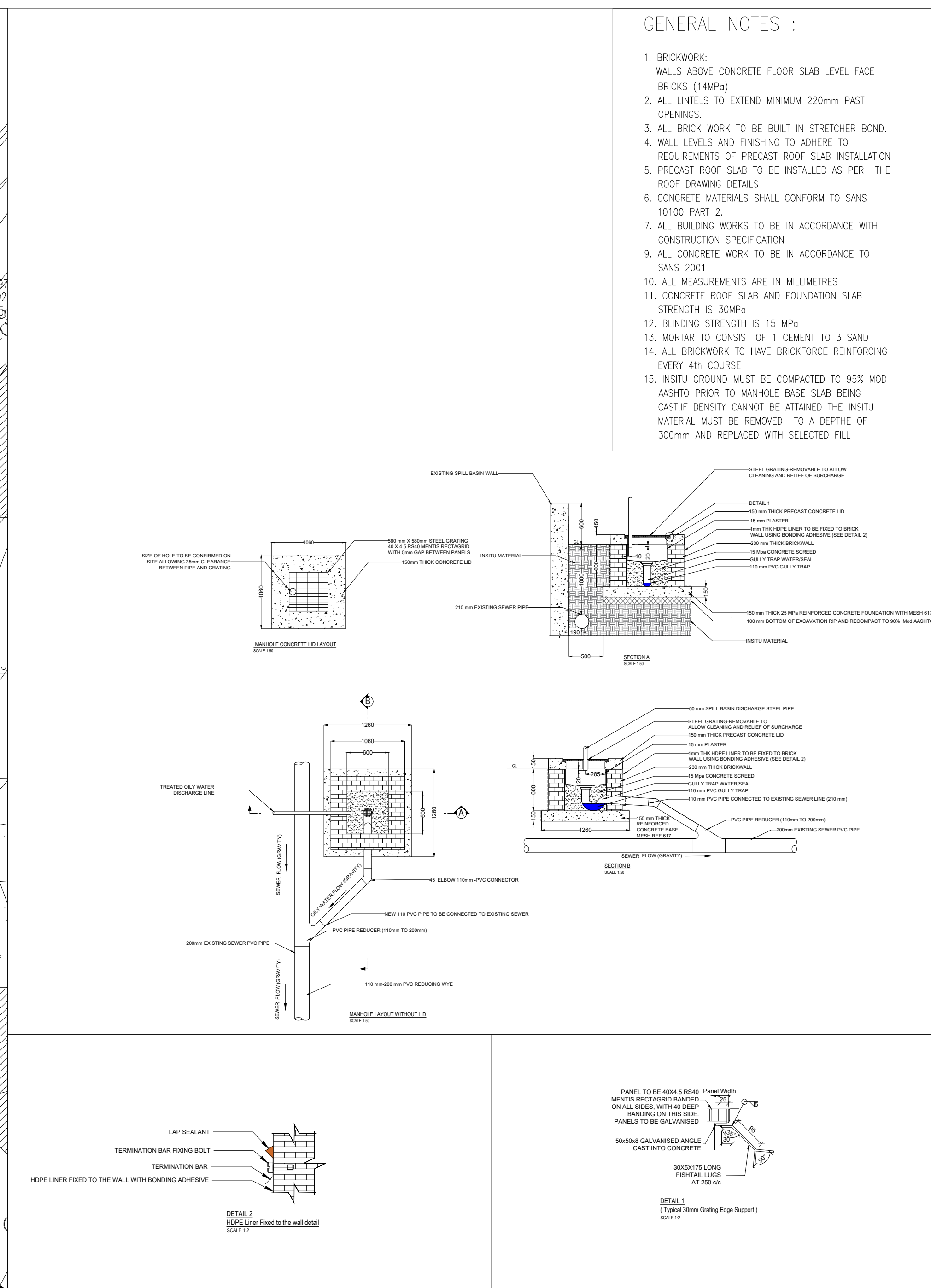
REVISIONS			
REV	BY	DATE	COMMENTS
B	A.Z	21/05/2024	ISSUED FOR DESIGN
A	A.Z	12/09/2022	ISSUED FOR HAZOP



TRANSNET
pipelines

WITBANK OILY WATER SYSTEM
P&ID

PROJECT NAME			
DRAWN	A.Z	REF.	
TRACED	CAD	DATE	12-09-2022
CHECKED	C.M	APPROVED	
SCALE	NTS		
DRAWING No.	PL 122591		
REV	B		

[illegible]

PROJECT NAME			
WIR SPILL BASIN			
DRAWN	K.N.	REF.	REF
TRACED	CAD	DATE	21-03-2023
CHECKED	S.C	APPROVED	Z.M.
SCALE	1: 1		
DRAWING No.			REV
PL 122645 SHEET 1			B