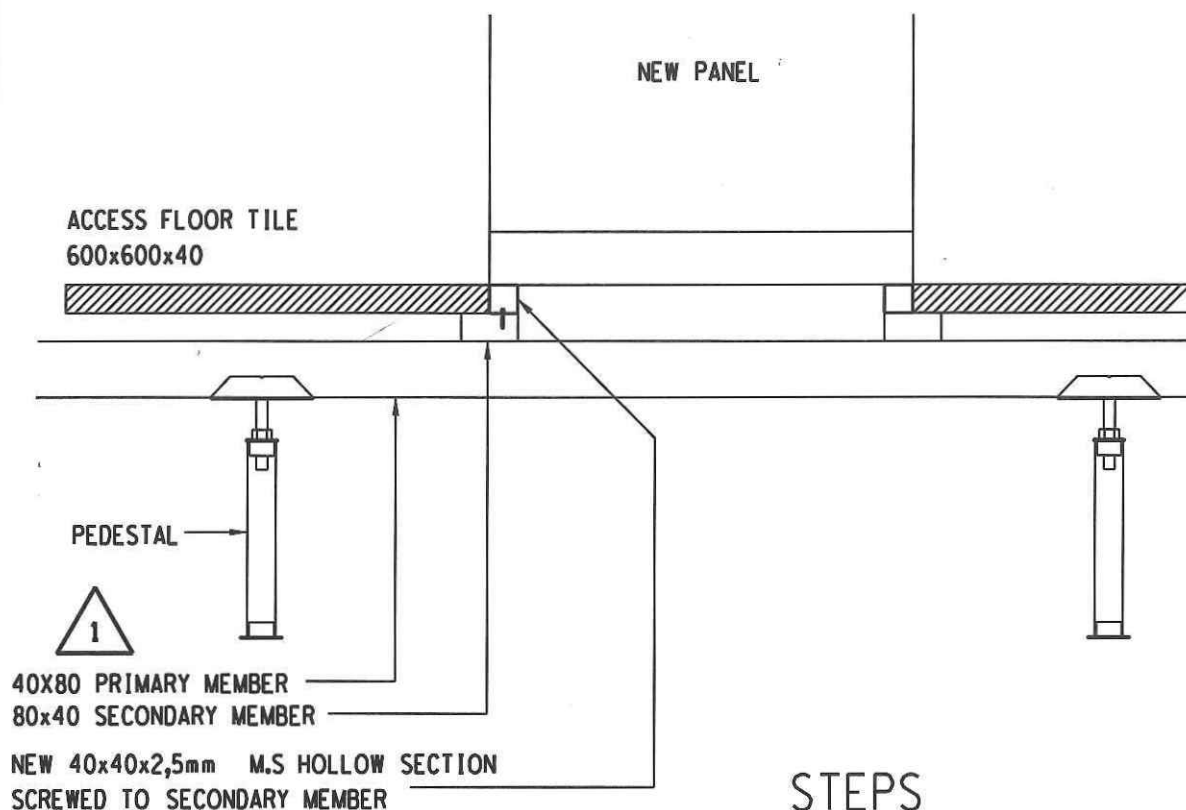


DETAIL 80



1. REMOVE ACCESS FLOOR TILE AT PROPOSED POSITION OF NEW PANEL
2. SCREW A 38 x 38 x 2,5mm MILD STEEL HOLLOW SECTION TO THE 80 x 38 SECONDARY MEMBER WITH A SELF DRILLING SCREW VIA A DRILLED 20mm DIA. HOLE AT THE TOP OF THE 38 x 38. LENGTH OF MEMBER TO BE THE SAME AS PANEL.

PAINT SPECIFICATION

- MECHANICAL CLEAN TO ISO 8501-01, GRADE ST2 MIN.
- ENSURE THE SURFACE IS DEGREASED TO A WATER BREAK FREE CONDITION, CLEAN & DRY.
- PAINT ONE COAT UNIVERSAL PRIMER FOR STEEL.
- PAINT TWO COATS PROMINENT QD MACHINERY ENAMEL - LIGHT GREY

ACCESS FLOOR MODIFICATION TO ADD ADDITIONAL PANEL

Eskom
Transmission

DRAWN GETEKEN	DBN	4/2/2013	CHKD NAGES	15/10/16	AUTH MAS	18/10/16	REV	1	DATE DATUM	08/02/05
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**H V YARD CIVIL WORK
STANDARD DETAILS**

0.54/390

SHEET 82

DRG.TEK
REGISTR

A4L