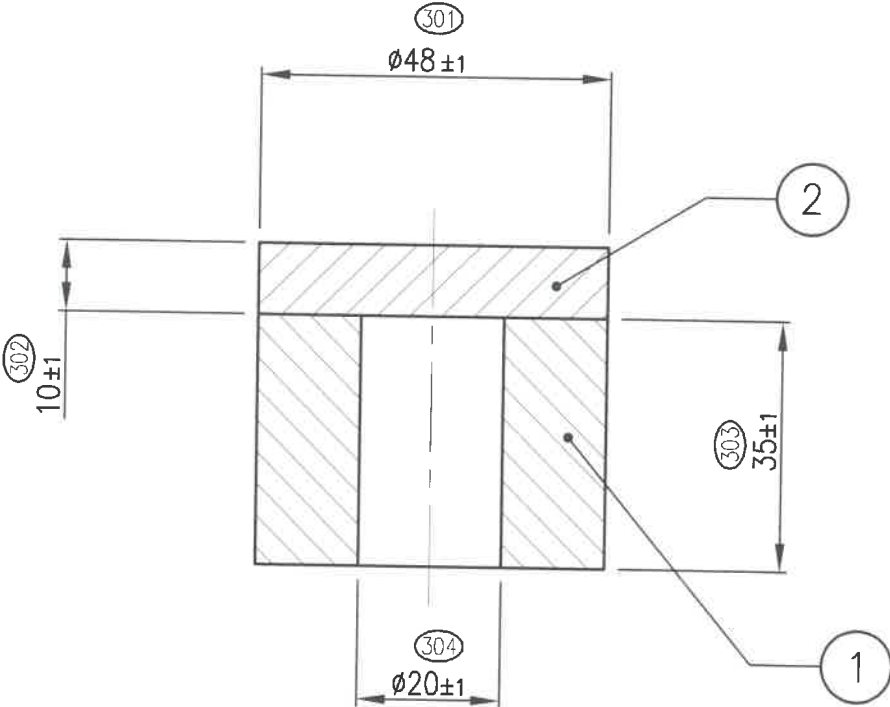


NOTE:

(M101D) 1. MATERIAL: DOW ETHAFOAM 220.
THE COLOUR SHALL BE WHITE OR BLACK OR ANY SHADE OF GREY.
A CERTIFICATE OF CONFORMANCE SHALL BE SUPPLIED WITH
EACH DELIVERY. IF THE C OF C IS OMITTED BY THE SUPPLIER,
A RANDOM SAMPLE SHALL BE ANALYSED BY THE PURCHASER
FOR TRACES OF AMMONIA.
IF THE MATERIAL CONTAINS AMMONIA, THE ENTIRE
BATCH SHALL BE REJECTED.
IMPORTANT: THE ITEM CONSISTS OF TWO PIECES
THAT SHALL UNDER NO CIRCUMSTANCES BE GLUED TOGETHER.

ACCEPTANCE INSPECTION INSTRUCTION

CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	A-1	NOTE 1	LAB. REPORT
301	C-5		ELEC.VERNIER
302	D-4		ELEC.VERNIER
303	D-6		ELEC.VERNIER
304	E-5		ELEC.VERNIER



Should a Tenderer/Vendor not be able to meet the requirements of this document, it must be declared in writing to the Buying Manager at the time of tendering/receipt of an order.

✓ [✓] [✓] ☐ HRC

DO NOT SCALE ALL DIMENSIONS ARE IN mm.		CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101		FINAL ACCEPTANCE SAMPLE FOR VISUAL AND DIMENSIONAL INSPECTION: ACCORDING TO MIL-STD.105 SINGLE NORMAL	
		CLASSIFICATION	TOTAL	SAMPLE PLAN: GENERAL INSPECTION G2.	
CRITICAL (C1-C99)			0	A.Q.L. CRITICAL NOT APPLICABLE	
MAJOR A (M101-M199)			1	MAJOR A 0,025%	
MAJOR B (M201-M299)			0	MAJOR B 0,65%	
MINOR (301-399)			4	MINOR 1,5%	
INCIDENTAL (401-499)			0	INCIDENTAL 4,0%	

JOB No. 03/E010/97COM				MATERIAL SEE NOTE 1				DRAWN DJ 98-02-06				CHECKED PS 98-02-10				NEXT ASSY. 05231-98010001-220001 05231-98020001-220001									
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)												FINALIZED				APPROVED MGV 98-02-11				DRG No. 05231-98010001x203002				REV. G	
LENGTHS AND DIAMETERS								ANGLES		RADII						ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1									
0 TO 6	6 TO 30	30 TO 120	120 TO 315	315 TO 1000	1000 TO 2000	2000 TO 4000	4000 AND MORE	0° TO 30°	30° TO 90°	1 TO 6	6 TO 30	30 TO 100	100 TO 300	300 TO 1000											
±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±30'	±1°	±0,5	±1,0	±1,5	±2,0	±3,0											
												PROJECT LEADER													
												SCREEN DRG. No.				CODE No. 01138002508 ITEM 1 01138001500 ITEM 2				CAD No. 00107220					

CARTRIDGES M9423 (861355) AND M9424 (861345)

PRODUCT

PROTECTOR TOP

TITLE

MACHINE		G	FJW	12-11-19	DIMENSIONS UPDATED, SEE JOB No. E2/205/12PC	DJ
PLACES DRG No.		REV.	APP.	DATE	DETAILS	DONE BY