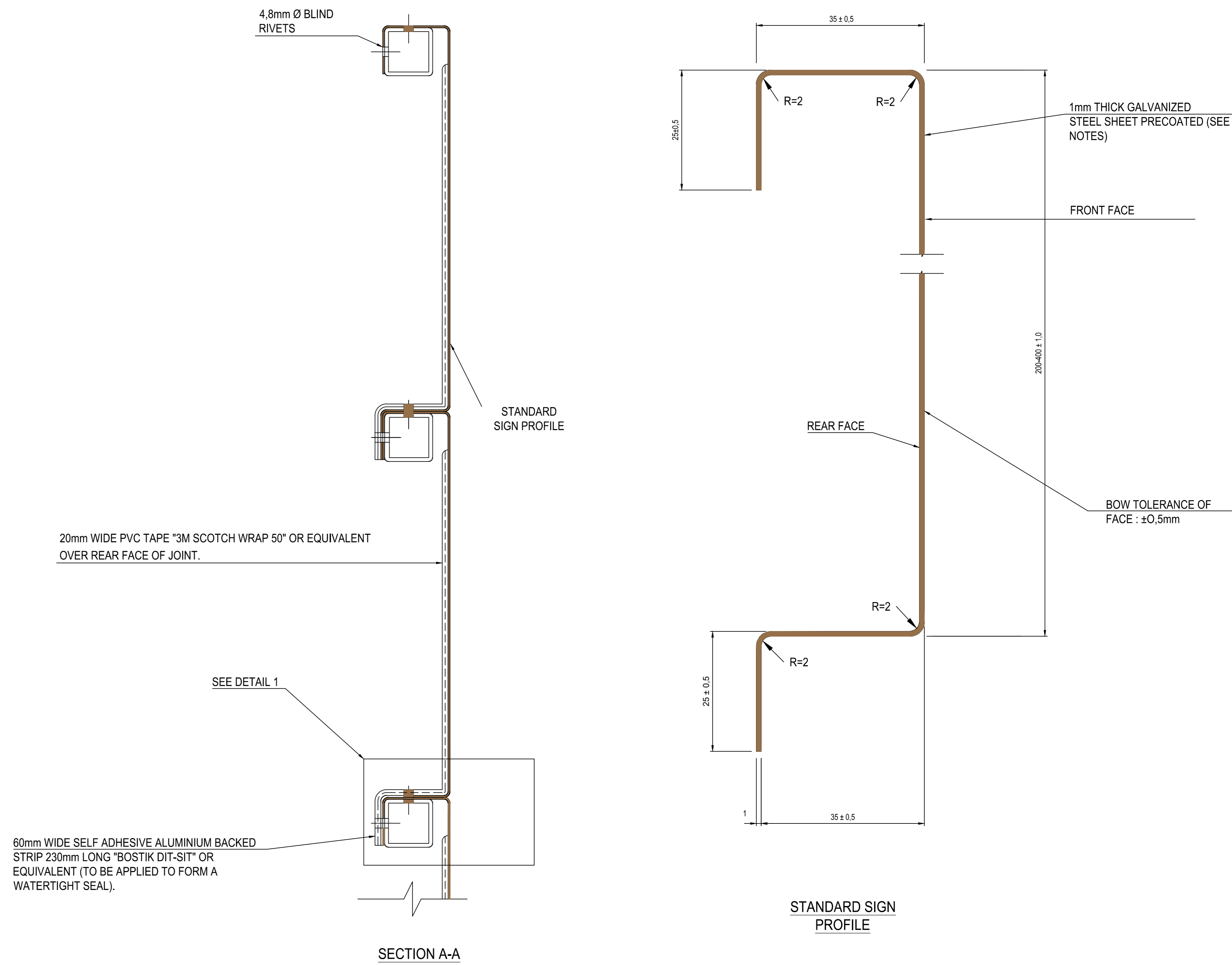
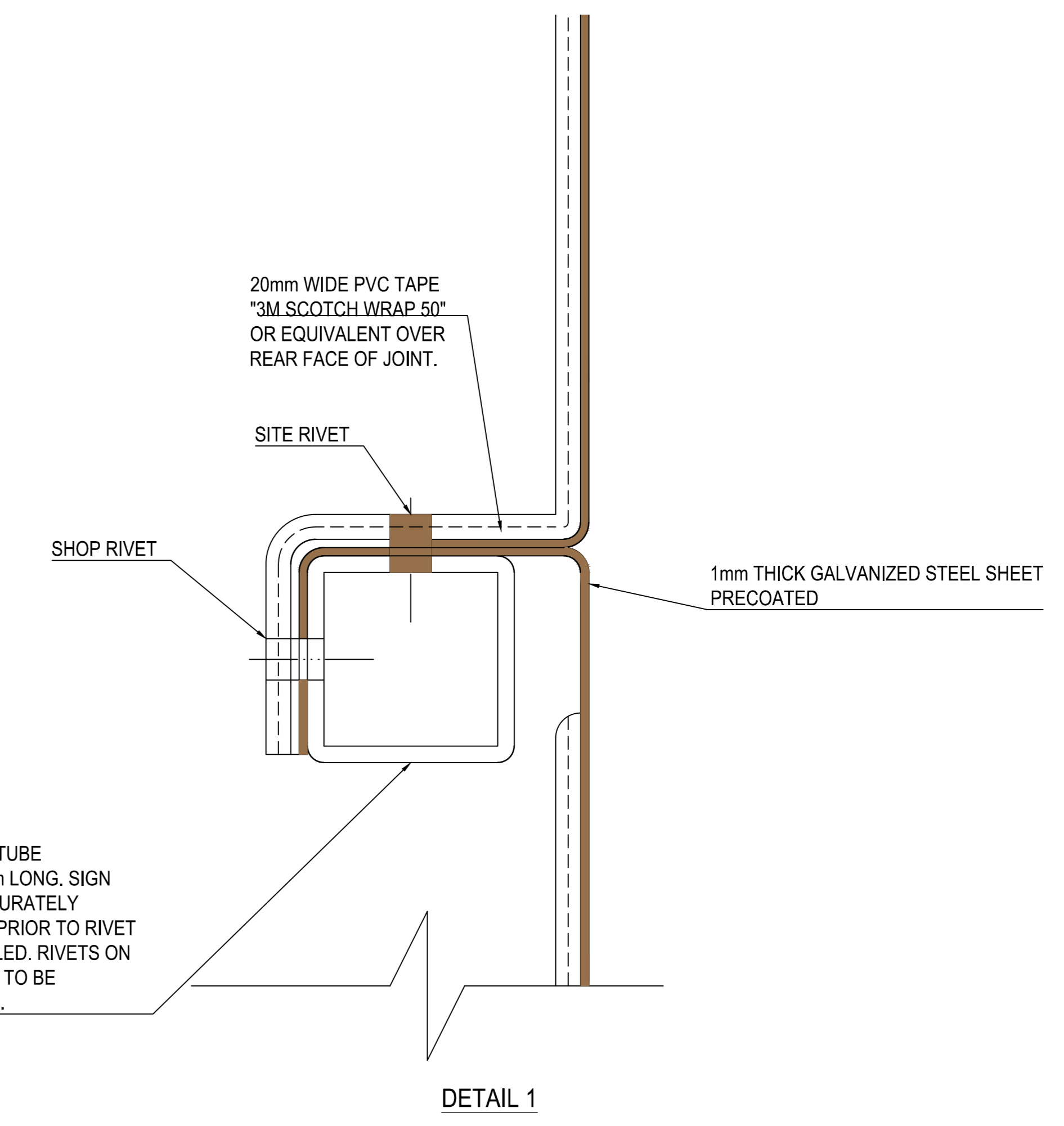


REAR ELEVATION



SECTION A-A

STANDARD SIGN PROFILE



DETAIL 1

- NOTES :
- | STANDARD SIGN PROFILE | JOINT |
|--|---|
| 1. THE STANDARD SIGN PROFILE SHALL BE MADE FROM 1mm THICK PRE-PAINTED GALVANIZED MILD STEEL PLATE. | 1. THE JOINT SHALL BE ACCURATELY ALIGNED PRIOR TO DRILLING RIVET HOLES. |
| 2. THE BACK FACE OF THE SIGN PROFILE SHALL BE GRAY IN COLOUR : G29 TO SANS 1091 OR SIMILAR. | 2. THE GAP BETWEEN THE ADJOINING HALVES OF THE SIGN SHALL AT NO POINT EXCEED 2mm. |
| 3. THE PRE-PAINTED STEEL SHALL BE CUT TO LENGTH TO A TOLERANCE OF ±2mm PRIOR TO PROFILING. | 3. THE COMPLETED SECTION SHALL BE ASSEMBLED IN THE SHOP PRIOR TO DELIVERY TO SITE TO ENSURE THAT ALL SECTIONS FIT TOGETHER PROPERLY AND THAT LEGENDS ARE PROPERLY SPACED AND ALIGNED. |
| 4. WHERE STANDARD SIGN PROFILES ARE TO BE FACED WITH RETRO-REFLECTIVE BACKGROUND MATERIAL, IT SHALL BE APPLIED IN ADVANCE TO INDIVIDUAL SECTIONS BEFORE ASSEMBLY, WITH THE MATERIAL TAKEN AROUND THE FACE EDGES OF EACH SECTION FOR AT LEAST 10mm. | 4. ON SITE THE TWO SECTIONS SHALL AGAIN BE ALIGNED AND FASTENED TOGETHER BY MEANS OF RIVETS PLACED IN THE PRE-DRILLED HOLES. |

CONSTRUCTION RECORD WORKS CONTRACT ENGINEER Name: S. NACKER Prof. Reg. No.: 20040015 Date: 13 DECEMBER 2019 SANRAL PROJECT MANAGER		DESIGNED BY NAME: F. LE ROUX Prof. Reg. No.: CHECKED BY NAME: S. VAN HUYSSTEEN Prof. Reg. No.: 20040015 DRAWN BY NAME: O. MAFIJO		CONSULTANT APPROVAL Name: S. NACKER Prof. Reg. No.: 20040015 Date: 13 DECEMBER 2019		HEAD OFFICE 48 Tambotie Avenue Val de Grace Pretoria 0184 PO Box 415 Pretoria 0001 South Africa Tel: (012) 844 8000		NORTHERN REGION 38 Ida Street Menlo Park Pretoria 0091 Private Bag X17 Lynnwood Ridge 0040 Tel: (012) 426 6200		ACCEPTANCE THIS ACCEPTANCE IS FOR PROCEDURAL AND ADMINISTRATIVE REVIEW PURPOSES ONLY AND DOES NOT ATTRACT LEGAL LIABILITY OR LIABILITY OF ANY KIND FROM WHATSOEVER CAUSE OR HOWEVER ARISING for CEO SA NATIONAL ROADS AGENCY SOC. LTD.		PROJECT DESCRIPTION THE REHABILITATION AND STRENGTHENING OF NATIONAL ROAD R504 SECTION 4 FROM LEEUDORINGSTAD (KM 0,0) TO NW/FS BORDER (KM 24,1) DRAWING NAME ROAD SIGNS: DETAIL OF ROAD SIGN: PROFILE AND JOINT SHEET 2 OF 2		PROJECT NUMBER R.504-040-2018/1F DRAWING LOCATION DATA ROUTE: R504 R504 SECTION: 04 04 DRAWING km DISTANCE: 0.0 24.1 DRAWING TYPE: ROADS - LAYOUTS BRIDGE/STRUCTURE No.: CONSULTANT DRAWING No.: FA SANRAL DOCUMENT #: 20215/SD/18		SCALE: SHEET 2 OF 2 VER: V1	
V1 MAR 2022 ISSUED FOR TENDER PURPOSES ONLY No. DATE REVISION		S. VAN HUYSSTEEN CONSULT. ENG.		R. OERLEMANS		MERCELLE'S COLLECTIVE		Nyeleti Engineered to Excel		SANRAL		THE MASTER HELD AT NYELETI PRETORIA OFFICE BEARS THE ORIGINAL SIGNATURE OF APPROVAL					