

Lobster Bend Repairs

1. The Scope of Work

- 1.1. Repair lobster bend (On drawing D99–3420)
- 1.2. Replace wear plate and it must be stainless steel 304 10mm thick.
 - Wear plate dimensions are indicated on drawing, item No. 2
- 1.3. Replace both side liners must VRN 500 10mm thick as indicated on the drawing.
 - Liner dimensions are indicated on the drawing.
- 1.4. Replace missing/damaged clamps and all rusted fasteners must be replaced.
- 1.5. Replace rubber (end gasket rubber) between the clamps and wear stainless steel plate.
- 1.6. Replace side gasket rubber as per drawing.
- 1.7. Sandblast and repaint the lobster bend as per Transnet Port Terminal Specifications.

NB. Any deviation from this scope should be authorised by TPT management before work can be carried out.

1.3. Specifications

Quality Management Specification for supplier	EEAM-Q-009 (Rev. 0)
Structural Steelwork	EEAM-Q-006 (HE9-2-6 Ver. 9)

2. Authorization Signatures

Engineering Manager

PORT RAIL TERMINALS	Lobster Bend Repairs				RICHARDSBAY PORT RAIL TERMINAL
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