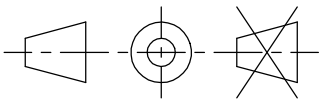


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IF IN DOUBT ASK

ISOMETRIC VIEW




NOTES:

- 1. Remove all burrs and sharp edges.
- 2. General tolerances $\pm 0.2\text{mm}$ U.O.S.
- 3. This is a casting drawing, see 13.25_8357 for machining drawing.

4. casting finish otherwise)

Finish: Clean, ultrasonic and dye penetrant tested, test certificates to be provided

Material: SG 42

TEE-L-572	TOD-L-9423												
										13.25_8357	REV 0		
PRJ No.	JOB No.	REV	DATE	REVISION DESCRIPTION			REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS		
REVISION 0 - ONLY	DESIGN APPR		2020/07/31	S.A Mcobeni			<div>TITLE</div> <div>NCORA HYDRO POWER STATION UNIT 1 HORIZONTAL HYDRO TURBINE GUIDE VANE STEM GUIDE CASTING PART</div>						
	DO AUTH		2020/07/31										
	CHKD BY		2020/07/30	B Matodzi									
	DRAWN BY		2019/01/10	T. Ramphele									
				APPROVED BY			DATE	DRAWING No.			SHEET	REV	
							02.08.2020	13.25_8358			1 OF 1	0	
SCALE		DO NOT SCALE											

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