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DO NOT SCALE WHEN IN DOUBT ASK							
MACHINING MARKS (C.L.A. MICROMETER SYSTEM)							
0.2 POLISHING				3.2 MACHINING	1.6 FINE MACHINING		
0.4 FINE GRINDING				6.3 ROUGH MACHINING			
0.8 GRINDING; SMOOTH MACHINING				12.5 FLAME CUTTING			
PERMISSIBLE VARIATION ON SIZES WITHOUT TOLERANCES							
0.5 TO 3	OVER 3 TO 6	OVER 6 TO 100	OVER 100 TO 500	OVER 500 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000
± 0.1	± 0.2	± 0.5	± 0.8	± 1.2	± 2	± 3	± 5

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NO	DATE	AMENDMENTS			DRAWN	APPROVED
ROCLA					 A Murray & Roberts company	Scale
						Drg. Size
						A2
TRANSNET EQUIPMENT SHELTER						
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