

2500

**NOTE:**

SHIELD CENTRE TO BE IN LINE WITH THE SOOTBLOWER

20

50

100

750

750

750

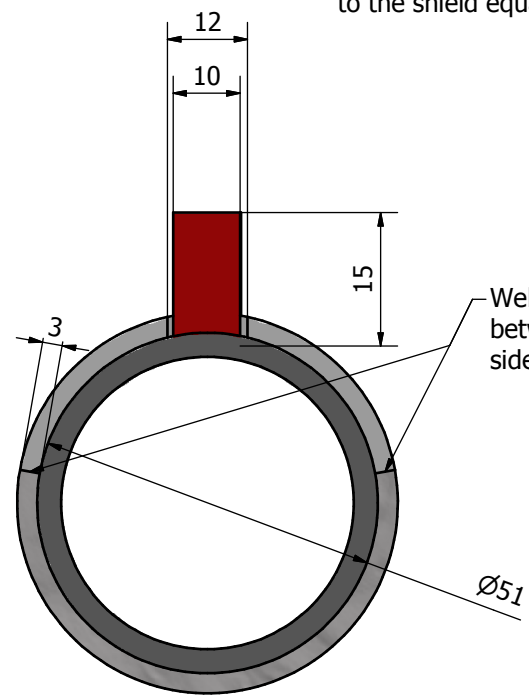
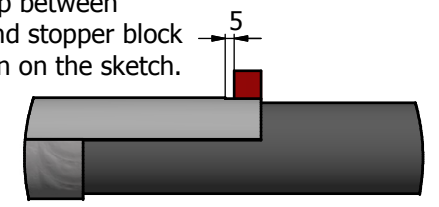
100

A

Bangle  
Four(4) bangles need to be fitted to the shield equally spaced.

Shield

NB: Stopper Block  
Must be fitted with a 5mm gap between shield and stopper block as shown on the sketch.




Welding to be a full Penetration weld between shield and bangle on both sides of the bangle.

NB: The bangle needs to be fitted at least 100mm from the edge of the shield.

The shield has to face the soot blower perpendicular.

ESKOM DWG REF:

<b>THIS DRAWING IS NOT TO BE USED FOR MANUFACTURING</b>				ELEMENT#	TUBE#	REV NO:	SHT.NO		SIZE	
				160	8	A				
THIS DRAWING IS THE PROPERTY OF ESKOM. IT MAY ONLY BE ALTERED BY THE CARAB TEKNIVA GROUP. CONTROLLED REVISIONS ARE ADMINISTERED BY CARAB TEKNIVA GROUP.										
DRAWN BY:	Wilhelm du Toit		2016/03/01	TITLE: RH1 71ml 2.6m x Tube 51OD - Shield						
CHECKED BY:				TUTUKA POWER STATION						
APPROVED BY:				SCALE: N.T.S	CARAB DWG NO:					

MAT COLOUR	MAT FLOW #	STOCK NO	MATERIAL	O/D	WT	MIN 't	DESCRIPTION
	NA	NA	310 SS	57	3	NA	Shield
	NA	NA	13CrMo44	NA	NA	NA	NA

CARAB