

**PREPARATION:**

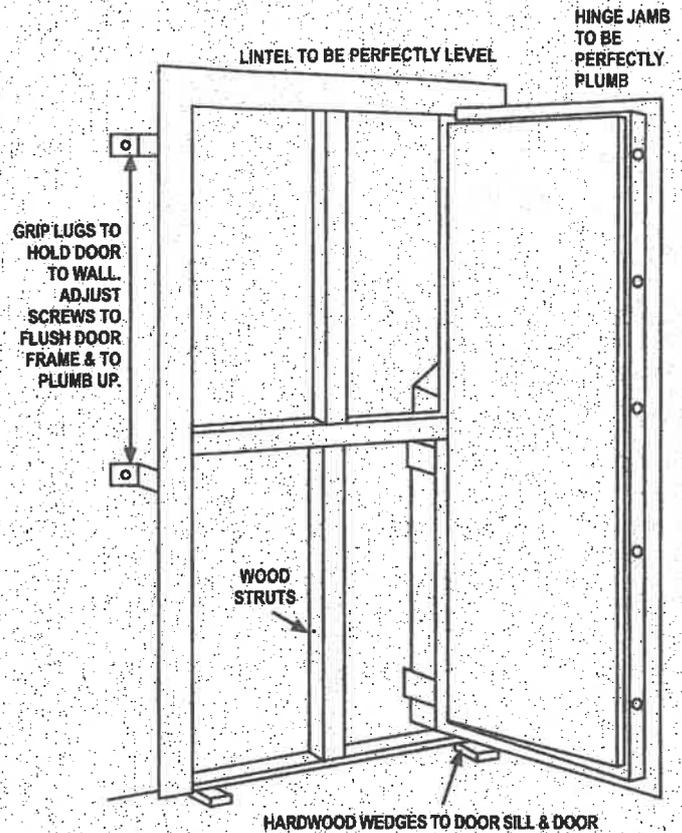
- 1) Prepare a clear wall opening (1930mm H x 850mm W).
- 2) Remove the GRIP LUGS from the doorframe.
- 3) Place the door into the wall opening.

**Do not build the Wall around the door.**

**Do not install the door whilst the wall is being erected.**

**INSTALLATION:**

- 1) Level to bring the bottom edge of the door to 6mm above the finished floor level.
- 2) Fit the GRIP LUGS and support the door to prevent it from tilting when opened.  
**Tighten GRIP LUG bolts lightly to hold the door in place.**
- 3) Open the door slowly and carefully. **Wedge and adjust the door to operate smoothly (see drawing attached).** It must not be difficult to open/close or lock/unlock.
- 4) Ensure that the **doorframe is perpendicular** and that frame sides are not twisted.
- 5) Tighten the GRIP LUG bolts to firmly hold the doorframe. **Do not over tighten, as this will distort the frame.**
- 6) Check that the door does not "run" in the open or closed position. If the door 'runs' in the open position, push the bottom section of the frame away from the wall. If the door 'runs' in the closed position, push the top section of the frame away from the wall.
- 7) If the door binds at the bottom, wedge at point '2'.
- 8) If the door binds at the top, wedge at point '1'. Wedges may also be required between the back of the frame and the wall.
- 9) Confirm that the door closes and opens freely, that the bolts work easily and that the keys can be turned with the bolts fully thrown i.e. that the door can lock and unlock in the closed position.
- 10) Open the door to 90° and wedge the outer edge of the door to take the weight off the frame prior to grouting. Place vertical and horizontal struts inside the frame as shown in the drawing.



- 11) Grout the door without removing any of the wedges or struts. Leave to set for 24 hours.
- 12) When the door is painted, do not close it until the paint is completely dry.
- 13) **DO NOT REMOVE THE DOOR FROM ITS FRAME AT ANY TIME.**

Drawing shown is for right hand. Order for positioning wedges is reversed for left hand doors.