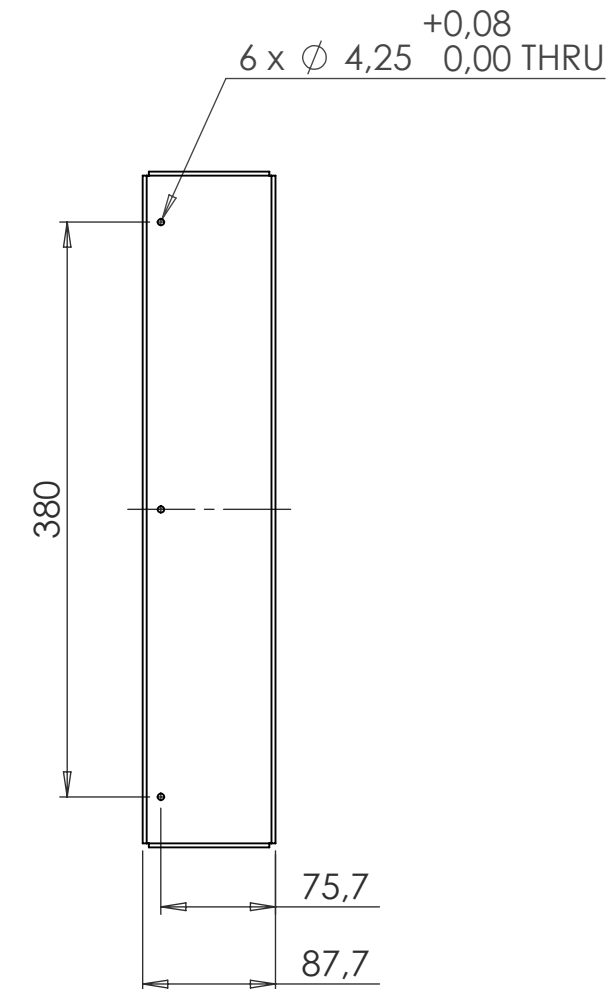


5

D



1. PART TO BE FREE OF SCRATCH MARKS AND INDENTATIONS
2. R4000-0002_1_1.DXF (FOR INFORMATION ONLY)

MATERIAL	ALUMINIUM GRADE 1050 H14		DRAWN	STRESS	APPROVED	QA	ECR	 National Research Foundation  South African Radio Astronomy Observatory	DESCRIPTION		
STOCK SIZE	SHEET, 1.6 mm THICK		TJM	N/R	JL	JC	N/A		CHASSIS BODY REMOVABLE PANELS		
DEBURR	REMOVE BURRS AND SHARP EDGES TO 0.5 mm MAX		06 Nov 2025		11 Nov 2025	20 Nov 2025					
SURFACE TREATMENT	NONE		STATUS: RELEASED			A3		 DIMENSIONS IN MM	IDENTIFIER R4000-0002	DESIGN VERSION	DRAWING REVISION
TOLERANCE	GENERAL TO ISO 2768 CLASS mH - U.O.S.	DRAWING STANDARD: BS 8888:2013	SCALE 1:5		SHEET 1 OF 2					1	1

1

2

3

4

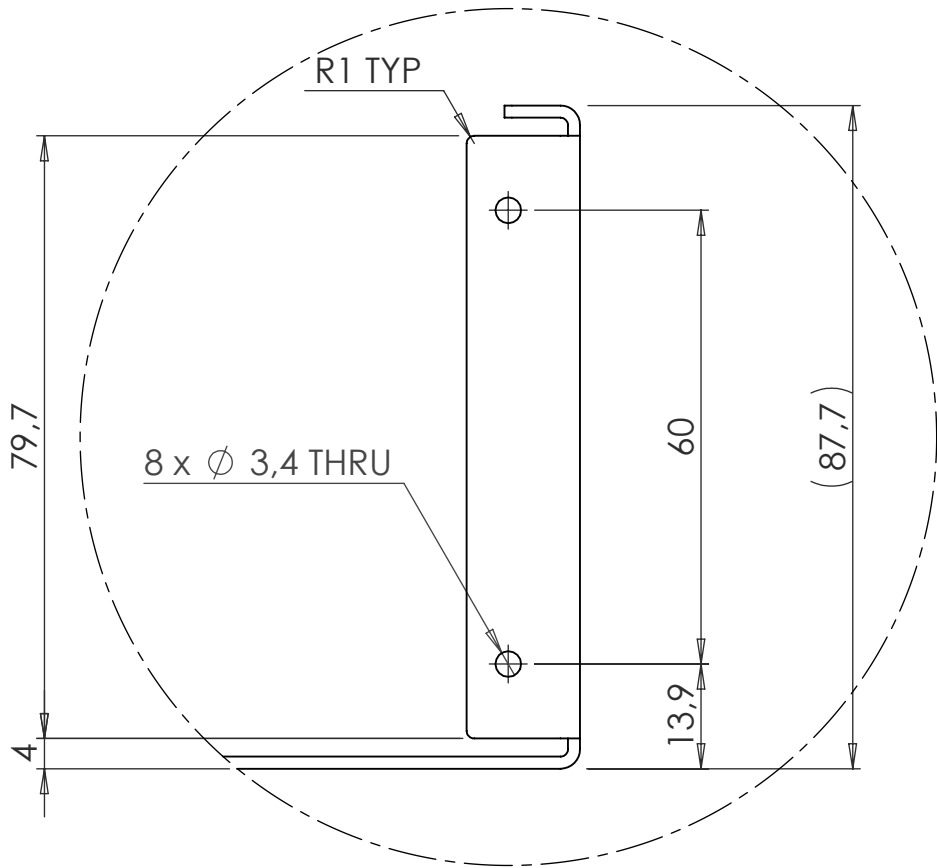
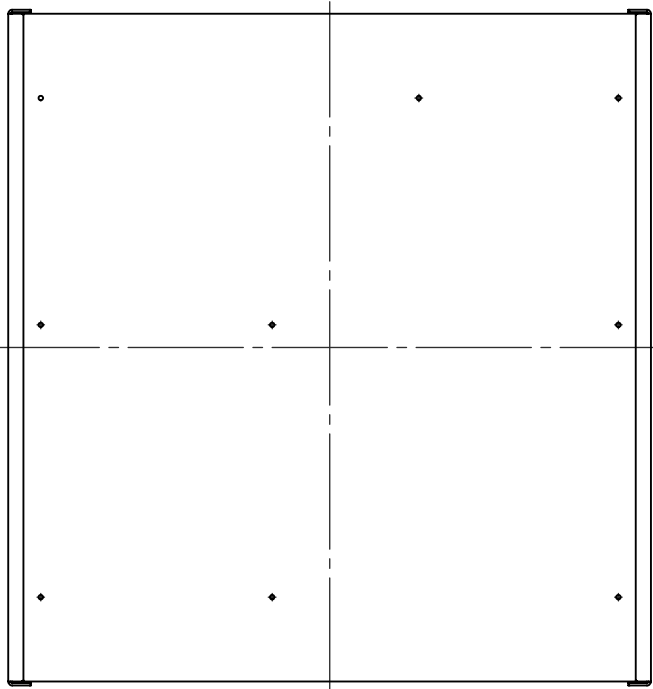
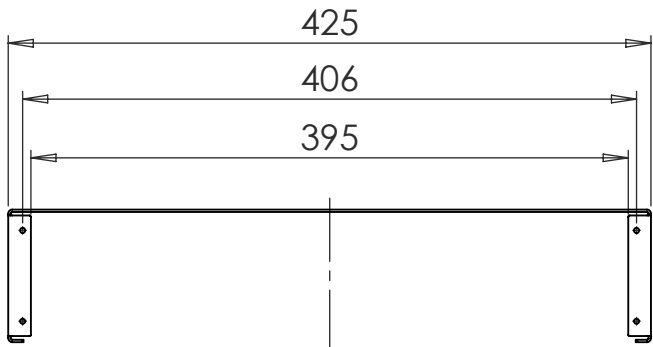
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A

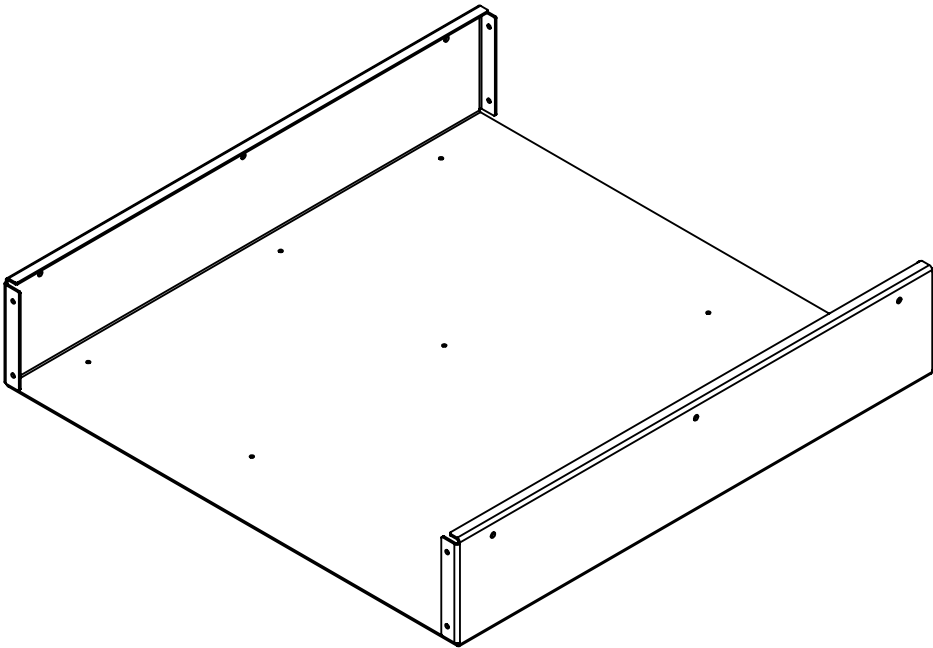
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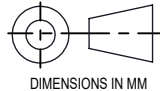
C

D



DETAIL A
SCALE 1 : 1



MATERIAL	ALUMINIUM GRADE 1050 H14		DRAWN	STRESS	APPROVED	QA	ECR		DESCRIPTION		
STOCK SIZE	SHEET, 1.6 mm THICK		TJM	N/R	JL	JC	N/A		CHASSIS BODY REMOVABLE PANELS		
DEBURR	REMOVE BURRS AND SHARP EDGES TO 0.5 mm MAX		06 Nov 2025		11 Nov 2025	20 Nov 2025					
SURFACE TREATMENT	NONE		STATUS: RELEASED			A3			IDENTIFIER	DESIGN VERSION	DRAWING REVISION
TOLERANCE	GENERAL TO ISO 2768 CLASS mH - U.O.S.	DRAWING STANDARD: BS 8888:2013	SCALE 1:5		SHEET 2 OF 2				R4000-0002	1	1