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**J42000 PRASA EPCM  
Durban Lifting Shop Depot Upgrade**

**Mechanical Building Services Equipment Schedule  
Ref: J42000-B-06-05-MEC-SCH-0001-01**

Rev 1 – TEDNER  
1 May 2024

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**J42000-B-06-05-MEC-SCH-0001-01**

**ALL EQUIPMENT IS EQUAL OR APPROVED**

**1 HVAC Systems**

**1.1 AIR CONDITIONING VRF INDOOR UNITS and ASSOCIATED EQUIPMENT**

Ref	Description	Manufacturer / Ref <sup>(1)</sup>	Size / Capacity	Electrical	Controls	Requirements and Notes
ACC/01	VRF 4-Way Ceiling Cassette Unit		1.7kW	230V 1ph 50hz Power: 0.02kW Current: 0.19A	Unit to be controlled using the hard wired wall mounted controller. See WC/02 below for additional details  The unit will also be connected to the central controller which will be able to override the settings on the local controller. See CC/01	Inverter Unit  Unit to be supplied with integrated condensate drain lift pump. Fresh air supplied direct to the unit – unit must have spigot connection.  c/w electronic control valves to control flow or refrigerant  The fans shall be of the multi blade type and statically and dynamically balanced to ensure low noise and vibration free operation.  All exposed metal prone to rust shall have a secondary corrosion resistant protection coating (Blu-chem or similar approved).  Front panel of unit to be colour as per architect finishing schedule  600x600
ACC/02	VRF 4-Way Ceiling Cassette Unit		2.2kW	230V 1ph 50hz Power: 0.02kW Current: 0.21A		
ACC/03	VRF 4-Way Ceiling Cassette Unit		2.2kW	230V 1ph 50hz Power: 0.02kW Current: 0.22A		
ACC/04	VRF cassette unit		3.6kW	220V/1/50Hz Power: 0.02kW, Current: 0.23A		
ACC/05	VRF 4-Way Ceiling Cassette Unit		4.5kW	230V 1ph 50hz Power: 0.03kW Current: 0.28A		
ACC/06	VRF 4-Way Ceiling Cassette Unit		5.6kW	230V 1ph 50hz Power: 0.06kW Current: 0.4A		
ACD/01	VRF Ceiling hide-away type unit		7.1kW	230V 1ph 50hz Power: 0.09kW Current: 0.66A	Unit to be controlled using the hard wired wall mounted controller. See WC/01 below for additional details  The unit will also be connected to the central controller which will be able to override the settings on the local controller. See CC/01	Inverter Unit  Unit to be supplied with integrated condensate drain lift pump. Fresh air supplied direct to the unit c/w electronic control valves to control flow or refrigerant  The fans shall be of the multi blade type and statically and dynamically balanced to ensure low noise and vibration free operation.
ACD/02	VRF Ceiling hide-away type unit		9.0kW	230V 1ph 50hz Power: 0.08kW Current: 0.57A		
ACD/03	VRF Ceiling hide-away type unit		11.2kW	230V 1ph 50hz Power: 0.142kW Current: 0.97A		

Ref	Description	Manufacturer / Ref <sup>(1)</sup>	Size / Capacity	Electrical	Controls	Requirements and Notes
ACD/04	VRF Ceiling hide-away type unit		14kW	230V 1ph 50hz Power: 0.199kW Current: 1.23A		<p>All exposed metal prone to rust shall have a secondary corrosion resistant protection coating (Blu-chem or similar approved).</p> <p>Units will have front and rear plenum for air distribution. See PLF/XX and PLR/XX. Fresh Air connected to side of return air plenum box.</p> <p>Mounted to soffit c/w vibration dampers and mounts Medium Static Pressure unit</p> <p>All units installed on soffits in areas where there is no ceiling to fully conceal the unit will be powder coated / painted as per the architects finishing schedule</p>
WC/01	Wired controller for in ceiling units	VRF System Supplier		Powered via the cable from the AC unit to the controller	<p>Controller to be wired to both the relevant AC Unit Controller will allow user to change the following</p> <p>Where multiple in ceiling units are located in one room, a controller will be installed in the room for each in ceiling unit.</p>	<p>Display will be small LCD showing Required temp (when changing temp) Current room temp (when no action on panel) Unit flow rate (low med high) Mode (heat, cool, auto, if available)</p>
WC/02	Wired controller for cassette units	VRF System Supplier		Powered via the cable from the AC unit to the controller	<p>Controller to be wired to both the relevant AC Unit Controller will allow user to change the following</p> <p>Where multiple cassettes are located in one room, one controller will be provided for that room and the controller will control all cassette units in the relevant room</p>	<p>Display will be small LCD showing Required temp (when changing temp) Current room temp (when no action on panel) Unit flow rate (low med high) Flow pattern (if available) Mode (heat, cool, auto, if available)</p>
CC/01	Central control unit and panel for AC system	VRF System Supplier			<p>All units will be wired back to the central controller to allow full system override and reset. Central controller will allow override of all units on the system Control controller will allow time schedules to be set up for individual unit or blocks of units Controller will reset all units in the morning to a default setting</p> <p>Wired controller in the spaces must reflect the reset change every morning.</p>	<p>Central controller located in a server room, lockable room to reduce tampering.</p>

## 1.2 AIR CONDITIONING VRF OUTDOOR UNITS

Ref	Description	Manufacturer / Ref	Spec	Electrical	Controls	Notes
VRF /01	VRF system outdoor unit.  This unit serves the ground floor AC units		130kW Approx Capacity.  Supplier to select appropriate cooling capacity of outdoor units based on indoor unit requirement	380V/3/50Hz 52kW  Nominal running current 94A		<p>The outdoor units shall be factory-assembled units housed in sturdy weatherproof casings constructed from rustproofed galvanised steel panels coated with a baked epoxy powder finish.</p> <p>The units shall each have a minimum of two scroll compressors and be able to operate even when one of the compressors is out of order. The compressor shall be of highly efficient hermetic scroll type and equipped with inverter control capable of changing the speed in accordance to the cooling or heating load requirement.</p> <p>The noise level shall not be more than 60 dB (A) at normal operation measured horizontally 1 m away and 1.5 m above ground. The outdoor unit shall be equipped with a night quiet mode.</p> <p>The heat exchanger shall be constructed with copper tubes mechanically bonded to aluminium fins to form a cross fin coil. The aluminium fins shall be covered by anti-corrosion resin film.</p> <p>External condenser units shall have a secondary corrosion resistant protection coating (Blu-chem or similar approved).</p> <p>The refrigerant circuit shall include liquid and gas shut off valves and a solenoid valves. All necessary safety devices shall be provided to ensure the safety operation of the system. The units shall be fitted with high pressure switch, overload relay, inverter overload protector and fusible plugs as safety devices. The unit shall be equipped with an oil recovery system to ensure stable operation with long refrigerant piping runs.</p> <p>There is limited space available for the units so the supplier is to please ensure that the selected equipment will fit.</p>

## 1.3 Air Conditioning - Split Type Direct Expansion System

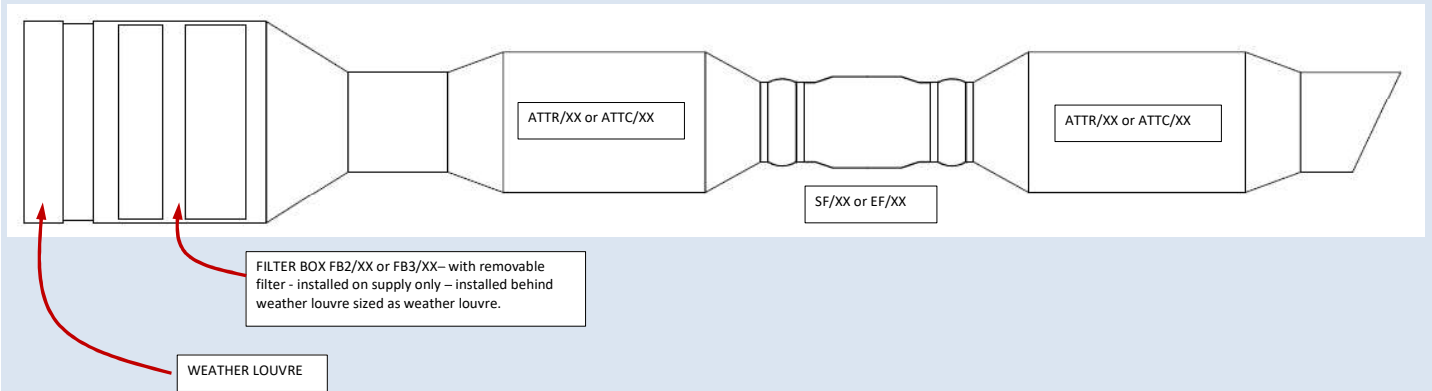
Ref	Description	Manufacturer / Ref <sup>(1)</sup>	Size / Capacity	Electrical	Controls	Requirements and Notes
ACS/01	Split Wall-mounted Unit with indoor wall mount, outdoor condenser, controller		4.5 kW	220V/1/50Hz 1.19kW	Unit to be controlled using the hard wired wall mounted controller that is to be supplied with the unit.  Connected to fire alarm panel	Cooling and heating system. Unit must have a condensate drain lift pump Size WxHxD: Weight:
ACS/02	Split type Cassette units, outdoor condenser and controller		4.5 kW	220V/1/50Hz 1.19kW	Unit to be controlled using the hard wired wall mounted controller that is to be supplied with the unit.  Connected to fire alarm panel	Cooling and heating system. Unit must have a condensate drain lift pump Size WxHxD: Weight:
ACS/03	Split type Cassette units, outdoor condenser and controller		4.5 kW	220V/1/50Hz 1.19kW	Unit to be controlled using the hard wired wall mounted controller that is to be supplied with the unit.  Connected to fire alarm panel  The unit will be installed in the server room. Two units will be installed. They will be in a run/standby configuration.	Cooling and heating system. Unit must have a condensate drain lift pump Size WxHxD: Weight:

#### 1.4 Supply And Extract Fans

Ref	Description	Manufacturer / Ref <sup>(1)</sup>	Size / Capacity	Electrical	Controls	Requirements and Notes
SF/01	In Line Supply Air Fan		0.54m <sup>3</sup> /s @150kpa	230V 1ph 50hz Power: 0.0255kW Current: 1.07A	EC Motor or frequency converter for full variable speed control	in line circular mixed flow fan. To be silent fan with integral sound reducing housing
SF/02	In Line Supply Air Fan		0.8m <sup>3</sup> /s @200kpa	230V 1ph 50hz Power: 0.030kW Current: 1.2A	c/w proprietary controller to control and set speed. Controller will allow for speed setting as well as On/Off functionality.  Controller will be mounted on a piece of unistrut attached to either the soffit of roof structure adjacent to the fan  Each Fan will be connected to and controlled by the supply fan control panel  Fans will be set to required flow using controller.  Fans linked to AC system timeclock to ensure supply and AC on at the same time.  Fan controller to be linked to fire panel via AC system to ensure system turn off on alarm	Installed and to be supplied with: ATTC/XX on either side of the fan, installed with flexible couplings and reducers. 600mm long  Filter Bank FB/XX installed either at wall or adjacent to intake Attenuator – sized as the weather louvre  Anti-vibration mounts to mounting bracket/surface Flex connector either side to connect to ductwork
EF/01	In Line Extract Fan		0.3m <sup>3</sup> /s @100kpa	230V 1ph 50hz Power: 0.180kW Current: 0.83A	EC Motor or frequency converter for full variable speed control  c/w proprietary controller to control and set speed. Controller will allow for speed setting as well as On/Off functionality.  Controller will be mounted on a piece of unistrut attached to either the soffit of roof structure adjacent to the fan	in line circular mixed flow fan. To be silent fan with integral sound reducing housing  Installed and to be supplied with: ATTC/XX on either side of the fan, installed with flexible couplings and reducers. 600mm long  Anti-vibration mounts to mounting bracket/surface Flex connector either side to connect to ductwork
EF/02	In Line Extract Fan		0.3m <sup>3</sup> /s @100kpa	230V 1ph 50hz Power: 0.180kW Current: 0.83A	Fans installed in toilet areas will be linked to PIR system for on-off control based on occupancy, c/w PIR sensors for installation in the toilet area. Occupancy sensors will have a 10 minute run on period. This will be separate to the lighting sensors.	in line circular mixed flow fan. To be silent fan with integral sound reducing housing  Installed and to be supplied with: ATTC/XX on either side of the fan, installed with flexible couplings and reducers. 900mm long
EF/03	In Line Extract Fan		0.28m <sup>3</sup> /s @100kpa	230V 1ph 50hz Power: 0.180kW Current: 0.83A	Fans will be controlled via a timeclock to be installed in the local DB board on the fan circuit.	Anti-vibration mounts to mounting bracket/surface Flex connector either side to connect to ductwork

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Size / Capacity	Electrical	Controls	Requirements and Notes
EF/04	In Line Extract Fan		0.27m <sup>3</sup> /s @100kpa	230V 1ph 50Hz Power: 0.180kW Current: 0.83A	Fan controller to be linked to fire panel to ensure system turns off on fire alarm activation	
SKF/01	In Line Extract Fan for smoke and vent  Warehouse		5.0m <sup>3</sup> /s @150 Pa	380V/3Ph/50Hz 2.5kW	See Fan Control Panel below	Fan to be high temperature smoke rated Within the roof monitors, high volume / low pressure / Adjustable pitch axial flow roof fans, including 1.5D sound attenuator, inlet cone with bird mesh plenum box to connect the fan and louver accordingly (with hinged access door for access to louver actuator).

STANDARD SUPPLY and EXTRACT FAN INSTALLATION



KEF/01	Kitchen extract fan		0.105m <sup>3</sup> /s @100kpa	230V 1ph 50Hz Power: 0.045kW Current: 0.026A		Ceiling mounted Kitchen extract fan for kitchenette extract.  c/w 4m of flex ductwork to be installed from ceiling fan to 300x300 weather louver.
REF/01	Roof Extract Fan for shed ventilation		610mm Throat 6150m <sup>3</sup> /hr			Whirlybird style construction Twister Unit To be supplied with required flashing Design to achieve 10 air changes per hour ion the sheds

### 1.5 Attenuators

Ref	Description	Manufacturer / Ref <sup>(1)</sup>	Spec	Requirements and Notes
ATTR/XX	Rectangular Sound Attenuator		Galvanised steel attenuators installed in line in ductwork either side of the fan.  Rectangular ductwork – straight splitter type	Straight splitter type attenuator with 27% free area To minimise noise transmission through ductwork from fans. Located in line in ductwork adjacent to the fans Size in rectangular ductwork - Ductwork Width + 100mm Ductwork Height + 100mm  Length as required on layout OR – round up value of 1.5 times ductwork in 300mm jumps
ATTC/XX	Circular Sound Attenuator		Galvanised steel attenuators installed in line in ductwork either side of the fan.  Circular ductwork – Podded attenuator	Circular Attenuator with central Pod To minimise noise transmission through ductwork from fans. Located in line in ductwork adjacent to the fans Size in circular Ductwork Diam + 100mm  Length as required on layout OR – round up value of 1.5 times ductwork in 300mm jumps
ATTR/CT/XX	Rectangular Cross Talk Sound Attenuator		As ATTR/XX	As ATTR/XX
ATTC/CT/XX	Circular Sound Attenuator		As ATTC/XX	As ATTC/XX

### 1.6 Ancillaries

Ref	Description	Manufacturer / Ref <sup>(1)</sup>	Size / Capacity	Requirements and Notes
PLF/XX	Front Plenum for ACD/XX units		Galvanised steel plenum for front of AC units to distribute air to one or more outlets	Unit to be a galvanised steel plenum with spigot/s for connections. One side connects to the front of the AC unit with a single open connection as per the unit The plenum will taper to the required duct size for the supply duct to connect to.  Plenum will be 50mm taller than largest connection and 50mm wider the AC unit onto which it is mounted.
PLR/XX	Rear Plenum for ACD/XX units		Galvanised steel plenum for rear of AC units for fresh air intake	Unit to be a galvanised steel box with spigot/s for connections. One side connects to the back of the AC unit with one spigot as per the AC unit intake A fresh air connection spigot is located on the side for fresh air supply duct. The plenum will have 2 spigots on the underside for connection to the return air grille. 500Ø flex will drop from the plenum and connect to the return air grille plenum  Plenum will be 50mm taller than largest connection and 50mm wider the AC unit onto which it is mounted.

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Size / Capacity	Requirements and Notes
VCD/XX	Volume Control Damper		Galvanised steel Manually adjustable to set flow Setting must be lockable Must have setting gauge to mark and note setting.  Size shall be to suite associated duct size	Rectangular ductwork As per duct size Opposed blade damper  Circular ductwork As per duct size Iris type,
FD/XX	Fire Damper		Shutter type fire damper  Size shall be to suite associated duct size	Curtain to be out of air stream curtain.  Rectangular damper to be installed in both circular and rectangular ductwork
FB/XX	Filter Banks		Galvanised steel filter bank with access doors and mounts for filters.  Sized to be 100mm larger than the ductwork into which it is installed. Will have 45° transitions either side to connect to ductwork.	Dual filter banks. The filter banks shall comprise of one bag filter and one pleated filter that can be removed and washed.  The filters will be installed in housings such that should the filters be removed, the gap in the ductwork can be closed so the system can keep running.  Filter banks will be installed inside the intake louvre and will be same size as the intake louvre to minimise pressure loss through the filter bank.  Filter banks will be sized the same dimensions as the intake weather louvre.
FBH/XX	Filter Banks		Galvanised steel filter bank with access doors and mounts for filters.  Sized to be 100mm larger than the ductwork into which it is installed. Will have 45° transitions either side to connect to ductwork.	Triple filter bank. The filter banks shall comprise of one bag filter, one pleated filter and one HEPA filter that can be removed and washed.  The filters will be installed in housings such that should the filters be removed, the gap in the ductwork can be closed so the system can keep running.  Filter banks will be installed inside the intake louvre and will be same size as the intake louvre to minimise pressure loss through the filter bank.

### 1.7 Grilles Diffusers and Louvres

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Size / Capacity	Requirements and Notes
DG/01	Door Grille		200x200mm	Non-vision door grilles Aluminium Installed in door
DG/02	Door Grille		300x300mm	Where door grille installed in a fire door – grille will be painted using intumescent paint to provide fire protection
DG/03	Door Grille		500x400mm	All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powder coated to Architects required colour
SAD/01	Supply Air Diffuser Swirl		600x600 panel With plenum	Aluminium Square plate diffuser with circular supply outlet (Swirl Diffuser) Diffusers to be suitable for mounting in accessible ceiling grid. Unit to have approx. 400 high 600x600 plenum with 300Ø spigot on one side. Plenum to have built in VCD for accurate flow control. All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powder coated to Architects required colour

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Size / Capacity	Requirements and Notes
SAD/02	Supply Air Diffuser 4 Way		600x600 panel With plenum	Aluminium Square 4 way diffuser Diffusers to be suitable for mounting in solid ceiling grid and areas without ceiling. Unit to have approx. 400 high 600x600 plenum with 250Ø spigot on one side. Plenum to have built in VCD for accurate flow control. All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powered coated to Architects required colour
SAD/03	Supply Air Diffuser 4 Way		600x600 panel With plenum	Aluminium Square 4 way diffuser Diffusers to be suitable for mounting in solid ceiling grid and areas without ceiling. Unit to have approx. 400 high 600x600 plenum with 300Ø spigot on one side. Plenum to have built in VCD for accurate flow control. All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powered coated to Architects required colour
LSD/01	Linear Supply Diffuser		1500 long x 200 wide Linear slot diffuser 2 slot unit with end pieces Double Spigot plenum	Aluminium plate with 2 slots. Complete with Galvanised steel plenum with dual 200Ø spigots. Plenum to have diffusion plate for consistent air supply Each slot equipped with longitudinal deflector Diffuser and plenum to be suitable for mounting in areas without ceilings Plenum to have built in VCD for accurate flow control. All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powered coated to Architects required colour
RAD/01	Return Air Diffuser for hideaway units		600x600 panel with filter and plenum	Aluminium Grille Rectangular Grille with fixed blades. Grille to be removable from frame from below. Grille to have inlay filter that is easily replaced from below through the grille without tools c/w 600x600x500 plenum with 400Ø spigot for side entry. Plenum to have built in VCD for accurate flow control. All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powered coated to Architects required colour
RAD/02	Return Air Diffuser for hideaway units		1200x600 panel with filter and plenum	Aluminium Grille Rectangular Grille with fixed blades. Grille to be removable from frame from below. Grille to have inlay filter that is easily replaced from below through the grille without tools c/w 1200x600x500 plenum with 400Ø spigot for side entry. Plenum to have built in VCD for accurate flow control. All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powered coated to Architects required colour
RAD/03	Return Air Diffuser for hideaway units		1200x600 panel with filter and plenum	Aluminium Rectangular Grille with fixed blades. Grille to be removable from frame from below. Grille to have inlay filter that is easily replaced from below through the grille without tools c/w 1200x600x200 plenum with 2no. 500Ø spigots for top entry. All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powered coated to Architects required colour
RAD/04	Air Diffuser for makeup air		1200x600 panel	Aluminium Rectangular Grille with fixed blades. Grille to be removable from frame from below. Grille to have inlay filter that is easily replaced from below through the grille without tools All visible surfaces of the whole unit (plenum, grille, louvre, spigots, etc.) is to be powered coated to Architects required colour

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Size / Capacity	Requirements and Notes
EAV/01	Extract Disc Valves		200Ø 150Ø connection	The combination of fixing collar with bayonet catch and sealing tape provides an optimal seal. To be RAL colour Installed in flush ceiling
EAV/02	Extract Disc Valves		250Ø 200Ø connection	
EAV/03	Extract Disc Valves		300Ø 250Ø connection	
WL/01	Weather Louvre –for exhaust air in monitors connected to fans		1000 x 1000	Vertical, weather, dust-proof louvres Anodised Aluminium To be supplied with insect mesh on rear To be single blade type To have 35% free area with maximum of 40%
WL/02	Weather Louvre –for intake air at low level		2000x1000	Vertical, weather, dust-proof louvres Anodised Aluminium To have 35% free area with maximum of 40% Inclusive of a 24 V DC actuator (to be controlled by the respective fan installation control panel). Each respective low-level louver shall be equipped with an aluminium frame and gasket, including washable filters, all to be sealed for a dust proof environment.
WL/XX	Weather Louvre		Size indicated as per layouts or BOQ	Anodised Aluminium to RAL colour To be supplied with insect mesh on rear To be single blade type To have 35% free area with maximum of 40%

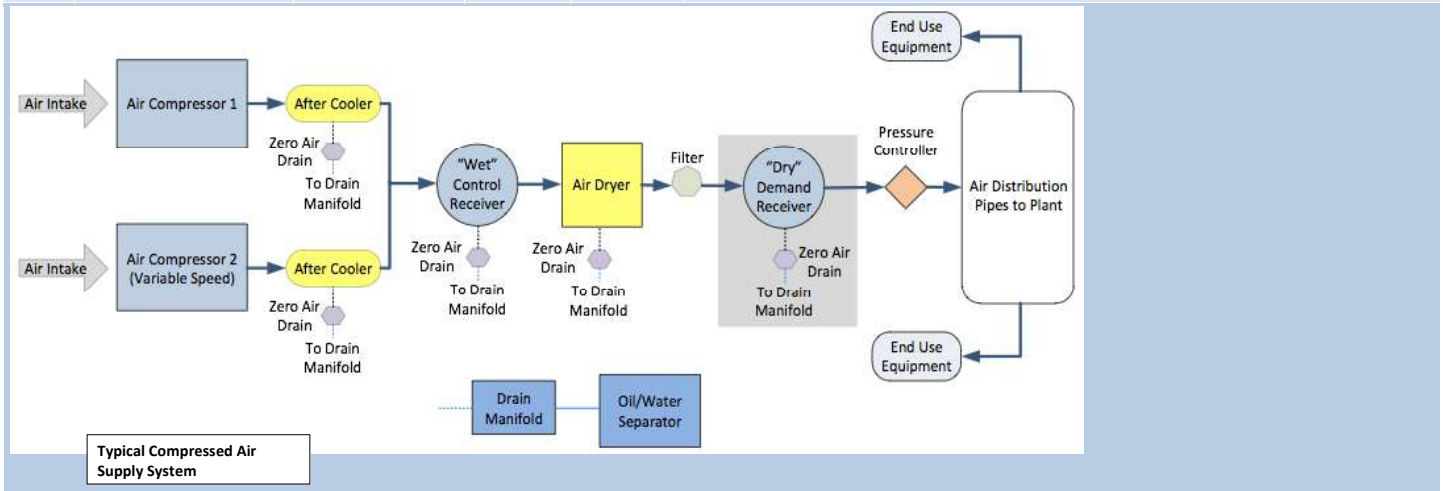
### 1.8 Control Panels

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Spec	Notes
FCP/01	Fan Control Panel For smoke and vent fans in Lifting Shop	By Fan supplier / Control Panel manufacturer	The control panel will comprise an IP55 mild steel enclosure with orange powder coated finish.	<p>The control panel will have the following indication equipment for each of the fans;</p> <ul style="list-style-type: none"> <li>• Power ON Indicator</li> <li>• Fire Incident Indicator</li> <li>• System Fault Indicator</li> </ul> <p>The control panel will be fitted with manual and automatic selector switches. The manual selector shall be used to override the system and run the fans at full speed. The automatic selector shall operate the fans via a thermostat.</p> <p>The fans are to be switched off in the event of a fire, via a fire signal from the early warning detection and alarm and sprinkler systems. The fire department will then override the system if needed</p> <p>In the event of a fire, the Fire Department shall be able to operate the smoke extraction system.</p>

Ref	Description	Manufacturer / Ref <small>[1]</small>	Spec	Notes
FCP/02	Fan Control Panel for Hazardous Store	By Fan supplier / Control Panel manufacturer	The control panel will comprise an IP55 mild steel enclosure with orange powder coated finish.	<p>The control panel will have the following indication equipment for each of the fans;</p> <ul style="list-style-type: none"> <li>• Power ON Indicator</li> <li>• Fire Incident Indicator</li> <li>• System Fault Indicator</li> </ul> <p>The control panel will be fitted with manual and automatic selector switches. The manual selector shall be used to override the system and run the fans at full speed. The automatic selector shall operate the fans via a thermostat and CO2 sensor.</p> <p>The fans are to be switched off in the event of a fire, via a fire signal from the early warning detection and alarm and sprinkler systems.</p> <p>The panel will be supplied with enough points to control each fan as required</p>
SMCP/01	Smoke master control panel			<p>The master control panel will be fitted with manual selector switches, and positioned within the sprinkler installation's ICV chamber, including a schematic of the site layout. The manual selector switches shall be labelled in accordance with the schematic of the site layout, so as the Fire Department are able to operate the system accordingly.</p> <p>The smoke ventilation louvers shall remain closed at all times, and once the Fire Department are on site in the event of a fire, they shall be able to operate the smoke extraction system, including the automatic lower level louvers, helping exhaust the smoke build-up, and allowing the Fire Department to enter the building where desired.</p> <p>The installation is to include temperature rated cabling to the necessary SABS / EN54 and SANS 10142 standards, and the entire smoke ventilation system shall be in accordance with SANS 10400 and the relevant parts of EN12101.</p>

1.9 Compressed Air Systems

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Spec	Electrical	Requirements and Notes
CAS/01	Compressed air system to deliver 10 bar to primary air distribution system	As per existing on site or equal and approved	10 Bar  Flow rate as existing plus 30%		System to comprise at a minimum the following: Air intake filters Compressors – screw compressors – variable speed drives to improve efficiency Refrigerated Air dryer c/w Primary Receiver, Oil Filters, Dust filters, Pressure controller Connection to primary air distribution system Drain Manifold Oil/Water separator  System to have two new compressors.
CAP/01	Compressed Air Pipework – Aluminium	As per existing on site or equal and approved			D20, D25, D40, D50, D63, D80, D100, D158, D200 sizes Fittings – Push to Fit (20, 25, 40, 50) Fittings - Torque to grip (63, 80) Fittings - Bolt Clamp (100, 158) Burst Pressure of 64 Bar (safety factor of 4 for all diameters) Max 16 Bar working pressure Working temperature -20 to 80°C



## *Item Specification for all of the above as required*

ALL EQUIPMENT IS EQUAL OR APPROVED

### 1.1 Pipework

Ref	Description	Manufacturer / Ref [1]	Spec	Requirements and Notes
WPIP/01	Water Reticulation Pipework		Multi-layered water pipework	<p><b>MEPLA or equivalent will be used</b></p> <p>These pipes comprise multiple layers of HDPE, Aluminium and PEX-Xb. These pipes and fittings shall be manufactured in accordance with SANS and EN ISO 21003. The tubes shall be straight, smooth, of true cylindrical bore and free from all flaws.</p> <p>The pipes and fittings shall be jointed by agreed and manufacturers recommended connection to suit the pipework material and/or the fitting being connected to.</p>
WPIP/02	Water Reticulation Pipework		Galvanised Steel	<p>Galvanised steel pipework will be used for potable water and fire water where stated.</p> <p>Galvanised Steel pipes and fittings shall be manufactured in accordance with SANS. The tubes shall be straight, smooth, of true cylindrical bore and free from all flaws.</p> <p>The pipes and fittings shall be jointed by screw fit or flanged connection to suit the pipework material and/or the fitting being connected to. Generally connections will be flanged for all pipes 50mm in diameter or greater with screwed connections for smaller pipes.</p>
WPIP/03	Water Reticulation Pipework		HDPE Pressure Pipe	<p>HDPE water pipes will be used for all water pipework installed below ground.</p> <p>Pipes 50Ø or smaller must run in the ground inside a smooth bore sleeve of appropriate size to ensure pipe can be replaced.</p> <p>HDPE pipes and fittings shall be manufactured in accordance with SANS. The tubes shall be straight, smooth, of true cylindrical bore and free from all flaws. The pipes and fittings shall be jointed by screw fit or flanged connection to suit the pipework material and/or the fitting being connected to.</p>
WPIP/04	Water Reticulation Pipework		UPVC Pressure Pipe	<p>uPVC water pipes will be used for all water pipework installed below ground.</p> <p>Pipes 50Ø or smaller must run in the ground inside a smooth bore sleeve of appropriate size to ensure pipe can be replaced.</p> <p>Pipes and fittings shall be manufactured in accordance with SANS. The tubes shall be straight, smooth, of true cylindrical bore and free from all flaws. The pipes and fittings shall be jointed by screw fit or flanged connection to suit the pipework material and/or the fitting being connected to.</p>
WPIP/05	Water Reticulation Pipework		Copper	<p>Copper pipes and fittings shall be manufactured in accordance with SANS 6059. The tubes shall be straight, smooth, of true cylindrical bore and free from all flaws.</p> <p>The pipes and fittings shall be jointed by welding, soldering or by a compression type mechanical coupling to suit the pipework material and/or the fitting being connected to.</p>
PIPR/01	Refrigerant Pipework	Copper	Class as required by manufacturer	All refrigerant pipework will be copper

### 1.2 Ductwork

Ref	Description	Manufacturer / Ref	Spec	Notes
DUCT/01	Galvanised Steel ductwork for normal operation		Rectangular and Circular ductwork	<p>Low pressure galvanised steel ductwork</p> <p>All Ductwork will be insulated as per DINS/01</p> <p>All ductwork (exposed and visible surfaces) installed in areas where there is no or minimal ceiling will be powder coated / painted as per the architect finishing schedule.</p>
DUCT/02	Flexible Ductwork			<p>Flexible duct insulation shall be 25 mm nominal thickness fibreglass of 24 kg/m<sup>3</sup> density. The insulation shall encase the flexible duct and shall be sheathed with a moisture barrier having a permeability of not over 0.02 perm.</p> <p>Flexible circular ductwork will be used for the final 1m only (to the valve/grille) of the installation and this distance should be reduced where possible.</p> <p>All ductwork (exposed and visible surfaces) installed in areas where there is no or minimal ceiling will be powder coated / painted as per the architect finishing schedule.</p>

### 1.3 Insulation

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Requirements and Notes
PINS/01	Hot and cold water pipework Insulation	Foil Faced Rockwool/ Mineral Wool	<p>Various Pipe sizes Thickness 25-50mm Limit operation Temp 850°C ODP of zero required</p> <p>Thickness to be selected to achieve a Thermal Conductivity that will be less than 0.034W/mK</p> <p>To be installed snugly onto the pipework. To be wrapped in aluminium foil tape to protect the insulation To be installed as per manufacturers best practice requirements.</p> <p>All Valves, fittings and other equipment to be insulated as well using insulation boxes or insulation specifically designed for that unit, application.</p> <p>All Joints, Bends, offset, etc to be insulated, including the entire of a flange should that be a connection type.</p> <p>Installation installed on pipework in exposed/external/high risk area will require galvanised steel sheet cladding over all insulation.</p>

Ref	Description	Manufacturer / Ref <sup>[1]</sup>	Requirements and Notes
DINS/02	Ductwork Insulation	Foil Faced Rockwool/ Mineral Wool  24 kg/m <sup>3</sup> density mineral wool insulation  ODP 0  Thickness 25-50mm Limit operation Temp 850°C	<p>Thickness to be selected to achieve a Thermal Conductivity that will be less than 0.034W/mK</p> <p>The insulation shall be glued to the ducting and sealed along all longitudinal and transverse overlapping joints with approved adhesive to provide a vapour seal. The overlapping joints shall be approximately 75 mm wide. The edges of overlaps are to be taped down with self-adhesive aluminium tape no less than 50 mm wide.</p> <p>The insulation shall be strapped with nylon straps at intervals of more than one metre apart. Where necessary, especially at bends, transformation pieces, branches, etc. insulation is to be glued, taped and strapped to ensure that the joints are vapour sealed.</p> <p>All insulation installed externally and in Plant Rooms shall be protected with 0.4 mm thick galvanised steel sheet metal cladding, which shall be applied directly over the insulation vapour barrier.</p> <p>The cladding shall be secured by means of removable and re-usable stainless steel bands every 330 mm. Self-tapping screws will not be accepted. No dents or damage to the sheet metal cladding will be accepted.</p> <p>All insulation (exposed and visible surfaces) installed in areas where there is no or minimal ceiling will be powder coated / painted as per the architect finishing schedule.</p>
ACINS/03	Refrigerant Pipework Insulation	Nitrile Rubber insulation  Class O, dust-free, fibre- free and CFC free  ODP of zero	<p>Thickness 12mm to 25mm Preformed Pipe Section to suit pipework diameter.</p> <p><b>DO NOT COMPRESS THE INSULATION WHEN FIXING TO PIPEWORK</b> <b>DO NOT USE CABLE TIES TO FIX INSULATION.</b> Use recommended vapour barrier tape (50mm wide minimum) and ensure tape overlaps joints sufficiently for a good seal.</p> <p>Use good quality tools—in particular, fresh adhesive, good adhesive brushes, and sharp knives. Apply insulation only when the pipes are clean, dry, and unheated or uncooled. The surface to be insulated must be free of rust.</p> <p>Never stretch insulation when sealing the joints. It is better to compress it slightly. Use pieces of insulation that are at least as long as the section of pipe to be insulated. Always use the insulation that is properly sized for the pipe it is to cover. Do not stretch it over the pipe and don't install oversized insulation.</p> <p>Do not crowd insulation-covered pipes. Space pipes far enough apart to allow for the free circulation of air.</p> <p>Ensure all piping insulation is properly sealed to minimize heat loss and control condensation.</p> <p>When installed outdoors, paint with a recommended finish. Follow the manufacturer's instructions regarding the type of finish, the number of coats required, etc. Allow proper drying times between coats.</p> <p>In double layer work, apply insulation with the side and end joints staggered.</p> <p>Do not compress piping insulation at joists, studs, columns, ducts, hangers, etc. This is important because the insulation will lose thermal efficiency where it is compressed.</p> <p>All insulation (exposed and visible surfaces) installed in areas where there is no or minimal ceiling will be powder coated / painted as per the architect finishing schedule. The finish must not flake or be prone to being easily removed.</p>