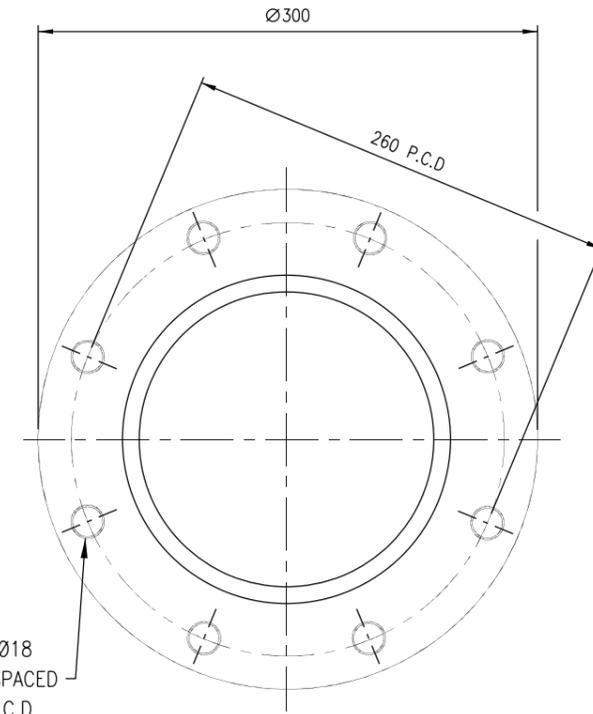
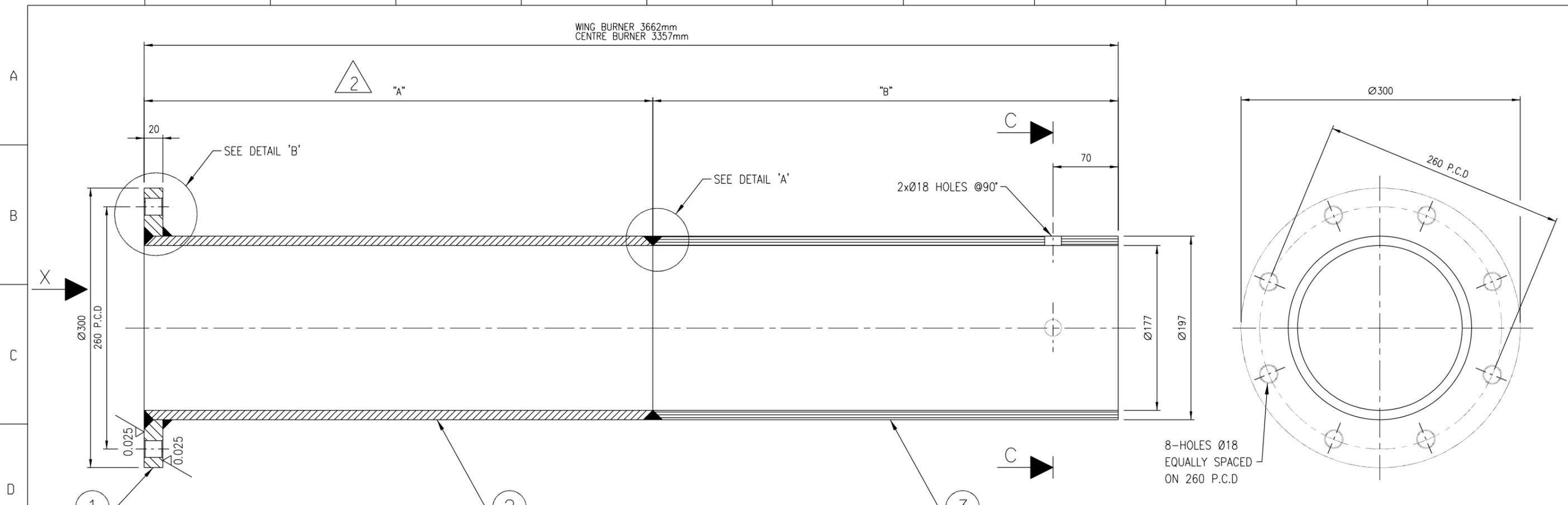


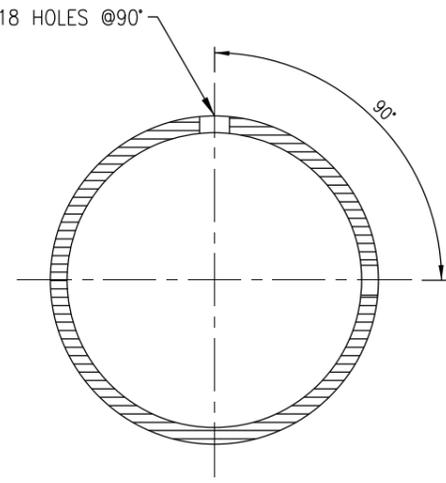
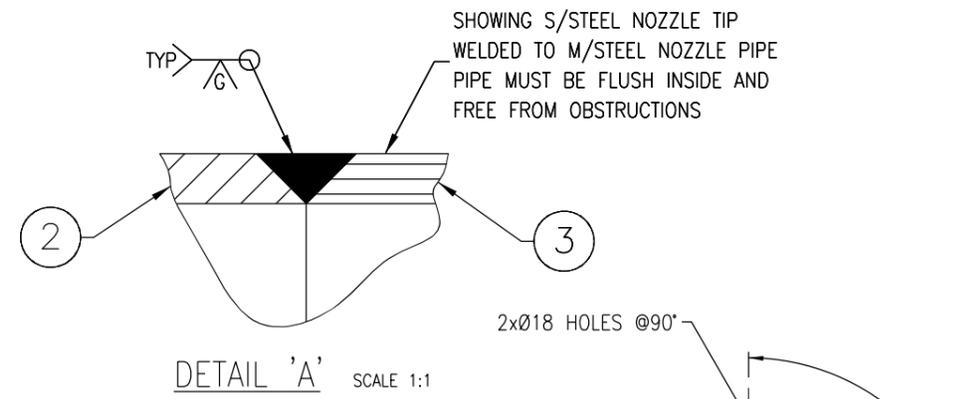
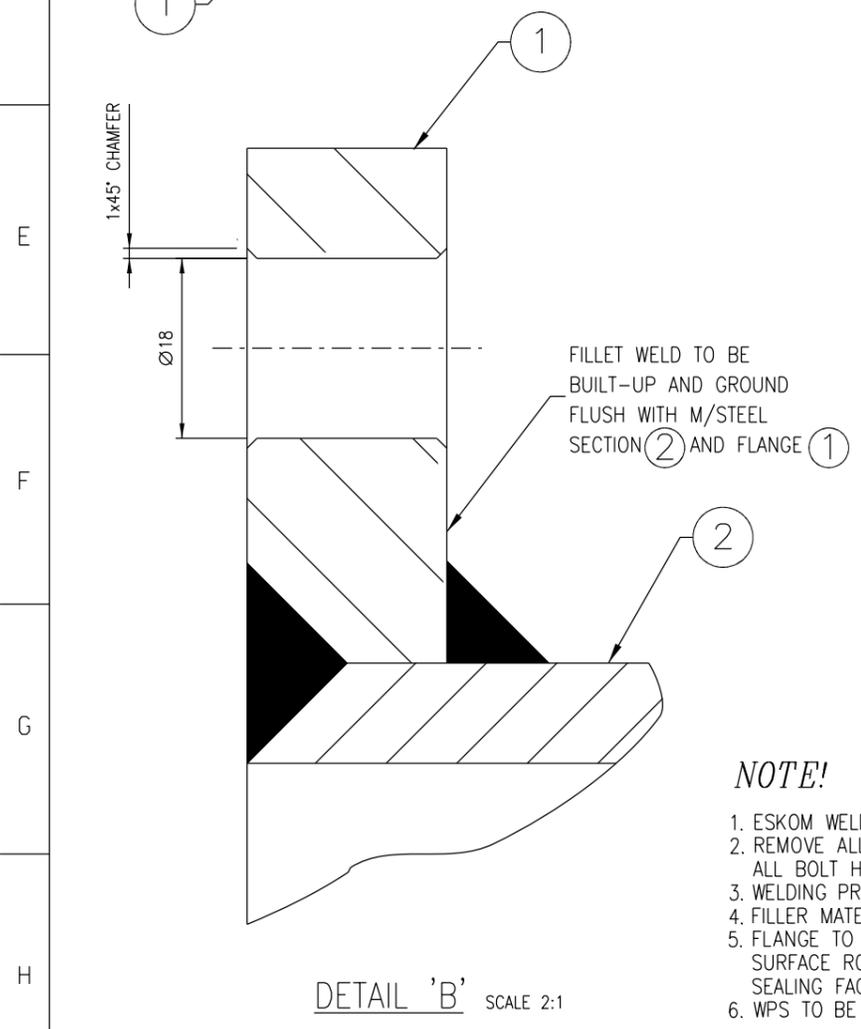
WING BURNER 3662mm
CENTRE BURNER 3357mm



NOZZLE PIPE SCALE 1:3

VIEW 'X' SCALE 1:3

ITEM	DESCRIPTION
1	FLANGE
2	BS 4360 GR.43A M/STEEL NOZZLE PIPE
3	AISI-310 S/STEEL NOZZLE TIP



DETAIL 'A' SCALE 1:1

SECTION C SCALE 1:3

- NOTE!**
- ESKOM WELDING RULEBOOK TO BE ADHERED TO
 - REMOVE ALL BURRS AND CHAMFER (45°x1mm)
ALL BOLT HOLES ON BOTH SIDES
 - WELDING PROCESS TIG
 - FILLER MATERIAL 309L
 - FLANGE TO BE MACHINED TO 0.025µm
SURFACE ROUGHNESS ON THE
SEALING FACES
 - WPS TO BE SUPPLIED (AIA APPROVED)

DETAIL 'B' SCALE 2:1

DESCRIPTION	LENGTH 'A'	LENGTH 'B'
WING BURNER	3162	500
CENTRE BURNER	2857	500



00	2	22/03/16	DIMENSION MOVED TO END	KS	TP				
00	1	06/01/16	DESCRIPTION FIXED	KS	TP				
00	0		FIRST ISSUE						
D.O.	REV	DATE	INDEX REFERENCE	REV BY	CHKD BY	AUTH BY	KKS APP	0*	REFERENCE DRAWINGS
DRG REGISTR			APPROVED BY :						
KKS APP			AUTHORISED BY :						
AUTH BY			ESKOM HOLDINGS LTD. REG. No. 2002/015527/06						
CHKD BY	06/01/16	TP							
DRAWN BY	26/11/14	KS							
SCALE	AS SHOWN		Eskom		29.47 / 58453			REV	2

MATLA POWER STATION
CORE AIR TUBE