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|  | Clarification questions E1558GXPOUR GUIDE VAN JOURNAL REFURBISHMENT AT VANDERKLOOF POWER STATION | Unique Identifier | 240-55105891 |
| | | Revision | 1 |
| | | Revision Date | Once off issue |
| | | Group Technology & Commercial | |

All Tenderers

DESCRIPTION: Guide Vane Journal Refurbishment at Vanderkloof Power Station

| Question | Response |
|---|---|
| <p>1. The tender states Sub-Arc welding with 309L Stainless Steel</p> <ul style="list-style-type: none"> - We do laser cladding, will this be acceptable with the same or a similar Stainless Steel. - All our cladding is qualified according to the ISO 3834 procedures and Eskom requirements. | <p>Laser cladding/overlay welding will be acceptable given that the welding procedure(s) are qualified, either as per ASME or BS EN 15614, for a 309L butter layer and final 316L Overlay, and the required dimensions are in range.</p> <p>Take note that the tender evaluation strategy was setup for GTAW overlay welding as it is the most common method, to mitigate the risk of not getting a welding contractor due to the lack of tenders received previously, but the evaluation strategy allows for other alternative welding processes as per evaluation criteria item 3.4.1. The mandatory criteria, as per item 3.5.1, must be complied with to allow us to score any tenderer qualitatively, thus when tendering make sure that all mandatory requirements are met.</p> |