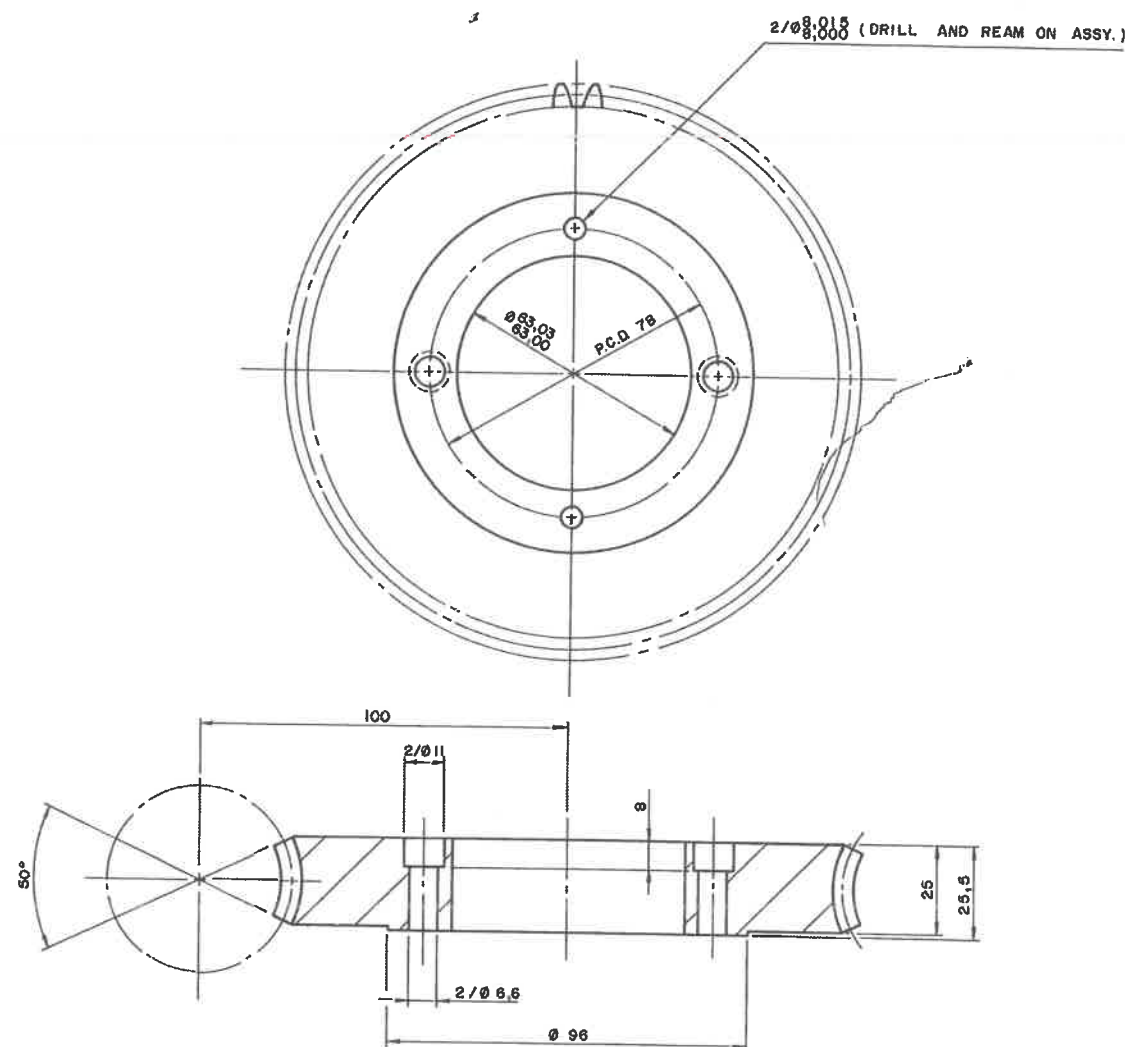
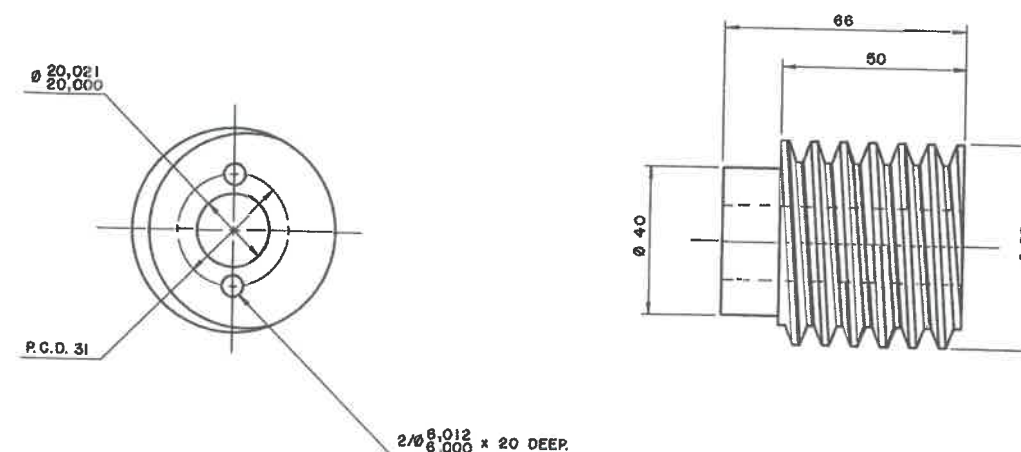


ALL ITEMS MUST BE SUPPLIED
IN ACCORDANCE WITH THE
REQUIREMENTS OF
DOCUMENT No
04338 - 010001 - 224001



NR. OF TEETH = 60.
 GASHING ANGLE = $2^{\circ} 52'$.
 PRESSURE ANGLE = 20° .
 CIRCULAR PITCH = 7,86.
 MODULE = 2,5.
 THROAT DIA. = 155.
 THROAT RADIUS = 22,5.
 RATIO = 60 : 1.
 PITCH DIA. = 150.
 ROOT DIA. = 144,2.
 OUTSIDE DIA. 158,7.

 ALUMINIUM BRONZE BS 1400 AB 1



SINGLE START WORM THREAD (R.H.)
AXIAL PITCH = 7.86.
ADDENDUM = 2.5
PITCH DIA. = 50.
ROOT DIA. = 44.2.
LEAD ANGLE = $2^{\circ} 52'$.
MODULE = 2.5.
PRESSURE ANGLE = 20° .
WHOLE DEPTH = 5.4.

Should a Tenderer/Vendor not be able to meet the requirements of this document, it must declared in writing to the Buying Manager at the time of tendering/receipt of an order.

En. 24 (NORMALISED.)

TENDER
DATE 2023-06-06
COPY NO: 8
ISSUED BY: 1 P

DIMENSIONS IN mm
DO NOT SCALE



					DRAWN M. L. 85-06-17.	ASSEMBLY DRAWING N°	TITLE:	DRAWING N°
A	01-02-20	L.S.	CODE No. Added, Sec 508 No. 3800	DJ	CHECKED <i>[Signature]</i> as/s.	REPLACES DRAWING N°		M - 19446.
REV	DATE	APPROVED	DESCRIPTION	DONE BY:	TRACED A. B. 85-06-27.	SCREEN DRAWING N°	BASED ON	
					APPROVED	MATERIAL.		
				(PMP)	PRIVATE BAG X 334, PRETORIA 0001.	PRODUCT NO. 5,56 AND 7,62 mm. CARTRIDGE LOADING.	MACHINE	MAN PC 530 / 8 10
							CODE N° 03352539605	REVISION A