



NOTE:

M24 BOLT TORQUE SETTING - 665 Nm Max
M20 BOLT TORQUE SETTING - 385 Nm Max

MASS : 82 Kg

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	JC-KRL-CE02-AS02-PT001	80 X 10 FLAT BAR
2	1	JC-KRL-CE02-AS02-PT002	SPACER BUSH
3	1	JC-KRL-CE02-AS02-PT003	ANVIL
4	1	JC-KRL-CE02-AS02-PT004	STOPPER PLATES/brackets
5	2	JC-KRL-CE02-AS02-PT005	KEEPER PLATES
6	1	ISO 4014 - M20 x 100	GR 8.8
7	1	ISO 4032 - M20	GR 8
8	2	ISO 8676 - M24 x 2 x 120	GR 8.8
9	2	ISO 4032 - M24	GR 8

Muruge 2025/01/23
Kriel PS Flue Gas Cleaning Plant System Engineer

REV	DATE	DRAWN	DESCRIPTION
1	23/01/2025	Progress	

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN MILLIMETERS.
REMOVE ALL BURR AND BREAK SHARP EDGES.

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KRIEL POWER STATION	UNIT 4 - 6 RAPPER BAR
DRAWING NUMBER JC-KRL-CE02-AS02	REVISION 1

A3	NAME	DATE	SIGNATURE
DRAWN	Progress	23/01/2025	
CHECKED	Michael Mathee		
APPROVED	Douglas Louw		

273 FLEMING ROAD
MEADOWDALE
JOHANNESBURG

FIRST ANGLE PROJECTION