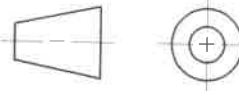


NOTE:

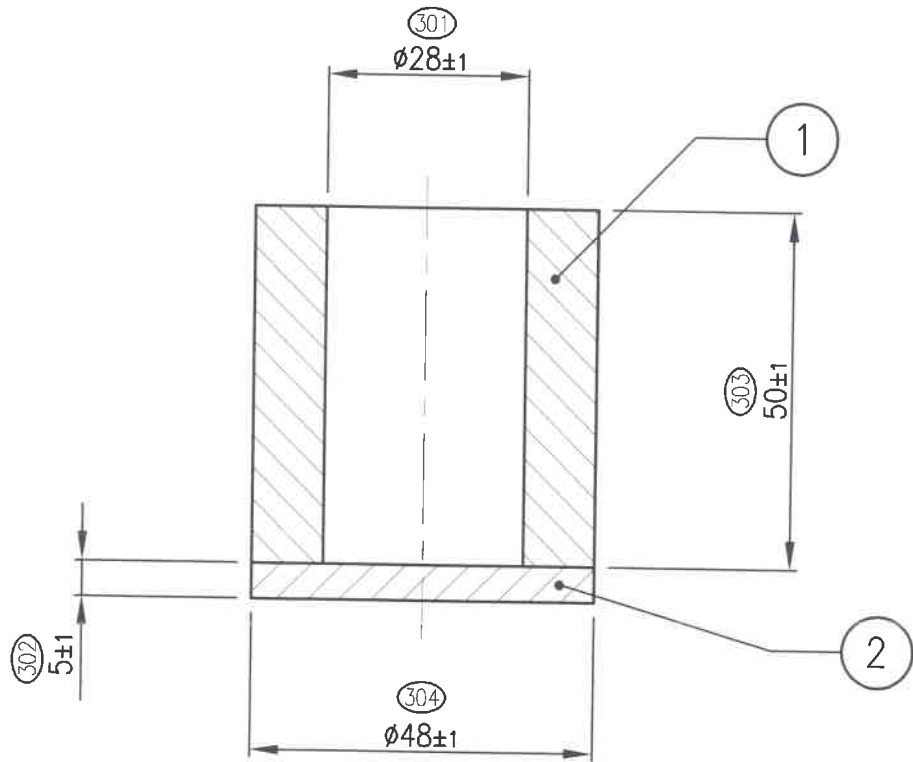
M101D 1. MATERIAL: DOW ETHAFOAM 220.
THE COLOUR SHALL BE WHITE OR BLACK OR ANY SHADE OF GREY.
A CERTIFICATE OF CONFORMANCE SHALL BE SUPPLIED WITH
EACH DELIVERY. IF THE C OF C IS OMITTED BY THE SUPPLIER,
A RANDOM SAMPLE SHALL BE ANALYSED BY THE PURCHASER
FOR TRACES OF AMMONIA.
IF THE MATERIAL CONTAINS AMMONIA, THE ENTIRE
BATCH SHALL BE REJECTED.
IMPORTANT: THE ITEM CONSISTS OF TWO PIECES
THAT SHALL UNDER NO CIRCUMSTANCES BE GLUED TOGETHER.

DO NOT SCALE
ALL DIMENSIONS ARE IN mm.



ACCEPTANCE INSPECTION INSTRUCTION

CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	A-1	NOTE 1	LAB. REPORT
301	C-5		ELEC.VERNIER
302	E-4		ELEC.VERNIER
303	D-6		ELEC.VERNIER
304	E-5		ELEC.VERNIER



Should a Tenderer/Vendor not be able to meet the requirements of this document, it must be declared in writing to the Buying Manager at the time of tendering/receipt of an order.

DATE: 2023.05.31
COPY NO 23
ISSUE BY, 1 P

CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101		CLASSIFICATION	TOTAL
CRITICAL	(C1-C99)		0
MAJOR A	(M101-M199)		1
MAJOR B	(M201-M299)		0
MINOR	(301-399)		4
INCIDENTAL	(401-499)		0



HRC

JOB No. 03/E010/97COM	MATERIAL SEE NOTE 1	DRAWN DJ 98-02-06	CHECKED PS 98-02-10	NEXT ASSY 05231-98010001-220001 05231-98020001-220001										
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)		FINALIZED	APPROVED MG V 09-02-11	DRG No. 05231-98010001x203001										
LENGTHS AND DIAMETERS		ANGLES		REV. H										
RADIO		ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1												
0 TO 6 ±0,1	6 TO 30 ±0,2	30 TO 120 ±0,3	120 TO 315 ±0,5	315 TO 1000 ±0,8	1000 TO 2000 ±1,2	2000 TO 4000 ±2,0	4000 AND MORE ±3,0	0° TO 30° ±30'	30° AND MORE ±1°	1 TO 6 ±0,5	6 TO 30 ±1,0	30 TO 100 ±1,5	100 TO 300 ±2,0	300 TO 1000 ±3,0
CODE No. 01138001402 ITEM 1		CAD No. 00107210		ITEM 2										

CARTRIDGES M9423 (861355) AND M9424 (861345)

PROTECTOR BOTTOM

H	REV.	APP.	DATE	12-11-19	DIMENSIONS UPDATED, SEE JOB No. E2/205/12PC	DJ	DONE BY