

1. CONCRETE CLASSES:
CONCRETE SCREED 15/19
DECANT 30/19

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 CONCRETE SKEED 15/19
 DECAT 30/19
2. FORMWORK:
 CLASSES OF FINISH
 TYPE OF SURFACE
 UNEXPOSED
 EXPOSED TO VIEW
 TOP OF SUBS AND WALLS
- FORMED SURFACE
 CLASS F1
 CLASS F2
 N/A
- UNFORMED SURFACE
 CLASS U1
 CLASS U2
 CLASS U2
3. CONSTRUCTION:
 CONSTRUCTION JOINTS WILL ONLY BE ALLOWED AT THE APPROVED LOCATIONS
 AND SHALL BE IN ACCORDANCE WITH THE SPECIFICATIONS.



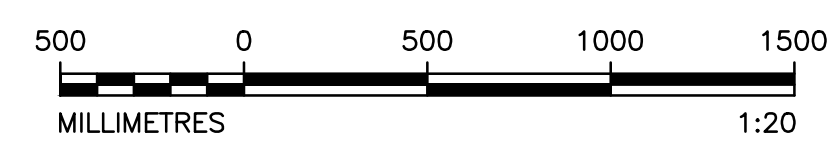
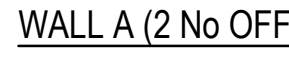
NOTE





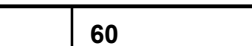
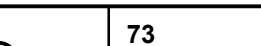







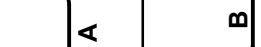
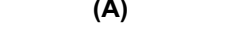
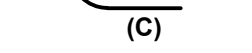



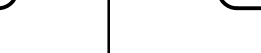
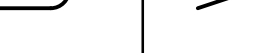
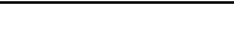
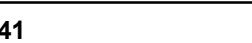
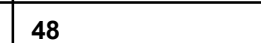
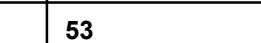
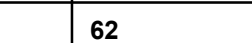
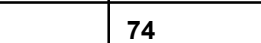
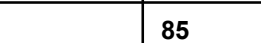
REINFORCING MEASURED FOR 3m HEIGHT OF WALL. ANY ALTERATIONS TO THE HEIGHT OF THE VARY WALL (1.5m-3.0m) TO BE DISCUSS WITH ENGINEER.

VERTICAL LENGTHS OF BARS ANTICIPATED TO CHANGE AS THE WALL HEIGHT CHANGES FOR THE OTHER SIMILAR CLEAN WATER DECANT INLETS



1. MINIMUM CONCRETE COVER TO REINFORCEMENT = 40mm
2. MINIMUM LAP LENGTH TO BE : 45 x SMALLER BAR DIAMETER UNLESS OTHERWISE NOTED.
3. DETAILING AND ABBREVIATIONS IN ACCORDANCE WITH SABS 0144.
4. FOR STEEL SPECIFICATIONS AND BENDING DETAILS REFER TO BENDING SCHEDULE ON THIS DRAWING. ANY ALTERATIONS TO THE HEIGHT WILL REQUIRE REVISED BENDING SCHEDULES TO BE PRODUCED.
5. ABBREVIATIONS:
B1 = LOWER BOTTOM STEEL
B2 = UPPER BOTTOM STEEL
T1 = UPPER TOP STEEL
T2 = LOWER TOP STEEL
IF = INSIDE FACE
OF = OUTSIDE FACE



SHAPE CODES 20 - 86													
20	 (A)	39	 (C)	45		52	 (C)	60	 (B)	73	 (B)	83	 (D)
36	 (E)	41	 (C)	48	 (C)	53	 (E)	62	 (C)	74	 (B)	85	 (D)
37	 (B)	42	 (C)	49	 (C)	54	 (C)	65	 (A)	75	 (C)	86	 (A)
38	 (C)	43	 (E)	51	 (B)	55	 (E)	72	 (B)	81	 (A)		 (A)

NOTES



1. BEND TO 240 DEGREE FOR MILD STEEL BARS AND 340 DEGREE FOR 7.5d IF SHAPE CODE IS FOLLOWED BY SUFFIX 'S' FOR HIGH TENSILE STEEL BARS UNLESS LARGER RADIi ARE INDICATED FOR THE PARTICULAR SHAPE CODE.
2. STEEL TO COMPLY WITH SANS 202. MILD STEEL BARS SHALL BE PLAIN AND HIGH TENSILE STEEL BARS DEFORMED.
3. MILD STEEL BARS ARE IDENTIFIED BY A CAPITAL 'R' AND HIGH TENSILE STEEL BARS BY A CAPITAL 'Y' PREFIXED TO THE DIAMETER IN mm.
4. BENDING DIMENSIONS SHALL BE IN ACCORDANCE WITH SANS 202 (2011). EXCEPT AS SHOWN OTHERWISE ON THIS SHEET. WELDING OF BARS IS INDICATED BY 'W' AND 'WELDED' SHALL BE BENT COLD. WELDING SHALL NOT BE PERMITTED FOR HIGH TENSILE STEEL BARS.
5. WELDING OF MILD STEEL BARS SHALL BE IN ACCORDANCE WITH SABS 044 AND BS 1658 OR BS 893.
6. ALL DIMENSIONS GIVEN ON SHAPE CODES ARE EXTERNAL EXCEPT FOR OFFSETS OF FREE ENDS (SEE SKECH ABOVE).
7. THE CUTTING LENGTH TOLERANCE IS TAKEN UP IN THE BRACKETED DIMENSIONS OR IN HOOKS OR RENDS WHERE PRESENT.
8. SUFFIX 'W' OR 'B' TO A STANDARD SHAPE CODE INDICATES THE ADDITION OF TWO HOOKS OR BENT ENDS TO THE FREE ENDS OF THE STANDARD SHAPE. THEY ARE BENT IN THE SAME DIRECTION AS THE ADJACENT BEND OR CURVE. THE DIMENSIONS IN BRACKETS ARE GIVEN IN THIS CASE.

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SUMMARY									
HIGH TENSILE STEEL									
DIAMETER		Y08	Y10	Y12	Y16	Y20	Y25	Y32	Y40
LENGTHS	m	-	-	733.90	-	-	-	-	-
TOTAL LENGTHS	m				733.90				
MASS	kg	-	-	452.82	-	-	-	-	-
TOTAL MASS	kg				452.82				

DISCLAIMER

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FOR CONSTRUCTION