

Dust Coats

Reference Item No. 35/96239 "Orange" with Transnet Logo
(Registered colour No. 232c "Transnet Orange" of CKS 129)

1. REQUIREMENTS:

1.1 MATERIAL

- 1.1.1 The outer material ref. no. 35/96239 shall be all cotton drill fabric that complies with the requirements for type J54 of SANS 1387 – 4 and shall be of a colour that is an acceptable match to colour No. 232c "Transnet Orange" of CKS 129

- 1.1.2 Copy of cloth compliance certificate to accompany tender documents

- 1.1.2 All trimmings to be supplied by contractor.

1.2 GARMENT

The Dust coat will comply with the requirements (other than Size chart, Packing and Marking Labeling of Garments) to SABS.1068/Latest.

- (a) Style figure (a) C1 full length coat.
- (b) Detachable button having metal shanks with split rings.
- (c) One piece set-in sleeve, plain cuffs.
- (d) Pockets to be square.
- (e) Side pocket stay to extend from side seam to front edge of pocket.
- (f) Ref Reflective strips shall comply with requirements other than positing and colour to:
SANS 50471 : 2006 / EN 471 : 2003
One strip on waist & sleeves circumference to be ± 12 cm from underarm.
Colour to be silver (17mm) on lime (50 mm) according to class 2

1.3 MINOR DEVIATIONS:

- (a) Button holes:
Button holes shall be of the trouser type (fishtail), shall be large enough to neatly accommodate the buttons, and shall be neatly gimped.

1.4 LOGO:

Horizontal logo: silk - screened on pocket.

"Stewart Blue" Transnet logo Silk - screened in White*

* "White" Close colour match to No 1C/2 of CKS.129/Latest.

1.5 SCREENPRINTING:

Colour fastness of screen-printing to washing. The numerical ratings for change in colour and staining or transfer cloths, determined in accordance with the relevant SABS Method, shall not be less than 4.

1.6 LABELING

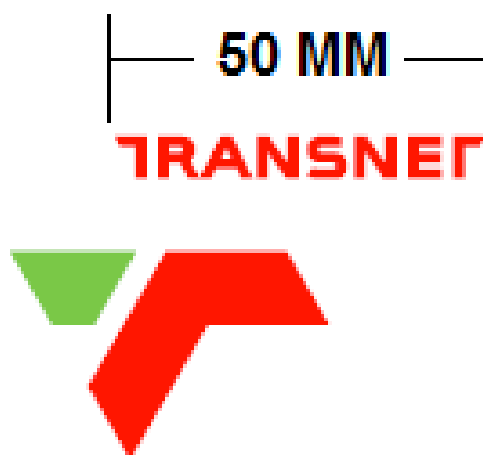
The garment shall be labeled and marked in accordance with the requirements of specification CSS.286.21 LAB/1.

1.7 PACKING:

The garments shall be packed and marked in accordance with requirements of specification CSS.286.21 PAC/1.

1.8 SIZE CHART

1	2	3	4	5	6	7
Size designation ¹⁾	Nominal finished garment measurement, cm					
	Chest	Back length	Back Width	Sleeve length ²⁾	Depth of scye	Vent length
82	99	104	39	51	30	35
87	104	106	41	52	30	35
92	109	106	43	52	32	35
97	114	108	45	53	32	35
102	119	110	46	53	34	35
107	124	112	48	54	34	35
112	129	112	50	54	36	35
117	134	112	52	55	36	35
122	139	112	54	55	38	35
127	144	112	56	56	38	35
132	149	114	58	56	38	35
137	154	114	60	57	39	35
142	159	114	62	57	39	35
1) Based on the chest size, in centimeters, of the intended wearer in cm						
2) Underarm seam to the bottom edge of sleeve.						



Annex A

(normative)

Special conditions of tender

A-1 Unless otherwise stated, Transnet (or an officer or organization deputed by it), shall be the inspecting authority.

A-2 Three pre-production sample coats shall have been inspected, tested and approved by the inspecting authority before bulk production is commenced, and it shall be the duty of the manufacturer to give adequate notice to the inspecting authority of the availability of these samples.

A-3 The coats shall be subject to inspection during the course of manufacture. The inspector shall, during normal working hours, be given all reasonable facilities for carrying out his duties and shall have the right of entry into the contractor's factory and the factory or works of any sub-contractor where work on shirts supplied to this specification may be in progress.

A-4 The contractor shall inspect the finished coats for compliance with the specification before submitting them to the inspecting authority for final inspection.

A-5 Before acceptance, the coats shall have been inspected and tested by the inspecting authority and found to comply with the requirements of the specification.

REVISION HISTORY SHEET		
Document Quality Assurance		Document No.
Subject ADMINISTRATION, PREPARATION, MAINTENANCE AND DISTRIBUTION OF PRIVATE SPECIFICATIONS		Effective date
Controlling Officer: R. Steynberg		
Approving Officer: C. du Plooy		
Rev/No	Date approved	Nature of revision
1	March 2004	1 Add Item No.. 35/156261 1.1.1 Add Item Nos. and add Cloth stock Item Nos. 1.8 Amend size chart Add Transwerk logo
2	September 2004	1.1.1 Remove ref. 35/95853 Portnet , 35/96377 Portnet, 35135375 Coallink 35/139842 Coallink, 35/149623 Metrorail. 1.8 Replaced size chart, (back width, sleeve length, vent length & added scye seam).
3	May 2007	Add ref. 35/096102 Petronet
4	December 2008	1) Reference Item No. 35/102660, 35/96770, 35/102797, 35/148097, 35/148946, 35/156261 & 35/096102 2) Add Transnet Logo
5	November 2010	1) 1.1.1 Change C.M.T. to supply
6	September	1) 1.3 Minor deviations: Remove clause a & b stayed material requirements. 2) 1.1 Material: Change the Steward blue to Orange.