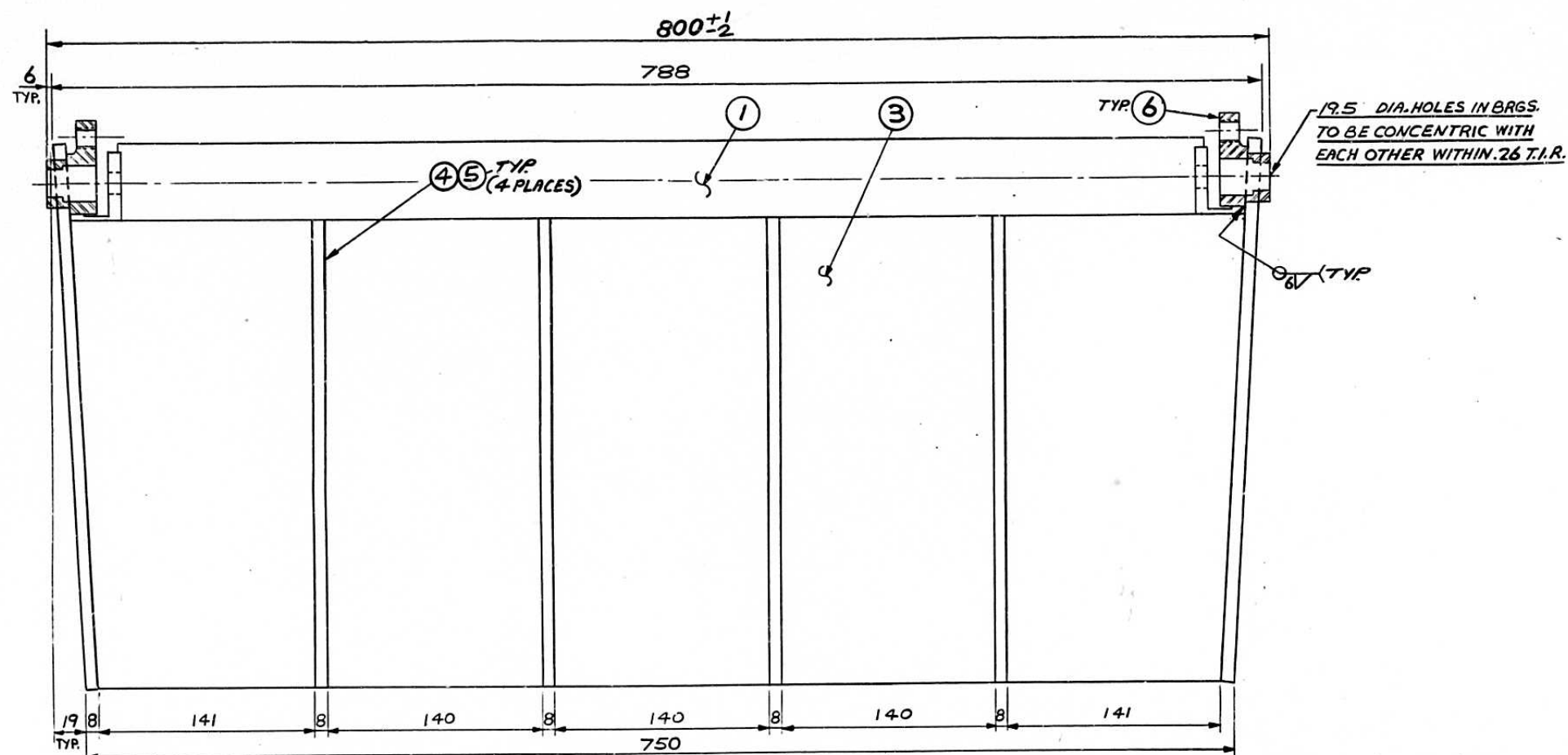
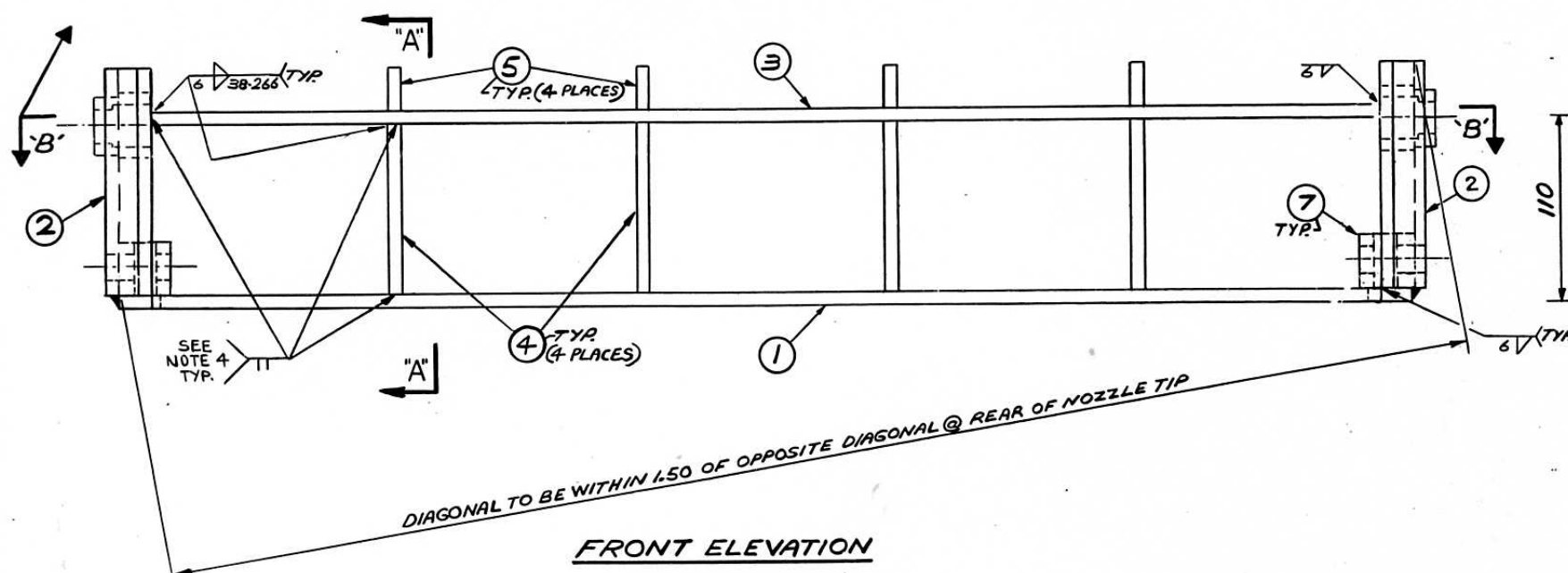


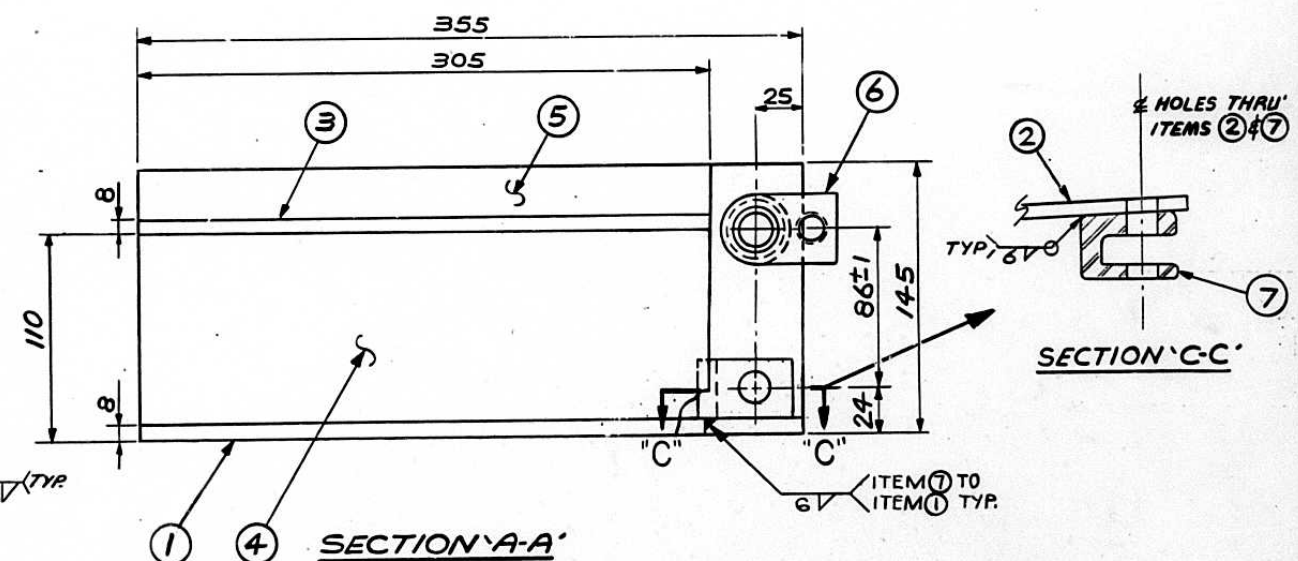
BILL OF MATERIAL (FOR ONE NOZZLE TIP)						
ITEM NO.	NO. REQD.	PART NO.	DWG. NO.	DESCRIPTION		MAT'L ITEM N°
1	1	AEB-14159-AB	15481-1D4160	8 R	x 355 x 766	—
2	2	-AC	15481-1D4160	8 R	x 137 x 356	—
3	1	-AD	15481-1D4160	8 R	x 305 x 764	—
4	4	-AE	15481-1D4159	8 R	x 100 x 305 (PLAIN)	43
5	4	AEB-14159-AF	15481-1D4159	8 R	x 27 x 305 (PLAIN)	43
6	2	902-2507	B-902-2507	BEARING		—
7	2	902-2510	B-902-2510	PIN CONNECTING LUG		—



SECTION 'B-B'



FRONT ELEVATION
ASS'Y No. AE8-14159-AA



SECTION A-A

NOTES:

1. ALL DIMS. ARE IN MILLIMETERS.
2. UNLESS OTHERWISE NOTED TOL'S.
TO BE $\pm 2\text{MM}$, $\pm 0.15^\circ$.
3. ALL WELDED CONSTRUCTION USE
E-3090RE-309-L ELECTRODES OR EQ.
4. WELD ACROSS PARTITION PLATES AND
RIBS AT FRONT OF NOZZLE TIP.
DO NOT GRIND FLUSH AFTER
WELDING.
5. AFTER FINAL ASSY ADJ NOZZLE
TIP TO BE ABRASIVELY CLEANED.

FOR INDEX TO MATERIAL SPECIFICATION REFER TO STANDARD
NUMBER 17-64, INDEX NO. 14.2 .

MATERIAL SPECIFICATION CHART		
MAT'L ITEM	SPECIFICATION	PURCH INSTR
43	23CR-12NI, A-167, GR.309 STAINLESS	—

CONTRACT/ORDER NO. : OPJ 11595
ESCOM DRG NO. :

0.64-29865 Ry 4

AIR NOZZLE TIP ARRG'T
FOR:
ELECTRICITY SUPPLY COMMISSION
KENDAL POWER STATION. UNITS #1,2 & 3

 POWER SYSTEMS COMBUSTION ENGINEERING, INC.	SCALE: <i>HALF</i>	DATE: <i>10-2-84</i>
	DRAWN BY: <i>TH</i>	DATE: <i>4-11-85</i>
	CHECKED BY: <i>RLU</i>	DATE:
	APPROVED BY:	
	COMP. CODE:	
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<i>15481-104159</i>		

2-12-92

SIZE-AIR	
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04