

The specs for the gauze cages are

Thrips screening fabric. Manufactured from HDPE monofilaments in a plain weave with apertures of 0.5mm². Available from Climatex (Mike Fletcher 082 8955938).

I have checked and Climatex still supply it and that is still Mike's number so manufacturers can contact him.

30 off 4 hole plant cages in accordance with:

Drg. 075 – Plant cage assy.

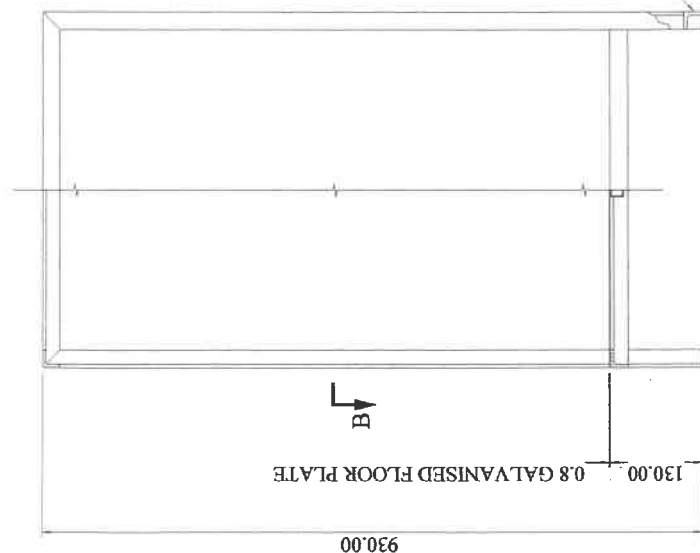
Drg. 078 – Plant cage cover frames & drilling details.

Drg. 071 – Hinged door detail.

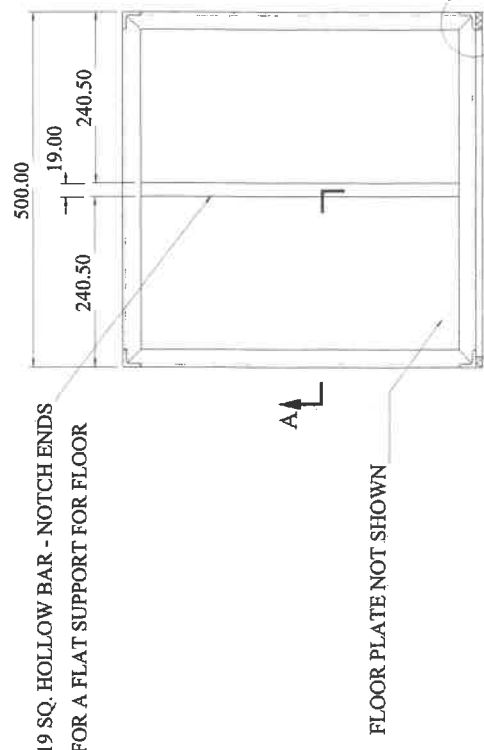
Drg. 070 – Door detail.

20 HOLES Ø3.5 FOR Ø3.0 POP RIVETS

ALL HOLES Ø160 +0 / -0.5

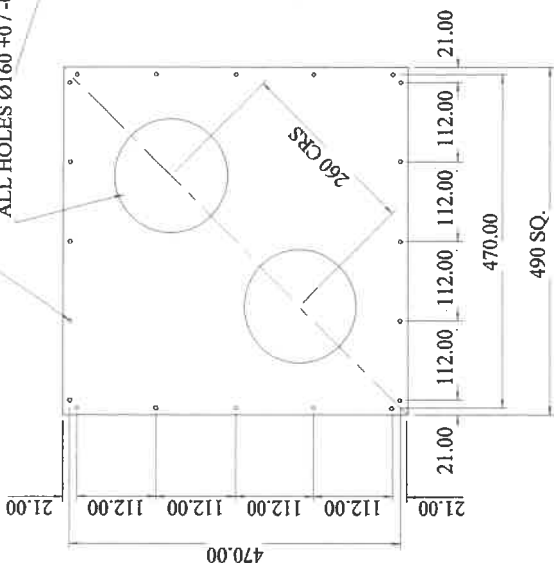


HALF SECTION A - A



FLOOR PLATE NOT SHOWN

SECTION B - B

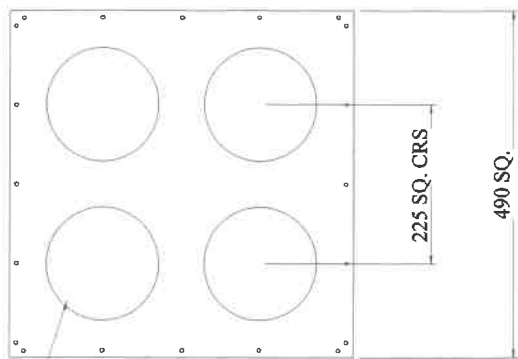


2 HOLE FLOOR PLATE

ANGLE BRACE FRONT TO BACK
THIS SIDE ONLY

FLOOR PLATE DETAIL

MATL: 0.8 GALVANISED PLATE



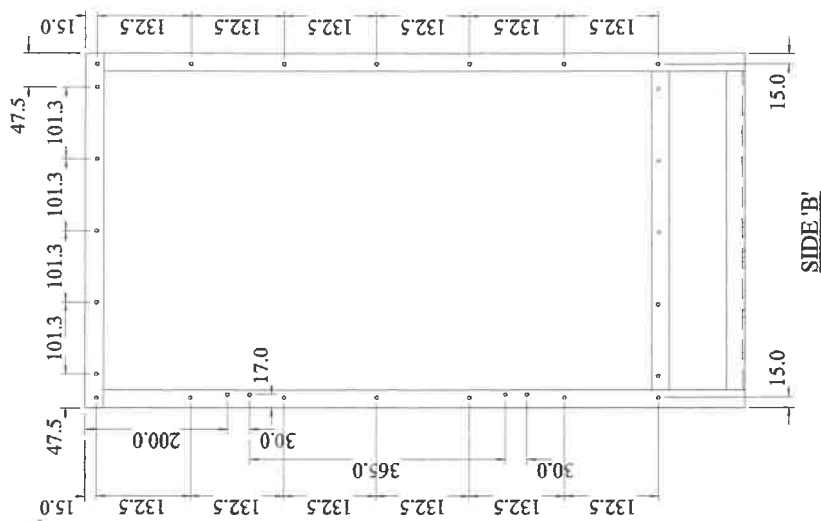
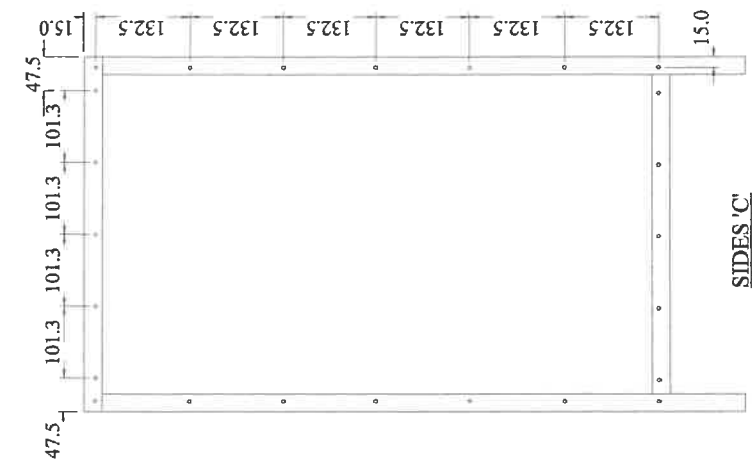
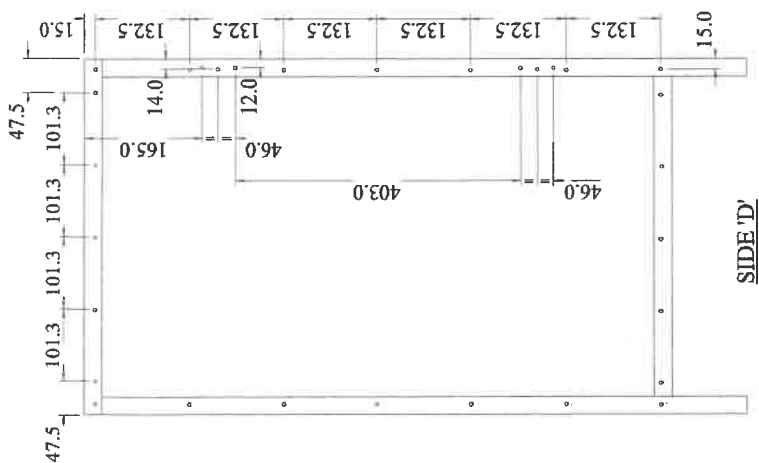
4 HOLE FLOOR PLATE

ALL ANGLES 25 x 25 x 3 FULL WELDED & TO BE FLAT & TRUE
SIDES & BACK COVERED WITH NYLON MESH UNDER RIVETTED FRAMES
TOP COVERED WITH CLEAR FILM UNDER RIVETTED FRAMES
FLOOR PLATE FIXED WITH 3mm POP RIVETS
DOOR COVERED WITH NYLON MESH GLUED ON INSIDE USING 'GLUE SCREWS'
SOFT FOAM RUBBER DOOR SEALS GLUED TO FRAME WITH WATER PROOF GLUE
FINISHED UNIT TO BE COMPLETELY INSECT PROOFED - SEAL WITH SILICONE
IF REQUIRED

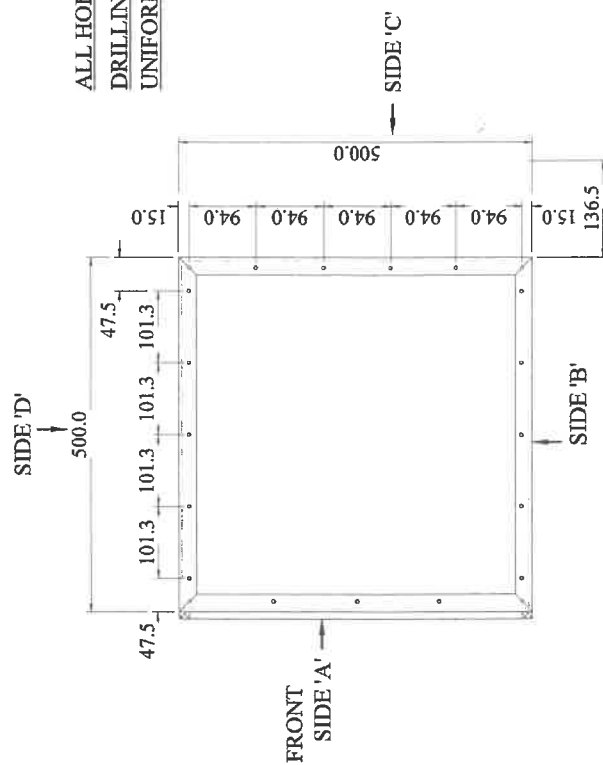
ALL STEEL WORK WIRE BRUSHED & POWDER COAT PAINTED WHITE GLOSS

P. P. R. I.
2 & 4 HOLE
PLANT CAGE ASSY.

NYLON & PLASTIC CLADDING DRG. 086
DOOR SEAL & FITTING DETAIL DRG. 070
CAGE FRAMES & DRILLING DETAIL DRG. 078
HINGED DOOR DETAIL DRG. 071



ALL HOLES DRILLED Ø4.5 FOR Ø4 POP RIVETS
DRILLING JIGS TO BE MADE & USED FOR ALL DRILLING TO ENSURE
UNIFORMITY & EASE OF ASSEMBLY



CAGE FRAME STRIPS DRG.080
DOOR SEAL & FITTING DETAIL DRG. 070_1
2 & 4 HOLE PLANT CAGE ASSY. DRG. 075
HINGED DOOR DETAIL DRG. 071

DOOR SEAL & FITTING DETAIL DRG. 070 1

2 & 4 HOLE PLANT CAGE ASSY. DRG. 075

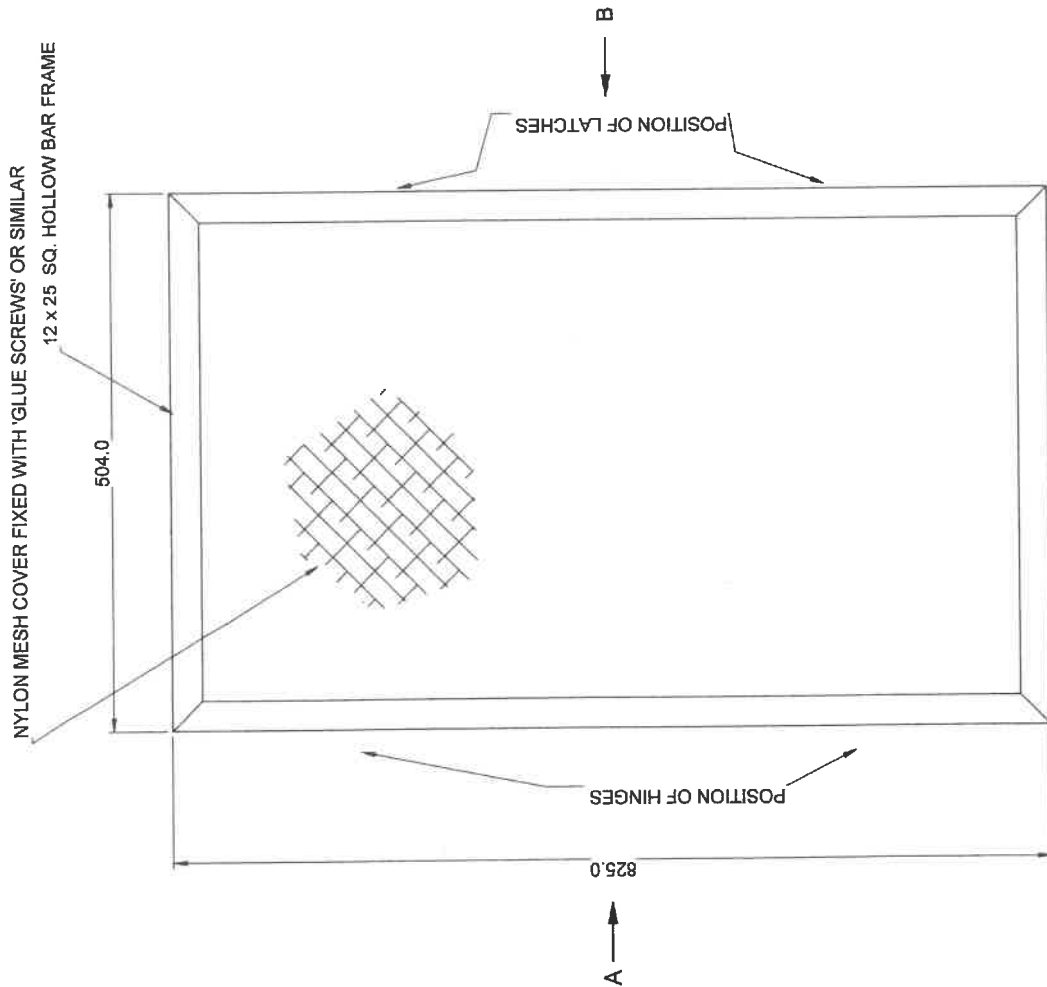
HINGED DOOR DETAIL DRG. 071

P. P. R. I. 2 & 4 HOLE PLANT CAGE DRILLING DETAILS

2 & 4 HOLE PLANT CAGE

PLANT CAGE

DRILLING DETAILS

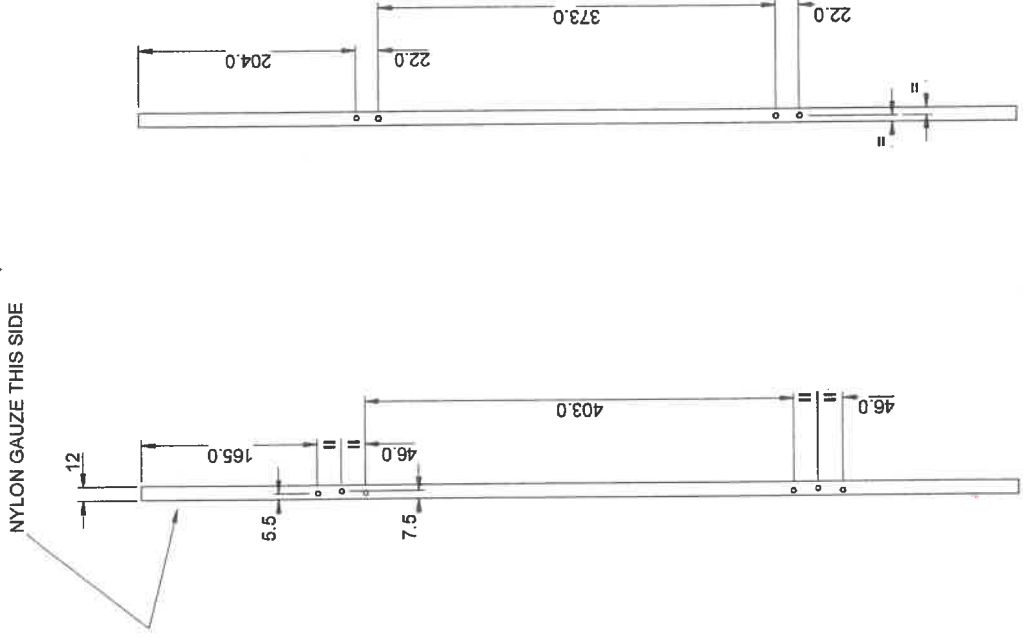


ALL HOLES DRILLED Ø4.5 FOR Ø4 POP RIVETS USING DRILLING JIGS
 FINISHED FRAMES TO BE SQUARE & FLAT TO ENSURE GOOD INSECT PROOF SEAL
 FRAMES TO BE WIRE BRUSHED & POWDER COAT PAINTED WHITE GLOSS
 FABRICATOR TO SUPPLY HINGES FITTED TO CAGE BUT DOOR TO BE
 DRILLED FOR HINGES & HINGES TO BE FITTED AFTER CLADDING

P. P. R. I.
2 & 4 HOLE
PLANT CAGE
HINGED DOOR DETAIL

HINGE & LATCH DETAIL DRG. 070_1
 PLANT CAGE ASSY. DRG. 075

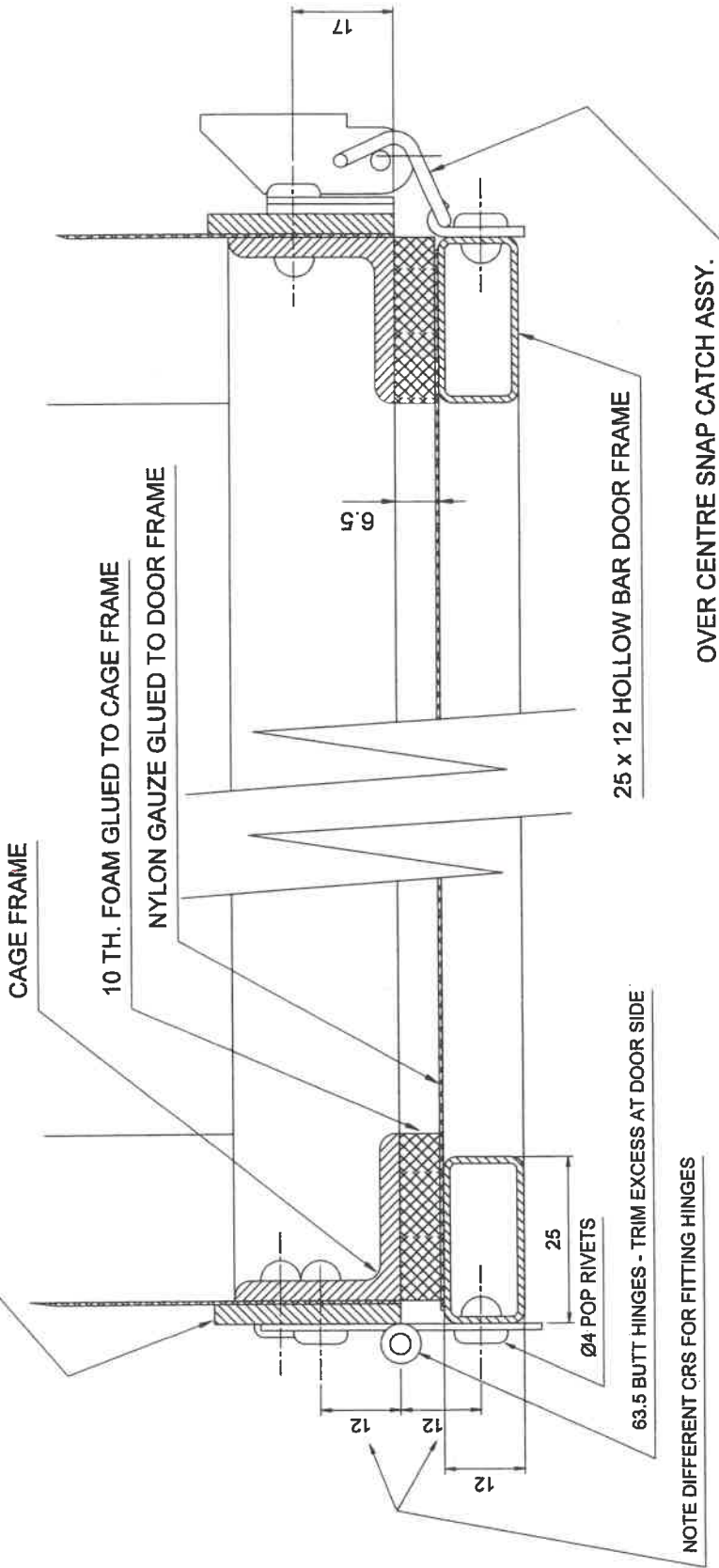
DRAWN: W.A.S. DATE: 05/08/20 SCALE: 1:5
 DRG No: 071 A3



VIEW ON 'B'

VIEW ON 'A'

32 WIDE x 3 TH. GAUZE FIXING FRAMES



SECTION THRO DOOR

- P. P. R. I. -

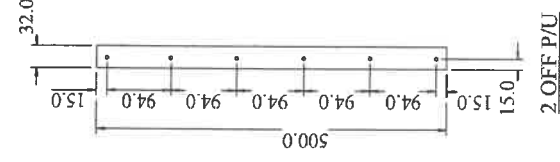
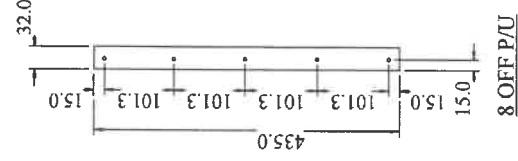
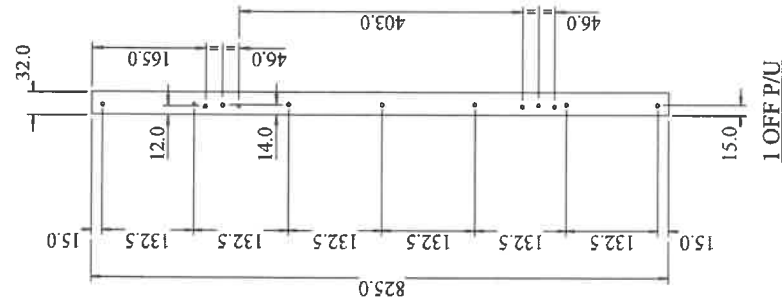
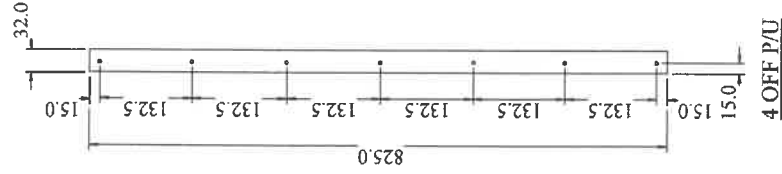
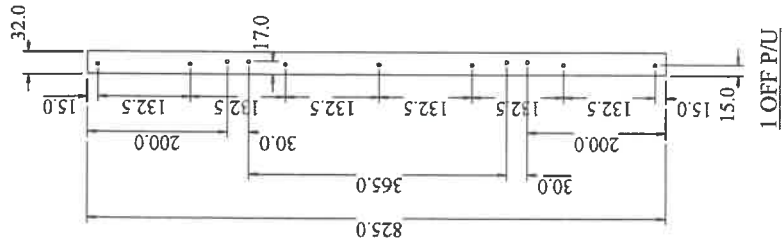
DOOR DETAIL
FOR
1, 2 & 4 HOLE PLANT CAGES

DRAWN: VV/A.S. DATE: 05/08/07 SCALE: 1:1.3

DRG. No 070_1

A3

- CLADDING DETAILS DRG 086_1
1 HOLE CAGE FIXING FRAMES DRG 081
2 & 4 HOLE CAGE FIXING FRAMES DRG 080
1 HOLE HINGED DOOR ARRGT. DRG 077
2 & 4 HOLE HINGED DOOR ARRGT. DRG 071
1 HOLE PLANT CAGE ASSY DRG 076
1 HOLE CAGE FRAMES & DRILLING DETAILS DRG 079
2 & 4 HOLE PLANT CAGE ASSY DRG 075
2 & 4 HOLE CAGE FRAMES & DRILLING DETAILS DRG 078



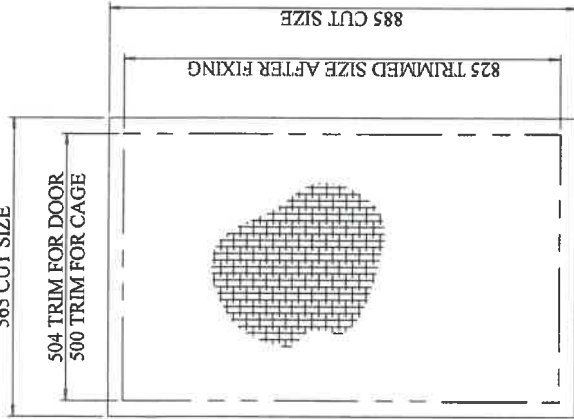
FRAME STRIPS MATL: 32 x 3 ALUMINIUM FLAT BAR

ALL HOLES DRILLED Ø4.5 FOR Ø4 POP RIVETS
DRILLING JIGS TO BE MADE & USED FOR ALL DRILLING TO ENSURE
UNIFORMITY & EASE OF ASSEMBLY

- P.P.R.I. -

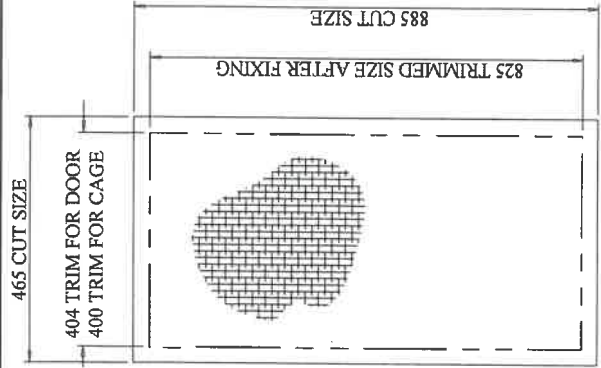
CAGE FRAME STRIPS
2 & 4 HOLE CAGE

DRAWN: w/s	DATE: 05/09/29	SCALE: 1 : 7.5
DRG. No	080	A3



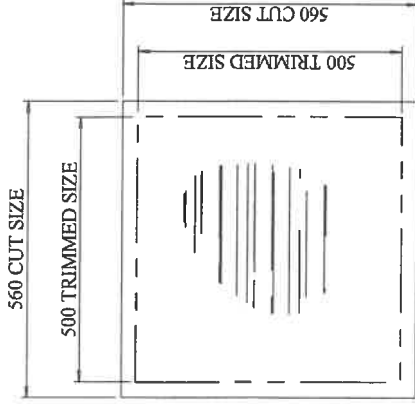
CAGE DOOR

MATL: PSYLLA SCREEN
1 OFF PER CAGE FOR CAGE DOOR
3 OFF PER CAGE FOR CAGE



CAGE DOOR

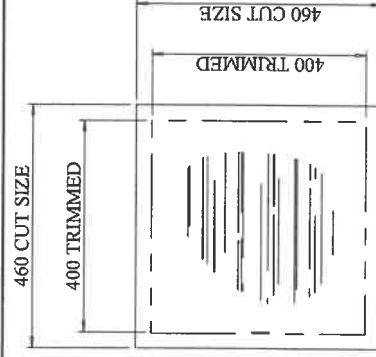
MATL: PSYLLA SCREEN
1 OFF PER CAGE FOR CAGE DOOR
3 OFF PER CAGE FOR CAGE



CAGE TOP

NYLON MESH

CLADDING FOR 2 & 4 HOLE CAGES



CAGE TOP

NYLON MESH

CLADDING FOR 1 HOLE CAGES

NYLON MESH
PSYLLA SCREEN NYLON EX
CLIMATEX cc P.O. BOX 155
MULDERSDRIFT 1747
TEL. 011 662 1977
FAX 011 662 1316
CELL 082 895 5938

- P.P.R.I. -

**CLADDING DETAILS
FOR GROWTH CAGES**

DRAWN: V/A.S. DATE: 05/11/02 SCALE: 1 : 10
DRG. No



