

**Pricing schedule - Sealing Strip Machine Systems including of scope components & material**

SEALING STRIP MACHINE:	Weight/length/roll/hour – to be completed	Estimated Pricing excl Vat
<ol style="list-style-type: none"> <li>1. Provide a <b>full design</b> for a Sealing Strip Machine to manufacture sealing strips from 0.3mm to 0.6mm including various profiles and material width as per Scope of machines</li> <li>2. Provide a <b>full design</b> of a Sealing Strip Machine to manufacture 2.00mm sealing strips using a 3 roller system as per Scope of machines</li> <li>3. Both designs must be accompanied with full specifications, material type, methodology including measurements/dimensions including all manufacturing information. The design shall remain the property of ERI TGS.</li> </ol>		
<ol style="list-style-type: none"> <li>4. Price to manufacture a Sealing Strip Machine to form/roll/manufacture various sealing strips profiles from 0.3mm to 0.6mm thick material using multiple dies @ various width. Each machine must come with full set of rollers and feeder reel including accessories.</li> <li>5. The machine must be electrically driven (220v or 380v) with a foot pedal to control the machine as per Scope of machine</li> <li>6. Price to manufacture a roller Sealing Strip Machine to form/roll/manufacture various sealing strips profiles using 2.0mm &amp; up to</li> </ol>		

<p>20mm in width using a 3 roller system. The machine must be electrically driven (220v or 380v) with a foot pedal to control the machine.</p> <p>7. Both base rollers must have slots cut on them @ 2.05mm wide x 15mm deep with another set of rollers fabricated with slots cut @ 2.05mm wide x 20mm deep as per Scope of machines.</p> <p>8. Refer to the scope of works for the different type of profiles and additional information.</p> <p>9. Supplier to price per machine with one complete/full set of rollers or forming dies.</p>		
<p>10. Additional dies – excluding one set provided with the machine. Provide the below dies as per “Scope of Machines”</p> <p>4 set of rollers/dies (8) to form full J shape.</p> <p>4 set of rollers/dies (8) to form U shape.</p> <p>4 set of rollers/dies (8) to form L shape.</p> <p>4 set of rollers/dies (8) to form I shape.</p> <p>4 set of rollers/dies (8) to form half J shape.</p> <p>4 sets of guide rollers and 4 sets of guide blocks including all other wearable parts used to make the various profiles</p> <p>12 x labyrinth feeder reels to accommodate various width of sealing strip material. (10mm, 12mm &amp; 16mm width) 4 reels per material width</p> <p>11. <b>Additional rollers/dies</b> – excluding one set provided with the machine.</p> <p>4 set of rollers with 2.05 mm x 10mm deep</p>		

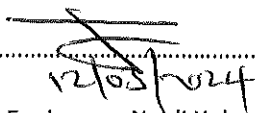
4 set of rollers with 2.05 mm x 15mm deep 4 sets of rollers with 2.05 mm x 20mm deep		
Delivery of Sealing Strip Machine to Rosherville TGS Workshop		
Installation of Sealing Strip Machine in the TGS Workshop , with cabling up to 5m per machine, including all material, plugs & consumables to install approximately 6 units.		
Testing and Commissioning of Sealing Strip Machine - Supplier must have their own material available during the testing of the machines. The supplier must be able to manufacture 2 sets of each profile to ensure that the machine is working within the required specifications and tolerances required by TGS.		
Hands on training in the operations and use of the machine including "know how transfer" in terms of manufacturing various profile of sealing strips. Training for TGS Technicians & Artisans – fixed monthly rate @ normal working hours including a rate per hour for Saturdays and Sundays. All costs to be covered in the rates.		
Service, support and Maintenance for a period of 3 Years (Price per service including the rate per hour) Suppliers to confirm service intervals.		
Call out fees (office hours) – per hour		
Call out fees (after hours) – per hour		
Traveling cost for call outs – per hour		

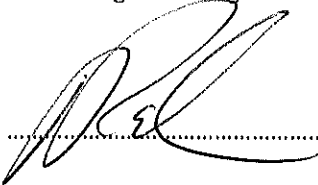
Supply of material for 36 months duration – as and when required: Material type – refer to scope of works	Per in weight per (kg)	
Profile: 0.3mm thick x 10.0mm width		
Profile: 0.3mm thick x 12mm width		
Profile: 0.3mm thick x 14mm width		
Profile: 0.3mm thick x 16.0mm width		
Profile: 0.5 mm thick x 10.0 mm width		
Profile: 0.5 mm thick x 12 mm width		
Profile: 0.5 mm thick x 14 mm width		
Profile: 0.5 mm thick x 16 mm width		
Profile: 2 mm thick x 10 mm width		
Profile: 2 mm thick x 16 mm width		
Profile: 2 mm thick x 20 mm width		
Caulking wire to be made to suit normal sizes – 1.0 x 1.7mm		
Caulking wire to be made to suit normal sizes – 1 x 1.9mm		
Caulking wire to be made to suit normal sizes – 1.2 x 1.7mm		
Caulking wire to be made to suit normal sizes – 1.0 x 2mm		
Caulking wire to be made to suit normal sizes – 2 x 2mm		
Caulking wire to be made to suit normal sizes – 2.0mm dia		
Caulking wire to be made to suit normal sizes – 2 x 2.5mm		
Caulking wire to be made to suit normal sizes – 2 x 2.8mm		
Caulking wire to be made to suit normal sizes – 2.0 x 2.9mm		

Caulking wire to be made to suit normal sizes – 2 x 3mm		
Caulking wire to be made to suit normal sizes – 2.3 x 3.0mm		
Caulking wire to be made to suit normal sizes – 3 x 3mm		
Caulking wire to be made to suit normal sizes – 3.0 x 3.6mm		
Profile: 2 mm thick x 18mm width		
Profile: 2 mm thick x 20mm width		
Profile 2mm x 16mm width		
Profile 2.6mm x 16mm width		
Profile 3.00 x 18mm width		
<b>Supply of fabricated sealing strips – as and when required by TGS: Material type – refer to scope of works</b>	<b>Quote per weight -(kg) Fixed price for all profiles</b>	

**NB – Price to be written-in by hand and must be legible.**

A detailed signed project **plan/schedule** to be submitted with the tender indicating the timelines of the project from receipt of purchase order till installation, commissioning, and handover.

  
Works Engineer – Ngidi Xolani

  
Production Support Manager – Roy Ramkarran

12/03/2024