

	Tutuka Power Station OHS Specification for Maintenance of Air and Flue Gas Ducts and Metallic Expansion Joints	Template Identifier	32-726-03T	Rev	1
		Document Identifier	1076201416	Rev	1
		Effective Date	01 July 2026		

Project Name: The Provision of Maintenance *Services* for Air and Flue Gas Ducts and Metallic Expansion Joints at Tutuka Power Station for a Period of 5 Years

Enquiry number: 1076201416

Project Address: Tutuka Power Station

Eskom Contract's Manager

Name: Chris Ndlovu

Signature: _____

Date: 2026/08/07

Eskom's Health and Safety Manager

Name: Nomfundo Kumako

Signature: _____

Date: _____

Eskom's Safety Officer

Name: Njabulo Mkhwanazi

Signature: 

Date: 2026/08/07

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1. Introduction

Eskom Tutuka Power Station is committed to maintaining a safe and healthy working environment in accordance with its Safety, Health, Environmental, and Quality (SHEQ) Policy, as well as all applicable legislative requirements. This OHS Specification outlines the minimum occupational health and safety requirements to be complied with by all contractors, suppliers, and, where applicable, delivery organisations for the full duration of the contract.

Each contractor is required to develop and implement an OHS plan that aligns with these minimum specifications and complies with all relevant statutory and regulatory provisions. It is important to note that Eskom Tutuka Power Station does not assume any legal responsibilities or liabilities on behalf of the contractor. The contractor retains full accountability for the quality, implementation, and management of their occupational health, hygiene, and safety programmes, including those affecting their own employees and any subcontracted personnel.

This OHS Specification serves as a baseline and must not be interpreted as an exhaustive set of requirements.

Note 1: All specifications contained herein pertain specifically to the contract and do not override or replace any existing internal organisational OHS or Occupational Hygiene requirements. Where such internal requirements already exist, they must be acknowledged and incorporated into the contractor's OHS plan accordingly. Any additional requirements stipulated by Eskom Tutuka Power Station or prescribed through applicable legislation must also be addressed and appropriately included within the contractor's plan.

2. Supporting Clauses

2.1 Scope

This Occupational Health and Safety (OHS) Specification outlines the applicable legislative requirements, Eskom Tutuka Power Station standards, and, where relevant, any additional obligations arising from local authorities, municipal by-laws, environmental legislation, and occupational hygiene requirements. These requirements are mandatory and must be fully complied with by the contractor throughout the duration of the contract.

2.1.1 Purpose

This document will provide requirements to ensure compliance to legal and other requirements pertaining to Tutuka Power Station Maintenance of Air and Flue Gas Ducts and Metallic Expansion Joints during Outage(Shutdown Work) activities.

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2.1.2 Applicability

This OHS specification is applicable to any contracting organisation that intends to respond to Eskom Tutuka Power Station Maintenance of Air and Flue Gas Ducts and Metallic Expansion Joints during Outage(Shutdown Work) activities tender/enquiry with the intention of entering a contract.

2.2 Normative/Informative References

Parties using this document shall apply the most recent edition of the documents listed in the following paragraphs.

2.2.1 Normative

- [1] Basic Conditions of Employment Act No 75 of 1997.
- [2] Chapter 3 (sampling of maximum risk employee) and 4 of the Occupational Exposure Sampling Strategy Manual (OESSM),
- [3] Occupational Health and Safety Act and Regulations No 85 of 1993.
- [4] OHS Act Noise Exposure Regulations, 2024,
- [5] OHS Act Hazardous Chemical Agents Regulations 2021,
- [6] OHS Act Physical Agents Regulations 2024,
- [7] OHS Act Ergonomics Regulations 2019,
- [8] OHS Act Asbestos Abatement Regulations 2020,
- [9] OHS Act Draft Lead Regulation 2024,
- [10] OHS Act “Regulations on Hazardous Work by Children in South Africa”
- [11] National Environmental Management Act 107 of 1998.
- [12] National Road Traffic Act 93 of 1996.
- [13] 32-37 Eskom Tutuka Power Station Substance Abuse Procedure.
- [14] 32-726 Contract and contractor OHS Management
- [15] 240-62196227 Life- Saving Rules
- [16] 32-95 Occupational Health and Safety Incident Management Procedure
- [17] 240-131838225: Occupational Health and Safety Incident Management Definitions and Classification Parameters
- [18] 32-727 SHEQ Policy
- [19] 32- 418 Working at Heights Procedure
- [20] 240-62946386 Vehicle and Driver Safety Management Procedure
- [21] 32-520 Risk Assessment Procedure
- [22] Eskom Procedure 240-114036246, Occupational Hygiene Hazard Identification and Risk Assessment
- [23] Plant Safety Regulations
- [24] BS ISO 45001 :2018 Occupational Health and Safety Management Systems
- [25] National Disaster Management Act 57 of 2002

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2.2.2 Informative

- [1] Tobacco Products Control Act 83 of 1993 (Updated 2011.05.19)
- [2] SANS 1186 Symbolic Safety Signs
- [3] Constitution of the Republic of South Africa No 108 of 1996
- [4] SANS 10083:2023 The Measurement and Assessment of Occupational Noise for Hearing Conservation.
- [5] SANS 7243:2021 Ergonomics of the Thermal Environment - Assessment of Heat Stress using the WBGT (wet bulb globe temperature) index.
- [6] SANS 2631:1997 Mechanical Vibration and Shock - Evaluation of Human Exposure to Whole-body Vibration.
- [7] SANS 10234:2024 Global Harmonized System of classification and labelling of Chemicals.
- [8] SANS 6164:2009 Determination of lead (inorganic and tetra-alkyl) in workplace air by atomic absorption spectrophotometry.

2.3 Definitions

Definition	Explanation
Approved Inspection Authority	An inspection authority approved by the chief inspector.
Appointed contractor	Means a contractor appointed by the Main contractor
Baseline risk assessment	(32-520) baseline operational risks refer to the health and safety risks associated with all standard processes and routine activities in the business
Business unit (BU)	(32-296) means any defined unit within the Eskom Tutuka Power Station environment, operating as a business under a particular cost-centre number. In the context of this document and in terms of health and safety, any reference to a BU includes a defined unit within any Eskom Tutuka Power Station division and its subsidiaries
Client	(OHS Act) Eskom Tutuka Power Station representative (Internal – Asset Owner), also referred to as the contract administrator/custodian or agent or project manager (as defined in the contract). He/she is the person responsible for ensuring that the works or services are executed in terms of the contract, as well as adherence to legislation pertaining to the contract.
Competent person	(OHS Act) means any person having the knowledge, training, experience, and qualifications, specific to the work or task being performed, provided that, where appropriate, qualifications and training are registered in terms of the South African Qualifications Authority Act, 1995 (Act No. 58 of 1995)
Contractor	(OHS Act) means an employer as defined in section 1 of the Act who performs contracted work and includes Main contractors

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Definition	Explanation
Contract's Manager/End User	Contract's Manager/End User
Consultant	means a person providing professional advice
Controlled disclosure	controlled disclosure to external parties (either enforced by law or discretionary)
Duty of care to the environment	(32-136) anybody who causes or has caused or may cause significant pollution or degradation of the environment must take reasonable measures to prevent such pollution or degradation from occurring, continuing, or recurring. If such harm to the environment is authorised by law or cannot reasonably be avoided or stopped, such person must minimise and rectify such pollution or degradation of the environment
Employee	(OHS Act) means, subject to the provisions of subsection (2), any person who is employed by or works for an employer and who receives or is entitled to receive any remuneration or who works under the direction or supervision of an employer or any other person
Employer	(OHS Act) means, subject to the provisions of subsection (2), any person who employs or provides work for any person and remunerates that person or expressly or tacitly undertakes to remunerate him/her, but excludes a TES (ex labour broker) as defined in section 1(1) of the Labour Relations Act 1956 (Act No. 28 of 1956)
Environment	(32-94) means: a) the land, water, and atmosphere of the earth; b) micro-organisms and plant and animal life; and c) any part or combination of (a) and (b) and the interrelationships among and between them, and the physical, chemical, aesthetic, and cultural properties and conditions of the foregoing that influence human health and well-being
Eskom Tutuka Power Station requirements	Eskom Tutuka Power Station requirements flowing from directives, policies, standards, procedures, specifications, work instructions, guidelines, or manuals
Fall protection plan	(OHS Act) means a documented plan of all risks relating to working from an elevated position, considering the nature of work undertaken, and setting out the procedures and methods to be applied in order to eliminate the risk
Hazard	(OHS Act) means a source of, or exposure to, danger
Hazard identification	(OHS Act) means the identification and documenting of existing or expected hazards to the health and safety of persons, which are normally associated with the type of construction work being executed or to be executed
Occupational Health and safety file	(OHS Act) means a file or other record in permanent form, containing the information required in relation to the contract.

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Definition	Explanation
Health and safety plan	(OHS Act) means a document plan that addresses hazards identified and includes safe work procedures to mitigate, reduce, or control hazards identified
Occupational Hygiene Hazards Identification and Risk Assessment (HIRA)	A systematic approach of identifying Occupational Hygiene risks accompanied by all the processes of evaluation and prioritization of these risks.
Occupational Health and safety specification	(OHS Act) means a document specification of all health and safety requirements pertaining to associated to a contract, so as to ensure the health and safety of persons.
Occupational Health and safety requirements	means comprehensive health and safety requirements for a contract, project, site, and scope of work. This specification is intended to ensure the health and safety of persons, both workers and the public, and the duty of care to the environment. The health and safety requirements must be specific to each contract, project, site, and scope of work
Lifesaving Rules	(240-62196227) a rule that, if not adhered to, has the potential to cause serious harm to people
Medical Certificate of fitness	(OHS Act) means a certificate valid for one year, issued by an occupational health practitioner, issued in terms of the regulations, whom shall be registered with the Health Professions Council of South Africa
Medical surveillance	(OHS Act) means a planned programme or periodic examination (which may include clinical examinations, biological monitoring, or medical tests) of employees by an occupational health practitioner or, in prescribed cases, by an occupational medicine practitioner
Method statement	(OHS Act) means a written document detailing the key activities to be performed in order to reduce, as reasonably as practicable, the hazards identified in any risk assessment
Organisation	may be defined as a group of individuals (large of small) that is cooperating under the direction of executive leadership in accomplishment of certain common objects
Pre-job meetings	(34-227) means a meeting that is held prior to the commencement of the day's work and that is attended by all the relevant employees associated with the work task
Main contractor	(In the text of this document) Means an employer, as defined in section 1 of the OHS Act, who intends to tender for or has signed a contract with Eskom Tutuka Power Station for services rendered.
Provincial director	(OHS Act) means the provincial director as defined in Regulation 1 of the General Administrative Regulations under the Act
Responsible Manager	Is a Manager of a department, section or operating/business unit who has been appointed as part of the Eskom Tutuka Power Station delegation of authority process with the aim to assist the applicable 16(2) assigned person in executing his/her duties in terms of the Occupational Health and Safety Act

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Definition	Explanation
Risk assessment	(OHS Act) means a programme to determine any risk associated with any hazard at a construction site in order to identify the steps needed to be taken to remove, reduce, or control such hazard.
Site	(34-228) means an Eskom Tutuka Power Station department, unit, complex, building, specific project, work site, or the site where agents, clients, Main contractors, contractors, suppliers, vendors, and service providers provide a service to Eskom Tutuka Power Station, directly or indirectly
Task	(34-227) a segment of work that requires a set of specific and distinct actions for its completion
Toolbox talks	(34-227) where the team leader, after conducting pre-task planning, shares all the tasks at hand and discusses task allocation, the identified risks, and the control measures with all his/her team members on site before commencing a specific task and documenting the agreed strategy. (This shall be done to ensure common understanding of the tasks, risks, and control measures required.)
The Act	(OHS Act) means the Occupational Health and Safety Act No. 85 of 1993, as amended, and the Regulations thereto
Visitor	any person visiting a workplace with the knowledge of, or under the supervision of, an employer.

2.4 Abbreviations

Abbreviation	Description
AIA	Approved Inspection Authority
CE	Chief Executive
COID Act	Compensation for Occupational Injuries and Diseases Act
DMR	Driven Machinery Regulations
DoEL	Department of Employment and Labour (Inspection and Enforcement services – Provincial office)
EP	Emergency Preparedness
EAP	Employee Assistance Program
ERfW	Environmental Regulations for Workplaces
GAR	General Administrative Regulations
GHS	Global Harmonized System
GSR	General Safety Regulations
HCA	Hazardous Chemical Agents
HIRA	Hazard Identification and Risk Assessment
LDV	Light Delivery Vehicle

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Abbreviation	Description
AIA	Approved Inspection Authority
SDS	Safety Data Sheets
OHS Act	Occupational Health and Safety Act and Regulations, 85 of 1993
O&M	Operating and Maintenance
LoG	(COID) Letter of Good Standing
SABS	South African Bureau Standard
SANS	South African National Standard

2.5 Related/Supporting Documents

Section 37(2) of the OHS Act requires Eskom Tutuka Power Station to sign an agreement and include it in the OHS file for evaluation prior to the start of work. OHS department will issue the 37(2) agreements to the project manager/end user who will facilitate the signing of the document by Eskom Tutuka Power Station and contractor representatives.

3. Document Content

3.1 Scope of Work

The scope of work for maintenance of boiler air and flue gas ducts covering casings/walls, turning vanes, dampers, bracings and associated protection channels/angle iron and covers and metallic compensators and metallic expansion joints during philosophy outages (IN, IR and GO outages) at Tutuka Power Station. The flue gas ducts start from the boiler flue gas hoods to the smokestacks and the air ducts from the FD fan suction to the secondary air dampers and to the hot air mills for the primary air.

3.2 Employer's Requirements for the Service

3.2.1 Applicable Scope of Work

Plant description

The fans are connected to the boiler and the air heaters through rectangular/circular ducts and air heaters. The flue gas is extracted from the boiler furnace to the chimneys through the flue gas ducts connected to the boiler outlets. The flue gas ducts and associated dampers connect the boiler, the air heaters, electrostatic precipitators, ID fans and the chimneys. The flue gas ducts are rectangular in shape with internal bracings. The flue gas ducts have both metallic and fabric compensators before and after the air heaters respectively.

The air is sucked from the top of the boiler where the ambient temperature is the highest and delivered to the boiler furnace (secondary air) and mills (primary air) through air ducts. The air ducts and associated dampers including bypass, tempering and re-circulating air ducts connect the boiler,

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air heaters and mills. The air ducts are mainly circular in shape with the secondary air ring main and the ducts to individual burners being rectangular in shape. The air ducts have air flow metering devices (venturi's and aerofoils). The air ducts also have fabric and metallic compensators before and after the air heaters respectively.

The air and flue gas ducts fabricated from 6mm mild steel are either circular (most air ducts) or rectangular (other air ducts and flue gas ducts) in shape and have internal bracings to maintain the shape or rigidity. The air ducts see little erosion except the erosion taking place around the control damper sealing surfaces.

The flue gas ducts consisting of the vertical, inclined/slopes and horizontal steel ducts are subjected to fly ash erosion affecting the casings/walls, turning vanes, damper blades and the bracings/stays including the bracing erosion protecting covers. The most affected sections of the flue gas ducts are between the economizer outlet and the electrostatic precipitators. The flue gas ducts downstream the precipitators see very little.

The flue gas ducts broadly consist of:

- 1) Vertical flue gas ducts including the air heater flue gas inlet duct (slope)
- 2) Horizontal flue gas ducts from air heaters to ID fan inlet reducing to 2 ducts and then 1 into the smokestack

The air ducts consist of:

- 1) FD fan suctions
- 2) Air heater secondary air inlet and outlet ducts
- 3) Secondary air common duct (ring main)
- 4) Secondary air ducts to PF burners including dampers and aerofoils
- 5) Core air ducts to oil burners including dampers tapping off from secondary air ducts
- 6) Hot air re-circulating ducts tapping off from air heater secondary air outlet ducts to the FD fan suction
- 7) Air heater by-pass ducts tapping off from the air heater secondary air inlet ducts to the secondary air outlet ducts
- 8) PA fan suction ducts
- 9) Air heater primary air inlet and outlet ducts
- 10) Tempering air ducts

Philosophy

The type of repair/maintenance on the air and flue gas ducts during IR and GO outages will be the same only differ in the areas covered. The difference is due to the duration of the two (2) outages. The scope of work during IN outage will be as and when required for specific areas. All the ducts are included even those that are not subject to erosion as per appendix B. The areas covered during the IR and GO outages include the following:

Interim Repair (IR) outage

The areas covered during IR outage:

- 1) From and including air heater flue gas inlet ducts (slopes) to the smokestack excluding the ID fans from the inlet ducts expansion joints to the discharge duct expansion joint. The following areas of the flue gas ducts are included:

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- i) LH and RH air heater flue gas inlet ducts (slopes)
- ii) LH and RH air heater transition ducts on bottom and top of air heater stators
- iii) LH and RH air heater LH and RH flue gas outlet ducts
- iv) LH and RH precipitator LH and RH flue gas inlet ducts
- v) LH and RH precipitator LH and RH flue gas outlet ducts
- vi) LH and RH ID fan LH and RH inlet ducts
- vii) LH and RH ID fan outlet ducts to common duct to the smokestack

2) From the FD fan suctions to the secondary air dampers excluding the FD fans from inlet ducts expansion joints to discharge duct expansion joint and air heater air hoods from bottom secondary air (SA) collar seals to the top secondary air collar seals. The following areas of the FD fan and SA ducts are included:

- i) LH and RH FD fan suction ducts
- ii) LH and RH FD fan discharge ducts
- iii) LH and RH air heater SA inlet ducts
- iv) LH and RH air heater SA outlet ducts
- v) SA to PF burners including aerofoils and core air ducts
- vi) SA ring main
- vii) LH and RH SA bypass
- viii) LH and RH hot air recirculating ducts and dampers

3) From Primary Air fan suction take off to the hot air to mill PA dampers excluding the PA fan from the inlet duct expansion joint to discharge duct expansion joint. The following areas of the PA ducts are included:

- i) LH and RH PA fan suction ducts
- ii) LH and RH air heater PA inlet ducts
- iii) LH and RH air heater PA outlet ducts
- iv) LH and RH tempering air ducts and dampers

General overall (GO) outage

The areas covered during GO outage include:

1) From flue gas hoods to the smokestack excluding the ID fans from the inlet ducts expansion joints to the discharge duct expansion joint. The following areas of the flue gas ducts are included:

- i) LH and RH flue gas hoods
- i LH and RH vertical flue gas ducts
- ii LH and RH air heater flue gas inlet ducts (slopes)
- iii LH and RH air heater transition ducts on bottom and top of air heater stators
- iv LH and RH air heater LH and RH flue gas outlet ducts
- v LH and RH precipitator LH and RH flue gas inlet ducts
- vi LH and RH precipitator LH and RH flue gas outlet ducts
- vii LH and RH ID fan LH and RH inlet ducts
- viii LH and RH ID fan outlet ducts to common duct to the smokestack

2) From the FD fan suctions to the secondary air dampers excluding the FD fans from inlet ducts expansion joints to discharge duct expansion joint and air heater air hoods from bottom secondary air

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(SA) collar seals to the top secondary air collar seals. The following areas of the FD fan and SA ducts are included:

- i) LH and RH FD fan suction ducts
- ii) LH and RH FD fan discharge ducts
- iii) LH and RH air heater SA inlet ducts
- iv) LH and RH air heater SA outlet ducts
- v) SA to PF burners including aerofoils and core air ducts
- vi) SA ring main
- vii) LH and RH SA bypass
- viii) LH and RH hot air recirculating ducts and dampers

3) From Primary Air fan suction take off to the hot air to mill PA dampers excluding the PA fan from the inlet duct expansion joint to discharge duct expansion joint. The following areas of the PA ducts are included:

- i) LH and RH PA fan suction ducts
- ii) LH and RH air heater PA inlet ducts
- iii) LH and RH air heater PA outlet ducts
- iv) LH and RH tempering air ducts and dampers

Scope of work during IN, IR & GO outages

Scope of Work

The repair/maintenance of the air and flue gas ducts during IR and GO outage is similar but differ in the number of areas covered as outlined in paragraph 3.2. The maintenance of ducts is mainly cutting, weld preparations and welding. The scope of work including the approximate sizes will be determined by inspection and will entail:

- 1) Opening and closing of access doors for inspection/repairs and after inspection/repairs respectively.
- 2) Removing the bottom 3 turning vanes on the first set of turning vanes on each of the air heater flue gas outlet ducts to give access for erection of scaffolding.
- 3) Window patching of eroded duct walls, big turning vanes and baffle plates (cutting, weld preparations, installation and welding). The different sizes/dimensions of the patches are suggested in appendix A.
- 4) Weld build-up of some grooved areas of duct walls especially at the ends of the cover plates (cleaning/grinding and welding).
- 5) Repair of air heater flue gas outlet damper blades, damper blades bottom support structures and pillars (cutting, weld preparations, installation and welding).
- 6) Replace the flue gas damper blade bottom guide stub shaft (cutting, weld preparations, installation and welding).
- 7) Install sleeves to protect the flue gas damper blade shaft between the damper blade and the wall and between the damper blade and the bottom support structure (cutting, weld preparations, installation and welding).
- 8) Fabrication of a new damper blade for the air heater flue gas outlet ducts. The condition of some of the flue gas damper blades will be such that fabrication of new doors will be cost effective than repairs.

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9) Replacement of small turning vanes and repair of big turning vanes (cutting, bending of new turning vanes, weld preparations, installation and welding). The bottom half of the first turning vanes should be replaced and the replacement of the other half will be dependent on the condition during inspection.

10) Close the troughs outside the flue gas ducts above the turning vanes on the precipitator flue gas inlet ducts (cutting, weld preparations, installation and welding).

11) Repair of deflector/baffle plates in the precipitator inlet slopes (cutting, weld preparations, installation and welding)

12) Replacement of eroded stays or repair by installation of inserts including protecting channels/angle irons/flat bars (cutting from the gussets for complete replacement, weld preparations, installation and welding).

13) Replace of eroded stay protecting channels/angle irons/flat bars or repair by installation of inserts (cutting, weld preparations, installation and welding).

14) Fabricate stay pipes including the protecting channels (cutting, weld preparations, installation and welding).

15) Replacement of the gussets which includes the replacement of the stays and stay protecting channels (cutting, weld preparations, installation and welding)

16) Replacement of cover plates that protect the gussets (cutting, weld preparations, installation and welding).

17) Opening of the bottom part of the expansion joints sleeves or cover plates on the flue gas hood, air heater flue gas inlet ducts (slopes) and ID fan discharge ducts to smokestack for inspection (cutting, bending of cover plates where necessary, weld preparations, installation and welding)

18) Cleaning of the ash in the bottom part of the convolutions of the flue gas hoods, air heater flue gas inlet ducts (slopes) and ID fan discharge ducts to smokestack.

19) Repair of expansion joints by installation of inserts (cutting, weld preparations, installation and welding).

20) Repair of the expansion joint sleeve/cover by installation of inserts (cutting, bending of cover plates where necessary, weld preparations, installation and welding).

21) Replace and/or repair the oxygen probe support channel including the saddles (cutting, weld preparations, installation and welding).

22) Repair of access doors (cutting, weld preparations, installation and welding).

23) Replacement of access door seals

24) Fabricate new access doors as and when required.

25) Replacement of dog brackets on the expansion joints sleeves/covers (cutting, weld preparations, installation and welding).

26) Replace eroded cat ladder rungs and the protecting plates (cutting, bending of round bar, weld preparations, installation and welding).

Brief Method Statement

The scope of work/repair instruction shall be issued to repair partner based on inspection reports by inspection partner (initial scope of work) and this includes the scope of work identified during repairs. The repairs shall entail:

1) Cutting out of erosion/corrosion damaged areas as per recommendation from inspection reports and repair instructions.

2) Preparation for welding (grinding) of inserts and areas to which the components/inserts will be welded to 30°

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- 3) Fit and tack weld the components/inserts into position and notify the inspector to check the fit up as per QCP's/ITP's.
- 4) Weld the components/inserts according to approved welding procedures as per QCP's.
- 5) Clean the new welds for NDT and inform the inspector of the welds to be tested

Welding

Welding Requirements

- 1) Company must be at least accredited to SANS 3834 Part 3.
- 2) All welding to be done according to the Standard for Welding Requirements on Eskom Plants, 240-56241933
- 3) All welding should be done according to approved EN BS ISO welding procedures. Submit welding procedures for approval by Eskom and the Third-Party Inspection Authority before starting with any welding.
- 4) All welders and welding supervisors should be ISO and/or IIW qualified. Submit welders and welding supervisor's CV's and qualifications for approval by Eskom and the Third-Party Inspection Authority before starting with any welding.
- 5) All welding to be done as per approved Inspection and test plans (ITP's).
- 6) A data book must be delivered to Eskom on completion of the project and should as a minimum contain the following:
 - i) Approved scope of work
 - ii) Approved repair instructions/recommendations
 - iii) Approved and signed off QCP's
 - iv) Welding procedures and welder qualification records
 - v) Material & electrodes certificates
 - vi) Updated drawing can be used as weld map.
 - vii) NDT reports
 - viii) Final release certificate/certificate of completion (COC)
 - ix) Any information deemed relevant

Quality Requirements

- 1) The Contractor to submit the ITP's/QCP's before any work may commence.
- 2) All inspection and test plans (ITP's) / quality control plans (QCP's) to be approved by Eskom, Third Party Inspection Authority and
- 3) All work to be done according to an approved ITP's/QCP's. All hold points and witness points to be adhered to.
- 4) All new materials supplied by the contractor to be delivered with material certificates

Non-Destructive Test (NDT)

- 1) Eskom shall be responsible for all NDT.
- 2) The inspection and NDT will be carried out by Eskom partner
- 3) The contractor responsible for the repairs of the ducts shall request for all NDT as per the approved ITP at least 24 hours in advance in writing to Eskom.

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4) Daily requests will be discussed at the daily feedback meeting and NDT requests should be handed over to Eskom in writing.

General Materials

- 1) The material (plates of different sizes, channels, angle irons, flat bars) will supplied free of charge for this scope of work.
- 2) In an effort not to waste materials (plates), the following standard sizes of 6mm plate that can cut using a guillotine will be used unless it is not possible to use the standard sizes as given in appendix A.

Scaffolding

- 1) Eskom will provide all scaffolding requirements.
- 2) The scaffolding requirements must be provided two weeks prior to the outage to the Contract Manager.
- 3) Daily requirements will be discussed at the daily feedback meeting and scaffolding requirements should be handed over to Eskom in writing.

The scope of work is detailed on document: 15ENG GEN-3015 **[Maintenance of Air and Flue Gas Ducts and Metallic Expansion Joints Contract]**.

A copy of the scope of work must be retained by the contractor.

Note: The contractor who will be awarded this contract will be known as the “**Main contractor**” and any contractor appointed by the Main contractor will be known as the “**Appointed contractor**”

3.3 Legal Compliance

3.3.1 Section 37(2) (Legal) Agreement

A section 37(2) agreement must be signed between Eskom Tutuka Power Station and the main contractor at the time of submitting the safety file. The main contractor must ensure that a section 37(2) agreement is compiled between the main contractor and all their appointed contractors for the contract. The original copy of the section 37(2) agreement must be retained by the contractor, and a copy must be retained by the responsible project manager/end user. A copy of all the agreements must form part of the respective contractor's OHS file.

3.3.2 Hazardous Work by Children (Child Labour)

The constitution of the Republic of South Africa, in the "Bill of Rights", is clear on the rights of children, especially when it comes to:

1. being protected from exploitative labour practices.

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2. not be required or permitted to perform work or provide services that
3. are inappropriate for a person of that child's age; or
4. This places at risk the child's well-being, education, physical or mental health, or spiritual, moral, or social development and the Basic Conditions of Employment Act, Chapter six, Section 43, "Prohibition of employment of children."

Before resorting to the use of child labour, due consideration must be given to the child's constitutional rights. Where work is being performed which is not prohibited in terms of the constitution, then such work must be conducted in terms of the OHS Act "Regulations on Hazardous Work by Children in South Africa" with emphasis on paragraph 2: Purpose and Interpretation. Eskom Tutuka Power Station does not condone the use of child labour and, therefore, all effort must be exercised, and child labour should not be used.

3.3.3 OHS Act

The main contractor and appointed contractors shall have an up-to-date copy of the OHS Act and regulations which will be available to all employees.

3.3.4 Legislative Compliance

All contractors will comply with all the legislation pertaining to this contract being:
The Main contractor and all appointed contractors will comply with all the legislation pertaining to this project being:

1. The Constitution of the Republic of South Africa (particularly Section 24 of the Bill of Rights).
2. Occupational Health and Safety Act 1993 (Act 85 of 1993) and its Regulations.
3. National Environmental Management Act 1998 (Act 107 of 1998).
4. Environment Conservation Act 1989 (Act 73 of 1989).
5. National Water Act 1998 (Act 36 of 1998).
6. Civil and Building Work Act.
7. National Road Traffic Act 93 of 1996.
8. Compensation for Occupational Injuries and Diseases Act.
9. SANS Standards – Contractor shall use the relative standards applicable to the project.

3.4 Eskom Tutuka Power Station Requirements

The contractor shall, before commencement of the project ensure that all their employees are familiar with the relevant Eskom Tutuka Power Station OHS documentation that is applicable to contract services.

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3.5 SHEQ Policy

A SHEQ policy is a statement of intent and a commitment by the organization's CE and senior management in relation to the relevant OHS roles and responsibilities, the achievement of their strategic objectives, and values of integrity, customer satisfaction, excellence, and innovation. The main contractor and all appointed contractors, if not already in place, will be required to compile an organisational SHEQ policy in line with their OHS responsibilities. The policy must be signed by the organisation's CE or the appointed assistant to the CE, OHS Act Section 16(2). The policy must be displayed in a prominent place within the workplace. A copy of the policy must be filed in the contractor's OHS files and attached as an annexure to the OHS Plan.

3.6 COID

The Main contractor and all his/her appointed contractors shall be registered with an appropriate employment compensation commissioner and have available a valid letter of good standing (LoG) from such commissioner. The obligation lies with the contractors to ensure that the LoG remain valid throughout the contract period. A copy of the LoG must be filed in the contractor OHS files.

3.7 Costing for OHS within the Project

The Occupational Health and Safety (OHS) cost breakdown must be fully itemised in alignment with the overall scope of the project. The cost schedule should encompass, at a minimum, the following elements: OHS-related training, supply of personal protective equipment (PPE), acquisition of safety-related tools and equipment, implementation of Occupational Hygiene surveys and assessments, as well as the development and execution of comprehensive risk assessments. This includes, but is not limited to, Hazard Identification and Risk Assessment (HIRA) and compliance with medical surveillance requirements.

3.8 Statutory Appointments

The Main contractor and all appointed contractors must appoint competent workers who will comply with the OHS Act for the duration of the contract. Before requiring appointees to accept an appointment, the employer must ensure that they have received appropriate training and/or information about their responsibilities. The relevant statutory appointments must be made in compliance with the OHS Act's criteria, which include appointing a qualified individual to the appropriate roles. The following should be included in the statutory appointments, but not limited to:

1. OHS Act General Administrative Regulation 9(2) – Incident Investigator
2. OHS Act Section 19 (3) - Health and Safety Committee Member
3. OHS Act Section 19(6)(a) – Co-opted Health and Safety Committee member.
4. OHS Act General Safety Regulations 3(4) – First Aider/s

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5. OHS Act Section 16.1 or 16.2
6. OHS Act, Section 17-Health and Safety Representative.

3.8.1 Non Statutory Appointments

1. Eskom Tutuka Power Station requirement - Emergency Planning Co-coordinator
2. Eskom Tutuka Power Station requirement - Chairperson of Health and Safety Committee
3. Eskom Tutuka Power Station Site Manager
4. Eskom Tutuka Power Station Site Supervisor
5. Risk Assessor
6. Safety Officer
7. Working at Heights Planner
8. Fall Protection Planner

3.9 Eskom Tutuka Power Station Life-Saving Rules

1. Eskom Tutuka Power Station places a high value on health and safety and urges every organization that undertakes work for Eskom Tutuka Power Station to do the same.
2. Eskom Tutuka Power Station has developed five life-saving guidelines that will apply to all Eskom Tutuka Power Station employees, agents, consultants, and contractors. Any Eskom Tutuka Power Station employee or employee of a Main Contractor or appointed contractor who fails to follow these rules would be deemed a serious violation. These rules are in place to protect any employee, labour broker, or contractor working from significant injury or death.
3. If any contractual work (including delivery of any product) is to be undertaken on Eskom Tutuka Power Station premises, the rules shall be obeyed by any contractor and their employees.

The rules are:

RULE	DESCRIPTION OF RULE
Rule 1	OPEN, ISOLATE, TEST, EARTH, BOND, AND/OR INSULATE BEFORE TOUCH (That is plant, any plant operating above 1000 V)
Rule 2	HOOK UP AT HEIGHTS Working at height is defined as any work performed above a stable work surface or where a person puts himself/herself in a position where he/she exposes himself/herself to a fall from or into.
Rule 3	BUCKLE UP

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	No person may drive any vehicle on Eskom Tutuka Power Station business and/or on Eskom Tutuka Power Station premises: Unless the driver and all passengers are wearing seat belts.
Rule 4	BE SOBER No person is allowed to be under the influence of intoxicating liquor or drugs while on duty
Rule 5	PERMIT TO WORK Where an authorisation limitation exists, no person shall work without the required permit to work.
Rule 6	ENSURE SAFE LIVE WORKING Ensure all live work basic principles are adhered to as outlined for the method being used in the High Voltage Live Working Standard for the respective division.

Eskom Tutuka Power Station will take a zero-tolerance approach to these policies.

Noncompliance to Life-saving rules is regarded serious misconduct and will result in serious disciplinary action, which may include dismissal.

This is to ensure that everyone who works on or visits an Eskom Tutuka Power Station facility returns home to their families safely.

3.10 Substance Abuse

1. Alcohol and substance abuse are serious threats to any business, especially when it comes to workplace accidents and car driving. As a result, Eskom Tutuka Power Station has the right to take reasonable procedures to identify and prohibit drunk people from entering the company.
2. General Safety Regulation 2A specifies the legal position on intoxication.
3. The allowable alcohol and drug level is 0%.
4. All contractors must follow Eskom Tutuka Power Station 's procedure 32-37 ("Substance Abuse Procedure"), considering that this is an Eskom Tutuka Power Station Life-saving Rule number 4: (BE SOBER"), and anyone entering the Tutuka site will be subjected to ad hoc alcohol testing.
5. Contractors are invited to develop their own manual and test their own employees for alcohol on a regular basis.
6. Test results must be marked "Confidential" and kept in the employee's personal file.
7. Eskom Tutuka Power Station 's life-saving rules must be included in the induction process.
8. All employees involved in the scope of work must sign the Life-saving rule pledge before commencement of work.

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3.11 Contractor Organisational Structure

3.11.1 Main Contractor Organogram

The Main contractor must provide an organisational organogram on the company's letter head related to this contract, depicting all the levels of responsibility from the CE down to the supervisors responsible for the contract. List the relevant positions held, names of appointees, legal appointments and the Organogram must be signed off by the company's 16(1) or 16 (2).

The Main contractor must ensure that all appointed contractors comply with this requirement. The Main contractor is responsible for keeping copies of all the organograms' as well as submitting them with the OHS plan. All organograms shall be updated timeously when appointments are changed. This diagram must be kept up to date and filed in the project OHS files.

3.11.2 Appointed Contractor/s Organogram

1. Appointed contractors are required to compile their company organogram for the project on the company's letterhead, listing the reporting structure from their CE down to their project supervisors. The diagram must list the names, positions held, any appointments made and must be signed off by the company's 16(1) or 16 (2).
2. This diagram must be kept up to date, a copy of which must be given to the Main contractor and a copy filed in the relevant project OHS files.
3. This diagram must be kept up to date and filed in the project OHS files.

3.12 Roles and Responsibilities

Commitment

Visible commitment is essential to providing a safe work environment. Managers, supervisors and employees at all levels must demonstrate their commitment by being proactively involved in the day to day operations, in particular the Occupational Health and Safety aspects of any project / contract. Legislation requires that each employee must take reasonable care of themselves and their fellow workers, from management level down to the lowest employee level.

3.12.1 Main contractor

The contractors shall:

1. Carry out all duties as listed in section 8, 9 and 10, the various other regulations that form part of the OHS Act.
2. Carry accountability and responsibility for the safety and health of their employees and their appointed contractors within their working area, as contemplated by section 37(2) of the OHS Act;

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3. Shall keep a record of all employees including the appointed contractor employees, including date of induction, relevant skills and licenses and be able to produce this list at the request of the Eskom Tutuka Power Station Project Manager.
4. Ensure that all their appointees are made aware of their accountabilities and responsibilities in terms of their appointment and that they advise and assist these appointees in the execution of their duties.
5. Ensure that the minimum legislative, regulatory and Eskom Tutuka Power Station OHS requirements are complied with on all work sites.
6. Give the Eskom Tutuka Power Station project managers and line managers / responsible managers their full participation and cooperation.
7. Compile a OHS (Occupational health and safety) file where all relevant health and safety records must be kept for each work site.
8. The Main contractor must provide the project manager with the Compensation Commissioner's valid letter of good standing before the commencement of work and any future renewal letters obtained during the contract for record-keeping purposes. The letter of good standing shall reflect the name of the contractor's company. Similarly, the Main contractor must provide the Eskom Tutuka Power Station project manager with all the valid letters of good standing from their appointed contractors.
9. Contractors must provide the Main contractor with a certified copy of the Compensation Commissioner's valid letter of good standing before the commencement of work and any future renewal letters obtained during the contract for record-keeping purposes. The letter of good standing shall reflect the name of the contractor's company.
10. Appoint competent staff to perform the project work and ensure that all employees are trained in the health and safety aspects relating to such work and that the employees understand the hazards associated with all other work being carried out on the project.
11. Ensure that all employees are conversant with all relevant work procedures and that they adhere to such procedures. Similarly (without removing the appointed contractors' responsibilities), ensure that their appointed contractors and their employees are conversant with all relevant work procedures and that they adhere to such procedures.
12. Co-ordinate the activities of all the appointed contractors in the interests of safety and health;
13. Ensure that their contractors (whom they intend appointing) have made detailed provision for the cost of safety and health measures throughout the project.
14. Stop his /her employees and any appointed contractors if such work poses a threat to the health and safety of persons or a risk of degradation to the environment.
15. Take reasonable steps to ensure cooperation between all their appointed contractors.
16. Ensure that Eskom Tutuka Power Station OHS requirements are communicated to the appointed contractors, evaluate, and assess the appointed contractors OHS files. Only appoint contractors who are competent to do work, have satisfied the OHS compliance requirements

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and satisfied that the contractor has the necessary competencies and resources to perform the work safely.

17. Appoint full-time competent employees in writing to supervise the performance of all specified work throughout the contract period.
18. Ensure that the supervisor or manager do not supervise work on any site other than the site for which such supervisor has been appointed for.
19. Not victimise or dismiss employees, by virtue of the employee's divulging health and safety information or suspecting such information has been divulged, in the interests of health and safety requirements.
20. Follow a process of disciplinary action if any of their employees or their appointed contractor employees have transgressed any of the requirements of the health and safety specification, safety and health plans, site rules or any other requirements.
21. Before the commencement of work, review the submitted baseline risk assessments to include site or emerging risks. This should be done by a competent person appointed in writing with a view to identify hazardous and potentially hazardous work operations.
22. Ensure that pre-task risk assessments are conducted and documented daily and prior to the starting of any new task, irrespective of whether it is a repetitive task or not.
23. Must ensure that an organisation medical surveillance programme for the duration of the contract is in place and maintained.
24. Prior to having pre-employment and periodic medicals fitness examinations conducted, person/man job specifications must be compiled and handed to the occupational health practitioner.
25. Issue risk-based personal protective equipment (PPE) as a measure of last resort to their employees, inspect such equipment regularly and ensure recipients of PPE are trained in the proper use, care and where necessary, the maintenance of PPE;

Note: should the Main contractor entertain visitors on site, they will be held responsible for the provision and wearing PPE.

26. Must have a substance abuse program which must be in line with Eskom Tutuka Power Station requirements.
27. Ensure that all incidents are reported and investigated timeously by competent incident investigators as and aligned with 32-95 requirements.
28. Be involved in all of their appointed contractor's incident investigations.
29. When appointing contractors, advise the project manager in writing timeously and obtain his/her approval prior to them commencing work.

3.12.2 Contractor site supervisor

The contractor site supervisor must be trained in the following:

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HIRA, Incident Investigation, Supervisory Safety, Authorised Supervisor (PSR) and Legal Liability

Must:

1. Be competent to perform the required supervisory tasks
2. Ensure their employees and all appointed contractors comply with the required statutory and Eskom Tutuka Power Station project requirements.
3. Inspect all work done by the contractors to ensure adherence to Eskom Tutuka Power Station's standards and specifications
4. Conduct follow-up inspections to ensure findings are closed out and preventative action is in place.
5. Monitor contractors for adhere to statutory requirements and safety standards.
6. Monitor contractors overall OHS performance on site in order to achieve excellent results
7. Discuss all OHS related problems with the relevant contractor management timeously in the first instance and thereafter the Eskom Tutuka Power Station project manager in the second instance relating to procedure requirements, non-conformances identified, corrective actions, audits and inspection schedules.
8. Continual liaison between the Main contractor, appointed contractors and employees.
9. Ensures that employees and appointed contractors are aware of latest standards, procedures, work instructions and safety regulations issued by Eskom Tutuka Power Station:
10. Conduct site Inspections for compliance to OHS requirements and compiles the relevant inspection reports.
11. Submit the observation reports to the relevant management.
12. Submit the required OHS reports communicated by Eskom Tutuka Power Station e.g. manpower numbers, incident statistics report etc
13. Have meaningful participation in the project statutory health and safety committee meetings.
14. Participate in all appointed contractor incident investigations.
15. Participate in the Main contractor's emergency preparedness planning.
16. Ensure that their own employees and those of any appointed contractor are competent to perform the tasks assigned.
17. Issue site instructions on behalf of the Main contractor where and when the appointed contractors deviate from safety requirements.

3.12.3 Contractor Health and Safety Officer - Full-time

A full Safety Officer is required for this contract. The appointed Health and Safety Officer must possess relevant qualifications and training, including Hazard Identification and Risk Assessment (HIRA), incident investigation, and a comprehensive understanding of ISO 45001. In addition, the

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candidate must hold an Occupational Health and Safety (OHS) Diploma and have a minimum of two years' relevant work experience in the field.

3.13 Risk Assessment (refer to 32-520)

It is a legal requirement in terms of Section 8 (2)(d) of the OHS Act for an employer to carry out risk assessments, to establish which risks and hazards are attached to the health and safety of persons due to any work which is performed, any article or substance which is, handled, stored, transported. A risk assessment is defined as an identification of the hazards present in the activity, work, site, and an estimate of the extent of the risks involved, considering whatever precautions are already being taken.

It is essentially a three-stage process:

- a) identification of all hazards.
- b) evaluation of the risks;
- c) Measures to control the risks.

Risk assessments are required to be maintained. This means that significant changes to a process or activity, or any new process or activity should be subjected to a risk assessment and that if new hazards come to light during the work process, then these should also be subjected to risk assessments. Risk assessments for long term processes should be periodically reviewed and updated. Method statements or written safe work procedures are an effective method as information and record of the way jobs / tasks must be performed. Daily or issue based or task specific or on the job risk assessments must be conducted at the place where work is to be performed/ conducted to allow managers and employees to assess any inherent risks that could have been overlooked during the initial risk assessment or any changes that might have occurred in a period of absence. For example if a job / task is extended over a day or halted due to inclement weather.

Guidelines for actual steps involved in a job/task specific risk assessment are:

1. Each activity is listed.
2. Specific hazards are identified and listed against each activity.
3. The magnitude of each risk is rated as Low. Medium or High.
4. All known documentary and supervisory controls are listed. For instance: What safe work procedures exist for ladders.
5. The relevance, effectiveness and sufficiency of these controls are assessed.
6. In the event of insufficient or deficient controls for the particular activity, steps to be taken to rectify this shall be recorded, and safe working procedures drawn up.
7. Persons responsible for implementing and supervising the task shall be identified, nominated and duly assigned.
8. Persons responsible for monitoring the task and carrying out the planned job observation must be nominated.

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9. Completed risk assessment shall be handed to the Eskom Tutuka Power Station project manager representative for comment and approval.
10. The relevant section of the risk assessment shall be issued with a Transmittal Note to the Supervisor nominated as the responsible person; and the names of workmen who have received instruction on the work content and the sequence of the activities listed in the risk assessment shall be recorded, and their competence established. This instruction shall be done through an interpreter if required and recorded on the Pre-Job Brief (Daily Safe Task Instructions), with reference to applicable Risk Assessments.

[Boiler and Turbine Plant Cleaning Contract] is a **high-risk** activity the contractor to consider but not limited to the following hazards

1. Fall
2. Noise
3. Fly Ash and Dust
4. Falling Slag
5. Pinch point
6. Rotating Equipment

3.14 Safe Work Procedures / Method Statements

There must be written safe work procedures for all activities, the safe work procedures must be aligned with the risk assessments. Method statements / written safe work procedure are control measures used to prevent an incident from occurring during the execution of the project. A written safe work procedure/ method statements provide guidance how to execute the task safely. A safe working procedure should be written when: -

- a. Designing a new job or task.
- b. Changing jobs or task;
- c. Introducing new equipment or substances; and

The safe working procedure should identify:

- a. The supervisor for the task or job and the employees who will undertake the task;
- b. The tasks that are to be undertaken that pose risks;
- c. The equipment and substances that are used in these tasks;
- d. The control measures that have been built into these tasks;
- e. Any training or qualification needed to undertake the task;
- f. The personal protective equipment to be worn;
- g. Actions to be undertaken to address safety issues that may arise while undertaking the task.

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the team on site shall have a copy of the method statement whilst executing the activity.

The appointed contractor to submit the Method statement related to the scope of work

3.15 Roof Work (refer to 32- 418)

Prior to undertaking any work on a roof, a comprehensive risk assessment must be conducted to identify potential hazards, including but not limited to the roof's stability, structural integrity, and overall suitability for safe access. The assessment must also address the potential consequences of working at height and outline the necessary control measures to be implemented, which should be incorporated into the Fall Protection Plan. In the event of a change in weather conditions, wind velocity must be measured and evaluated before resuming any roof-related activities.

3.16 Fire Equipment and Maintenance

1. All firefighting equipment's that have been provided shall:
 - a. Be clearly labelled
 - b. Conspicuously numbered
 - c. Entered in a register
 - d. Inspected monthly by a competent person
2. Tested and serviced every 12 months.
3. Results entered in the register and signed by competent person.

3.17 Flammable, Combustible Liquids and Hazardous Chemical Agents

Hazardous Chemicals Agents

1. Ensure the implementation and compliance to HCA GHS.
2. the contractor shall ensure that an HCA that is used, handled, or stored at the workplace is correctly labelled as per GHS Requirements.
3. GHS compliant safety data sheet must be presented.
4. Ensure that a container labelled for an HCA is used for only
5. the use, handling, or storage of that HCA.
6. as far as is reasonably practicable, ensure that when an HCA is transferred or decanted at the workplace, from its
7. original container into a destination container, the destination container is correctly labelled for that HCA.

Safety Data Sheets (SDS) for materials in accordance with the requirements of the Globally Harmonized System:

1. Chemical product and company identification

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2. Hazards identification
3. Composition/information on ingredients
4. First-aid measures
5. Fire-fighting measures
6. Accidental release measures
7. Handling and storage
8. Exposure controls and personal protection
9. Physical and chemical properties
10. Stability and reactivity
11. Toxicological information
12. Ecological information
13. Disposal considerations
14. Transport information
15. Regulatory information
16. Other information

3.18 First Aid and Equipment

1. The requirements of the OHS Act GSR 3 must be observed.
2. First aid appointments must be made to meet the legal requirements. Appointees must be trained to level 2 and the training service provider must be registered in accordance with section 26(1) of the Skills Development Amendment Act, Act No. 37 of 2008. It is good practice for all employees to be trained to at least level 1. certificate to have CI Registration number
3. When appointing employees for work sites, cognisance must be taken into account the type of work performed, the distance teams are working apart and the terrain to be covered if an emergency should arise.
4. A list of emergency numbers must be displayed on the notice boards and made accessible for all employees.
5. Main Contractor must ensure that his /her employees and appointed contractor employees are familiar with the emergency numbers.
6. Contractors shall have one first aid box for the first 5 persons and thereafter one for every 50 or team of workers on site or part thereof, taking into account the type of work performed and the distance between teams.
7. More first aid boxes shall be provided in accordance with the risk assessment. Boxes must be available and accessible for the immediate treatment of injured persons at the workplace.
8. For offices, signs indicating where the first aid box or boxes are kept as well as the name and contact details of the First Aider of such first aid box or boxes shall be erected.
9. The Main Contractor and appointed contractor shall ensure that alternative arrangements be made for incidents occurring after working hours.

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3.18.1 Boxes and equipment

The following is a list of minimum contents of a first aid box:

- Item 1: Wound cleaner/antiseptic (100ml).
- Item 2: Swabs for cleaning wounds.
- Item 3: Cotton wool for padding (100 g).
- Item 4: Sterile gauze (minimum quantity 10).
- Item 5: 1 Pair of forceps (for splinters).
- Item 6: 1 Pair of scissors (minimum size 100 mm).
- Item 7: 1 Set of safety pins.
- Item 8: 4 Triangular bandages.
- Item 9: 4 Roller bandages (75 mm X 5 m).
- Item 10: 4 Roller bandages (100 mm X 5 m).
- Item 11: 1 Roll of elastic adhesive (25 mm X 3 m).
- Item 12: 1 Non-allergenic adhesive strip (25 mm X 3 m).
- Item 13: 1 Packet of adhesive dressing strips (minimum quantity, 10 assorted sizes).
- Item 14: 4 First aid dressings (75 mm X 100 mm).
- Item 15: 4 First aid dressings (150 mm x 200 mm).
- Item 16: 2 Straight splints.
- Item 17: 2 Pairs large and 2 pairs medium disposable latex gloves.
- Item 18: 2 CPR mouth pieces or similar devices.
- Eyewash Fountain or similar facility

A content check list must be available with all boxes and boxes shall be checked on a regular basis, kept clean and dust free.

3.19 OHS Communication Systems

Main Contractor/s and their appointed contractors must develop a communication strategy outlining how they intend to communicate OHS issues to their staff, the mediums they will employ and how they will measure the effectiveness of their OHS communication. Below is a brief on how communication should take place. Where project meetings are conducted on site, OHS shall be included as a standing agenda point and minutes of these meetings shall be available on site at all times. Minutes of meeting must be compiled and filed in the relevant OHS files. All employees shall have access to these minutes. Attendance register shall be kept for all the health and safety meetings.

3.19.1 Statutory Health and Safety Committees

1. The Main contractor shall establish statutory health and safety committee in terms of Section 19 of the OHS Act. Similarly, appointed contractors shall establish their own statutory health and safety committee.
2. All appointed contractors shall be members of the Main contractor's safety committee.

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3. The Committee shall meet to discuss OHS issues concerning the current work being performed, training, upcoming work and OHS requirements, incidents and lessons learned specific OHS problems, safety performance, action plans and other relevant OHS issues. Listed below is a preferred agenda.
4. OHS representatives for a workplace shall be members of the relevant workplace safety committees (Refer to Section 19 (2) (a) of the OHS Act).
5. The number of persons nominated by employer must not be more than the Health and Safety Representatives on that specific statutory health and safety committee. (Refer to Section 19(2)(c) of the OHS Act)
6. A statutory health and safety committee meeting shall be held at least 3 monthly (where medium to high risk work is involved, more frequent if required), and all appointed members of the committee shall attend the meeting.
7. Statutory health and safety committees may make recommendations to the Main contractor and the project manager and the Inspector at DoEL.
8. All health and safety committees shall discuss all projects related OHS Act Section 24 and 25 incidents and other notified serious incidents.
9. Health and safety committees shall follow up on incident investigation recommendations and shall keep record of all recommendations made by the committee.
10. Statutory health and safety committees may make recommendations for the revision of current standards, procedures and practices.
11. The Main contractor and appointed contractors shall ensure that statutory and non-statutory health and safety committees carry out their duties.
12. The chairperson of the health and safety committees shall be selected and appointed by the contractor. The appointed chairperson must be competent to chair meetings and be able to make informed decisions.

3.19.2 Non-statutory health and safety committees

1. Where there are large worksites, then non-statutory sub-committee must be established within that worksite to assist with the communication of health and safety related matters between the statutory health and safety committee and the workplace.
2. The duties and responsibilities of the non- statutory health and safety committees will be the same as the statutory safety committee

3.19.2.1 Agenda

The following serves as the guideline for the OHS Committee meeting agenda.

1. List of agenda items:
2. Matters arising from previous minutes
3. Matters arising from Contractor's OHS meetings.

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4. Covid-19 compliance
5. Audit results and feedback
6. Review Health and Safety Representative Inspection Reports
7. Review
 - Incident investigation reports
 - Non-Conformances
 - Announcements (near miss/injury/damage)
 - Follow up on recommendations made by the employer in incident investigation reports
8. Accident Prevention – Safety Promotion
 - Planned Job Observations
 - OHS Training
 - Protective clothing and equipment
 - Incident Announcements / Recall
9. Forthcoming High hazard activities.
10. Non-conformances.
11. Housekeeping.
12. Work permits.
13. Work procedures.
14. Hazardous materials / substances.
15. Fire Prevention
16. Occupational Hygiene Assessments, Health Risks and Actions
17. Security
18. Rules, Instructions
19. Public Safety
20. Environmental Management
21. Emergency Preparedness
22. Statistics report
23. Closure

3.19.2.2 Minutes and action items for all health and safety committee meetings

1. Minutes and record of action items shall be kept of all health and safety committee meetings.
2. Action column with target dates and responsible person shall be clearly visible on the minutes and shall be completed during the meeting.
3. Statutory health and safety committee meeting minutes and record of action items shall be kept for the duration of the project or a minimum period of three years.

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OHS Specification for
Maintenance of Air and Flue
Gas Ducts and Metallic
Expansion Joints**

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4. Non-statutory health and safety committee meeting minutes shall be kept for the duration of the project or a minimum period of 12 months.
5. All other meeting minutes where OHS is on the agenda, shall be kept for a minimum period of 12 months.
6. The original copy of the minutes and record of the action items must be signed by the chairperson.
7. The relevant project manager and Main contractor shall endorse the relevant minutes with his/her recommendations and return the minutes to the relevant contractors chairperson within 14 calendar days of the meeting.

3.20 Tool box Talks / Daily Team Talks / Pre Job Meetings

1. A meeting must be held prior to the commencement of the day's work with all relevant personnel associated with the work task in attendance. The job, relevant procedures, associated hazards, safety measures, i.e. the task risk assessments shall be discussed. Each employee who attends the briefing shall sign an attendance list of that pre-job brief form undertaking that they have an understanding of the tasks, risks and control measures required.
2. Where possible, tool box talks can be included in the pre-job brief meetings. If this does not occur, then weekly tool box talks must be conducted. The toolbox talk topics will be based on OHS issues pertaining to the project site. The topic and the contents shall be in writing. Attendance registers with the topic listed shall be kept.

3.21 OHS Training

1. The Main contractor, when making a bid for this project shall provide a breakdown list of the OHS training requirements and the costing of such requirements. Similarly, appointed contractor must provide the same requirements when bidding with the Main contractor.
2. The scope of training includes but is not limited to the type of work being performed and the relevant procedures. Additional to the requirements, will be that the Main contractor must have the appropriate qualifications, certificates and employees should always be under competent supervision.
3. Where legislative and Eskom Tutuka Power Station recommended appointments are made, the relevant training shall be given to those appointees prior to the acceptance of those appointments.
4. When there is an amendment to the Acts and/or to the regulations, OHS specification and OHS plan, all affected staff shall undergo the applicable refresher training.
5. Appropriate time must be set aside for training (induction and other) of all employees.
6. Records of all training and qualifications of all contractor employees must be kept on the OHS file.
7. In accordance with Regulation 5 and 6 of the Hazardous Chemical Agents Regulations, 2021, all employees who are exposed to or required to handle hazardous chemical agents (HCAs)

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must be trained comprehensively on the safe handling, storage, use, and disposal of such chemicals. This training must include potential health effects, routes of exposure, precautionary measures, the correct use of personal protective equipment (PPE), and relevant workplace procedures, to ensure compliance with legal obligations and the protection of employee health and safety,

8. In line with Regulation 6(1)(e) and (f) of the HCA Regulations and the principles of the Globally Harmonized System (GHS), all Safety Data Sheets (SDSs) for hazardous chemical agents used, stored, or transported in the workplace must be made available and effectively communicated to all affected employees. This includes thorough training on understanding SDSs—particularly Sections 2 (Hazard Identification), 4 (First Aid Measures), 5 (Fire-Fighting Measures), and 6 (Accidental Release Measures)—to ensure employees are well-prepared to respond appropriately in emergency situations involving chemical spills, exposures, or other incidents.

3.21.1 Main Contractor Induction Training

The contractor is required to make arrangements with the Business Unit for its employees to attend induction in order to be granted permission to access site.

1. The Main contractor shall ensure that all his / her employees, appointed contractors and their employees have undergone the Eskom Tutuka Power Station OHS induction training prior to commencing work on site.
2. Attendance registers must be completed of any induction training given, which must indicate that they have received and understood the induction training.
3. Prior to attending the induction training, all employees must undergo a pre-employment medical examination and found fit for duty. A copy of the certificate of fitness must be kept in the OHS file on site for the duration of the project.
4. All employees and visitors on site shall carry the proof of induction training.
5. It is the contractors responsibility to keep records of induction training.

3.21.2 Visitors to Site Induction

1. Visitors to the site shall be required to undergo and comply with the Eskom Tutuka Power Station site-specific safety induction prior to being allowed access to site.
2. All visitors must remain in the care and custody of a person (host) who has been properly inducted. No visitors are permitted to undertake any work onsite, of any nature.
3. Visitors who have completed site induction must be provided with a record of proof of Induction training.

3.22 General Training

The Main contractor will be required to ensure that before an employee commences work on the project/site, the respective supervisor informs the employee of his scope of authority, the hazards

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associated with work as well as the control measures to be taken. This will include man-job specifications, the discussion of any task procedures or hazardous operational procedures to be performed by the employee. The Main Contractor is to ensure that the supervisor has satisfied himself that the employee understands the hazards associated with the work to be performed by conducting task/job observations.

3.23 Contractor Site Establishment

In instances where contractors elect to provide their own site facilities, the following requirements shall be strictly adhered to:

1. Site Plan Submission:

Prior to the establishment of the project site, the contractor shall prepare and submit a detailed site layout plan to the Project Manager for approval. This plan must clearly indicate the proposed locations of all temporary buildings, site amenities, storage and stacking areas, as well as temporary electrical installations. All storage and stacking zones must be appropriately demarcated and colour-coded in accordance with site safety standards.

2. Strategic Layout Considerations:

The site layout must be developed with careful consideration to the positioning of the site camp, ablution facilities, and designated dining areas. These must be situated in a manner that ensures safe and hygienic separation from material storage and stacking zones.

3. Maintenance of Site Facilities:

The main contractor shall ensure that all site facilities are properly maintained and kept in a clean and hygienic condition throughout the duration of the project.

4. Material Storage and Stacking:

Where materials are stored at the work site, they shall be stacked and stored in an orderly and secure manner. These arrangements must be consistently maintained to prevent safety hazards and ensure site efficiency.

5. Occupational Hygiene Survey Provisions:

The contractor shall make provision within the Bill of Quantities for all costs related to the required Occupational Hygiene Surveys, as stipulated in the Occupational Health and Safety Act and its associated regulations, and in alignment with the defined project scope.

Where Eskom Tutuka Power Station provides facilities for use by the contractor, the following conditions shall apply:

- 1. Site Handover and Agreement:** Prior to the official handover of the site, the Eskom Tutuka Power Station representative (Project Manager or End User) shall conduct a joint inspection with the contractor's management team. Based on the outcome of this inspection, a Service Level Agreement (SLA) shall be drafted and formally signed by both parties.

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2. **Cleanliness and Hygiene:** The main contractor shall be responsible for ensuring that the allocated facilities are maintained in a hygienic and clean condition at all times throughout the duration of the project.
3. **Facility Maintenance:** The contractor shall be accountable for the upkeep and general maintenance of the provided facility, ensuring it remains in good working order and condition.
4. **Reporting of Defects:** The contractor shall immediately report any damage, defects, or malfunctions identified within the allocated facility to the designated Eskom Tutuka Power Station Contract Manager or Project Manager.
5. **Site Inspections:** Eskom Tutuka Power Station reserves the right to conduct unannounced inspections of the contractor-allocated facilities at any time, to ensure compliance with the agreed standards and conditions.

3.24 Site Roads

1. When planning, sufficient areas must be allocated for parking of vehicles and mobile equipment's as well as roadways for ease of manoeuvrability of these vehicles.
2. Sufficient width roads to be provided and adequate space is to be allowed for large vehicles traversing the sites.

3.25 Vehicle Management

1. It is the responsibility of the driver to ensure:
 - a. Their passengers wear seat belts whilst the vehicle is in motion.
 - b. Comply with all traffic road rules, safety, direction and speed signs.
 - c. Ensure that vehicle loads are properly secured prior to moving off.
 - d. Ensure that vehicles are not overloaded.
2. No persons maybe transported at the back of the bakkie.
3. Drivers are required to conduct the route risk assessment prior to travelling/driving.
4. No drivers or operators may text, talk on cell phones or two-way radios whilst driving.
5. All drivers shall have a valid medical fitness certificate.
6. The First aid box with valid contents and fire extinguishers must be included in the vehicle, be services annually and inspected monthly. Drivers must be trained on how to use the First aid box and fire extinguishers.
7. Two triangles must be included in the vehicle and the emergency number be displayed at the back of the vehicle.
8. Each Project site that is enclosed by demarcation will have system/ process to manage vehicle access to site.
9. Contractor must maintain their vehicles in a roadworthy condition and a vehicle license must be valid at all times and this is applicable to yellow plant.

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10. Drivers of light vehicles must avoid stopping or parking in the vicinity of machines. At least 30 (thirty) meters must be left clear between such a vehicle and such a machine.
11. Contractor vehicles can be subject to inspections by the Client/Agent's representative. Vehicles which are not roadworthy will not be permitted to be used on site.
12. Drivers/operators shall be responsible for the travel-worthiness of all loads conveyed by them. Precautions shall be taken to secure all loads properly. Loads projecting from vehicles shall be securely loaded and in daytime a red flag and during darkness a red light or red reflective material shall be attached to the extreme end of such projecting materials.
13. The vehicle inspection checklist must include but not limited to:
 - a) Reverse alarm / beeper
 - b) Yellow reflective tape
 - c) Mud flaps
 - d) Fire Extinguisher
 - e) 2 Triangles
 - f) First Aid Box
 - g) Safety belts for every seat
 - h) No fold-up or jockey seat
 - i) Tyres
 - j) License disc
 - k) Yellow reflective tape that must be fitted at a height of between 250mm and 1.5 metres
 - l) Speed warning sign (100km/h) at the back of the minibus
 - m) Driver has a Public Driving Permit

3.26 Housekeeping and Order

1. All contractors shall maintain a high standard of housekeeping within their sites and vehicles for the duration of the project/contract.
2. Prompt disposal of waste materials, scrap and rubbish is essential and be stored temporarily in a designated waste area, awaiting disposal.
3. Materials/objects shall not be left unsecured in elevated areas – falling objects may cause serious injuries/fatalities.
4. Nails protruding through timber shall be bent over or removed so as not to cause injury.
5. All packaging material including boxes, pallets, crates, etc. to be removed from the work area immediately.
6. On completion of his / her work, the contractor is responsible for clearing his / her work area of all materials, scrap, temporary buildings and building bases to the satisfaction of the client/agent.
7. In cases where an inadequate standard of housekeeping has developed, compromising safety and cleanliness, anyone has the responsibility to bring it to the attention of the Main contractor

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in the first instance and the Eskom Tutuka Power Station project/contract manager in the second instance.

8. The Eskom Tutuka Power Station project/contract manager has the right to instruct the Main contractor and appointed contractors to cease work until the area has been tidied up and made safe. Neither additional costs nor extension of time to the contract shall be allowed as a result of such a stoppage. Failure to comply with this requirement will result into site cleaning by another cleaning contractor company at the cost of the Main contractor.
9. The Main contractor shall carry out regular safety/housekeeping inspections daily to ensure maintenance of satisfactory standards. The Main contractor shall document the results of each inspection and shall maintain records for viewing.

3.27 Stacking and Storage

1. The competent personnel must be appointed in writing to manage and supervise all stacking and storage on site.
2. Before stacking any material, the contractors or their employees must consult the contract manager for authorisation to use such an area for stacking purposes. This is to prevent haphazard arrangements.
3. Adequate care must be taken by the contractor to ensure that storage and stacking is carried out correctly and safely.
4. Correct shelve stacking must be carried out, heavy and bulky on the bottom, light and small on top.

3.28 Workplace Signage and Colour Coding

1. Symbolic safety signage shall be displayed where it is required by legislation.
2. All symbolic safety signage shall conform to the requirements of SANS standard 1186.
3. Signs shall be positioned to be seen from most positions within the work sites / areas.
4. All signage must be clear at all times and be replaced timeously when worn out.
5. Contractors establishing sites must erect a company sign at their site offices to reflect the name and contact details of the: contractor site/responsible manager; supervisors; Health and Safety Manager/Practitioner; First Aider; Health and Safety Representative and Evacuation warden.
6. The location of every first aid box; fire extinguisher and emergency exit is to be clearly indicated by means of a sign.
7. When using, an explosive power tool the appropriate signage shall be erected, warning people of its use.
8. Contractors shall provide signage where work is conducted and where unauthorised entry is prohibited and/or where alerting and cautioning passers-by to be aware of potential dangers.

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9. The meanings of the appropriate symbolic signage must be discussed during induction training and toolbox talks.
10. Where possible, within workshops, work areas and established premises, the appropriate sign indicating the meaning of symbolic safety signs must be displayed.

3.29 Tools and Equipment

1. Contractors shall ensure that all tools and equipment are identified, safe to be used and is maintained in a good condition.
2. Contractors shall ensure that all tools and equipment are listed on an inventory list, be regularly inspected at least monthly or as required by legislation and risk assessments. The equipment should be numbered or tagged so that it can be properly monitored and inspected.
3. Where applicable, tools and equipment must have the necessary approved test or calibration documentation prior to being brought onto the project and the records shall form part of the OHS plan. Maintenance calibration shall be undertaken in terms of the manufacturer's requirements.
4. All fuel driven equipment must be properly maintained in accordance with the manufacturer's recommendations and legal requirements.
5. Eskom Tutuka Power Station reserves the right to inspect tools or items of equipment brought to site by contractors for use on this project.
6. Should Eskom Tutuka Power Station personnel find any item that is inadequate, faulty, unsafe or in any other way unsuitable for the safe and satisfactory execution of the work for which it is intended, the Eskom Tutuka Power Station personnel shall advise the contractor in writing and the contractor shall forthwith remove the item from site and replace it with a safe and adequate substitute.

Note: In such cases, the contractor shall not be entitled to extra payments or extensions of time in respect of delay caused by Eskom Tutuka Power Station's instructions.

7. Where defective tools and equipment's are identified, such tools and equipment shall be removed out of site immediately, locked away to prevent further use until such time as the tool or piece of equipment has been repaired.
8. Contractors shall ensure that the appropriate records are kept for all tools and equipment used on the project. Such tools and equipment's shall be subjected to regular inspections.

3.29.1 Hand Tools

1. All hand tools (hammers, chisels, spanners, etc.) must be recorded on a register and inspected by the construction supervisor on a monthly basis as well as by users prior to use.
2. Under no circumstance will the contractors be allowed to use their equipment's with mushroom heads, to be removed at the end or beginning of shift prior to use.
3. Tools with sharp points in toolboxes must be protected with a cover.

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4. All files and similar tools must be fitted with handles.
5. No make shift tools are permissible on the project.

3.30 Ladders

1. Ladders used shall conform to the requirements of GSR 13A and used in terms of GSR 6.
2. The appropriate head protection, with chin strap shall be worn by employees working from a ladder or with climbing irons.
3. The ladder wheels, brakes and platform must be in good condition.
4. All metal parts to be in good condition, no cracks.
5. The appropriate head protection, with chin strap shall be worn by employees working from a ladder or with climbing irons.
6. Non-slip devices must be in good condition and no paint to be on wooden ladders
7. Climbing irons are permitted to be used in place of ladders on condition that the requirements of GSR 6 are not compromised and from an electrical point of view not damage any cabling. The working at heights risk assessment must indicate the use of climbing irons.
8. Employees using climbing irons shall be suitably trained in the use, care and maintenance of such climbing irons.
9. When using climbing irons, the appropriate rope grab fall prevention system shall be used.
10. The correct fall protection equipment shall be worn and used whilst climbing up, working from and climbing down ladders.
11. The appropriate head protection, with chin strap shall be worn by employees working from a ladder (risk based) or with climbing irons.
12. A detailed inspection of all ladders shall be conducted monthly by a competent person and every time prior to climbing by employees using such ladders. The inspection check lists must be filed in the site OHS files

3.31 Scaffolding

1. Scaffolding use shall conform to the requirements of Eskom Tutuka Power Station procedure 32-418 and used in terms of GSR 6.
2. The requirements for using a scaffold platform shall be determined by the work at heights risk assessment.
3. All scaffolding that will be used shall conform to the SANS standard 10085.
4. Scaffolding shall be erected and inspected by the competent personnel.
5. The appropriate training for scaffold users shall be conducted prior to climbing on to the scaffold.

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6. The correct fall protection equipment shall be worn and used whilst climbing up, working from and climbing down the scaffolds as the risk assessment.
7. A detailed inspection of all scaffolding shall be conducted at suitable intervals not exceeding seven days by a competent person and visual inspection shall be done every time prior to climbing by employees using such scaffolding. The inspection check lists must be filed in the site OHS files.
8. Visual inspections must always be carried out prior to every use.

3.32 Auditing

3.32.1 Approval and compliance of Main contractor OHS plan

The Contractor's OHS Plan will be audited against compliance checklist to verify compliance to the requirements of these specification. Once there is compliance only then will the Main contractors OHS plan be approved by the project manager or an appointed Eskom Tutuka Power Station contract custodian. The implementation of the OHS Plan will be assessed / audited by Eskom Tutuka Power Station personnel on a Two Monthly basis. This will include physical conditions evaluation.

3.32.2 Eskom Tutuka Power Station OHS audits

Eskom Tutuka Power Station will evaluate the appointed contractor OHS performance on an ongoing basis against the legal, Eskom Tutuka Power Station requirements, OHS specification and the contractor OHS plans.

Note: ESKOM TUTUKA POWER STATION RESERVES the right to conduct unannounced audits on contractors

There will be two- monthly audits conducted by Eskom Tutuka Power Station on the Main contractor and/or appointed contractors. These audits shall be attended by the contractor's site manager or his representative.

If there are any findings / non-compliance identified as serious in these audits, an activity will be stopped for that specific Main Contractor and appointed contractor. Refer to section on "Work Stoppage" in this OHS Specification.

3.32.3 Contractor audits

Main Contractors are required to conduct internal audits on both their employees and their appointed contractors on the implementation of their OHS Plan on a monthly basis or when the scope of work changes. A summary of the findings and the proposed corrective actions shall be submitted to Eskom Tutuka Power Station project manager within one week after completion of the audit. Where appointed contractors are audited by the Main contractor a copy of the audit report shall be submitted to the appointed contractor within 7 days of the audit.

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3.33 Smoking

The national smoking policy must be observed, and smoking is permitted in designated areas only (Eskom Smoking Procedure 32-36).

3.34 Cellular Phones

The National Road Traffic Act requirements regarding the use of cellular phones must be observed, when driving and or operating mobile equipment and or machinery. The personal use of cell phones in the plant is prohibited unless it is an emergency or for work purpose. The use of cell phone camera in the plant must be in line with the national key point Act and the Plant safety regulation.

3.35 OCCUPATIONAL HEALTH, HYGIENE AND REHABILITATION

All contractors appointed to perform work are required to develop and implement a comprehensive Occupational Health, Hygiene, and Rehabilitation Programme. This programme must be aimed at proactively identifying, assessing, and controlling risks to employee health, including those associated with exposure to hazardous chemical agents (HCAs) and other occupational stressors. It must align with applicable occupational health and safety legislation and Eskom's internal health standards and procedures.

Contractors must ensure that all personnel are adequately informed and trained regarding the specific HCAs being transported, handled, or used during the course of the project. This includes, but is not limited to, the proper use, storage, labelling, emergency procedures, and health effects related to such substances.

The main or appointed contractor has a responsibility to develop or facilitate the following key components:

1. A Health Risk Assessment Report that clearly identifies health hazards and associated risks to which employees may be exposed during their work activities.
2. Occupational Hygiene Monitoring to assess the levels of exposure to physical, chemical, and biological agents within the working environment.
3. An Occupational Hygiene Management Programme, which outlines the strategy and control measures to manage identified exposures in accordance with recognised standards.

In support of ongoing compliance and continual improvement, the following records must be maintained and readily available for audits and inspections:

1. Evidence of Preventive and Corrective Actions, including action plan feedback and status tracking.
2. Results of Occupational Hygiene Exposure Surveys.
3. Complaint Logs documenting health-related concerns raised by employees.
4. Communication Records related to occupational health and hygiene issues.
5. Reports and documentation on the Control of Non-Conformities and any Corrective Actions taken.
6. Training and Awareness Records that reflect all health-related education and competency-building initiatives.

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7. Personal Protective Equipment (PPE) Records, which must include issuance logs, types of PPE provided (e.g. dust masks, earplugs, respiratory protective equipment, gloves, safety goggles, and protective clothing), training on proper use and maintenance, and replacement schedules. The PPE provided must be appropriate for the specific hazards identified and must comply with relevant SANS/ISO standards.

Furthermore, contractors are obligated to ensure that all workers undergo medical screening as per the risk profile of the job, and any pre-existing medical conditions or restrictions must be declared and communicated to the Eskom Medical Centre. This is critical for ensuring that reasonable accommodations or medical management strategies can be applied to protect the affected employee's health and wellbeing throughout the project lifecycle.

3.35.1 Occupational Hygiene Hazards Identification and Risk Assessment Report (HIRA)

1. The main contractor must ensure that a HIRA is conducted for their employees by an AIA or a competent person in order to identify the health hazards inherent to specific job tasks and develop actions and recommendations to control health risks presented by hazards identified during this assessment.
2. The HIRA should evaluate health hazards presented by physical stressors such as illumination, noise, ventilation, heat stress, cold stress, vibration and radiation (ionising and non-ionising), ergonomical hazards, chemical agents, hazardous biological agents and psychological stress factors.
3. The HIRA should be conducted before commencement of any work activities and should be repeated if new processes (tasks) are introduced, or if existing processes or tasks are changed or modified. If unchanged, the assessment should in any event be repeated in 24 months.

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3.35.2 Occupational Hygiene Monitoring

3.35.2.1 Table 1: Business Partner (Contractor) Occupational Hygiene (OH) Survey and GHS Compliance Matrix Requirements

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Duration Category	Time Frame	Risk Category	Occupational Hygiene Compliance Requirements	Applicable Surveys	GHS Compliance Requirements
Short-Term	Less than 1 year	Low to Medium Risk	- Baseline Risk Assessment - Induction with OH awareness - PPE issued as per risk - Basic hygiene monitoring if exposure anticipated	- Noise Survey (if tools/equipment used) - HCA Screening (if chemicals involved) - IAQ and Illumination Survey (if working indoors)	- Inventory of all chemicals used - Ensure all containers are labelled per GHS - Availability of SDSs (within 5 years) - Training on label elements & pictograms - Safe storage practices
Medium-Term	1 to 3 years	Medium to High Risk	- Full Baseline and Task-Specific Risk Assessment - Health Risk Assessment (HIRA) conducted by OH-AIA - Exposure history record - Medical surveillance based on exposure - OH awareness training	- Personal Noise Dosimetry - HCA Air Sampling - Heat Stress Assessment - Ergonomics Screening (if applicable)	- Full GHS chemical inventory - Display GHS labels at points of use - SDSs onsite & accessible - Training records for GHS elements - Chemical compatibility and segregation plans - Emergency response procedures for spills/exposures
Long-Term	More than 3 years (or recurring contracts)	High Risk / Ongoing Exposure	- Comprehensive OH Programme Integration - Periodic Occupational Hygiene Surveys (regulated stressors every 24 months and every 5 years for non-regulated stressors) - Health Risk Assessment (HIRA) conducted by OH-AIA - Medical fitness-to-work and surveillance - Annual OH Risk Review	- <i>Full suite:</i> Noise, Vibration, Illumination, HCA, HBA, IAQ, Thermal Stress, Radiation (if applicable)	- GHS compliance with full lifecycle chemical management - Spill kits & emergency wash stations for hazardous chemicals - Chemical risk assessments aligned with SDSs - Proof of GHS training & competency - Labelling systems verified during audits - SDS repository maintained and updated annually

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3.35.2.2 Table 2: Business Partner (Contractor) Occupational Hygiene (OH) Stressors and Survey Frequency Requirements

Stressor	Description of stressor	Legal Reference	Frequency	Sampling type	
				Area / Activities	Personal
Noise	Excessive exposure to noise in the workplace occurs when noise levels are at or above the Noise Rating Limit of 85 decibels (dBA)	Noise Exposure Regulations, 2024 (OHS Act, Act 85 of 1993), SANS 10083	Every 24 months	To be conducted only if your site has activities that generate noise above 85 dBA	To be conducted for workers who are mobile and operate machinery such forklift, bobcat, drills, grinders, hammers, and other noise emitting tools and equipment.
Temperature – Heat stress	High temperatures that exceed 30 Wet-Bulb Globe Temperature.	Physical Agents Regulations, 2024 (OHS Act, Act 85 of 1993), SANS 7243	Every 5 years	No	No
Temperature – Cold stress	Low temperatures that are below 6 °C Dry bulb temperature for outside work and 0°C in refrigerated environments.	Physical Agents Regulations, 2024 (OHS Act, Act 85 of 1993)	Every 5 years	To be done for workers conducting work in an outdoor environment.	No
Illumination	Lighting levels should be above 100 Lux for plant and 300 Lux for offices (Refer to Physical Agents Regulations for specific areas)	Physical Agents Regulations, 2024 (OHS Act, Act 85 of 1993)	Every 5 years	To be measured at the established sites such as offices, workshops, kitchens, and all other areas.	No

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Stressor	Description of stressor	Legal Reference	Frequency	Sampling type	
				Area / Activities	Personal
Indoor Air Quality	- Carbon Dioxide (CO₂) - Carbon monoxide (CO) - Temperature - Relative Humidity - Linear Airflow	Physical Agents Regulations, 2024 (OHS Act, Act 85 of 1993)	Every 5 years	To be measured at the established sites such as offices, workshops, kitchens, and all other areas.	No
Local Exhaust Ventilation (LEV) Assessment	Usage of fume cupboards or extraction canopies	Regulations For Hazardous Chemical Agents, 2021; and Lead Regulations, 2001 (OHS Act, Act 85 of 1993)	Every 24 months	To be conducted at LEV systems used for the purpose of controlling exposure during activities that generate or expose workers to toxic particles as welding fumes.	No
Hand-Arm Vibration (HAV) and Whole-Body Vibration (WBV)	Excessive exposure to vibration occurs when levels are above 1,15 m/s ² Whole-body vibration and ≥ 5 m/s ² -Hand-arm vibration.	Ergonomics Regulations, 2019; (OHS Act, Act 85 of 1993), ISO 5349 (HAV); ISO 2631 (WBV)	Every 5 years	No	To be conducted for workers who operate hand-held tools or vibrating platforms/seats.
Coal Dust and Crystalline Silica	Excessive exposure to coal dust and crystalline silica occurs when levels are above 1.8 mg/m ³ and 0.1 mg/m ³ , respectively, measured over an 8-hour work-shift.	Regulations For Hazardous Chemical Agents, 2021 (OHS Act, Act 85 of 1993)	Every 24 months	No	To be conducted for workers who are working in plant areas that have been demarcated as respirator zones and where coal and crystalline silica dust are expected to be present.
Fly Ash	Excessive exposure to fly ash occurs when levels are above 10 mg/m ³ Total Dust or 5 mg/m ³ Respirable dust measured over an 8-hour work-shift.	Regulations For Hazardous Chemical Agents, 2021 (OHS Act, Act 85 of 1993)	Every 24 months	No	To be conducted for workers who are working plant areas that have been demarcated as respirator zones and where fly ash is expected

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Stressor	Description of stressor	Legal Reference	Frequency	Sampling type	
				Area / Activities	Personal
					to be present. Such as the Boiler Houses from Unit 1 until Unit 6.
Welding Fumes	Excessive exposure to welding fumes occurs when levels are above 5 mg/m ³ measured over an 8-hour work-shift.	Regulations For Hazardous Chemical Agents, 2021 (OHS Act, Act 85 of 1993)	Every 24 months	No	To be conducted for welders performing welding work in the established sites and plant areas.
Solvents and Volatile Organic Compounds (VOCs)	For maximum and recommended limits for exposure to solvents and VOCs, refer to Annexure 2, Table 2 – 3 of Regulations for Hazardous Chemical Agents	Regulations For Hazardous Chemical Agents, 2021 (OHS Act, Act 85 of 1993)	Every 24 months	No	To be conducted for workers frequently exposed to chemical vapours from solvents and volatile compounds.
Regulated Asbestos Fibres	Excessive exposure to regulated asbestos fibres occurs when levels are above 0.1 f/ml measured over 4-hours and 0.6 f/ml measured over 10-minutes.	Asbestos Abatement Regulations, 2020 (OHS Act, Act 85 of 1993)	During Type 2 and 3 asbestos work	No	No
Lead (Pb)	Excessive exposure to organic Pb (tetraethyl Pb) occurs when levels are above 0.1 mg/m ³ and 0.15 mg/m ³ inorganic Pb measured over an 8-hour work-shift.	Lead Regulations, 2001 (OHS Act, Act 85 of 1993)	Every 24 months	No	To be conducted for workers frequently exposed to chemicals containing organic and inorganic lead.
Ergonomic Risk Assessment	Identification of all ergonomic risk factors such as awkward postures, force required to move	Ergonomics Regulations, 2019 (OHS Act, Act 85 of 1993)	Every 24 months	No	To be conducted for workers frequently exposed to ergonomic risk factors such as awkward postures, force required to move

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Stressor	Description of stressor	Legal Reference	Frequency	Sampling type	
				Area / Activities	Personal
	heavy, repetitive body movements and vibration.				heavy, repetitive body movements and vibration.

Note:

1. Noise Monitoring: Personal noise exposure assessments must be conducted by the main contractor using an Approved Inspection Authority (AIA). Surveys must follow national/international methods and be done at the start of activities (baseline), then every 24 months or sooner if there are changes in processes, equipment, layout, or if current controls are deemed inadequate.
2. Air Monitoring (Hazardous Chemical Agents): Air monitoring for employee exposure to hazardous chemical agents must be carried out by an AIA. This must be conducted at the start of work (baseline) and repeated every 24 months or sooner under the same conditions as above. Results of respirable silica dust surveys must be submitted to the Department of Employment and Labour every six months in the prescribed format.

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3.35.3 Medical Surveillance

Note: Eskom Tutuka Power Station will only accept medical surveillances conducted by an Occupational Health Practitioner who holds a qualification in occupational health.

1. Main contractors must ensure that their employees and their appointed contractor employees have a medical surveillance program whereby their employees undergo entry, periodic and exit medical fitness examinations.
2. The health risk assessment must be used to compile the man job specification and address the hazards that the employees will be exposed to.
3. For the appropriate medical examinations to be conducted, each employee must have a man job specification, which must indicate the description of work, list of hazards and potential occupational exposure limits, physical hazards and required physical attributes.
4. Audiometric testing in accordance with Section 11 of SANS 10083 of 2023 should be done for employees working in noise zones, frequency of testing is dependent on levels of exposure.
5. Respiratory examination for increased upper respiratory system infections should be conducted for employees working in respiratory zones annually.
6. Medical fitness certificates shall be renewed annually for employees who are working on site. This shall be maintained until completion of the contract.
7. The Main Contractor must ensure that his / her employees and appointed contractor employees have undergone pre-entry medical examination before starting work on the contract.
8. The Main contractor shall provide a documented process for managing those employees who are issued with a conditional certificate of fitness.
9. The contractor shall include in the OHS file the record of the employees exit medical fitness certificates as and when their employees leave the company.

3.35.4 Information and Training

1. The main contractors must ensure that it provides its employees with information and training with regards to:
 - The content and scope of the Occupational Health and Safety Act (85 of 1993).
 - Potential sources of exposure to health hazards.
 - Potential risks to health and safety caused by exposure to health hazards.
 - Measure taken by Eskom and main contractor to protect employees against detrimental effects of exposure to health hazards.
 - Precautions to be taken by employees to protect themselves against health and risks associated with exposure to health risk, including wearing of personal protective equipment.
 - The necessity, correct use, maintenance and limitations of personal protective equipment, facilities, and engineering controls provided.
 - Assessment of exposure, the purpose of occupational hygiene monitoring and necessity for medical surveillance and long term benefits and limitations of undergoing such medical surveillance.

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- Procedures for reporting, correcting, and replacing defective personal protective equipment and engineering controls.

3.36 Roles and Responsibilities

All contractors are required to list employee's roles and responsibilities pertaining to the contract.

3.37 Working at Heights

3.37.1 General Requirements

Wherever reasonably practicable, preference is given to the performance of work at ground level as opposed to the elevated position. Where work in an elevated position is necessary, preference is given to fall prevention measures such as, but not limited to, effective barricading and the use of work platforms. Persons may only work from a fall risk position if a site-specific fall protection plan developed by the appointed competent person (as per 32-418 procedure) is in place and correctly implemented and consists of the following:

1. All appointments for the fall protection plan developer and implementer are in place.
2. Baseline risk assessment, which is specific and incorporates the working at height risk assessment, as well as the site-specific risk assessment, has been completed for the work to be conducted.
3. Safe working procedure/task analysis and work instructions, approved by a competent person, are in place.
4. A fall rescue plan, along with necessary equipment's and trained rescuers, are in place. Unit standard for Fall rescue plan required is 229995
5. Appropriate training for working at height unit standard 229998 to be done to all employee working at heights Appropriate height safety equipment and personal protective equipment have been issued to the individual.
6. Appropriate height safety equipment and personal protective equipment have been issued to the individual.
7. There are equipment inspection procedures and up-to-date inspection records.
8. Individuals are medically fit to work at height, and records of this are kept.
9. A site-specific risk assessment is performed.

While work is in progress, adequate warning signs and/or barricades shall be used in all areas where there is a risk of persons being injured by materials or equipment falling from the work area. Barricades should be continuous and easily visible.

A drop zone shall be established with appropriate warning signs and barricading, warning personnel below of workers above and potential falling objects.

Every employer shall ensure that work at height is:

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1. Properly planned.
2. Appropriately supervised; and
3. Carried out in a manner that is, as far as is reasonably practicable, safe and that its planning includes the selection of work equipment.
4. For Rope access work that it is carried out in a manner that is, as far as is reasonably practicable, safe and that its design, selection and use of the equipment and anchors complies with safety standards and ensure that the Rope access operators are competent and licenced

3.38 Confined Spaces

1. The contractor shall ensure that they comply with the plant safety regulation (240-150642762) in relation to the confined spaces.
2. The contractor must ensure that the station rescue emergency number is always available.
3. The contractor must ensure that at least one person or there is a responsible person who is trained on work that will be carried in the confined spaces, also to rescue and conduct the risk assessment.
4. The contractors shall develop their own confined space procedure.
5. The contractor shall ensure that the confined space procedure includes provision for training.
6. No personnel may enter a confined space before Eskom Tutuka Power Station Safety personnel has assessed and issued gas test permit
7. Before entering a confined space, Contractor's Personnel shall obtain a Confined Space Entry Permit (a register for entry and exit of the confined space to be kept)
8. Only Contractor's Personnel who have been properly trained on the hazards associated with confined space work shall be allowed to enter a confined space.
9. Contractor must have own gas Monitors with NH₃, H₂S, SO₂, CO, LEL, O₂ & CO₂. Monitors must be calibrated by SANAS Accredited lab. Have means of bump testing/ on-site testing of monitors. Contractor shall ensure that employees are trained on use of monitor.
10. The contractor shall ensure that an adequate number of suitable gas monitors are available to continuously monitor the confined space during entry. Before entering the confined space, all persons shall be given a briefing as to the precautions that must be taken.
11. While work is being performed in the confined space, a person with basic first aid training shall be immediately available to render emergency assistance if there is reason to believe that a hazard may exist in the space or if a hazard exists.

When the work in the confined space is completed, the person authorizing entry into the confined space shall verify that all persons have exited the confined space and that it is safe to remove the permit. The authorizing person shall then sign, date, and write in the time the permit was removed.

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3.39 Personal Protective Equipment Requirements

1. The Main contractor must provide a detailed programme that includes the information and training, issuing, supervision, maintenance, and replacement of PPE for all his employees and appointed contractors on site.
2. All contractors shall comply with the requirements of GSR 2 of the OHS Act and
3. PPE Specification Standard 240-44175132.
4. The risk based PPE matrix must be compiled detailing the types of PPE that is required to be issued to employees performing the respective tasks.
5. If there are exceptional circumstances in which certain activities necessitate the use of additional PPE, a risk assessment must be done, in which such PPE requirements will be determined and issued.
6. All contractors shall ensure that their visitors wear and use the correct PPE whilst on worksites.
7. Where PPE is required and visitors are not in possession of, then it is the individual contractor's responsibility to provide the PPE.
8. All PPE purchased and used by all contractor employees including visitors must comply with the relevant SANS standards.
9. Where deemed as a requirement (as per risk assessment), then high visibility vests shall be worn.
10. Monthly inspection records of PPE must be kept in the Safety file
11. The contractor shall provide training to his/her employees on the correct use, care and maintenance of PPE and keep the record.

3.40 Incident Investigation

All incidents shall be investigated in terms of OHS Act General Administrative Regulations 8 and 9, using Eskom Tutuka Power Station Procedure 32-95 OHS incident management as a reference, and where injuries as contemplated in sections 24 and 25 have been sustained, be reported to the Department of Employment and Labour.

Contractors shall use the Eskom Tutuka Power Station Flash report to report incidents immediately or before end of shift. The standard General Administrative Regulation Annexure 1 "Recording of an Incident form" for all incident investigation reports. The objective of incident investigation should not only be a legal requirement, but should establish why and how the incident occurred and find out the real root cause of the incident and to decide on precautionary measures that are required to address the root cause to prevent any further recurrences of the same or similar incidents.

3.41 Emergency Management

The art of emergency preparedness and response is to minimise the effects of any emergency and to restore normal activities as soon as possible. The contractor must develop and align their own

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Emergency response plan with Eskom Tutuka Power Station's to address any emergency which might arise at any given point in time. The contractor to familiarise themselves with the Eskom Tutuka Power Station emergency response plan and procedure. Periodic emergency drills must be undertaken to test the effectiveness of their plan. This must be recorded and provided on request.

3.42 Non-Conformance and Compliance

1. Any non-compliance to any health and safety requirement in this OHS specification is subject to discipline in terms of the Eskom Tutuka Power Station Procurement and Supply Chain Management Procedure.
2. Main contractors are required to implement a non-conformance procedure (if not already in place) for issuing to contractors for transgressions. The procedure can include "quality" related non-conformance issues. Similarly, appointed contractors must implement a non-conformance procedure.
3. The procedure for the issuing and closing off of non-conformance reports shall be strictly adhered to.
4. Contractor project management must monitor the close out of non-conformances issued, in not doing so; any recommendations made may not be implemented.
5. Where non-conformances are issued by Eskom Tutuka Power Station then one of the close-out steps of the procedure will be for the offender to be called by the responsible project manager to explain the non-conformance issued and what plan is in place to prevent a recurrence of the non-conformance.
6. Should the contractor fail to provide adequate PPE (as per PPE standards) to their employees for the tasks being performed and/or to visitors; failure to enforce the wearing of such PPE will be viewed as a transgression of the legislative and Eskom Tutuka Power Station requirements.

3.43 OHS Files

1. OHS file means documents or records in permanent form, containing the information about the safety and health management system from inception, execution to completion of works.
2. All contractors are required to keep the OHS file on every project site. If there is more than one site per project, a file per site shall be kept at that site. Contractors may keep additional files at their head office as additional records. The OHS file shall be maintained by all the contractors on their project sites and shall be available on request for audit and inspection purposes.
3. The OHS file shall consist of the OHS documentation/information in line with the OHS requirements/specification, legal and other requirements.
4. The sequence of filing the documentation must be kept in the same sequence as listed in this OHS requirements /specification and the OHS plan.
5. Each record shall be separated by partitions to afford easy identification and access. Each partition must be labelled.
6. On completion of the work/project, the main contractor must hand over a consolidated health and safety file to the project manager.

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7. In case where the project is extended, should the documentation in the OHS files become cumbersome, the older documentation must be archived in boxes which shall be correctly labelled and be available for auditing purposes. The archived documentation must be handed over at the completion of the project.

3.44 Work Stoppage

1. Any person may stop any activity where an unsafe act or unsafe condition that poses or may pose an imminent threat to the safety and health of an individual or create a risk of degradation of the environment. This includes any unauthorised work or service performed by, or legally or contractually non-compliant acts or omissions by, any contractor contracted to work at that site.
2. Work stoppages that are initiated due to OHS concerns, non-compliance, or poor performance related to the contractor's works or services shall not warrant any financial compensation claim lodged against Eskom Tutuka Power Station where the contractor has not met the requirements defined legally or contractually.
3. Where stoppages are carried out, the required non-conformance report shall be raised.
4. All work stoppages ideally should be investigated and documented by contract custodians.

3.45 Hours of Work

The requirements of the Basic Conditions of Employment Act, Chapter Two "Regulation of Working Time" must be adhered to. All contractors are required to maintain an accurate record of time worked by each employee.

3.45.1 Normal work

All work conducted on site shall fall within the legal requirements in accordance with the Basic Conditions of Employment Act. Contractors will notify their Eskom Tutuka Power Station Supervisor or project manager of any work that needs to be performed after hours according to the agreed arrangements. (The application needs to be submitted timeously). Where applicable, the notification should include proof of application, for overtime, to the Department of Employment and Labour and /or the letter of approval from the Department of Employment and Labour.

3.45.2 Night work

When night work is to be performed, the baseline risk assessment must be reviewed to include the management of night work. Contractors shall provide sufficient lighting to enable the entire work site to be illuminated to a degree that employees will not work in dark (un-illuminated) or dimly lit areas. Care must be exercised as not to use few lights with high light intensives as this will cause night blindness.

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If work is continuing from day light into night, at dusk, a tool box talk must be held where all employees will be advised of the hazards of night work and the extra precautions which require to be taken, i.e. poor housekeeping, stepping on uneven ground, stepping into holes etc.

3.45.3 Overtime

When overtime is required to be performed, the appointed contractors shall inform the Main contractor of such action. The Main contractor shall inform the Eskom Tutuka Power Station project manager of such function and provide proof of exemption from the Department of Employment and labour. Contractors shall be aware of the effects of human fatigue and regulate overtime accordingly. The baseline risk assessment must be reviewed to include the management of overtime work.

3.46 Omissions from Safety and Health Requirements Specification

By drawing up this OHS specification Eskom Tutuka Power Station has endeavoured to address the most critical aspects relating to OHS issues in order to assist the contractor to adequately provide for the health and safety of employees on site.

Should Eskom Tutuka Power Station not have addressed all OHS aspects pertaining to the work that is tendered for, the contractor needs to include it in the OHS plan and inform Eskom Tutuka Power Station of such issues when signing the contract.

3.47 Contractor Performance Monitoring

Contractor management is required to do the following as part of the continuous improvement initiatives:

1. Visible Felt leadership by top management
2. Identify critical tasks and monitor by conducting Job Observations
3. Contractor Chief Executive or Managing Director shall present the lost time incidents at Business Unit Power Station General Managers meeting

3.48 Contract Sign Off

On completion of the project, all Eskom Tutuka Power Station team must conduct the final audit, inspections, and housekeeping to identify defects, outstanding actions, and open incident cases, and present their findings to the contractor and Eskom Tutuka Power Station contract manager, who must facilitate the closeout. Once the contractor has closed all findings the Eskom Tutuka Power Station's team will verify and sign off prior to issuing a completion certificate and final payment.

3.49 Eskom Tutuka Power Station 's Right to Terminate the Contract

The contractor/supplier shall at all times comply with Eskom Tutuka Power Station 's occupational health and safety (OHS), legal and other requirements as amended for the duration of the contract. In addition, the contractor shall comply with the requirements contained in the SHE Specification.

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Eskom Tutuka Power Station reserves the right to terminate the contract in the event that the contractor has built up a history of poor performance or non-conformance in relation to matters of Eskom Tutuka Power Station OHS and legal compliance. No work may commence until the health and safety file has been approved by Eskom Tutuka Power Station OHS personnel.

3.50 Barricading

Tutuka Power Station has a legal obligation under the Occupational Health and Safety Act to ensure a work environment that is free from harm. Furthermore, Tutuka Power Station also has an obligation to protect our co-workers, Business Partners (contractors) and members of the public, from hazards arising from any of the stations' activities. The need to barricade a work area may arise from the following identified hazards but not limited to: Falling objects or flying objects due to work at heights Falls into open trenches or excavations Exposure during radiation work Containment of hazardous chemical substances Contact with hot surfaces Burns and Eyes impairment from hot work operations or activities Exposure to risk of explosion

Prohibited Barricading material:

The danger tape (red and white) is prohibited as the means of barricading. **Only** the emergency team can use this type of barricading in cases of emergency.

The following requirements needs to be adhered to, at all times:

1. Barricading shall be fitted with a tag which shall have the following information clearly displayed:
2. Name of the department or Contractor Company,
3. Name of the responsible person and contact number, frequency of barricading inspection.
4. A warning sign shall be displayed informing people of the existence of the unsafe conditions.

The above information must be clearly attached to the barricade until the activity is completed and the barricading is safely dismantled

1. Only solid barricading shall be allowed for activities longer than 7 days
2. All safety netting barricades must be supported
3. Under no circumstances must a barricaded area be accessed without the required authorization from the activity supervisor/responsible person. **Unauthorized entry into a barricaded area is a violation of a safety rule and may lead to disciplinary measures.**
4. Never modify any constructed solid barricading to suit your own conditions as this is viewed as tempering. Contact the relevant person/s should such a need arise.
5. There must be adequate lighting in barricaded areas.

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6. Climbing over solid barricading is prohibited and is considered a safety rule violation.
7. All barricading should be erected at a sufficient distance away from the hazard to prevent physical contact being made between personnel or equipment and the hazard.
8. The Supervisor of the work being conducted is accountable for ensuring that a risk assessment is conducted before the commencement of work and selecting the appropriate controls in relation to temporary barricading where the work will result in a hazard that may affect others.

3.51 Contractor Performance Monitoring

Contractor management is required to do the following as part of the continuous improvement initiatives:

1. Visible Felt leadership by top management
2. Identify critical tasks and monitor by conducting Job Observations
3. Contractor Chief Executive or Managing Director shall present the lost time incidents at Tutuka Power Station the next following day of the incident at 07:15 meeting.
4. BSO Weekly
5. Job Observations by supervisors weekly
6. Submit OHS statistics monthly First day of each month during the outage/ maintenance.

4. Authorization

- Nomfundo Kumako
- Mzee Linganiso

5. Revisions

Date	Rev.	Compiler	Remarks
June 2026	1	SN Mkhwanazi	This provides the initial OHS specification requirements for maintenance of tutuka ESP that must be met by the relevant contractors who have been awarded a contract for the work to be performed for Eskom Generation.
June 2026	1	E. Thulo	Incorporated Contractor Occupational Hygiene Requirements and updated references to applicable legislation and SANS standards to ensure alignment with Eskom Tutuka Power Station Occupational Health and Safety (OHS) specifications.

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