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TITLE SPECIFICATION FOR COPPER BUSBARS

REFERENCE CP_TSSPEC_062 REV 1
DATE: OCTOBER 2022
PAGE: 1 OF 28

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FOREWORD

This specification was prepared by the following work group members:

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Research and Development

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INTRODUCTION

This specification covers those copper busbars intended for use as electrical conductors

1 SCOPE

This specification covers City Power's requirements for copper busbars.

2 NORMATIVE REFERENCES

The following documents contain provisions that, through reference in the text, constitute requirements of this specification. At the time of publication, the editions indicated were valid. All standards and specifications are subject to revision, and parties to agreements based on this specification are encouraged to investigate the possibility of applying the most recent editions of the documents listed below.

SABS 1195: 2021, Busbars.

SABS 804: 2008, Electrolytic tough pitch high conductivity copper.

3 CONSTRUCTIONAL REQUIREMENTS

3.1 Material

The copper busbar shall:

- 3.1.1 Conform to SABS 1195;
- 3.1.2 Be electrolytic tough pitch (ETP) high conductivity copper that complies with the requirements of SABS 804;
- 3.1.3 Be clean and free from any defects that may have a detrimental effect on its performance in service;
- 3.1.4 Be free from any projections that are sharp and rough on the edges and corners; and
- 3.1.5 Bear the SABS 1195 mark of approval.

3.2 Temper

The copper busbar shall be supplied in the condition of temper of designation type H2, complying with SABS 1195.

Designation	Meaning
M	As manufactured, i.e. the condition of a busbar that has acquired some temper from shaping processes in which there was no special control over thermal treatment or amount of strain hardening.
O	Annealed. Applies to a busbar that is fully annealed to obtain the lowest strength conditions.
H2	Half-hard, i.e. the condition of a busbar that has been subjected to cold working after annealing (or hot forming) or to a combination of cold working and partial annealing/stabilizing in order to produce the required tensile properties.
TF	Solution heat treated and precipitation treated, i.e. the condition of a busbar that received no cold working (other than that required to flatten or straighten it) after solution heat treatment, and that was then subjected to precipitation treatment.

Designation and meanings extracted from SANS 1195:2021

3.3 Form of busbars

The copper busbar shall be in the form of a rectangular bar.

3.4 Lengths

3.4.1 The copper busbars shall be supplied in linear lengths of 3 m.

3.4.2 Coiled lengths shall not be accepted.

3.5 Dimensions

The following dimensions shall apply to this specification as per SANS 10142: 2021, clause 6.6.2 which is 2 A/mm²:

ITEM	WIDTH (mm)	THICKNESS (mm)	LENGTH (m)	CURRENT RATING (A/mm ²)
1	25	3	3	150
2	25	6	3	300
3	30	6	3	360
4	40	6	3	480
5	40	12	3	960
6	50	3	3	300
7	50	6	3	600
8	50	10	3	1000
9	65	6	3	780

4 ELECTRICAL AND PHYSICAL REQUIREMENTS

The electrical and physical requirements shall comply with the relevant tables of SABS 1195.

5 TESTS

5.1 Routine test (Inspection)

The inspection test shall comply with SABS 1195.

5.2 Type test

The type test shall comply with the requirements of SABS 1195.

6 MARKING, PACKING AND DOCUMENTATION

6.1 Marking

Each package shall bear the following information legibly and indelibly marked on a label that is securely attached to the package:

- a) Manufacturer's name or trademark or trade name (or any combination of these);
- b) Description of contents (type of material, temper, form, and cross-sectional area dimensions);
- c) The nominal length per bar in metres;
- d) The quantity;
- e) Net mass of contents in kilograms; and
- f) City Power's SAP number.

6.2 Packing

The busbars shall be so packed, in an acceptable manner, as to protect them from damage during normal transportation.

6.3 Documentation

6.3.1 Documentation shall be submitted in a technical catalogue format.

6.3.2 The technical catalogue shall specify the sizes, dimensions, reference numbers, and if applicable, the complete range of other products and accessories available.

7 QUALITY MANAGEMENT

A quality management system shall be set up in order to assure the quality during manufacture, installation, removal, transportation and disposal of scrap material/Waste/E-waste. Guidance on the requirements for a quality management system may be found in the following standards: ISO 9001:2015. The details shall be subject to agreement between the purchaser and supplier

8 HEALTH AND SAFETY

A health and safety plan shall be set up in order to ensure proper management and compliance during manufacture, installation, removal, transportation and disposal of scrap material/Waste/E-waste. Guidance on the requirements of a health and safety plan shall be found in ISO 45001:2018 standards. The details shall be subject to agreement between City Power and the Supplier.

9 ENVIRONMENTAL MANAGEMENT

An environmental management plan shall be set up in order to ensure the proper environmental management and compliance is adhered to during manufacture, installation, removal, transportation and disposal of scrap material/Waste/E-waste. Guidance on the requirements for an environmental management system shall be found in ISO 14001:2015 standards. The details shall be subject to agreement between City Power and the Supplier. This is to ensure that the asset created conforms to environmental standards and City Power SHERQ Policy.

Annex A - Bibliography

None

Annex B - Revision information

DATE	REV. NO.	NOTES
Sept. 2003	0	First issue
October 2022	1	General editing, included SHERQ clauses, 3.2 included information table, edited technical schedules

Annex C - Item 1: BUSBAR CU 25MM X 3MM X 3M – SAP NO. 11439

Schedule A: Purchaser's specific requirements

Schedule B: Guarantees and technical particulars of equipment offered

Item	Subclause of CP_TSSPEC_062	Description		Schedule A Required	Schedule B
1	3.1	Comply to SABS	Yes/No	Yes	
2	3.2	Condition of temper	M/ O/ H2	H2	
3	3.3	Does the form of the busbar comply?	Yes/ No	Yes	
4	3.5	Do the dimensions comply?	Yes/No	Yes	
5	3.5	Current carrying capacity	A	150	
6	4	Do the electrical and physical requirements comply with SABS 1195?	Yes/No	Yes	
7	5.2	Type test certificates	Yes/No	Yes	
8	6.1	Do the markings comply?	Yes/No	Yes	
9	6.3	Technical catalogue provided?	Yes/No	Yes	
10	6.2	Packing	Yes/No	Yes	

Note: Ticks, Cross [√, X], Astrick [*], Word [Noted] or TBA ["To Be Advice"] shall not be accepted

Tender Number: _____

Tenderer's Authorised Signatory: _____

Name in block letters

Signature

Full name of company: _____

Item 1: BUSBAR CU 25MM X 3MM X 3M – SAP NO. 11439

Deviation schedule

Any deviations offered to this specification shall be listed below with reasons for deviation. In addition, evidence shall be provided that the proposed deviation will at least be more cost-effective than that specified by City Power.

Item	Subclause of CP_TSSPEC_062	Proposed deviation

Tender Number: _____

Tenderer's Authorised Signatory: _____

Name in block letters

Signature

Full name of company: _____

Annex C - Item 2: BUSBAR CU 25MM X 6MM X 3M – SAP NO. 11440

Item 2: BUSBAR CU 25MM X 6MM X 3M – SAP NO. 11440

Deviation schedule

Any deviations offered to this specification shall be listed below with reasons for deviation. In addition, evidence shall be provided that the proposed deviation will at least be more cost-effective than that specified by City Power.

Item	Subclause of CP_TSSPEC_062	Proposed deviation

Tender Number: _____

Tenderer's Authorised Signatory: _____

Name in block letters

Signature

Full name of company: _____

Item 3: BUSBAR CU 30MM X 6MM X 3M – SAP NO. 11445

Deviation schedule

Any deviations offered to this specification shall be listed below with reasons for deviation. In addition, evidence shall be provided that the proposed deviation will at least be more cost-effective than that specified by City Power.

Item	Subclause of CP_TSSPEC_062	Proposed deviation

Tender Number: _____

Tenderer's Authorised Signatory: _____

Name in block letters

Signature

Full name of company: _____

Schedule A: Purchaser's specific requirements

Schedule B: Guarantees and technical particulars of equipment offered

Item	Subclause of CP_TSSPEC_062	Description		Schedule A Required	Schedule B
1	3.1	Comply to SABS	Yes/No	Yes	
2	3.2	Condition of temper	M/ O/ H2	H2	
3	3.3	Does the form of the busbar comply?	Yes/ No	Yes	
4	3.5	Do the dimensions comply?	Yes/No	Yes	
5	3.5	Current carrying capacity	A	480	
6	4	Do the electrical and physical requirements comply with SABS 1195?	Yes/No	Yes	
7	5.2	Type test certificates	Yes/No	Yes	
8	6.1	Do the markings comply?	Yes/No	Yes	
9	6.3	Technical catalogue provided?	Yes/No	Yes	
10	6.2	Packing	Yes/No	Yes	

Note: Ticks, Cross [√, X], Astrick [*], Word [Noted] or TBA ["To Be Advice"] shall not be accepted

Tender Number: _____

Tenderer's Authorised Signatory: _____

Name in block letters

Signature

Full name of company: _____

Item 6: BUSBAR CU 50MM X 3MM X 3M – SAP NO. 11607

Deviation schedule

Any deviations offered to this specification shall be listed below with reasons for deviation. In addition, evidence shall be provided that the proposed deviation will at least be more cost-effective than that specified by City Power.

Item	Subclause of CP_TSSPEC_062	Proposed deviation

Tender Number: _____

Tenderer's Authorised Signatory: _____

Name in block letters

Signature

Full name of company: _____

Schedule A: Purchaser's specific requirements

Schedule B: Guarantees and technical particulars of equipment offered

Item	Subclause of CP_TSSPEC_062	Description		Schedule A Required	Schedule B
1	3.1	Comply to SABS	Yes/No	Yes	
2	3.2	Condition of temper	M/ O/ H2	H2	
3	3.3	Does the form of the busbar comply?	Yes/ No	Yes	
4	3.5	Do the dimensions comply?	Yes/No	Yes	
5	3.5	Current carrying capacity	A	1000	
6	4	Do the electrical and physical requirements comply with SABS 1195?	Yes/No	Yes	
7	5.2	Type test certificates	Yes/No	Yes	
8	6.1	Do the markings comply?	Yes/No	Yes	
9	6.3	Technical catalogue provided?	Yes/No	Yes	
10	6.2	Packing	Yes/No	Yes	

Note: Ticks, Cross [√, X], Astrick [*], Word [Noted] or TBA ["To Be Advice"] shall not be accepted

Tender Number: _____

Tenderer's Authorised Signatory: _____
Name in block letters
Signature

Full name of company: _____

SPECIFICATION FOR COPPER BUSBARS

REFERENCE

REV

CP_TSSPEC_062**0**

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Item	SAP No.	SAP Short Description	SAP Long Description
1	11439	BUSBAR CU 25 MM X 3 MM X 3M	BUSBAR, COPPER, 25 MM X 3 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
2	11440	BUSBAR CU 25 MM X 6 MM X 3M	BUSBAR, COPPER, 25 MM X 6 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
3	11445	BUSBAR CU 30 MM X 6 MM X 3M	BUSBAR, COPPER, 30 MM X 6 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
4	11441	BUSBAR CU 40 MM X 6 MM X 3M	BUSBAR, COPPER, 40 MM X 6 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
5	11601	BUSBAR CU 40 MM X 12 MM X 3M	BUSBAR, COPPER, 40 MM X 12 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
6	11607	BUSBAR CU 50 MM X 3 MM X 3M	BUSBAR, COPPER, 50 MM X 3 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
7	11442	BUSBAR CU 50 MM X 6 MM X 3M	BUSBAR, COPPER, 50 MM X 6 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
8	11602	BUSBAR CU 50 MM X 10 MM X 3M	BUSBAR, COPPER, 50 MM X 10 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062
9	11443	BUSBAR CU 65 MM X 6 MM X 3M	BUSBAR, COPPER, 65 MM X 6 MM WITH A TOTAL LENGTH OF 3M. ITEM SPECIFICATION NO. CP_TSSPEC_062