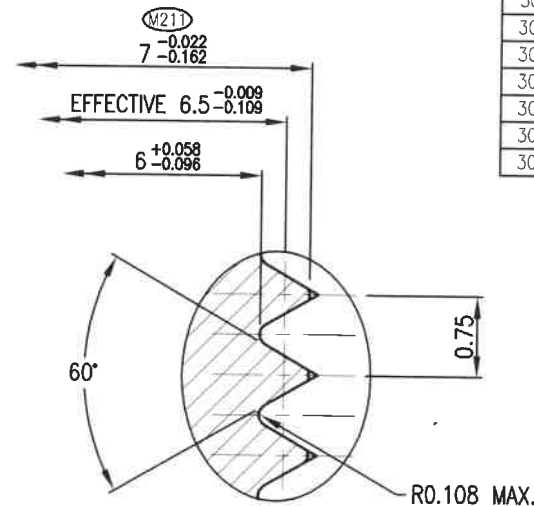
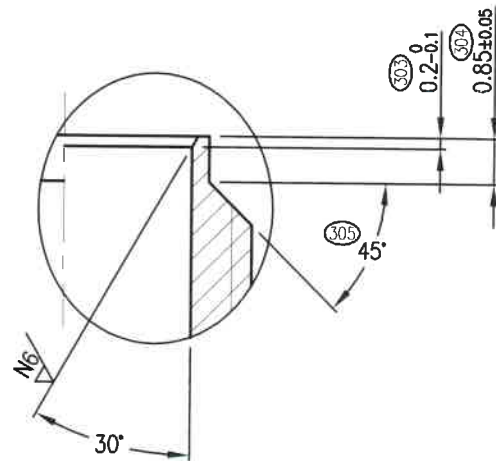
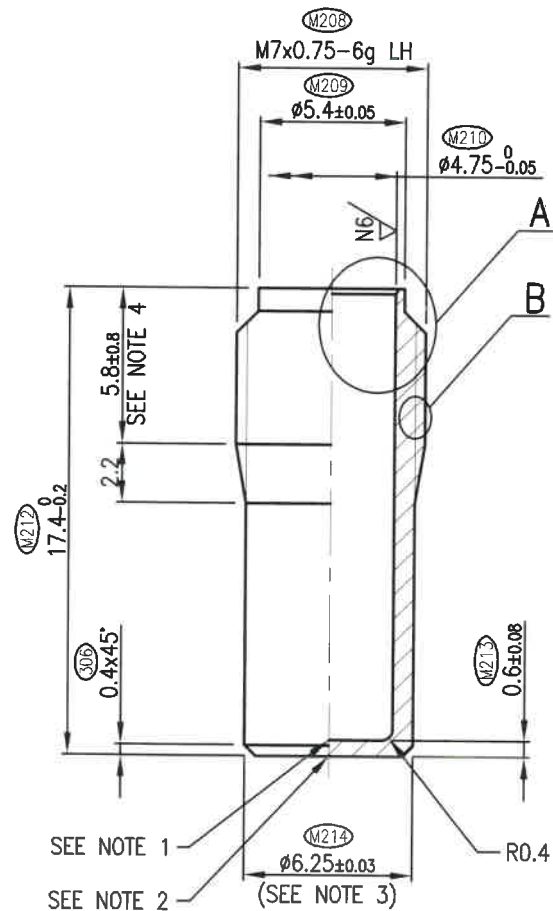


- NOTE:
- 1. A SLIGHT DRILL POINT IS PERMITTED PROVIDED THE DIA. DOES NOT EXCEED 1mm AND THE DEPTH DOES NOT EXCEED 0.3mm.
 - 2. PERMITTED CUT-OFF PIP: LENGTH 0.08mm MAX. AND DIA. 0.16mm MAX.
 - 3. NO TRACES OF THREADING ON $\phi 6.25 \pm 0.03$.
 - 4. EFFICIENT THREADING 5.8mm MIN.
 - 5. EMPTY COMPONENT TO BE FREE FROM ANY LOOSE METAL PARTICLES.
 - 6. NO BURRS ALLOWED ON THREAD.
 - 7. NO PROMINENT DENTS ALLOWED.
 - 8. NO DAMAGED THREAD ALLOWED.
 - 9. OIL ON BODY NOT ALLOWED.
 - 10. NO FOREIGN MATTER IN BODY ALLOWED.
 - 11. NO DIRT ON OUTSIDE OF BODY.
 - 12. CHECK QUALITY CONTROL MATERIAL CERTIFICATE.

Should a Tenderer/Vendor not be able to meet the requirements of this document, it must be declared in writing to the Buying Manager at the time of tendering/receipt of an order.

ACCEPTANCE INSPECTION INSTRUCTION DIMENSIONAL			
CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	J-9	SPEC 7502104	LAB REPORT
M102	B-1	SEE NOTE 9	VISUAL
M103	B-1	SEE NOTE 12	VISUAL
M201	A-1	SEE NOTE 2	HAUSER
M202	A-1	SEE NOTE 3	VISUAL
M203	B-1	SEE NOTE 5	VISUAL
M204	B-1	SEE NOTE 6	VISUAL
M205	B-1	SEE NOTE 7	VISUAL
M206	B-1	SEE NOTE 8	VISUAL
M207	B-1	SEE NOTE 10	VISUAL
M208	C-3	10-51315	RING SCREW GAUGE
M209	C-4	10-51313	GAP GAUGE
M210	C-4	03-5220-3171-00002-305	GAUGE PLUG
M211	D-10	03-5220-3171-00002-303	GAUGE GAP
M212	E-2	04-52105	GAUGE CLOCK HEIGHT
M213	F-4	10-51316	DAIL IND THICKNESS GAUGE
M214	G-3	10-51314	ADJUSTABLE SNAP GAUGE
M215	J-6	03-5220-3171-00002-304	GAUGE O/DIA BUSH
			RUGO TEST
301	A-1	SEE NOTE 1	HAUSER
302	B-1	SEE NOTE 11	VISUAL
303	E-8	VISUAL	HAUSER
304	E-8	VISUAL	SCREEN/HAUSER
305	F-7	VISUAL	HAUSER
306	F-2	VISUAL	HAUSER
307	J-5	VISUAL	RUGO TEST



ENLARGED DETAIL A

ENLARGED DETAIL B

TENDER
DATE 2023-05-12
COPY NO: 9
ISSUED BY: L Dup

307 N8 [N6] [✓]

HRC

PRODUCT BODY BOOSTER M506

JOB No. E2/017/17MC

MATERIAL STAINLESS STEEL TO SPEC. 7502104 (M101D)

MACHINE

DRAWN JVR 2017-06-06

CHECKED FJW 2017-07-11

GENERAL TOLERANCES (UNLESS OTHERWISE STATED)

LENGTHS AND DIAMETERS				ANGLES		RADII			
0 TO 6	6 TO 30	30 TO 120	120 TO 315	315 TO 1000	1000 TO 2000	2000 TO 4000	4000 AND MORE	0° TO 30°	30° AND MORE
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±30'	±1°

ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1

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FINALIZED

APPROVED MGW 2017-07-21

PROJECT LEADER

CODE No. 13070027308

SCREEN DRG. No.

CAD No. 00308793

CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101	
CLASSIFICATION	TOTAL
CRITICAL (C1-C99)	0
MAJOR A (M101-M199)	3
MAJOR B (M201-M299)	15
MINOR (301-399)	7
INCIDENTAL (401-499)	0

DO NOT SCALE
ALL DIMENSIONS ARE IN mm.

APPLICABLE MM No. 03-1305-3171-0-02005

REPLACES DRG. No.

TITLE ACCEPTANCE INSPECTION INSTRUCTION

DRG No.

3171-00002-323001

REV.

DONE BY

DETAILS

DATE.

APP.