

NOTE:

1. REMOVE ALL SHARP EDGES.
2. MATERIAL: ALUMINIUM 6082 T6
3. THREAD ONLY TO ROUGHEN SURFACE.
4. DIMENSIONS SHALL BE MEASURED WITH VERNIER OR MICROMETER.



Should a Tenderer/Vendor not be able to meet the requirements of this document, it must declared in writing to the Buying Manager at the time of tendering/receipt of an order.

1. REMOVE ALL SHARP EDGES.
2. MATERIAL: BRASS TO BS 2874:CZ121
Pb3 COND. M
3. DIMENSIONS SHALL BE MEASURED WITH
VERNIER OR MICROMETER.




DATE: 2024.1.9
COPY NO 9
ISSUE BY: IP

1. CAVITY TO BE FILLED WITH ARALDITE SEALER AW 2104 (01106008806) AND HARDENER HW 2934 (01106008904) OR SIMILAR RESIN.
2. TO BE ANODIZED ACCORDING TO SPEC. DEF 151: COLOUR IS GOLD



10	WASHER			0106008000	9 OD x 4.3 ID x 1	1
9	O RING 15.8 x 1.9					1
8	STANDARD M4 LOCKNUT					2
7	PROTECTION CAP M1224	06139-010001-203003		00189050506		1
6	PLASTODOME FLEXIBLE POTTING OR SIMILAR				SEE NOTE 1	1
5	POTTING RESIN				SEE NOTE 1	1
4	FUSE ASSEMBLY M1224	06139-010001-202002				1
3	TERMINAL EARTH	SEE ITEM 3		00189050702		1
2	TERMINAL LIVE ASSEMBLY	06139-010001-202001		00189047609		1
1	BODY M1224	SEE ITEM 1		00189050604		1
ITEM No.	DESCRIPTION	REMARKS OR DRG. No.	CODE No.	REMARKS	Qty	

EXTINGUISHER	M1224A1 (A-109 HELICOPTER)	NEXT ASSY		REPLACES DRG. No. P01639-010001-201001 REV B	
MACHINE	DRAWN JJO 12-10-08	CHECKED FJW 13-03-12	TITLE CARTRIDGE ELECTRIC FIRE EXTINGUISHER M1224A1 (A-109)		
	FINALIZED JJO 13-03-06	APPROVED JJB 13-03-12			
	PROJECT LEADER	CODE No. 00189046710	DRG No. 06139-010001-201001		
SCREEN DRG. No. 00304963					

GEOMETRIC DIMENSIONS TO WITHIN 0.1	 <p>SEE STANDARD IS THE PROPERTY OF PERMANENT DIMENSIONAL SYSTEM AND MUST NOT BE CHANGED OR USED FOR ANY PURPOSE WITHOUT PERMISSION IN WRITING FROM DOD</p>	
--	--	--

21/05/26 PARTS ADDED IN ASSEMBLY.

AG

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	-----

	A
--	---

19)

REV	
A	