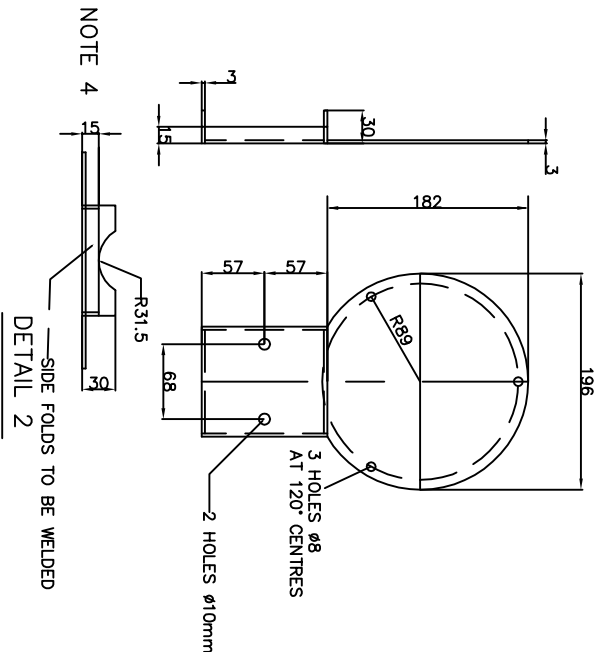
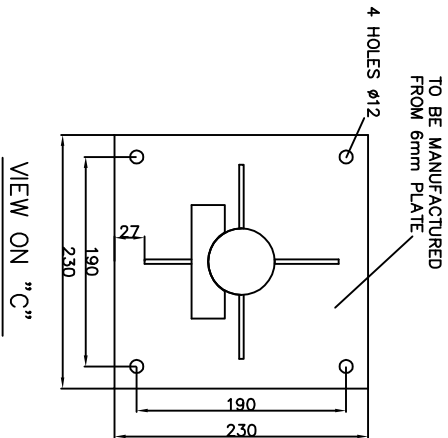
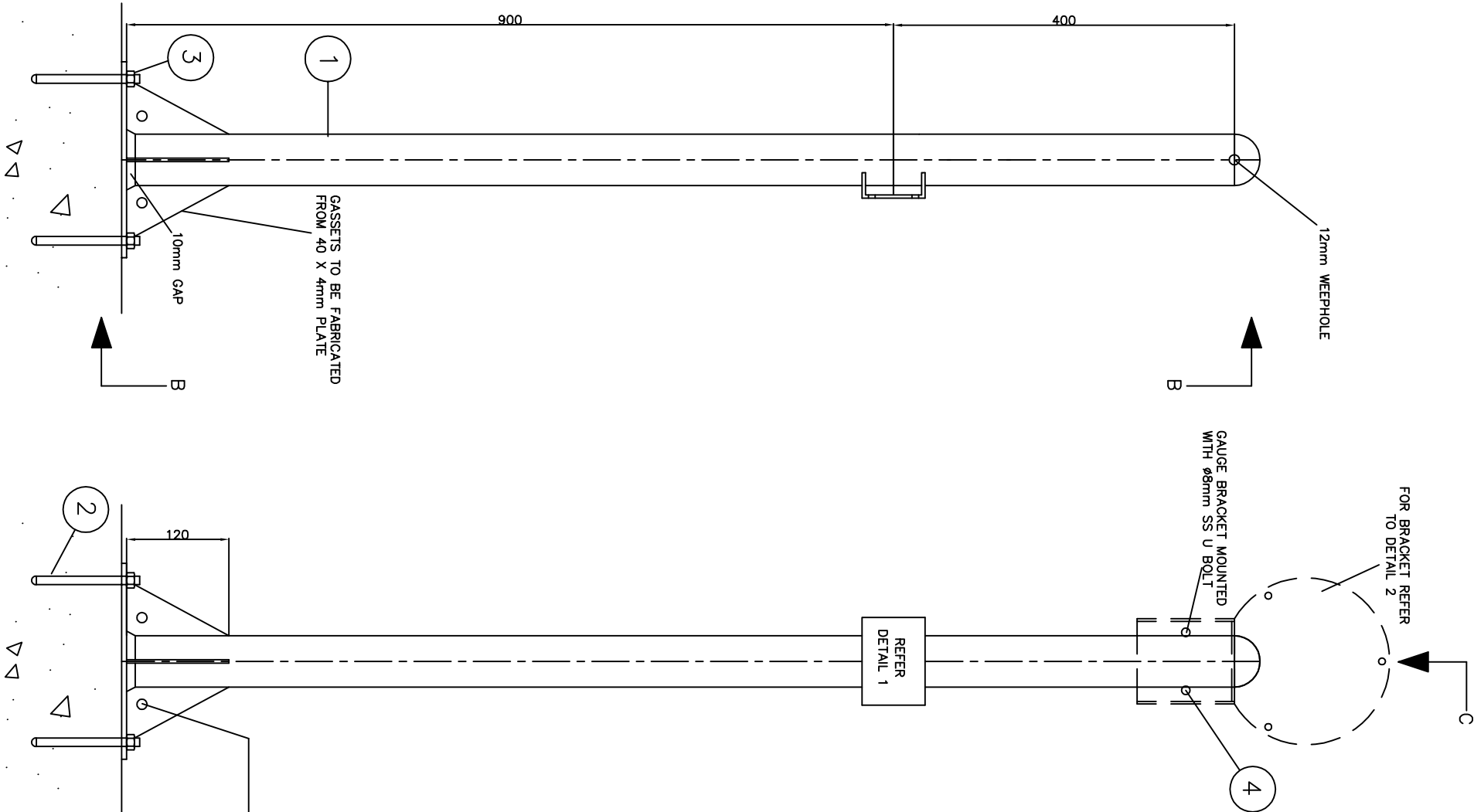




(2mm WHEN STAINLESS STEEL IS USED)

NOTE:

1. ALL WELDING DONE TO BE CONTINUOUS FILLET 3mm
2. ITEM TO BE HOT DIP GALV. ACC. TO SABS SPEC.
3. STAND HEIGHT – 1300mm
4. TOLERANCE 0.5mm FROM TUBE TO FACE
5. MOUNTING BRACKET FACE MUST BE PARALLEL TO PIPE
6. DIMENSIONS FOR OLIVER MANIFOLD
7. ITEMS ARE CIRCLED

ITEM	QTY.	MATERIAL	DESCRIPTION
1		COM. STEEL A3A / SS	TUBE STRUCTURAL NOM. SIZE 60.3 00 x 2.0
2		STAINLESS STEEL	"UPAT" UKA 3 ANCHOR STUD – ASTA M10 x 165
2.1		CHEMICAL RES.	"UPAT" CHEL. ANCHOR CAPSULE UK 3 EAP M10
3		STAINLESS STEEL	M10 HEX NUT (COUNTER NUT), WASHERS.
4		STAINLESS STEEL	8mm U BOLT C/W NUTS & WASHERS

APPROVED	
Date:	18/01/08
Rev:	1.0

Rev	Remarks	Date
1.1	APPROVED WITH COMMENTS	31/01/08
1.0	APPROVED	28/05/06



SIEMENS
LIMITED
JOHANNESBURG

Description of Drawing
INSTRUMENT STAND
PRESSURE GAUGE
TYPICAL

Siemens Document Number
(3)G52001-14000-P106

Order Number	Revision	Function Description
PWP 401/ S04LC-MS		
SHT 1-	REV 1.1	