


NOTE :

- I. THE DANGER SIGN IS TO BE DISPLAYED ON ALL SWER SCHEME TRANSFORMER AND EARTH ELECTRODE POLES.


ITEM		:-		SIGN,DANGER				
MATERIAL SPECIFICATION		:-		SANS 1091				
CORROSION SPECIFICATION		:-						
STANDARD SPECIFICATION		:-						
ESKOM SPECIFICATION		:-						
TEST & CERTIFICATION REQUIREMENTS :-								
INSPECTION		Yes	No	ESKOM RELEASE NOTE			Yes	No
IDENTIFICATION:- INDELIBLE MANUFACTURES TRADEMARK & PART No. ON ALL ITEMS								
7	SPECS ADDED FOR SELF ADHESIVE DECAL SIGN			P.A.T.	A. BIECHOOK	A. BIECHOOK	05.03.09	
6	DECAL 80x70 DANGER SIGN ADDED AND SPELLING ON 0172499 (SIGN) CORRECTED			P.A.T.	A. BIECHOOK	A. BIECHOOK	15.09.08	
5	MATERIAL GALVANISING CHANGED			P.A.V.	R. KELLY	R. KELLY	05.08.05	
REV	REVISION DESCRIPTION			BY	CHKD	AUTH	DATE	REF. DWGS
AUTH:	P. CROWDY	DATE:	04.02.1998	SCALE NTS		SAP No: 0172499		
CHKD:	D. PILLAY	DATE:	04.02.1998	CAD REF: SERIES 3000				
DRAWN:	P.A. VERMAAK	DATE:	08.12.1997	FILE No: 3202				
								
D-DT- 3202						SET 6	SHEET 1	REV 7

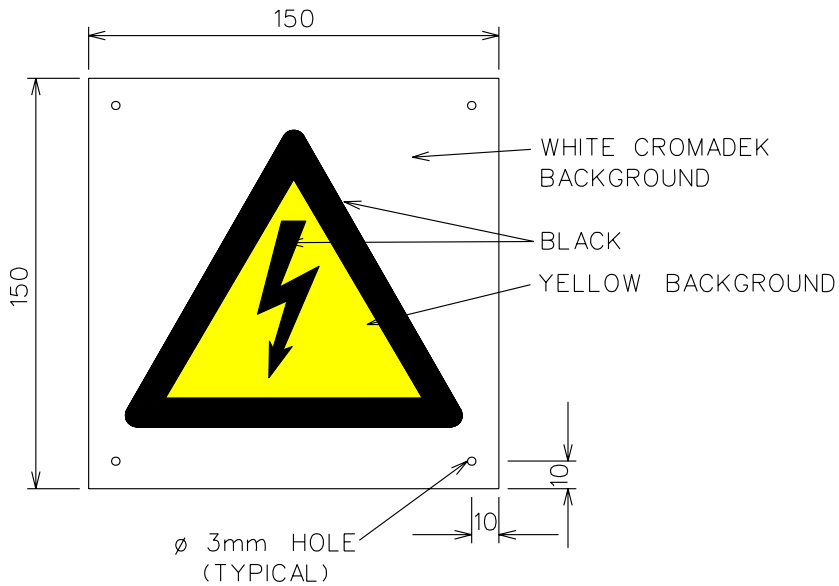
SPEC SHEET


SAP MATERIAL No.:	0172499
SHORT DESCRIPTION:	SIGN,DANGER 240x150x0.6 SWER D3202

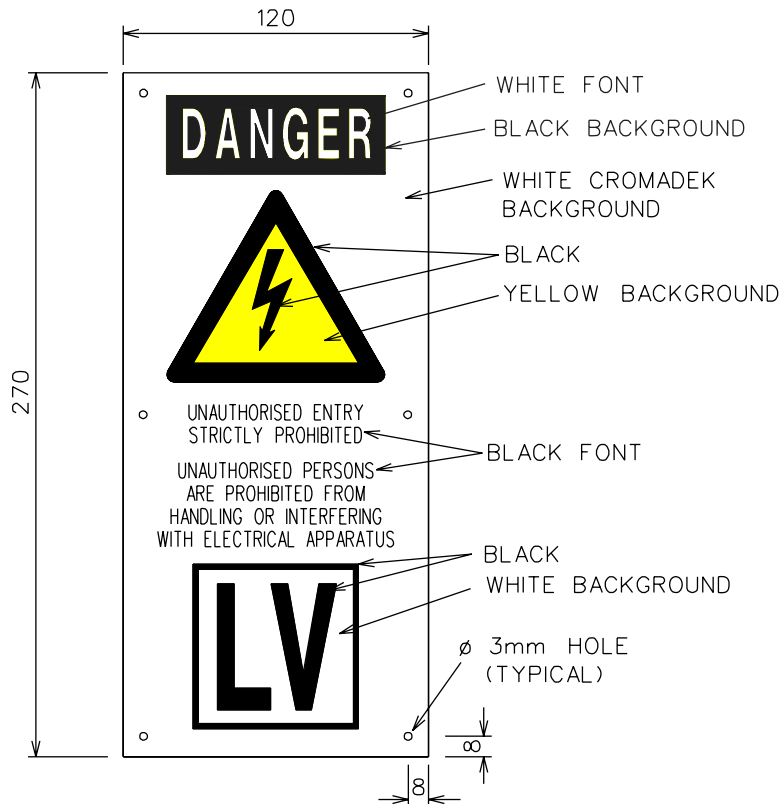
TECH. DESCRIPTION:

BLACK AND SAFETY YELLOW SCREEN PRINTED ON WHITE BACKGROUND
 MATERIAL : 240mm x 150mm x 0.6mm WHITE CHROMADEK
 (SIGN BOARD WHITE WHICH IS COMPOSED OF Z200 HOT DIP GALVANIZED
 SUBSTRATE PRE-PRIMED AND FINISHED IN FINAL PAINT COAT.) *
 LANGUAGE : ENGLISH AND MOST COMMONLY SPOKEN LANGUAGE PER AREA
 FONT TYPE : HELVITICA MEDIUM COMPACT
 FONT HEIGHT : 10mm
 SYMBOLIC : 125mm WIDE SANS WW7 *
 FIXING HOLES : 4 x 3mm EVENLY SPACED IN 10mm ON CORNERS *
 PROTECTIVE FINISH : AFTER SIGN HAS BEEN SCREEN PRINTED AND
 HOLES HAVE BEEN PUNCHED, THE ENTIRE SIGN FRONT AND BACK IS TO BE
 POWDER COATED WITH EXTERIOR CLEAR GLOSS POWDER TO A THICKNESS
 OF 70 MICRONS (SANS 1274 TABLE 6) *
 ESKOM DRAWING No. D-DT-3202 *

7	SPECS ADDED FOR SELF ADHESIVE DECAL SIGN			P.A.T.	A. BIECHOOK	A. BIECHOOK	05.03.09			
6	DECAL 80x70 DANGER SIGN ADDED AND SPELLING ON 0172499 (SIGN) CORRECTED			P.A.T.	A. BIECHOOK	A. BIECHOOK	15.09.08			
5	MATERIAL GALVANISING CHANGED			P.A.V.	R. KELLY	R. KELLY	05.08.05			
REV	REVISION DESCRIPTION			BY	CHKD	AUTH	DATE	REF. DWGS		
AUTH:		P. CROWDY	DATE:	04.02.1998	 D-DT- 3202		SAP No:		0172499	
CHKD:		D. PILLAY	DATE:	04.02.1998					SET	SHEET
DRAWN:		P.A. VERMAAK	DATE:	08.12.1997			6	2	7	




SAP MATERIAL No.:		0172423							
SHORT DESCRIPTION:		SIGN,DANGER ELECT SYMB 150x150x0.6 D3202							
TECH. DESCRIPTION:									
BLACK AND SAFETY YELLOW SCREEN PRINTED ON WHITE BACKGROUND MATERIAL : 150mm x 150mm x 0.6mm WHITE CHROMADEK (SIGN BOARD WHITE WHICH IS COMPOSED OF Z200 HOT DIP GALVANIZED SUBSTRATE PRE-PRIMED AND FINISHED IN FINAL PAINT COAT.) * LANGUAGE : N/A FONT TYPE : N/A FONT HEIGHT : N/A SYMBOLIC : 125mm WIDE SANS WW7 * FIXING HOLES : 4 x 3mm EVENLY SPACED IN 10mm ON CORNERS * PROTECTIVE FINISH : AFTER SIGN HAS BEEN SCREEN PRINTED AND HOLES HAVE BEEN PUNCHED, THE ENTIRE SIGN FRONT AND BACK IS TO BE POWDER COATED WITH EXTERIOR CLEAR GLOSS POWDER TO A THICKNESS OF 70 MICRONS (SANS 1274 TABLE 6) * ESKOM DRAWING No. D-DT-3202 *									
7	SPECS ADDED FOR SELF ADHESIVE DECAL SIGN			P.A.T.	A. BIECHOOK	A. BIECHOOK	05.03.09		
6	DECAL 80x70 DANGER SIGN ADDED AND SPELLING ON 0172499 (SIGN) CORRECTED			P.A.T.	A. BIECHOOK	A. BIECHOOK	15.09.08		
5	MATERIAL GALVANISING CHANGED			P.A.V.	R. KELLY	R. KELLY	05.08.05		
REV	REVISION DESCRIPTION			BY	CHKD	AUTH	DATE	REF. DWGS	
AUTH:	P. CROWDY	DATE:	04.02.1998	SCALE NTS				SAP No:	
CHKD:	D. PILLAY	DATE:	04.02.1998	CAD REF:				0172423	
DRAWN:	P.A. VERMAAK	DATE:	08.12.1997	SERIES 3000		SET		SHEET	REV
				FILE No:		6		3	7
				3202					
D-DT- 3202									

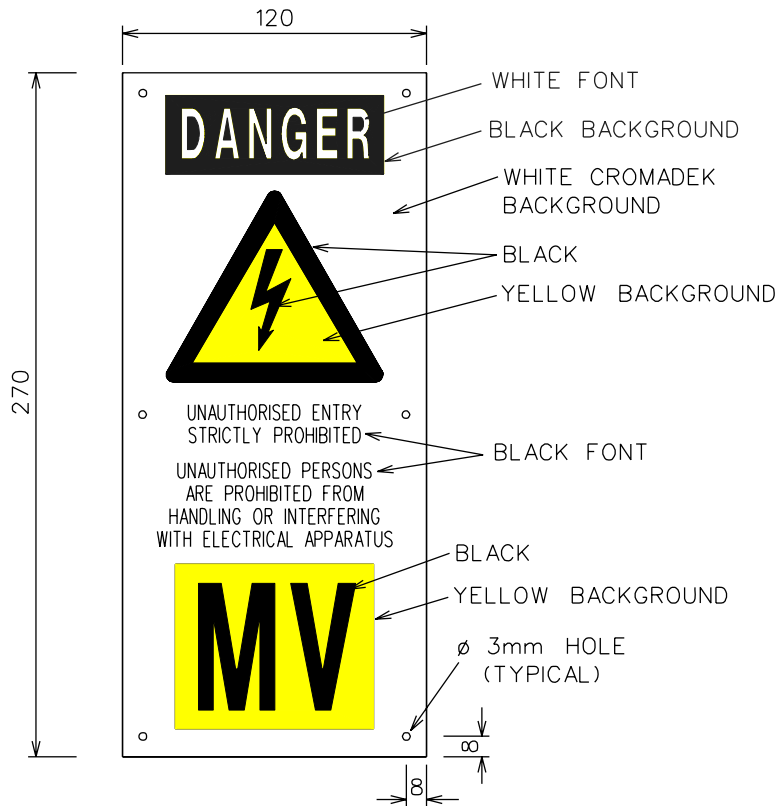



SAP MATERIAL No.:	0206584
SHORT DESCRIPTION:	SIGN,ABC LV 270x120x0.6 D3202

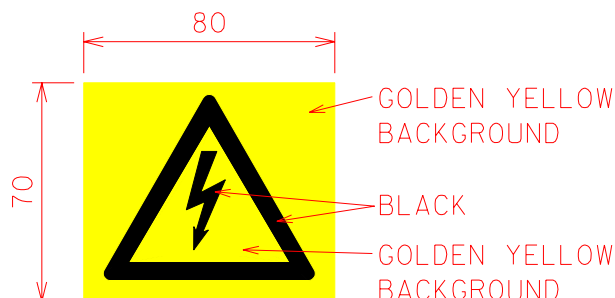
TECH. DESCRIPTION:

BLACK AND SAFETY YELLOW SCREEN PRINTED ON WHITE BACK GROUND *
 MATERIAL : 270mm x 120mm x 0.6mm WHITE CHROMADEK (SIGN BOARD WHITE WHICH IS COMPOSED OF Z200 HOT DIP GALVANIZED SUBSTRATE PRE-PRIMED AND FINISHED IN FINAL PAINT COAT.) *
 LANGUAGE : ENGLISH
 FONT TYPE : HELVITICA MEDIUM COMPACT
 FONT HEIGHT: DANGER = 20mm WHITE, IN 30mm x 85mm BLACK BACK GROUND
 INSTRUCTION = 6mm BLACK WITH LARGER LINE SPACE (5mm)
 BETWEEN FIRST AND SECOND STATEMENT
 LV = 50mm BLACK WITH 65mm x 65mm x 2mm BLACK PIN STRIPE BOX
 SYMBOLIC: 90mm WIDE SANS WW7 *
 FIXING HOLES : 6 x 3mm EVENLY SPACED IN 8mm ON CORNERS AND MIDDLE OF SIDES *
 PROTECTIVE FINISH : AFTER SIGN HAS BEEN SCREEN PRINTED AND HOLES HAVE BEEN PUNCHED, THE ENTIRE SIGN FRONT AND BACK IS TO BE POWDER COATED WITH EXTERIOR CLEAR GLOSS POWDER TO A THICKNESS OF 70 MICRONS (SANS 1274 TABLE 6) *
 ESKOM DRAWING No. D-DT-3202 *

7	SPECS ADDED FOR SELF ADHESIVE DECAL SIGN			P.A.T.	A. BIECHOOK	A. BIECHOOK	05.03.09		
6	DECAL 80x70 DANGER SIGN ADDED AND SPELLING ON 0172499 (SIGN) CORRECTED			P.A.T.	A. BIECHOOK	A. BIECHOOK	15.09.08		
5	MATERIAL GALVANISING CHANGED			P.A.V.	R. KELLY	R. KELLY	05.08.05		
REV	REVISION DESCRIPTION			BY	CHKD	AUTH	DATE	REF. DWGS	
AUTH:		P. CROWDY	DATE:	04.02.1998	 D-DT- 3202		SAP No:		
CHKD:		D. PILLAY	DATE:	04.02.1998			0206584		
DRAWN:		P.A. VERMAAK	DATE:	08.12.1997			SET	SHEET	REV
							6	4	7




SAP MATERIAL No.:		0206585							
SHORT DESCRIPTION:		SIGN,ABC MV 270x120x0.6 D3202							
TECH. DESCRIPTION:									
BLACK AND SAFETY YELLOW SCREEN PRINTED ON WHITE BACK GROUND *									
MATERIAL : 270mm x 120mm x 0.6mm WHITE CHROMADEK									
(SIGN BOARD WHITE WHICH IS COMPOSED OF Z200 HOT DIP GALVANIZED									
SUBSTRATE PRE-PRIMED AND FINISHED IN FINAL PAINT COAT.) *									
LANGUAGE : ENGLISH									
FONT TYPE : HELVITICA MEDIUM COMPACT									
FONT HEIGHT: DANGER = 20mm WHITE, IN 30mm x 85mm BLACK BACK GROUND									
INSTRUCTION = 6mm BLACK WITH LARGER LINE SPACE (5mm)									
BETWEEN FIRST AND SECOND STATEMENT									
MV = 50mm BLACK ON A 65mm x 80mm YELLOW BACK GROUND									
SYMBOLIC: 90mm WIDE SANS WW7 *									
FIXING HOLES : 6 x 3mm EVENLY SPACED IN 8mm ON CORNERS AND									
MIDDLE OF SIDES *									
PROTECTIVE FINISH : AFTER SIGN HAS BEEN SCREEN PRINTED AND									
HOLES HAVE BEEN PUNCHED, THE ENTIRE SIGN FRONT AND									
BACK IS TO BE POWDER COATED WITH EXTERIOR CLEAR GLOSS POWDER									
TO A THICKNESS OF 70 MICRONS (SANS 1274 TABLE 6) *									
ESKOM DRAWING No. D-DT-3202 *									
7	SPECS ADDED FOR SELF ADHESIVE DECAL SIGN			P.A.T.	A. BIECHOOK	A. BIECHOOK	05.03.09		
6	DECAL 80x70 DANGER SIGN ADDED AND SPELLING ON 0172499 (SIGN) CORRECTED			P.A.T.	A. BIECHOOK	A. BIECHOOK	15.09.08		
5	MATERIAL GALVANISING CHANGED			P.A.V.	R. KELLY	R. KELLY	05.08.05		
REV	REVISION DESCRIPTION			BY	CHKD	AUTH	DATE	REF. DWGS	
AUTH:	P. CROWDY	DATE:	04.02.1998	SCALE				SAP No:	
				NTS				0206585	
CHKD:	D. PILLAY	DATE:	04.02.1998	CAD REF:					
				SERIES 3000				SET	SHEET
DRAWN:	P.A. VERMAAK	DATE:	08.12.1997	FILE No:		D-DT- 3202		6	5
				3202					



SAP MATERIAL No.:	0236654
SHORT DESCRIPTION:	SIGN,DANGER DECAL ELECT SYMB 80x70 D3202

TECH. DESCRIPTION:
 BLACK AND GOLDEN YELLOW COLOUR CODE B49 SCREEN PRINTED ON
 GOLDEN YELLOW COLOUR CODE B49 BACKGROUND *
 MATERIAL : 80mm x 70mm DECAL (VINYL) *
 BASE SHALL CONSIST OF A FULLY PRE-SHRUNK, FLEXIBLE AND DIMENSIONALLY STABLE
 PIGMENTED DECAL (VINYL) OR OTHER POLYMERIC MATERIAL *
 REMOVABLE PROTECTIVE BACKING SHALL CONSIST OF TREATED PAPER OR
 OTHER SUITED MATERIAL.
 BACK OF THE BASE SHALL BE COATED WITH A NON-MIGRATORY SELF-ADHESIVE *
 SYMBOLIC : 125mm WIDE SANS WW7 *
 PROTECTIVE FINISH : FACE OF DECAL SHALL BE COATED WITH A
 DURABLE WEATHER-RESISTANT PROTECTIVE COATING *
 ESKOM DRAWING No. D-DT-3202 *

ITEM		:-		SIGN,DANGER SELF ADHESIVE DECAL					
MATERIAL SPECIFICATION		:-		SANS 1091 & SANS 1186-4					
CORROSION SPECIFICATION		:-							
STANDARD SPECIFICATION		:-		SANS 1186-1					
ESKOM SPECIFICATION		:-							
TEST & CERTIFICATION REQUIREMENTS						:-			
INSPECTION		Yes	No	ESKOM RELEASE NOTE		Yes	No		
IDENTIFICATION:- INDELIBLE MANUFACTURES TRADEMARK & PART No. ON ALL ITEMS									
7	SPECS ADDED FOR SELF ADHESIVE DECAL SIGN			P.A.T.	A. BIECHOOK	A. BIECHOOK	05.03.09		
6	DECAL 80x70 DANGER SIGN ADDED AND SPELLING ON 0172499 (SIGN) CORRECTED			P.A.T.	A. BIECHOOK	A. BIECHOOK	15.09.08		
5	MATERIAL GALVANISING CHANGED			P.A.V.	R. KELLY	R. KELLY	05.08.05		
REV	REVISION DESCRIPTION			BY	CHKD	AUTH	DATE	REF. DWGS	
AUTH:	P. CROWDY	DATE:	04.02.1998	SCALE			SAP No:		
				NTS			0236654		
CHKD:	D. PILLAY	DATE:	04.02.1998	CAD REF:			SET	SHEET	REV
				SERIES 3000					
DRAWN:	P.A. VERMAAK	DATE:	08.12.1997	FILE No:	D-DT-3202		6	6	7
				3202					