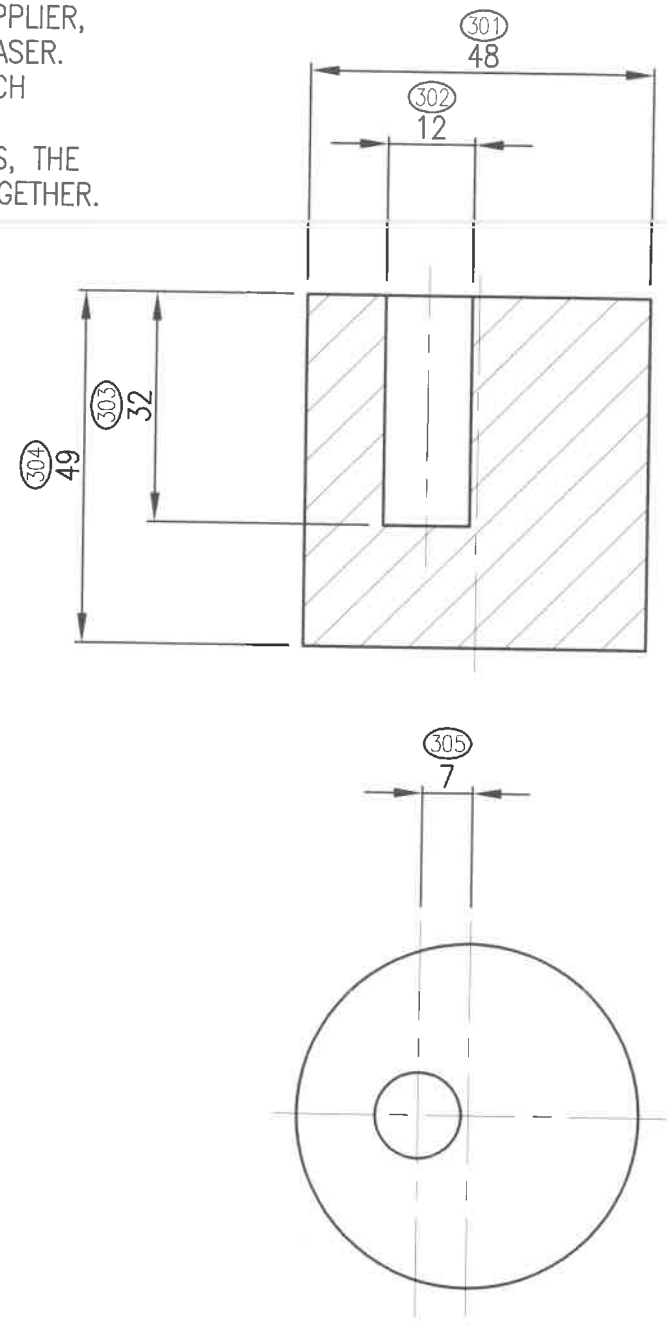


NOTE:

M101D 1. MATERIAL: DOW ETHAFOAM 220 OR ALTERNATIVE AIRSHIELD CLOSED CELL POLYETHYLENE FOAM CONFORMING TO SPEC. 04336-010001-111008. THE COLOUR SHALL BE WHITE OR BLACK OR ANY SHADE OF GREY. A CERTIFICATE OF CONFORMANCE SHALL BE SUPPLIED WITH EACH DELIVERY. IF THE C OF C IS OMITTED BY THE SUPPLIER, A RANDOM SAMPLE SHALL BE ANALYSED BY THE PURCHASER. IF THE MATERIAL IS NOT AS SPECIFIED, THE ENTIRE BATCH SHALL BE REJECTED. IMPORTANT: IF THE ITEM IS MADE FROM MULTIPLE PIECES, THE PIECES SHALL UNDER NO CIRCUMSTANCES BE GLUED TOGETHER.

ACCEPTANCE INSPECTION INSTRUCTION			
CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	A-1	NOTE 1	LAB. REPORT
301	A-5		ELEC. VERNIER
302	B-5		ELEC. VERNIER
303	C-4		ELEC. VERNIER
304	C-4		ELEC. VERNIER
305	D-5		ELEC. VERNIER



Should a Tenderer/Vendor not be able to meet the requirements of this document, it must be declared in writing to the Buying Manager at the time of tendering/receipt of an order.

✓ [✓][✓] HRC

DO NOT SCALE ALL DIMENSIONS ARE IN mm.		CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101		FINAL ACCEPTANCE SAMPLE FOR VISUAL AND DIMENSIONAL INSPECTION: ACCORDING TO MIL-STD-105 SINGLE NORMAL SAMPLE PLAN: GENERAL INSPECTION G2.	
		CLASSIFICATION	TOTAL	A.Q.L.	CRITICAL NOT APPLICABLE
CRITICAL (C1-C99)			0		
MAJOR A (M101-M199)			1		MAJOR A 0,025%
MAJOR B (M201-M299)			0		MAJOR B 0,65%
MINOR (301-399)			5		MINOR 1,5%
INCIDENTAL (401-499)			0		INCIDENTAL 4,0%

JOB No.		03/E003/98COM		MATERIAL				SEE NOTE 1				DRAWN		JMC 98-03-09		CHECKED		PS 98-03-09		NEXT ASSY.				05419-98010001-220001									
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)														FINALIZED				APPROVED				MGV 98-03-09				DRG No.				REV.			
LENGTHS AND DIAMETERS								ANGLES				RADI				ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1																	
0 TO 6 ±0,1		6 TO 30 ±0,2		30 TO 120 ±0,3		120 TO 315 ±0,5		315 TO 1000 ±0,8		1000 TO 2000 ±1,2		2000 TO 4000 ±2,0		4000 AND MORE ±3,0														0° TO 30° ±30'		30° TO 90° ±1°		1 TO 6 ±0,5	
PROJECT LEADER														SCREEN DRG. No.				CODE No.				01138001903				CAD No.				00107700			

TITLE		PRODUCT				CARTRIDGE M9624 (BK117)		JMC	
PROTECTOR BOTTOM									
MACHINE		D	FJW	12/02/13	MATERIAL NOTE UPDATED. SEE ECP. 03/E003/11PC.				
PLACES DRG No.		REV.	APP.	DATE	DETAILS				DONE BY