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Education, Training and Development Practices Sector Education and Training Authority

BID NO: SCMU NO: 07- 2025/26

REQUEST FOR BIDS

TERMS OF REFERENCE FOR THE IMPLEMENTATION OF SKILLS DEVELOPMENT PROGRAMMES: TECHNICAL SKILLS TRAINING

ANNEXURE – CODED WELDING

NUMBER	NAME OF CONSUMABLES	YES/ NO
1	80X10X6m mild steel flat bar	
2	50X3X6m stainless steel 304	
3	50X3X6m aluminium	
4	150X8mmX6m mild steel pipe	
5	50mmX5mmX6m mild steel pipe	
6	Argon shield cylinders	
7	Argon cylinders	
8	230mm cutting disc PFERD	
9	115mm grinding disc PFERD	
10	115mm cutting 32mm PFERD	
11	230mm grinding disc PFERD	
12	Tungsten 2.4mmX150mmX2% thoriated	
13	Collet 2.4mm	
14	Tig torch 220A with a valve	
15	Tungsten 2.4mmX150X2% zirconated	
16	Back caps long	
17	MB 40KD A/C Mig gun air coded	
18	1mm Mig wire	
19	Stainless electrode 304	
20	E6013 Afrox electrode 2.15mm	
21	E7018 Afrox electrode 2.15mm	
22	Silver solder 3% fluxcoat 1.6mmX500	
23	M6 Tip adaptor	
24	M6 Tip contact 1.0mm	
25	Tig Aesthetic purge plugs 50mm	
26	Gas lens body 45V26 2.4mm	
27	Gas lens ceramic 54N16 to suit WP 17/18/26	
28	Gas lens ceramic 54N15 to suit WP 17/18/26	

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29	Gas lens ceramic 54N14 to suit WP 17/18/26	
30	Gas lens ceramic 54N13 to suit WP 17/18/26	
31	ER705-6X2.4mm Argon wire	
32	2 piece overall	
33	Safety boots	
LEARNER EXIT TOOLS		
1	200 AMP matweld invertor (Welding Machine)	
2	Angle grinder 115mm	
3	Auto darkening welding helmet	
4	Chipping hammer	