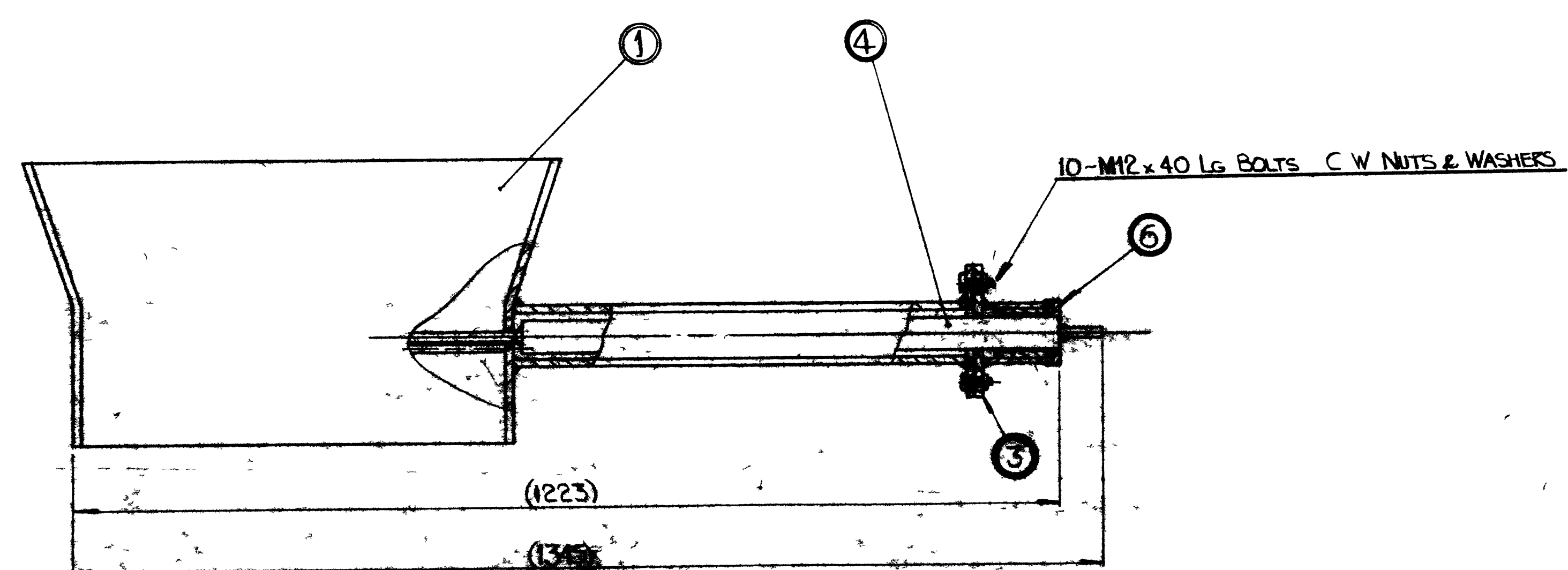
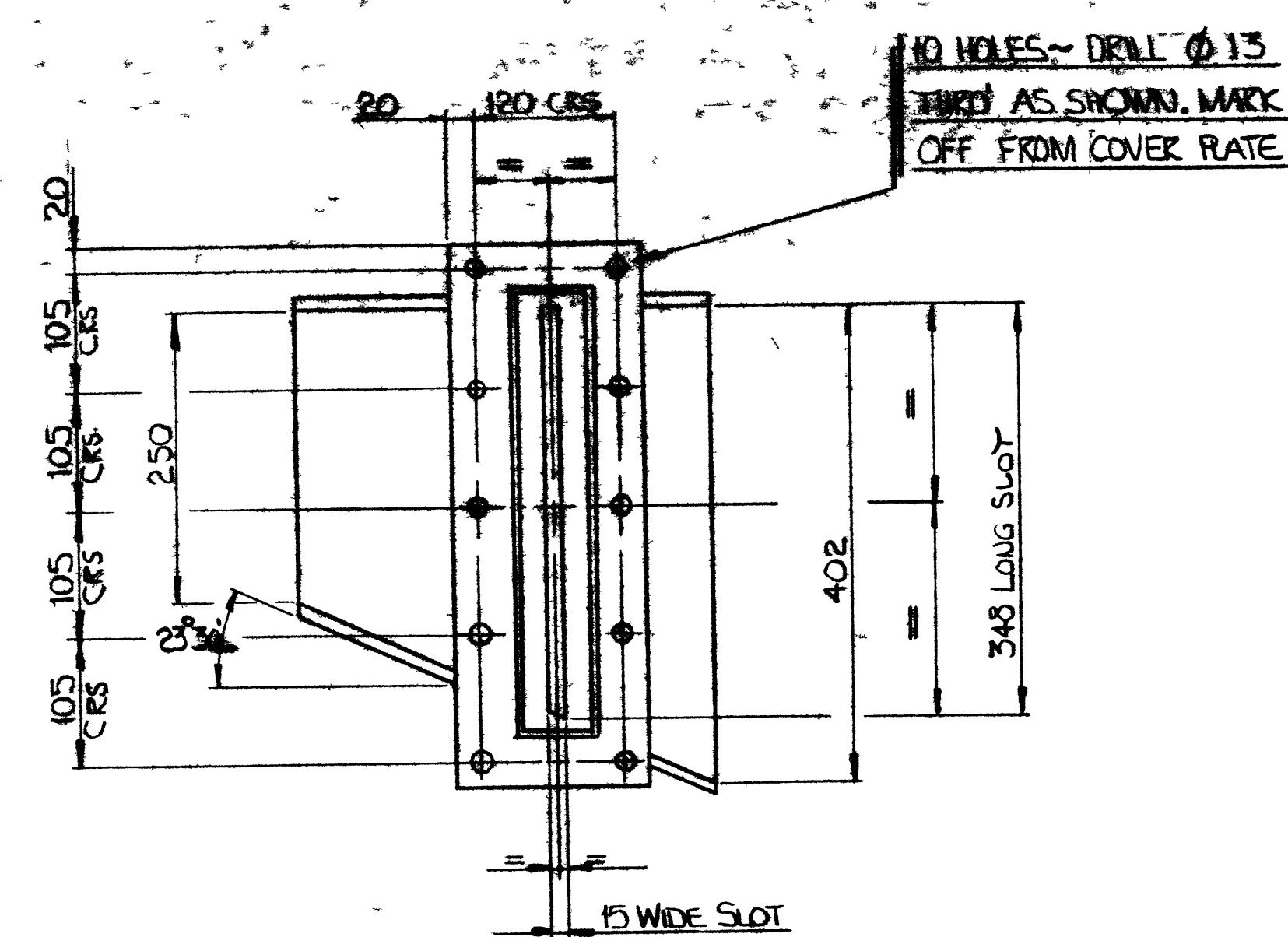
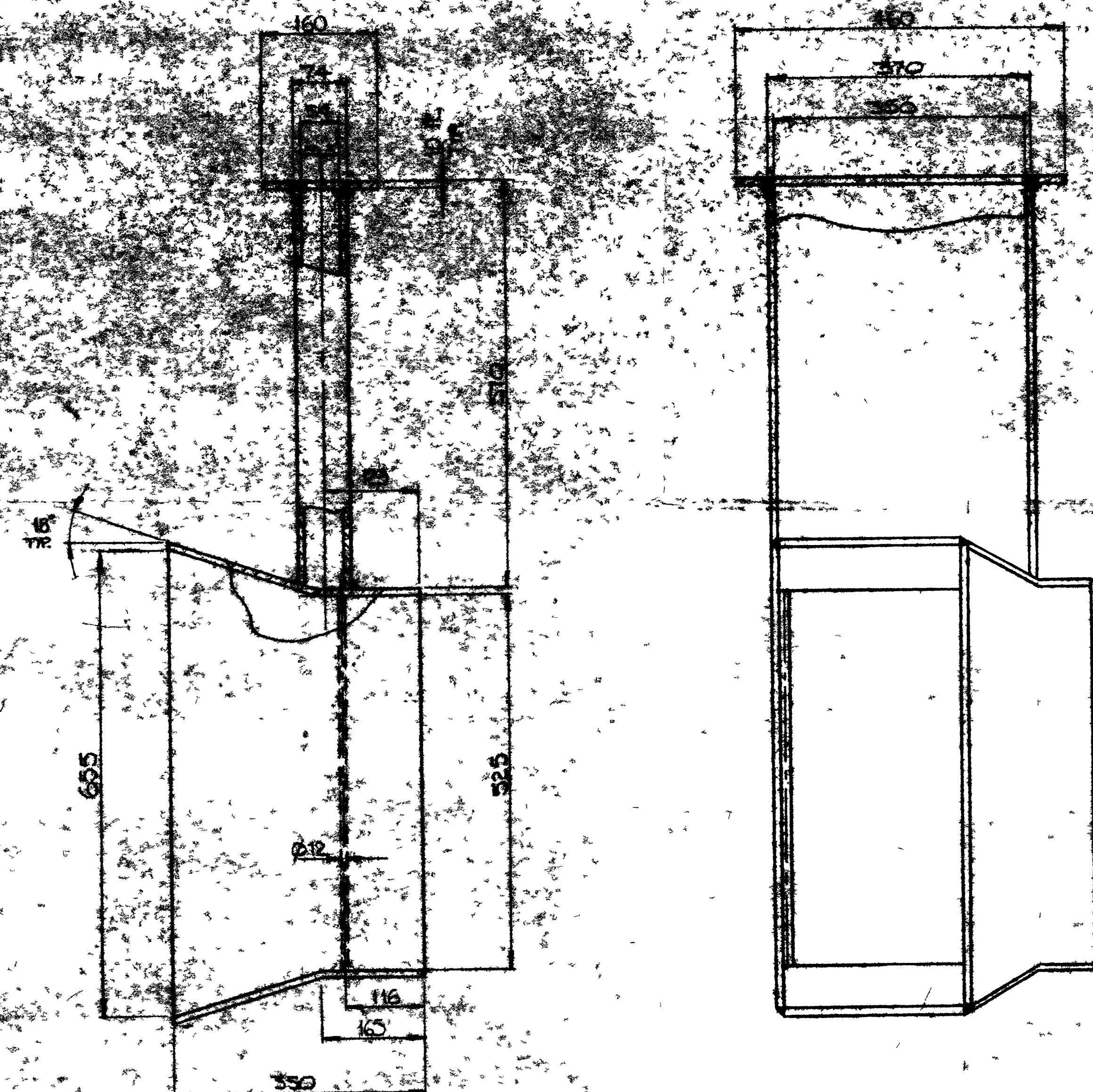


IMPORTANT! ON LEFT HAND ASSY ITEMS 2 & 5
REPLACE ITEMS 1 & 4

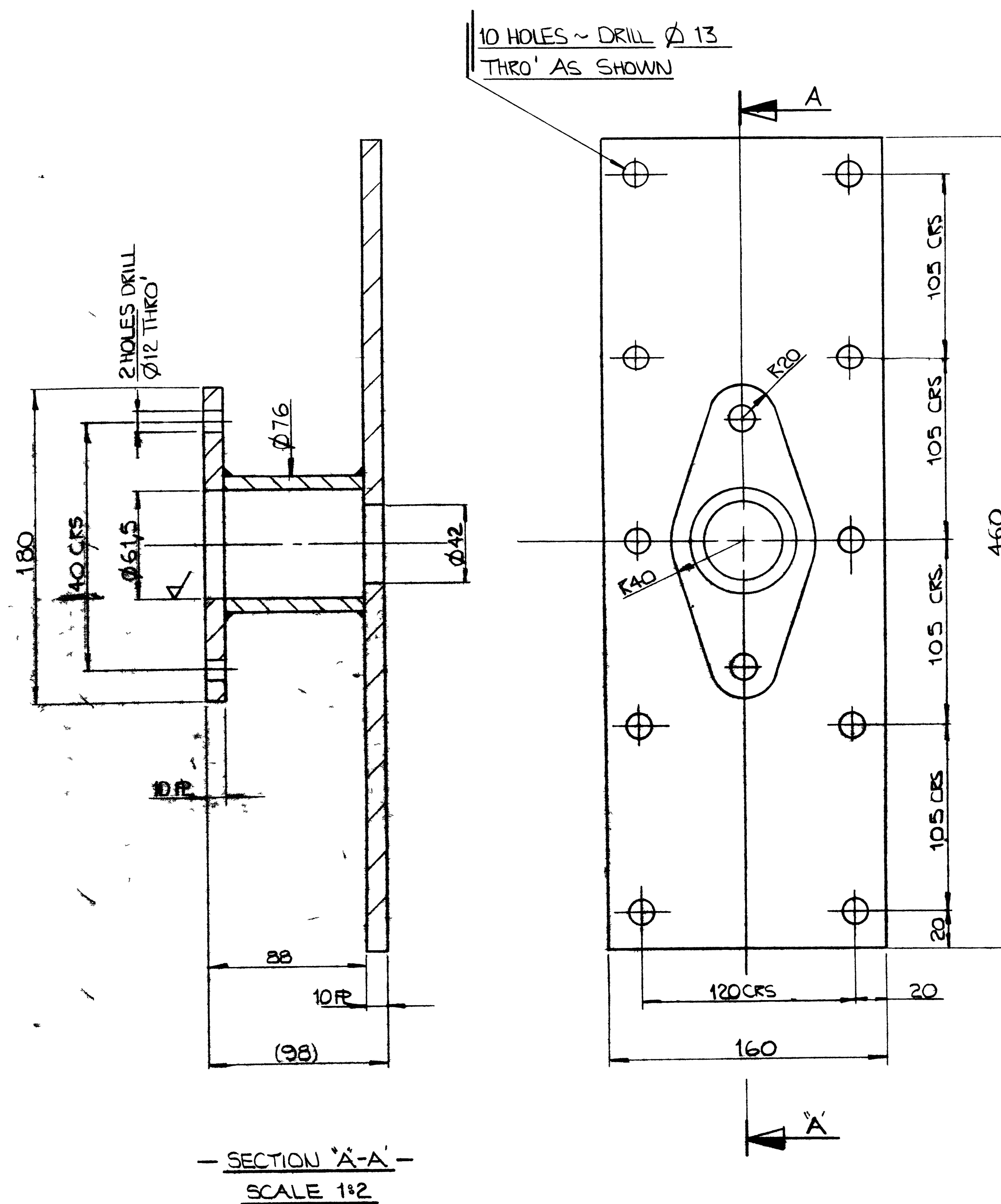


RIGHT HAND ASSEMBLY AS DRAWN
LEFT HAND ASSEMBLY AS DRAWN (NOT DRAWN)

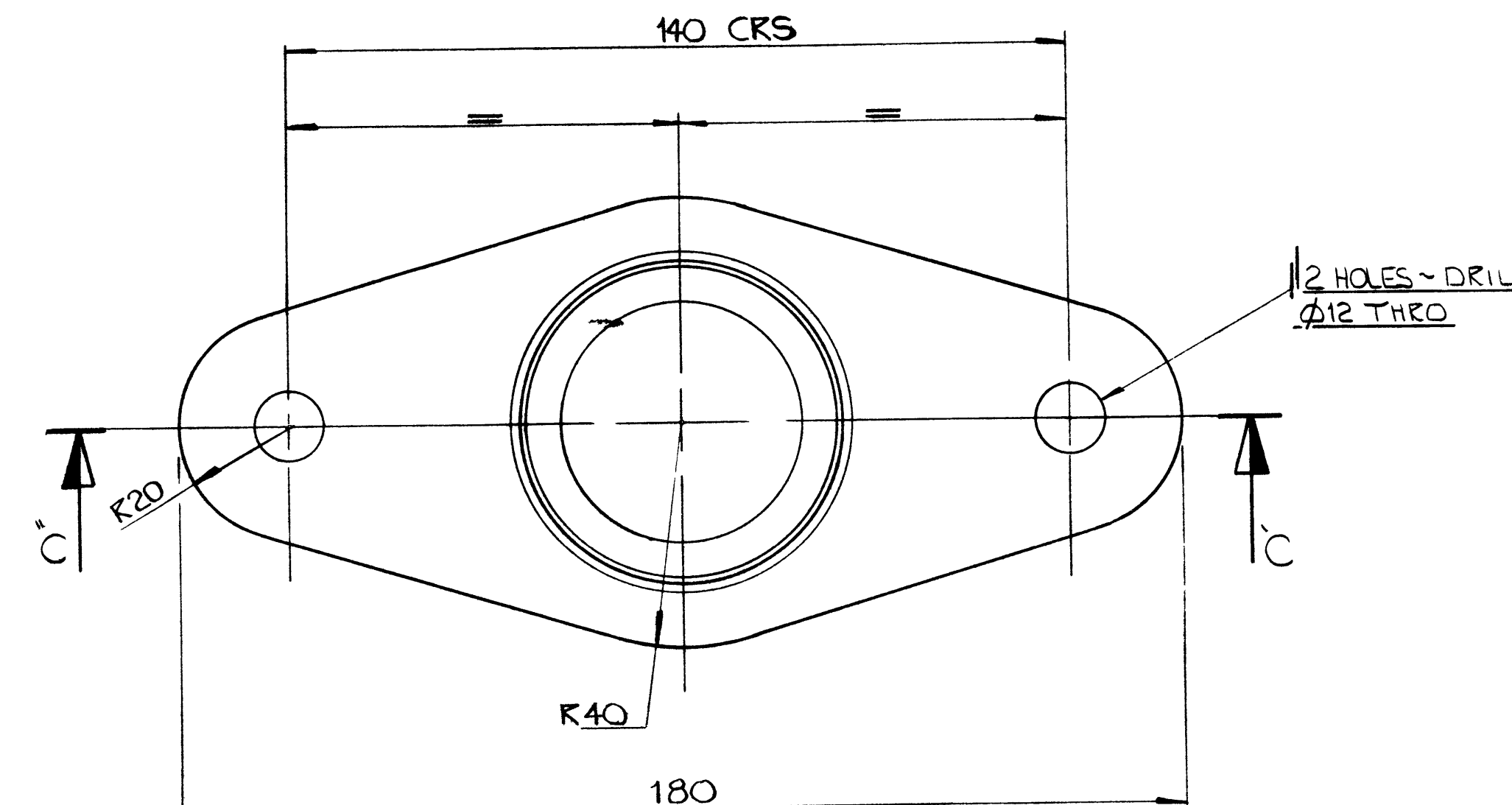
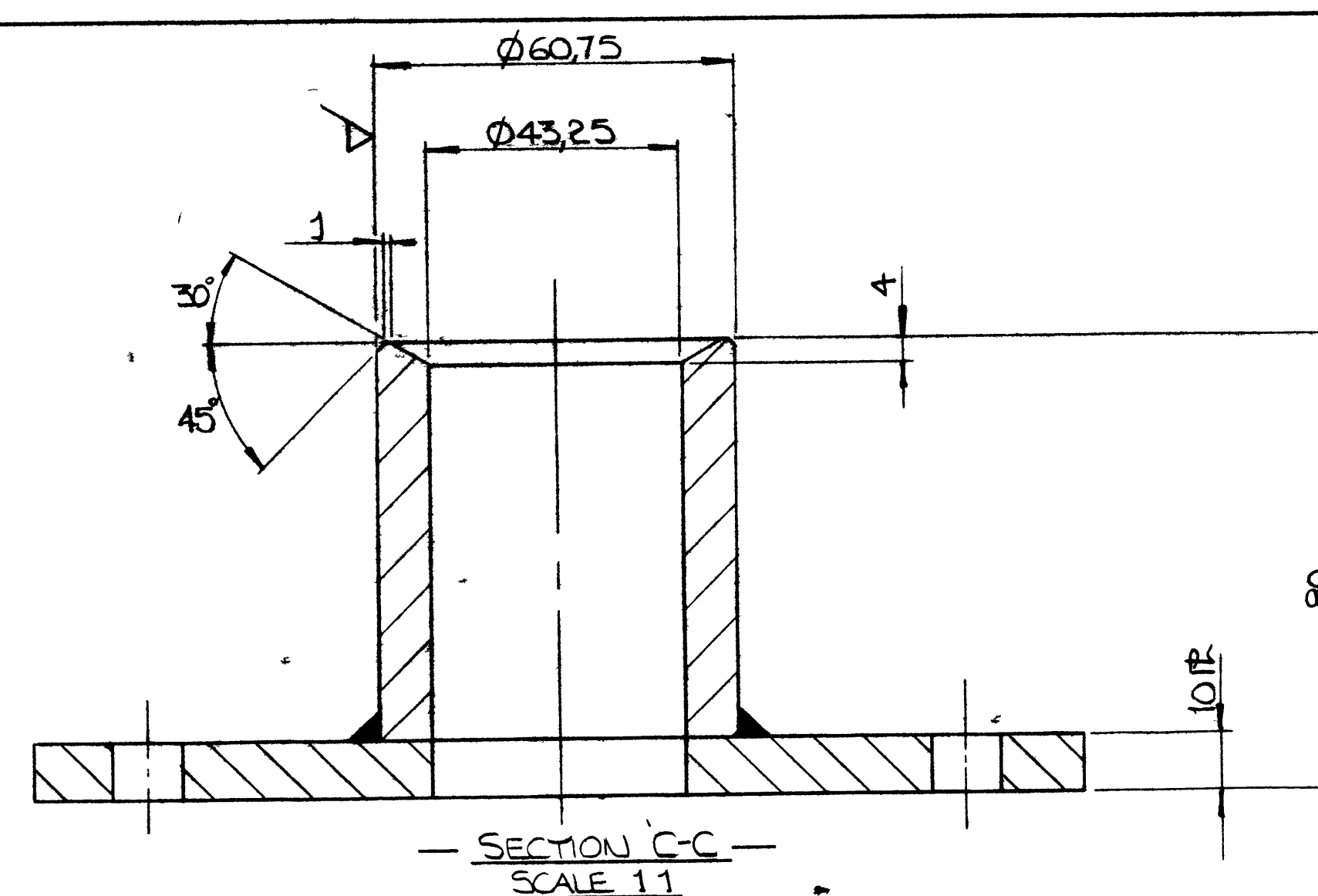


NB ALL PATEWORK TO BE 10TH UOS

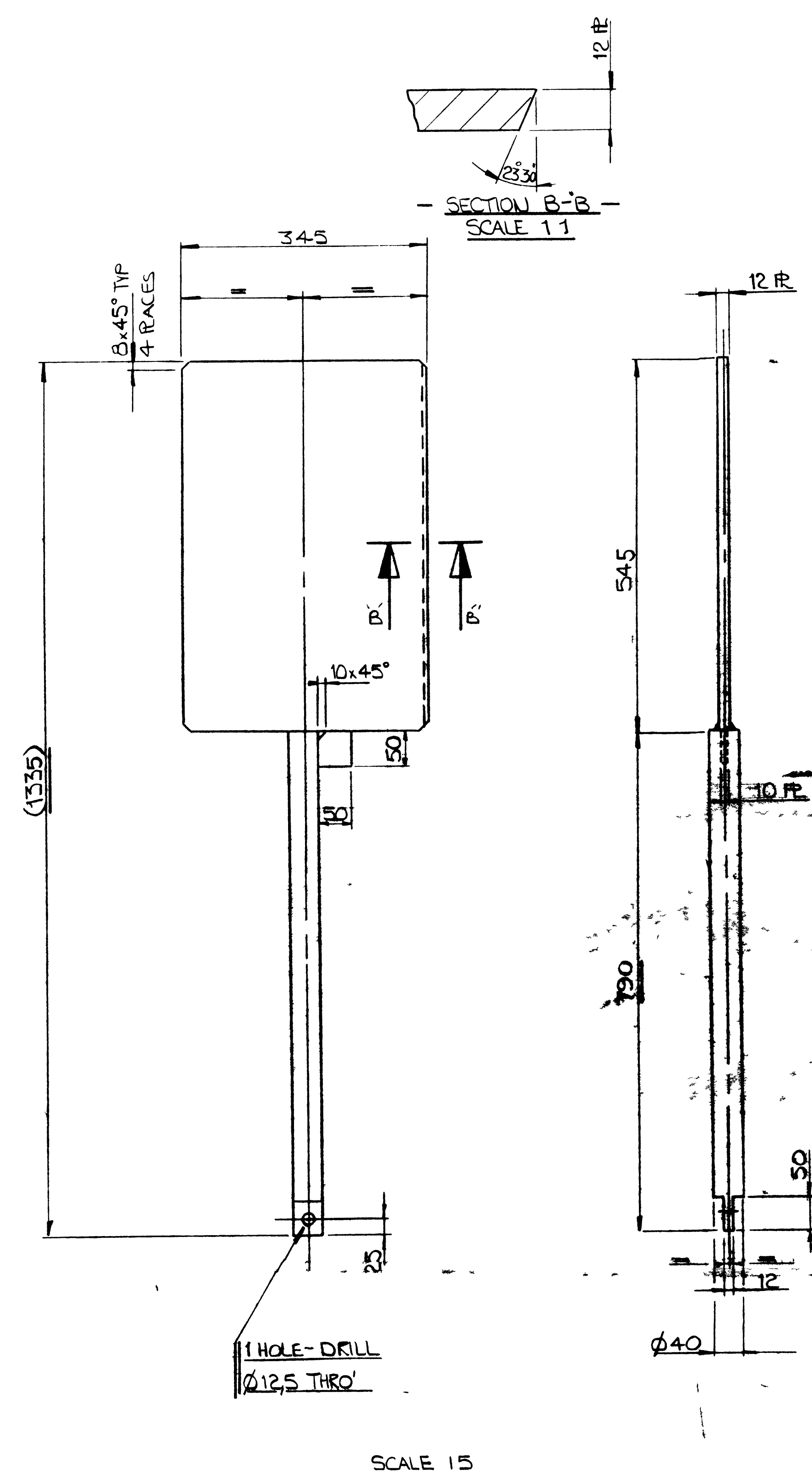
- ① R/H AS DRAWN
- ② L/H OPPO HAND NOT DRAWN.



③ R/H e L/H



© R/H/L/H



- ④ R/H AS DRAWN
- ⑤ L/H OPPO. HAND NOT DRAWN

NOTES

- 1) GENERAL MACHINING TOLERANCE: 0.25 UNLESS OTHERWISE STATED.
- 2) TOLERANCE ON ASSEMBLY +.8% UNLESS OTHERWISE STATED
- 3) ALL WELDED CONSTRUCTION (AS SHOWN)
- 4) REMOVE ALL SHARP EDGES & BURRS.
- 5) MATERIAL - RATE - BS 4360 Gr 43 A
BAR - BS 970 F1.1 (1983) GR 10M20
- 6) ALL SIZES TAKEN FROM STANDARD SAMPLE
- 7) RIGHT HAND ASSEMBLY AS DRAWN
- 8) LEFT HAND ASSEMBLY NOT DRAWN
- 9) WELD PROCEDURE TO BS 4870

[illegible]