

27876 OVERALLS ONE PIECE 102/40 NAVY BLUE SC59

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 102/40
MATERIAL	- SC59 FLAME RETARDANT/ACID RESISTANT
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- NOT APPLICABLE
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTE

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND
INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

<H>MATERIALS</>

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
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COMPOSITION	- 100% COTTON
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WIDTH	- 148 / 150CM
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WEIGHT	- 315G/M2
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YARN COUNT	- WARP 42, WEFT 60
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WEAVE	- 4/1 SATIN
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<H>FRONTS</>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP
SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST
LEVEL.

<H>BACKS</>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A
WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<H>COLLAR</>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH
OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT
LEAST 35MM.

<H>SLEEVES</>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE
SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID RESISTANT LOGO, AS
PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT
SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS
PER SIDE.

<H>SLIDE FASTENER FRONT</>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT
BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY
ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH
TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO
POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<H>SEAMS</>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED
SEAMED FOR EXTRA STRENGTH.

<H>POCKETS</>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM
EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN
WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE
POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE
PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED
FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL
FINISH WITH A WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL

BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<H>SIDE POCKETS</H>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<H>SIDE OPENING</H>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<H>POCKET FLAPS</H>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<H>BOTTOMS</H>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID RESISTANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<H>MAIN SEAMS</H>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<H>GENERAL</H>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<H>NUMBER OF STITCHES</H>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

- A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM
- B) BUTTONHOLES: 12 ± 1 PER 10MM
- C) BAR TACKS: 18 MIN. PER 10MM

<H>PACKING</H>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<H>WORKMANSHIP</H>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<H>MARKING</H>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

27878 OVERALLS ONE PIECE 112/44 NAVY BLUE SC59

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 112/44
MATERIAL	- SC59 FLAME RETARDENT/ACID REPELLANT
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT

PART NUMBER - 04153/21505611244
MANUFACTURER - SWEET-ORR AND LYBRO/DROMEX OR
EQUIVALENT

NOTES:

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND
INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

<H>MATERIALS</>

FABRIC - CS59 (FLAME RETARDANT/ ACID
REPELLANT) - SANS 1387

COMPOSITION - 100% COTTON

WIDTH - 148 / 150CM

WEIGHT - 315G/M2

YARN COUNT - WARP 42, WEFT 60

WEAVE - 4/1 SATIN

<H>FRONTS</>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP
SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST
LEVEL.

<H>BACKS</>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A
WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<H>COLLAR</>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH
OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT
LEAST 35MM.

<H>SLEEVES</>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE
SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS
PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT
SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS
PER SIDE.

<H>SLIDE FASTENER FRONT</>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT
BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY
ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH
TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO
POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<H>SEAMS</>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED
SEAMED FOR EXTRA STRENGTH.

<H>POCKETS</>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM
EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN
WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE
POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE
PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED
FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL
FINISH WITH A WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL
BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH
ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM.
RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL,
APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND
SIDE.

<H>SIDE POCKETS</>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED
LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR
OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR
TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<H>SIDE OPENING</>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT
LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE
SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF

FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<H>POCKET FLAPS</>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<H>BOTTOMS</>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<H>MAIN SEAMS</>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<H>GENERAL</>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<H>NUMBER OF STITCHES</>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

- A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM
- B) BUTTONHOLES: 12 ± 1 PER 10MM
- C) BAR TACKS: 18 MIN. PER 10MM

<H>PACKING</>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<H>WORKMANSHIP</>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<H>MARKING</>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

27879 OVERALLS ONE PIECE 117/46 NAVY BLUE SC59

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 117/46
MATERIAL	- SC59 FLAME RETARDANT/ACID REPELLANT
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- 04153/21505611746
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTES:

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

<H>MATERIALS</>

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
COMPOSITION	- 100% COTTON
WIDTH	- 148 / 150CM
WEIGHT	- 315G/M2
YARN COUNT	- WARP 42, WEFT 60

WEAVE

- 4/1 SATIN

<H>FRONTS</>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST LEVEL.

<H>BACKS</>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<H>COLLAR</>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT LEAST 35MM.

<H>SLEEVES</>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<H>SLIDE FASTENER FRONT</>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<H>SEAMS</>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH.

<H>POCKETS</>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL FINISH WITH A WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<H>SIDE POCKETS</>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<H>SIDE OPENING</>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<H>POCKET FLAPS</>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<H>BOTTOMS</>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<H>MAIN SEAMS</>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<H>GENERAL</>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<H>NUMBER OF STITCHES</>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

- A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM
- B) BUTTON HOLES: 12 ± 1 PER 10MM
- C) BAR TACKS: 18 MIN. PER 10MM

<H>PACKING</>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<H>WORKMANSHIP</>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<H>MARKING</>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

27880 OVERALLS ONE PIECE 122/48 NAVY BLUE SC59

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 122/48
MATERIAL	- SC59 FLAME RETARDENT/ACID REPELLANT
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- NOT APPLICABLE
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTES:

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

<H>MATERIALS</>

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
COMPOSITION	- 100% COTTON
WIDTH	- 148 / 150CM
WEIGHT	- 315G/M2
YARN COUNT	- WARP 42, WEFT 60
WEAVE	- 4/1 SATIN

<H>FRONTS</>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST LEVEL.

<H>BACKS</>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<H>COLLAR</>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT LEAST 35MM.

<H>SLEEVES</>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE

SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<H>SLIDE FASTENER FRONT</H>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<H>SEAMS</H>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH.

<H>POCKETS</H>

BREAST, HIP AND RULE POCKETS

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THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<H>SIDE POCKETS</H>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<H>SIDE OPENING</H>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<H>POCKET FLAPS</H>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<H>BOTTOMS</H>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<H>MAIN SEAMS</H>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<H>GENERAL</H>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<H>NUMBER OF STITCHES</H>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

- A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM
- B) BUTTONHOLES: 12 ± 1 PER 10MM
- C) BAR TACKS: 18 MIN. PER 10MM

<H>PACKING</H>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED

IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<H>WORKMANSHIP</>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<H>MARKING</>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

27881 OVERALLS ONE PIECE 127/50 NAVY BLUE SC59

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 127/50
MATERIAL	- SC59 FLAME RETARDENT/ACID REPELLANT
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- NOT APPLICABLE
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTES:

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

<H>MATERIALS</>

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
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COMPOSITION	- 100% COTTON
WIDTH	- 148 / 150CM
WEIGHT	- 315G/M2
YARN COUNT	- WARP 42, WEFT 60
WEAVE	- 4/1 SATIN

<H>FRONTS</>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST LEVEL.

<H>BACKS</>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<H>COLLAR</>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT LEAST 35MM.

<H>SLEEVES</>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<H>SLIDE FASTENER FRONT</>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<H>SEAMS</>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH.

<H>POCKETS</>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL FINISH WITH A WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<H>SIDE POCKETS</>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<H>SIDE OPENING</>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<H>POCKET FLAPS</>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<H>BOTTOMS</>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<H>MAIN SEAMS</>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<H>GENERAL</>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<H>NUMBER OF STITCHES</>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

- A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM
- B) BUTTON HOLES: 12 ± 1 PER 10MM
- C) BAR TACKS: 18 MIN. PER 10MM

<H>PACKING</>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<H>WORKMANSHIP</>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<H>MARKING</>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 107/42
MATERIAL	- SC59 FLAME RETARDENT/ACID REPELLANT
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- NOT APPLICABLE
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTES:

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND
INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

<H>MATERIALS</>

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
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COMPOSITION	- 100% COTTON
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WIDTH	- 148 / 150CM
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WEIGHT	- 315G/M2
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YARN COUNT	- WARP 42, WEFT 60
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WEAVE	- 4/1 SATIN
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<H>FRONTS</>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP
SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST
LEVEL.

<H>BACKS</>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A
WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<H>COLLAR</>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH
OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT
LEAST 35MM.

<H>SLEEVES</>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE
SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS
PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT
SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS
PER SIDE.

<H>SLIDE FASTENER FRONT</>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT
BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY
ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH
TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO
POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<H>SEAMS</>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED
SEAMED FOR EXTRA STRENGTH.

<H>POCKETS</>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM
EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN
WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE
POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE
PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED
FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL
FINISH WITH A WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL
BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH
ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM.
RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL,
APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND
SIDE.

<H>SIDE POCKETS</>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<H>SIDE OPENING</>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<H>POCKET FLAPS</>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<H>BOTTOMS</>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<H>MAIN SEAMS</>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<H>GENERAL</>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<H>NUMBER OF STITCHES</>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

- A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM
- B) BUTTON HOLES: 12 ± 1 PER 10MM
- C) BAR TACKS: 18 MIN. PER 10MM

<H>PACKING</>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<H>WORKMANSHIP</>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<H>MARKING</>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

27979 OVERALLS ONE PIECE 132/52 NAVY BLUE SC59

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 132/ 52
MATERIAL	- SC59 FLAME RETARDENT/ACID REPE
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- UNKNOWN
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTE

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

MATERIALS:

FABRIC

- CS59 (FLAME RETARDANT/ ACID
REPELLANT) - SANS 1387

COMPOSITION

- 100% COTTON

<(><<)>H>FRONTS<(><<)>/>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST LEVEL.

<(><<)>H>BACKS<(><<)>/>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<(><<)>H>COLLAR<(><<)>/>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT LEAST 35MM.

<(><<)>H>SLEEVES<(><<)>/>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<(><<)>H>SLIDE FASTENER FRONT<(><<)>/>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<(><<)>H>SEAMS<(><<)>/>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH.

<(><<)>H>POCKETS<(><<)>/>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL FINISH WITH A

WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<(><<)>H>SIDE POCKETS<(><<)>/>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<(><<)>H>SIDE OPENING<(><<)>/>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<(><<)>H>POCKET FLAPS<(><<)>/>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP

SHALL TAPER TO AT
LEAST 30MM AT THE ENDS.

<(><<)>H>BOTTOMS<(><<)>/>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM.
FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL
BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT
REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<(><<)>H>MAIN SEAMS<(><<)>/>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND
DURABILITY.

<(><<)>H>GENERAL<(><<)>/>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH
SANS 10101.

<(><<)>H>NUMBER OF STITCHES<(><<)>/>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE
DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM

B) BUTTONHOLES: 12 ± 1 PER 10MM

C) BAR TACKS: 18 MIN. PER 10MM

<(><<)>H>PACKING<(><<)>/>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED
IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME
TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE,
AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR
TRANSPORTATION.

<(><<)>H>WORKMANSHIP<(><<)>/>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP
THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR
SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING
UP.

<(><<)>H>MARKING<(><<)>/>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

WIDTH - 148 / 150CM

WEIGHT - 315G/M2

YARN COUNT - WARP 42, WEFT 60

WEAVE - 4/1 SATIN

28053 JACKET BUNNY REFLECTIVE L LIME
RWT BJLL

Purchase Order Text:

ITEM - JACKET
TYPE - BUNNY REFLECTIVE
SIZE - LARGE
MATERIAL - POLYESTER COTTON
COLOUR - LIME
CUFF STYLE - LONG SLEEVES
STYLE - ZIP-OFF SLEEVES
PART NUMBER - BJLL
MANUFACTURER - ROB WYLY TRADING

NOTE

GARMENT TO CONFORM TO EN471 & SANS 50471 STANDARDS

28054 JACKET BUNNY REFLECTIVE XL LIME
RWT BJLXL

Purchase Order Text:

ITEM - JACKET
TYPE - BUNNY REFLECTIVE
SIZE - EXTRA LARGE
MATERIAL - POLYESTER COTTON
COLOUR - LIME
CUFF STYLE - LONG SLEEVES
STYLE - ZIP-OFF SLEEVES
PART NUMBER - BJLXL

MANUFACTURER - ROB WYLY TRADING
NOTE
GARMENT TO CONFORM TO EN471 & SANS 50471 STANDARDS

28070 OVERALLS ONE PIECE 137 NAVY BLUE SC59
RWT BJLXL

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 137
MATERIAL	- SC59 FLAME RETARDANT/ACID REPE
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- UNKNOWN
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTE

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND
INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

MATERIALS:

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
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COMPOSITION	- 100% COTTON
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WIDTH	- 148 / 150CM
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WEIGHT	- 315G/M2
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YARN COUNT	- WARP 42, WEFT 60
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WEAVE	- 4/1 SATIN
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<(><<)>H>FRONTS<(><<)>/>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP
SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST
LEVEL.

<(><<)>H>BACKS<(><<)>/>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A
WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE
SEAM TO SIDE SEAM.

<(><<)>H>COLLAR<(><<)>/>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH
OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT
LEAST 35MM.

<(><<)>H>SLEEVES<(><<)>/>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE
SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS
PER CUSTOMER REQUIREMENT, SHALL BE
EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT
REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<(><<)>H>SLIDE FASTENER FRONT<(><<)>/>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT
BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY
ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH
TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO
POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<(><<)>H>SEAMS<(><<)>/>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED
SEAMED FOR EXTRA STRENGTH.

<(><<)>H>POCKETS<(><<)>/>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM
EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN
WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE
POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE
PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED
FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL

FINISH WITH A

WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<(><<)>H>SIDE POCKETS<(><<)>/>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<(><<)>H>SIDE OPENING<(><<)>/>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<(><<)>H>POCKET FLAPS<(><<)>/>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<(><<)>H>BOTTOMS<(><<)>/>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<(><<)>H>MAIN SEAMS<(><<)>/>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<(><<)>H>GENERAL<(><<)>/>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<(><<)>H>NUMBER OF STITCHES<(><<)>/>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM

B) BUTTONHOLES: 12 ± 1 PER 10MM

C) BAR TACKS: 18 MIN. PER 10MM

<(><<)>H>PACKING<(><<)>/>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<(><<)>H>WORKMANSHIP<(><<)>/>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<(><<)>H>MARKING<(><<)>/>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

28071 OVERALLS ONE PIECE 142 NAVY BLUE SC59
RWT BJLXL

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 142

MATERIAL	- SC59 FLAME RETARDENT/ACID REPE
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- UNKNOWN
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTE

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND
INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

MATERIALS:

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
COMPOSITION	- 100% COTTON
WIDTH	- 148 / 150CM
WEIGHT	- 315G/M2
YARN COUNT	- WARP 42, WEFT 60
WEAVE	- 4/1 SATIN

<(><<)>H>FRONTS<(><<)>/>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP
SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST
LEVEL.

<(><<)>H>BACKS<(><<)>/>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A
WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE
SEAM TO SIDE SEAM.

<(><<)>H>COLLAR<(><<)>/>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH
OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT
LEAST 35MM.

<(><<)>H>SLEEVES<(><<)>/>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE
SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS
PER CUSTOMER REQUIREMENT, SHALL BE
EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT
REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<(><<)>H>SLIDE FASTENER FRONT<(><<)>/>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT
BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY
ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH
TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO
POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<(><<)>H>SEAMS<(><<)>/>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED
SEAMED FOR EXTRA STRENGTH.

<(><<)>H>POCKETS<(><<)>/>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM
EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN
WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE
POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE
PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED
FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL
FINISH WITH A

WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL
BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH
ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM.
RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL,
APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND
SIDE.

<(><<)>H>SIDE POCKETS<(><<)>/>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED
LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR

OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<(><<)>H>SIDE OPENING<(><<)>/>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<(><<)>H>POCKET FLAPS<(><<)>/>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<(><<)>H>BOTTOMS<(><<)>/>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<(><<)>H>MAIN SEAMS<(><<)>/>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<(><<)>H>GENERAL<(><<)>/>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<(><<)>H>NUMBER OF STITCHES<(><<)>/>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM

B) BUTTONHOLES: 12 ± 1 PER 10MM

C) BAR TACKS: 18 MIN. PER 10MM

<(><<)>H>PACKING<(><<)>/>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<(><<)>H>WORKMANSHIP<(><<)>/>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<(><<)>H>MARKING<(><<)>/>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

28073 OVERALLS ONE PIECE 157 NAVY BLUE SC59
RWT BJLXL

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 157
MATERIAL	- SC59 FLAME RETARDENT/ACID REPE
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- UNKNOWN
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTE

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

MATERIALS:

FABRIC - CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387

COMPOSITION - 100% COTTON

WIDTH - 148 / 150CM

WEIGHT - 315G/M2

YARN COUNT - WARP 42, WEFT 60

WEAVE - 4/1 SATIN

<(><<)>H>FRONTS<(><<)>/>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST LEVEL.

<(><<)>H>BACKS<(><<)>/>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<(><<)>H>COLLAR<(><<)>/>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT LEAST 35MM.

<(><<)>H>SLEEVES<(><<)>/>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<(><<)>H>SLIDE FASTENER FRONT<(><<)>/>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<(><<)>H>SEAMS<(><<)>/>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH.

<(><<)>H>POCKETS<(><<)>/>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL FINISH WITH A

WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<(><<)>H>SIDE POCKETS<(><<)>/>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<(><<)>H>SIDE OPENING<(><<)>/>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<(><<)>H>POCKET FLAPS<(><<)>/>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF

SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<(><<)>H>BOTTOMS<(><<)>/>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<(><<)>H>MAIN SEAMS<(><<)>/>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<(><<)>H>GENERAL<(><<)>/>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<(><<)>H>NUMBER OF STITCHES<(><<)>/>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM

B) BUTTONHOLES: 12 ± 1 PER 10MM

C) BAR TACKS: 18 MIN. PER 10MM

<(><<)>H>PACKING<(><<)>/>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<(><<)>H>WORKMANSHIP<(><<)>/>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<(><<)>H>MARKING<(><<)>/>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

28254 OVERALLS ONE PIECE 172/68 NAVY BLUE SC59
RWT BJLXL

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 172/68
MATERIAL	- SC59 FLAME RETARDANT/ACID REPE
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- UNKNOWN
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTE

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

MATERIALS:

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
COMPOSITION	- 100% COTTON
WIDTH	- 148 / 150CM
WEIGHT	- 315G/M2
YARN COUNT	- WARP 42, WEFT 60
WEAVE	- 4/1 SATIN

<(><<)>H>FRONTS<(><<)>/>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST

LEVEL.

<(><<)>H>BACKS<(><<)>/>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<(><<)>H>COLLAR<(><<)>/>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT LEAST 35MM.

<(><<)>H>SLEEVES<(><<)>/>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<(><<)>H>SLIDE FASTENER FRONT<(><<)>/>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<(><<)>H>SEAMS<(><<)>/>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH.

<(><<)>H>POCKETS<(><<)>/>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL FINISH WITH A

WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<(><<)>H>SIDE POCKETS<(><<)>/>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<(><<)>H>SIDE OPENING<(><<)>/>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<(><<)>H>POCKET FLAPS<(><<)>/>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<(><<)>H>BOTTOMS<(><<)>/>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<(><<)>H>MAIN SEAMS<(><<)>/>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<(><<)>H>GENERAL<(><<)>/>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<(><<)>H>NUMBER OF STITCHES<(><<)>/>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM

B) BUTTONHOLES: 12 ± 1 PER 10MM

C) BAR TACKS: 18 MIN. PER 10MM

<(><<)>H>PACKING<(><<)>/>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<(><<)>H>WORKMANSHIP<(><<)>/>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<(><<)>H>MARKING<(><<)>/>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

28269 OVERALLS ONE PIECE 188 NAVY BLUE SC59
RWT BJLXL

Purchase Order Text:

ITEM	- OVERALLS
TYPE	- ONE PIECE
SIZE	- 188
MATERIAL	- SC59 FLAME RETARDENT/ACID REPE
COLOUR	- NAVY BLUE
CUFF STYLE	- RUCHED
STYLE	- ZIP FRONT
PART NUMBER	- UNKNOWN
MANUFACTURER	- SWEET-ORR AND LYBRO/DROMEX OR EQUIVALENT

NOTE

<H>GOODS MUST BE LOCALLY MANUFACTURED AS PER DEPARTMENT TRADE AND INDUSTRY REQUIREMENTS</>

<H>SABS APPROVED GARMENT</>

MATERIALS:

FABRIC	- CS59 (FLAME RETARDANT/ ACID REPELLANT) - SANS 1387
COMPOSITION	- 100% COTTON
WIDTH	- 148 / 150CM
WEIGHT	- 315G/M2
YARN COUNT	- WARP 42, WEFT 60
WEAVE	- 4/1 SATIN

<(><<)>H>FRONTS<(><<)>/>

THE FRONTS SHALL BE SHIRT STYLE OPEN FRONTS WITH A COLLAR. THE TOP SECTION SHALL BE JOINED TO THE LOWER SECTION BY MEANS OF A SEAM AT WAIST LEVEL.

<(><<)>H>BACKS<(><<)>/>

THE BACK SHALL BE PLAIN AND JOINED TO THE TROUSER SECTION BY MEANS OF A WAISTBAND. THE BACK WAIST SHALL BE RUCHED FROM SIDE SEAM TO SIDE SEAM.

<(><<)>H>COLLAR<(><<)>/>

THE COLLAR SHALL BE OF THE ONE PIECE POINTED TYPE AND SHALL HAVE A WIDTH OF AT LEAST 80MM AT THE CENTRE BACK AND THE STEPS SHALL BE OF WIDTH AT LEAST 35MM.

<(><<)>H>SLEEVES<(><<)>/>

THE SLEEVES SHALL BE OF THE ONE PIECE SET-IN TYPE. THE END OF THE SLEEVE

SHALL HAVE AN ELASTICATED CUFF. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT SLEEVE. 50MM FLAME RETARDANT REFLECTIVE TAPE IS ATTACHED TO THE BICEPS PER SIDE.

<(><<)>H>SLIDE FASTENER FRONT<(><<)>/>

THE FRONTS SHALL FASTEN WITH A SLIDE FASTENER, OF CORROSION-RESISTANT BRASS METAL. THE FRONT EDGES SHALL BE TURNED IN TO ACCEPTABLY ACCOMMODATE THE SLIDE FASTENER. THE SLIDE FASTENER SHALL BE SECURED WITH TWO ROWS OF STITCHING ON EACH STRINGER. THE STRINGER SHALL BE SO POSITIONED THAT WHEN CLOSED, THE SLIDE FASTENER IS NEATLY CONCEALED.

<(><<)>H>SEAMS<(><<)>/>

ALL SEAMS E.G. UNDERARM, SHOULDER AND SLEEVE SHALL BE 3-NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH.

<(><<)>H>POCKETS<(><<)>/>

BREAST, HIP AND RULE POCKETS

THESE SHALL BE PATCH POCKETS WITH ROUNDED CORNERS. THE SIDE AND BOTTOM EDGES OF THE POCKETS SHALL BE TURNED IN AT LEAST 10MM AND STITCHED DOWN WITH TWO ROWS OF STITCHING OF AT LEAST 2MM. THE BREAST POCKETS SHALL BE POSITIONED ABOVE THE SKYE LEVEL IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE. THE FINISHED WIDTH OF A POCKET SHALL BE MEASURED FROM EDGE TO EDGE ON THE OUTSIDE OF THE POCKET. THE BREAST POCKET SHALL FINISH WITH A

WIDTH OF 140MM AND DEPTH OF 150MM.

THE HIP POCKET SHALL HAVE A WIDTH OF 150MM AND LENGTH OF 180MM AND SHALL BE POSITIONED APPROPRIATELY FROM THE SIDE SEAM IN ACCORDANCE WITH ACCEPTABLE PATTERNMAKING PRACTICE AND AT LEAST 60MM FROM THE WAIST SEAM. RULE POCKETS SHALL BE SEWN IN WITH THE SIDE SEAM ON THE BACK PANEL, APPROXIMATELY 50MM BELOW THE LEVEL OF THE HIP POCKET ON THE RIGHT HAND SIDE.

<(><<)>H>SIDE POCKETS<(><<)>/>

THE SIDE POCKET SHALL HAVE A SLANTED MOUTH OPENING WITH A FINISHED LENGTH OF AT LEAST 18CM. THE POCKET BAG SHALL BE CUT FROM POCKETING OR OUTER MATERIAL. EACH END OF THE POCKET MOUTH SHALL BE SECURELY BAR TACKED. THE TOP EDGE OF THE POCKET SHALL BE SEWN INTO THE WAIST SEAM.

<(><<)>H>SIDE OPENING<(><<)>/>

AT EACH SIDE SEAM THERE SHALL BE A THROUGH OPENING OF FINISHED LENGTH AT LEAST 17CM THAT SHALL EXTEND FROM THE WAIST SEAM TO THE BOTTOM OF THE SIDE POCKET MOUTH. THE OPENING SHALL BE FACED WITH OUTER MATERIAL OF FINISHED WIDTH 45MM. THE BOTTOM TACK SHALL SECURE THE BOTTOM OF THE OPENING, AND A BAR TACK SHALL SECURE THE TOP.

<(><<)>H>POCKET FLAPS<(><<)>/>

THE BREAST POCKET FLAPS SHALL BE POINTED AND SHALL BE LINED WITH OUTER MATERIAL. THE FLAP SHALL FASTEN WITH A PRESS-STUD. THE FLAPS SHALL BE OF SUCH A LENGTH AS TO OVERLAP THE POCKET AT EACH END. EACH FLAP SHALL BE POSITIONED AT LEAST 10MM ABOVE THE POCKET MOUTH AND SHALL BE ADEQUATELY SECURED. THE DEPTH OF THE FLAP SHALL BE AT LEAST 50MM AND A MITRED FLAP SHALL TAPER TO AT LEAST 30MM AT THE ENDS.

<(><<)>H>BOTTOMS<(><<)>/>

THE BOTTOMS SHALL HAVE A DOUBLE FOLDED TURNED-IN HEM OF AT LEAST 15MM. FLAME RETARDANT/ ACID REPELLANT LOGO, AS PER CUSTOMER REQUIREMENT, SHALL BE EMBROIDERED ON THE UPPER RIGHT LEG. 50MM SILVER FLAME RETARDANT REFLECTIVE TAPE SHALL BE ATTACHED TO BOTH THIGHS.

<(><<)>H>MAIN SEAMS<(><<)>/>

SEAT SEAM SHALL BE 3 NEEDLE LAPPED SEAMED FOR EXTRA STRENGTH AND DURABILITY.

<(><<)>H>GENERAL<(><<)>/>

ALL SEWING (STITCHES, SEAMS AND STITCHING) SHALL BE IN ACCORDANCE WITH SANS 10101.

<(><<)>H>NUMBER OF STITCHES<(><<)>/>

SEWING STITCHES PER UNIT LENGTH OTHER THAN THAT SPECIFIED BELOW SHALL BE DETERMINED IN ACCORDANCE WITH SANS 5278, AS FOLLOWS:

- A) THREE THREAD SEWING AND TOP STITCHING: 32 ± 2 PER 10CM
- B) BUTTONHOLES: 12 ± 1 PER 10MM
- C) BAR TACKS: 18 MIN. PER 10MM

<(><<)>H>PACKING<(><<)>/>

EACH BOILER SUIT SHALL BE SUPPLIED NEATLY FOLDED AND INDIVIDUALLY PACKED IN A PLASTIC ENVELOPE OF SUITABLE SIZE AND SHAPE. GARMENTS OF THE SAME TYPE (I.E. BOILER SUITS OR WORK WEAR SUITS STYLE, MATERIALS, SIZE, MAKE, AND COLOUR SHALL THEN BE PACKED IN ACCEPTABLE BULK CONTAINERS FOR TRANSPORTATION.

<(><<)>H>WORKMANSHIP<(><<)>/>

THE GARMENTS SHALL HAVE BEEN MADE WITH FIRST CLASS WORKMANSHIP THROUGHOUT, AND SHALL BE FREE OF DEFECTS THAT AFFECT APPEARANCE OR SERVICEABILITY, AND FROM MARKS, SPOTS AND STAINS INCURRED IN THE MAKING UP.

<(><<)>H>MARKING<(><<)>/>

PetroSA TO BE SCREENED PRINTED ON LEFT CHEST

28563 PANTS OVERALL FLAME AND ACID CONTI S 162
 RWT BJLXL

Purchase Order Text:

ITEM : PANTS
TYPE : OVERALL FLAME AND ACID CONTI STYLE
SIZE : 162
TRUNK LENGTH : STANDARD
MATERIAL : 100% COTTON D59 FLAME AND ACID RETARDANT
COLOUR : NAVY BLUE
GARMENT FEATURES : CONTI STYLE PANTS; INDUSTRIAL FR/ACID
PROTECTION
CERTIFICATION : SABS MARK BEARING GARMENT (WHERE APPLICABLE)
PART NUMBER : UNKNOWN
MANUFACTURER : SWEET-ORR AND LYBRO OR EQUIVALENT

35113221 SHIRT FIREFIGHTERS TEE SHIRT NAVY BLUE
 SWEETO

Purchase Order Text:

ITEM - SHIRT
TYPE - FIREFIGHTERS TEE
SIZE - AS MEASURED
MATERIAL - 100% COTTON (190g/m/Sq)
COLOUR - NAVY BLUE
SHIRT LENGTH - STANDARD
SLEEVE LENGTH - SHORT SLEEVE
PART NUMBER - UNKNOWN
MANUFACTURER - UNKNOWN
NOTE
* SCREEN PRINTING ON REAR: "EMERGENCY SERVICES" IN YELLOW LETTERS TO FIT ACR
ON LEFT FRONT

35117071 BADGE PetroSA FIRE DEPT CHEST GOLD SEWN
 UNIFOR

Purchase Order Text:

ITEM - BADGE, NO MODIFIER
TYPE - PetroSA FIRE DEPT CHEST
SIZE - UNKNOWN
ATTACHMENT - SEWN
DESIGNATION - SEE NOTE
COLOUR - GOLD
PART NUMBER - NOT APPLICABLE

NOTES:-

- 1) RUBBERISED CHEST BADGE
 - 2) FULL COLOUR
 - 3) OVAL SHAPE
 - 4) TO COMPLY WITH THE REQUIREMENTS OF THE WESTERN CAPE - FIRE CHIEFS UNIFORM
-

35117072 BADGE PetroSA FIRE DEPT SHOULDER SEWN

UNIFOR

Purchase Order Text:

ITEM	- BADGE, NO MODIFIER
TYPE	- PETROSA FIRE DEPT SHOULDER
SIZE	- UNKNOWN
ATTACHMENT	- SEWN
DESIGNATION	- SEE NOTE
COLOUR	- VARIOUS (GOLD, BLACK <(>&<)> RED)
PART NUMBER	- NOT APPLICABLE

35119684 BADGE FIRE DEPT BREAST COAT OF ARMS
UNIFOR

Purchase Order Text:

ITEM	- BADGE
TYPE	- FIRE DEPARTMENT BREAST BADGE
SIZE	- NOT APPLICABLE
ATTACHMENT	- BACKING PLATE WITH 3 PINS
DESIGNATION	- SEE NOTES
COLOUR	- GOLD
MATERIAL	- METALETTE GOLD PLATED
BACKING	- MIDNIGHT NAVY OR BLACK FABRIC
FEATURES	- FIRE DEPARTMENT COAT OF ARMS (CENTRE)
FEATURES	- PRINTED WORDING IN SCROLLS ABOVE AND
BELOW LOGO	
FINISH	- GLAZED OVER LOGO AND WORDING

NOTES:

SPECIAL DESIGN MATERIAL SAVING
BACKING PLATE WITH 3 PINS AND PLASTIC CLUTCHES
SUPPLIED AS A COMPLETE UNIT

35119786 SHIRT FIREFIGHTER SIZE XL
UNIFOR

Purchase Order Text:

ITEM	- GOLF SHIRT
TYPE	- FIREFIGHTER GOLF SHIRT
SIZE	- EXTRA LARGE (XL)
MATERIAL	- 100% COTTON (190g/m/Sq)
COLOUR	- NAVY BLUE
SHIRT LENGTH	- STANDARD
SLEEVE LENGTH	- SHORT
PART NUMBER	- UNKNOWN
MANUFACTURER	- UNKNOWN
NOTE	
	* PETROSA EMERGENCY SERVICES LOGO ON LEFT FRONT (STICK ON BADGE)

35119796 SHIRT FIREFIGHTERS TEE SHIRT (3XL)
UNIFOR

Purchase Order Text:

ITEM	- TEE SHIRT
TYPE	- FIREFIGHTERS TEE
SIZE	- 3X LARGE (3XL)
MATERIAL	- 100% COTTON (190g/m/Sq)
COLOUR	- NAVY BLUE
SHIRT LENGTH	- STANDARD
SLEEVE LENGTH	- SHORT
PART NUMBER	- UNKNOWN
MANUFACTURER	- UNKNOWN
NOTE	

* SCREEN PRINTING ON REAR: "EMERGENCY SERVICES" IN ORANGE LETTERS TO FIT ACR
* GOLD RUBBER BADGE PETROSA EMERGENCY SERVICES ON LEFT FRONT BREAST (STICK ON B

35119797 SHIRT FIREFIGHTERS TEE SHIRT (2XL)
UNIFOR

Purchase Order Text:

ITEM - TEE SHIRT
TYPE - FIREFIGHTERS TEE
SIZE - 2X LARGE (2XL)
MATERIAL - 100% COTTON (190g/m/Sq)
COLOUR - NAVY BLUE
SHIRT LENGTH - STANDARD
SLEEVE LENGTH - SHORT
PART NUMBER - UNKNOWN
MANUFACTURER - UNKNOWN
NOTE
* SCREEN PRINTING ON REAR: "EMERGENCY SERVICES" IN ORANGE LETTERS TO FIT ACR
* GOLD RUBBER BADGE PETROSA EMERGENCY SERVICES ON LEFT FRONT BREAST (STICK ON B

35119798 SHIRT FIREFIGHTERS TEE SHIRT (XL)
UNIFOR

Purchase Order Text:

ITEM - TEE SHIRT
TYPE - FIREFIGHTERS TEE
SIZE - X LARGE (XL)
MATERIAL - 100% COTTON (190g/m/Sq)
COLOUR - NAVY BLUE
SHIRT LENGTH - STANDARD
SLEEVE LENGTH - SHORT
PART NUMBER - UNKNOWN
MANUFACTURER - UNKNOWN
NOTE
* SCREEN PRINTING ON REAR: "EMERGENCY SERVICES" IN ORANGE LETTERS TO FIT ACR
* GOLD RUBBER BADGE PETROSA EMERGENCY SERVICES ON LEFT FRONT BREAST (STICK ON B

35119799 SHIRT FIREFIGHTERS TEE SHIRT (L)
UNIFOR

Purchase Order Text:

ITEM - TEE SHIRT
TYPE - FIREFIGHTERS TEE
SIZE - LARGE (L)
MATERIAL - 100% COTTON (190 g/m²)
COLOUR - NAVY BLUE
SHIRT LENGTH - STANDARD
SLEEVE LENGTH - SHORT
PART NUMBER - UNKNOWN
MANUFACTURER - UNKNOWN
NOTE
* SCREEN PRINTING ON REAR: "EMERGENCY SERVICES" IN ORANGE LETTERS TO FIT
ACROSS BACK.
* GOLD RUBBER BADGE: PETROSA EMERGENCY SERVICES ON LEFT FRONT BREAST
(STICK-ON BADGE / SWEEN TYPE)

35119800 SHIRT FIREFIGHTERS TEE SHIRT (M)
UNIFOR

Purchase Order Text:

ITEM - TEE SHIRT
TYPE - FIREFIGHTERS TEE
SIZE - MEDIUM (M)
MATERIAL - 100% COTTON (190 g/m²)
COLOUR - NAVY BLUE
SHIRT LENGTH - STANDARD
SLEEVE LENGTH - SHORT
PART NUMBER - UNKNOWN

MANUFACTURER - UNKNOWN

NOTE

* SCREEN PRINTING ON REAR: "EMERGENCY SERVICES" IN ORANGE LETTERS TO FIT ACROSS BACK.

* GOLD RUBBER BADGE: PETROSA EMERGENCY SERVICES ON LEFT FRONT BREAST (STICK-ON BADGE / SWEEN TYPE)
