

## **Hot Work Permit - SAF 019**

THIS HOT WORI							-FOUR (2	4) HOUR P	ERIOD P	ER TAS	SK
Worksite:	Date of issue:			Permit no.:							
Contractors name:							(	Contractors Address:			
Contractors respo	onsible p	erson: (	For perfo	orming th	e wo	ork spec	cified for d	uration of th	nis permit)		
Description of work:						;	Sketch of exact location:				
Special instructio	ns:										
Hot Work Perforn	ned:										
Location/Building	:										
Authorized durati	on of Pe	rmit	(Numbe	er of days	s)						
Date:			to								
Time:			to								
Any substances hazardous to hea	ılth?	SHE S	pecifications met? Airside			e Permit issued: Appro Contr					
□□Yes □□I	No	□□Yes	3	□□No		□□Ye		□□No□□Yes			□□No
DEDOCALAL DD	TEOTIL	/E DEO	UDEME	NITO (TIC	NIZ VA	Numb		TIOOLIED)			
PERSONAL PRO	1	/E REQ	UIREME		JK V	VHICH		•	Don't 4	<b></b>	
<b>EYES</b> □Goggles	HAND	Gloves	<b>EARS</b> □ Ear Protection		BREATHI	er Mask	Body - 0	fety Ha	rnass		
□□□ Shield	<ul><li>□ PVC Gloves</li><li>□ Ordinary Gloves</li></ul>		ves			□□ Air Supplied Respirator		□□ Rubber Boots			
				_			<u> </u>		□□ PV	'C Suit	
TYPES OF EQUI	PMENT	/TOOLS	USED (	TICK AP	PLIC	CABLE	)				
							☐ Electr		3		
☐ Heliarc Welding ☐ Propane Torch ☐ Drilling ☐ Other (List)											
Provide Descripti	on of eq	uipment	/ tools:								
STANDARD COI	NDITION	IS								YES	No

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EXCAVATIONS:	When more than 1.5m deep the following conditions shall apply before work is permitted	
	1) Are the sides of the excavations e suitably shored and graded back	
WELDING	1) Is equipment sited in an approved safe area?	
EQUIPMENT:	2) Are welding cables in a good condition?	
	3) Is there an insulating bridge in place where cables cross pipelines?	
	4) Is the welding circuit cable positioned within two (2) meters of the job? (NOTE: Earth routing via installed plant is prohibited)	
FLAME CUTTING	1) Is the equipment in a safe area?	
EQUIPMENT:	2) Are oxy/acetylene cylinders secured upright in a special trolley rack?	
	3) Confirm flashback arrester fitted	
	Gas cylinders MUST NOT be taken inside tanks or confined spaces and when not in use MUST be turned off at the main cylinder valve	
HAZARDOUS MATERIAL:	Is Hot Work kept free of loose flammable and combustible materials and empty drums? If not, confirm appropriate action taken?	
	2) Where asbestos, lead or other critical materials are present in the work area, the appropriate Statutory Regulations and Codes of Practice must be strictly observed. Is Contractor/Employee familiar with these requirements?	
	3) Are hazardous material transfers disconnected within twenty-one (21) meters of Hot Work?	
	4) Is the location of hazardous material spill equipment known by Contractor/Employee?	
	5) Are control measures available for hazardous material spillages?	
COMPRESSORS FOR BREATHING EQUIPMENT:	The compressor should be sited upwind of the job in an approved safe area free from flammable and toxic vapours. Confirm if a wind sock is in place.	
WETTING EQUIPMENT:	During hot work, chipping, caulking or grinding and disk cutting of materials, concrete or other materials likely to cause a hazardous build-up of temperature, provision must be made for thoroughly wetting the work being carried out. Is coolant available?	
HOUSEKEEPING:	1) Are floors swept clean of combustibles?	
	2) Are remaining combustible or flammable materials ten (10) meters horizontally as well as vertically away from source of heat?	
	3) Are vessels, equipment drained, purged, ventilated and cleaned?	
	4) Is an inert gas blanket required?	
	5) Is welding, cutting fume ventilation or respirator required?	
	6) Is building/area air currents and outdoor wind direction known?	
	7) Is appropriate signage in place to display danger or warnings of Hot Work in progress?	

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DRAINS:	Are all drains within fifteen (15) meters of hot work must be covered with a tarpaulin or heavy gauge plastic and sanded? Confirm drains are sealed.				
FIRE EXTINGUISHER:	1) Are at least two (2) fire extinguishers, suitable for the job, made available at the work site? Confirm if fire extinguishers are available.				
	2) Is fire protection equipment available and operational?				
FIRE	1) Is there an automated fire sprinkler system in place?				
PREVENTION SYSTEMS:	2) Is the automated fire sprinkler system operational?				
VENTILATION:	Are vertical and horizontal openings within ten (10) meters sealed or covered for spark or vapour control?				
GAS FREE CERTIFICATION:	Before hot work can commence the work site must be certified gas free. Confirm certificate has been issued.				
CONFINED SPACE:	A Safe Work Procedure shall be presented before any work shall be permitted in a confined space. Confirm if a Safe Work Procedure for work in a confined space has been presented.				
MAINTENANCE:	Has a lock out/tag out of electrical, mechanical, chemical, blanking, cap piping been implemented?				
GENERAL:	1) Has a <b>Security Permit</b> been obtained when Hot Work is scheduled to be completed in restricted areas?				
	2) Has the Site Supervisor been notified of work location and time of operation?				
	Have involved persons and contractor employees been notified of hazards?				
	4) Have involved persons and contractor employees been notified of emergency evacuation and means of egress?				
	5) Has the environment been evaluated for levels of oxygen?				
	6) Is there a system to continuously monitor atmospheric conditions?				
	7) Is there a means to check for flammable/combustible gas and oxygen levels?				
	8) Will a fire watch be provided during work and thirty (30) minutes after the completion of work?				
	9) Will work areas and adjacent areas where sparks my have spread checked thirty (30) minutes after work will be completed?				

STANDARD CONDITIONS	SPECIFIC CONDITIONS		
The standard conditions set out above to be obsetor: (TICK IF NOT APPLICABLE)	In addition to the general work permit specific conditions, the following shall apply before work has commenced (Tick Appropriate Block) If Yes is indicated, the specific conditions MUST be written		
1) Excavations	□ <b>N/A</b>	Gas freed or purged	

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2) We	elding equipment			□ <b>N</b> /	<b>'A</b> 1)	By ventilation	□ YES	□ №		
3) Fla	ame cutting equipm	nent		□ <b>N</b> /	<b>/A</b> 2)	By water flushing	□ YES	□NO		
4) Ha	zardous materials			□ <b>N</b> /	<b>(A</b> 3)	By steaming	□ YES			
5) Co	mpressors for brea	athing equipm	nent	□ <b>N</b> /	<b>(A</b> 4)	By nitrogen	□ YES			
6) Ho	ousekeeping			□ <b>N</b> /	<b>'A</b> 5)	By pigging	□ YES	□NO		
7) We	etting Equipment			□ <b>N</b> /	Ά					
8) Dra	ains			□ <b>N</b> /	'A Gas	Gas freed Certification Number:				
9) Fir	e extinguishers			□ <b>N</b> /	Ά					
10) Fir	e Prevention Syste	ems		□ <b>N</b> /	<b>A</b> Othe	er Conditions:				
11) Ve	entilation			□ <b>N</b> /	Ά					
12) Ga	as free certification			□ <b>N</b> /	Ά					
13) En	try permit			□ <b>N</b> /	Ά					
14) Ge	eneral			□ <b>N</b> /	Ά					
RE-ENDORSEMENT OF PERMIT TO BE BY:				RE-E	RE-ENDORSEMENT OF PERMIT TO BE BY:					
DAILY/H	OURLY				DAIL	DAILY/HOURLY				
AUTHOR	RIZATION TO CAF	RRY OUT HO	T WORK							
ISSUED BY:  1. Safety Officer/Fire & Rescue Controller (Print Name):  Valid from										
2. Other responsible person (Print Name):  Valid from am toam/pm						)				
I UNDERSTAND THE NATURE OF THE WORK AND CERTIFY THAT THE ABOVE CONDITIONS WILL BE OBSERVED AT ALL TIMES  RECEIVED BY CONTRACTOR/EMPLOYEE										
WORK COMPLETED WO			VORK HA	RK HANDED BACK						
				ceived by Safety Manager/Fire & Rescue Manager int Name and Signature):						
Date: Da				ate:						
Time:				Т	ïme:	e:				
THIS PERMIT IS RENEWED TH				HIS HAS PERSONALLY BEEN CHECKED BY THE						
FROM		ТО		N	UNDERSIGNED. THE CONDITIONS LISTED HAVE NOT CHANGED AND IT IS CONSIDERED SAFE FOR WORK TO COMMENCE					
		1	I	1						

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DISPLAY OF PERMIT							
THIS PERMIT SHALL BE CLEARLY DISPLAYED AT THE WORK SITE WITH CONTRACTOR/EMPLOYEE PERFORMING THE WORK							
PERMIT ISSUE							
<ul> <li>Permits are to be issued by Safety Officer or Fire and Rescue Controller or the designated person.</li> <li>This permit is valid as long as work conditions existing at the time of issuance continue. It expires on any change of condition that adversely affects safety of the work area while work is in progress.</li> <li>Upon completion of work and acceptance the Contractor/Employee shall sign and hand back the permit to the Safety or Fire and Rescue Manager for close-out.</li> <li>A copy to be given by hand to the Site Manager and a copy to be kept by the person issuing the permit.</li> <li>The location, where the above work is to be done has been inspected, check for compliance with the safety precautions identified on the Hot Work Permit</li> <li>WORK SHALL BE STOPPED IMMEDIATELY IF THE EMERGENCY ALARM SIGNALS AN EMERGENCY</li> </ul>							
IN OR NEAR YOUR WORK AREA. FOLLOW THE INSTRUCTIONS OF THE EVACUATION WARDEN  THE FOLLOWING PERSONS SHALL CERTIFY THAT THE ABOVE EQUIPMENT/SITE IS SAFE TO  CARRY OUT HOT WORK BY PERSONS SUBJECT TO THE SPECIFIED REQUIREMENTS							
TITLE:	NAME (PRINT NAME):	SIGNATURE:	DATE:				
Originator:							
Safety Representative:							
Welder:							
Fire Watch:							
Contractor/Person Respon	nsible for work						
Works areas and adjacen	t areas where sparks may have s	pread are checked out 30 minu	tes after work.				
CONTACTOR /COMPANY:	NAME (PRINT NAME):	SIGNATURE:	DATE:				
Final sign off by Safety/ARFF after inspection representative							
NAME (PRINT NAME):	SIGNATURE:	DATE:					
Safety Officer							
ARFF representative							

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