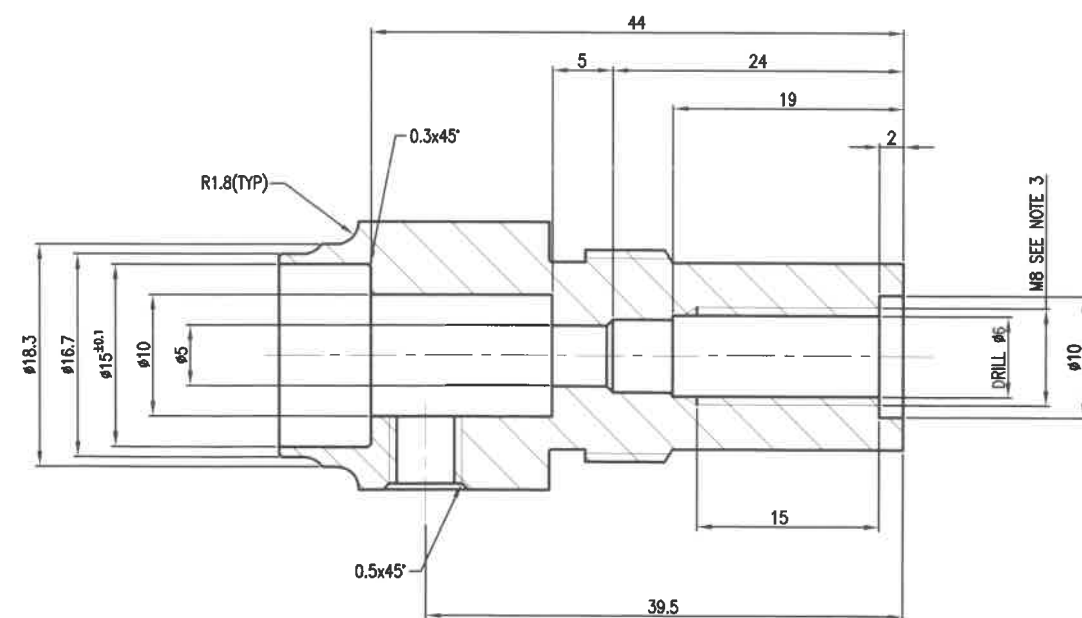
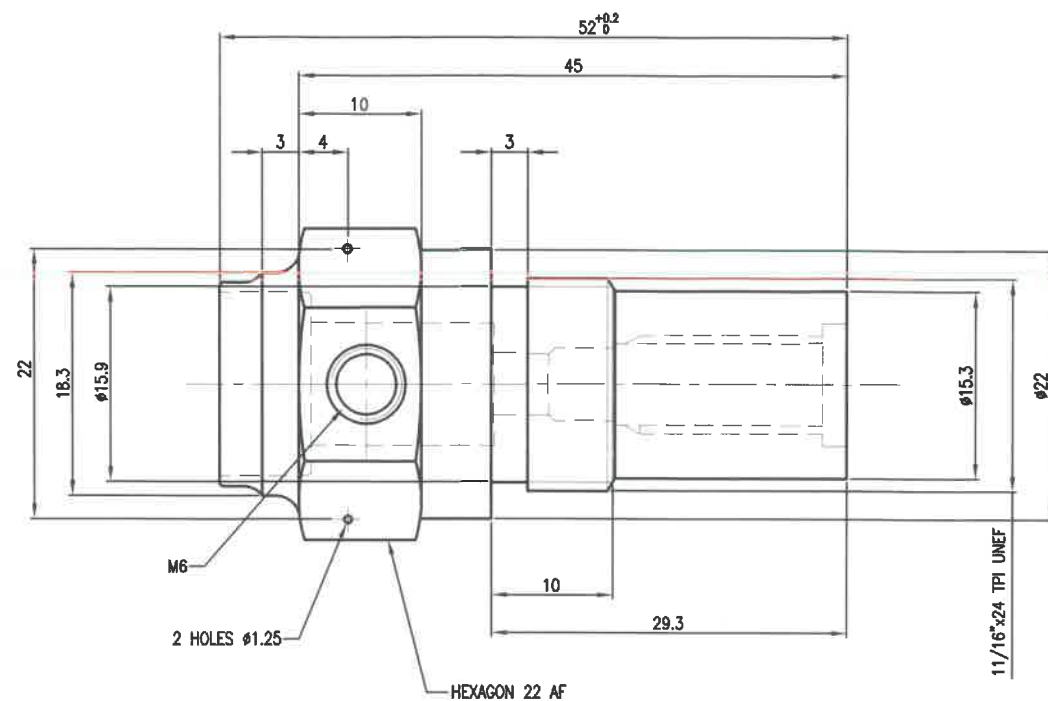


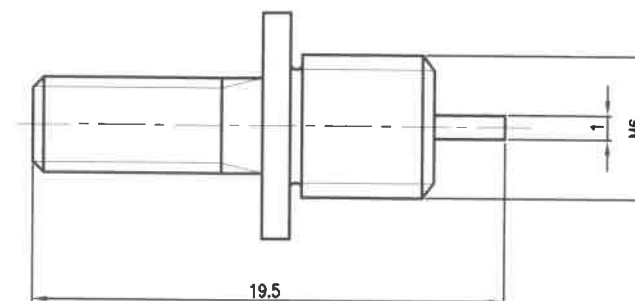
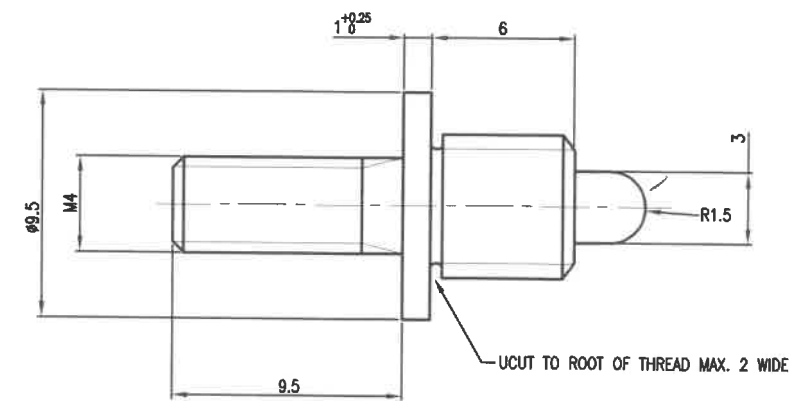
1. REMOVE ALL SHARP EDGES.
2. MATERIAL: ALUMINIUM 6082 T6
3. THREAD ONLY TO ROUGHEN SURFACE.
4. DIMENSIONS SHALL BE MEASURED WITH VERNIER OR MICROMETER.



ITEM 1

Should a Tenderer/Vendor not be able to meet the requirements of this document, it must be declared in writing to the Buying Manager at the time of tendering/receipt of an order.

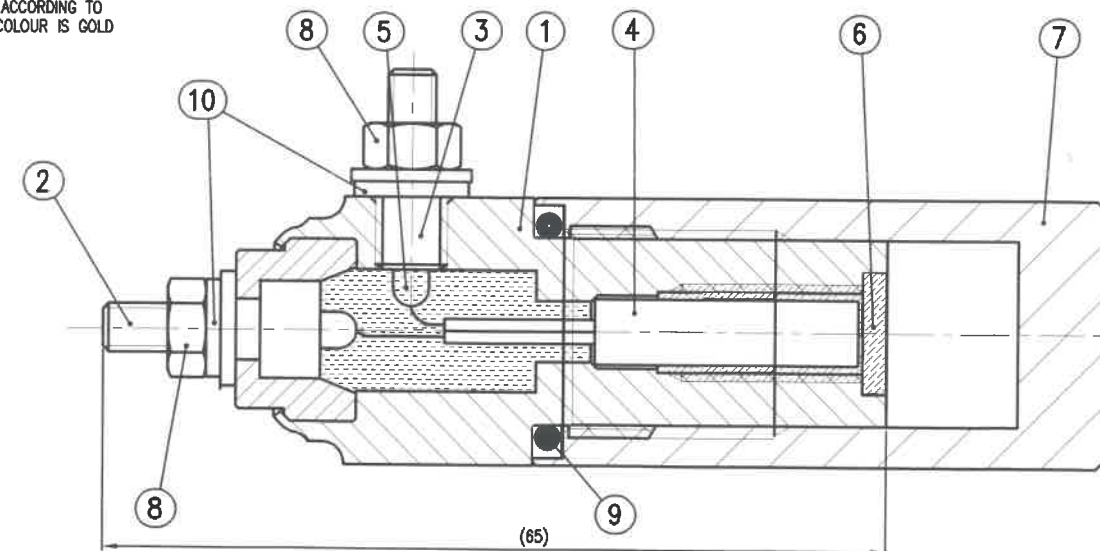
1. REMOVE ALL SHARP EDGES.
2. MATERIAL: BRASS TO BS 2874:CZ121
Pb3 COND. M
3. DIMENSIONS SHALL BE MEASURED WITH
VERNIER OR MICROMETER.



ITEM 3

N7/ [✓][✓] ☐ HRC

1. CAVITY TO BE FILLED WITH ARALDITE SEALER AW 2104 (01106008806) AND HARDENER HW 2934 (01106008904) OR SIMILAR RESIN.
2. TO BE ANODIZED ACCORDING TO SPEC. DEF 151: COLOUR IS GOLD



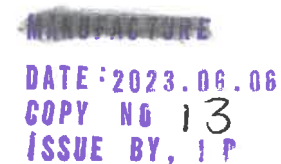
10	WASHER		0106008000	9 OD x 4.3 ID x 1	4
9	O RING 15.8 x 1.9				1
8	STANDARD M4 LOCKNUT				2
7	PROTECTION CAP M1224	06139-010001-203003	00189050506		1
6	PLASTODOME FLEXIBLE POTTING OR SIMILAR			SEE NOTE 1	1
5	POTTING RESIN			SEE NOTE 1	1
4	FUSE ASSEMBLY M1224	06139-010001-202002			1
3	TERMINAL EARTH	SEE ITEM 3	00189050702		1
2	TERMINAL LIVE ASSEMBLY	06139-010001-202001	00189047609		1
1	BODY M1224	SEE ITEM 1	00189050604		1
ITEM No.	DESCRIPTION	REMARKS OR DRG. No.	CODE No.	REMARKS	Qty

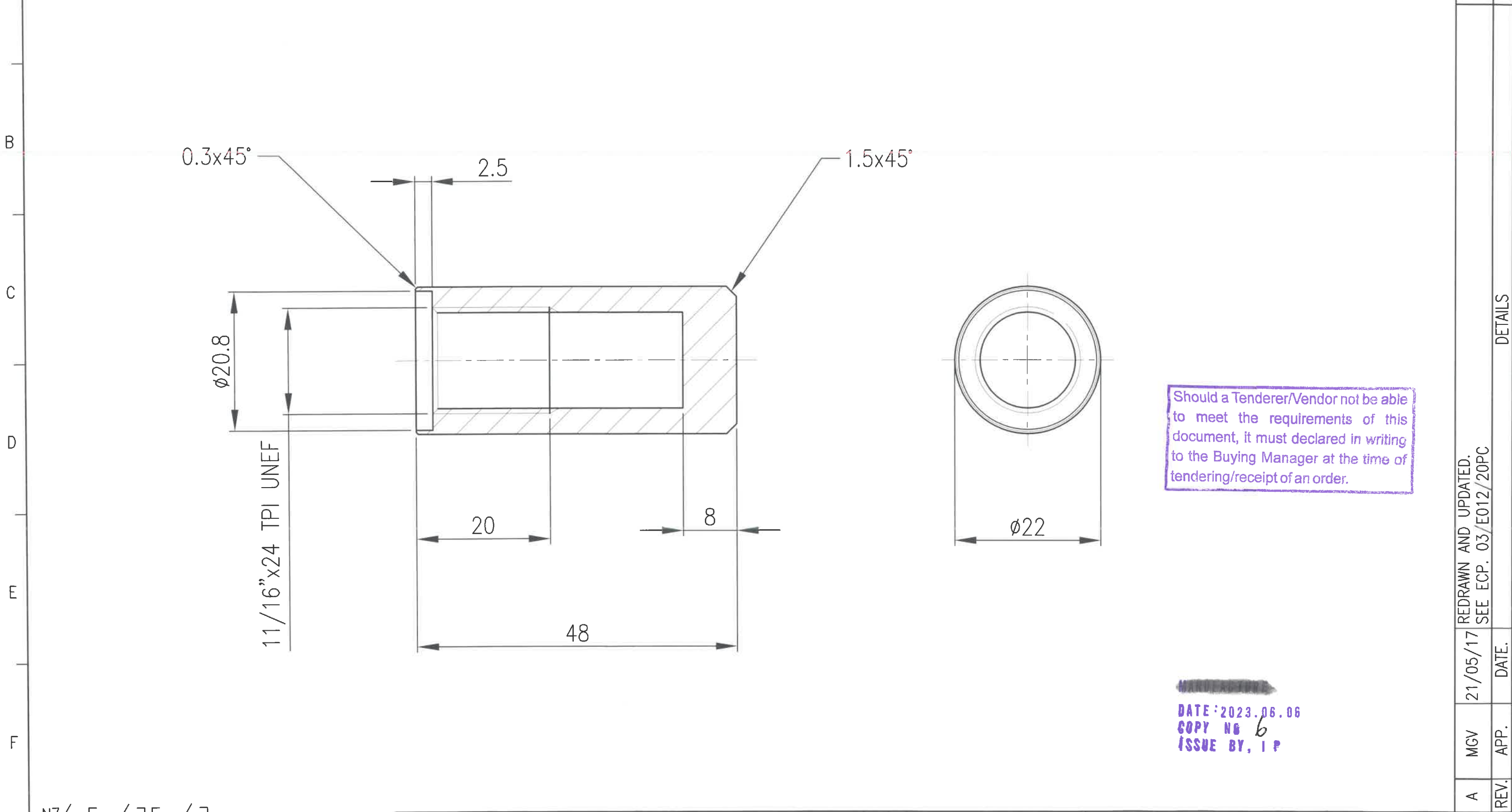
UGB No. E2/026/13PC		MATERIAL		FIRE EXTINGUISHER M1224A1 (A-109 HELICOPTER)		MACHINE		RAWN JJO 12-10-08		CHECKED FJW 13-03-12		TITLE		REPLACES DRC No. 001639-010001-20101 REV B	
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)		SEE ITEM LIST				FINISHED JJO 13-03-06		APPROVED JJB 13-03-12				CARTRIDGE ELECTRIC FIRE EXTINGUISHER M1224A1 (A-109)			
LENGTHS AND DIMETERS		ANGLES		RADIUS		PROJECT LEADER		PROJECT NO.		DRAWING NO.		DRC No.			
ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1															

F

REV.

DRG No.	
---------	--





DETAILS	
REDRAWN AND UPDATED. SEE ECP. 03/E012/20PC	
21/05/17	DATE.
MGV	APP.
A	REV.

N7/ [✓][✓]		HRC		PRODUCT FIRE ÉXTINGUISHER M1224										NEXT ASSY 06139-010001-201001				REPLACES DRG. No.											
JOB No. E2/026/13PC				MATERIAL ALUMINIUM 6082 COND. T										MACHINE				DRAWN JJO 12-10-24		CHECKED FJW 13-03-12		TITLE PROTECTION CAP M1224							
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)																		 THIS DRAWING IS THE PROPERTY OF PRETORIA METAL PRESSINGS A DIVISION OF DENEL SOC Ltd AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE WITHOUT PERMISSION IN WRITING FROM PMP											
																						LENGTHS AND DIAMETERS				ANGLES		RADIO	
0 TO 6 ±0,1		6 TO 30 ±0,2		30 TO 120 ±0,3		120 TO 315 ±0,5		315 TO 1000 ±0,8		1000 TO 2000 ±1,2		2000 TO 4000 ±2,0		4000 AND MORE ±3,0		0° TO 30° ±30'		30° AND MORE ±1°		1 TO 6 ±0,5		6 TO 30 ±1,0		30 TO 100 ±1,5		100 TO 300 ±2,0		300 TO 1000 ±3,0	