



LEGEND					
AG	-ABOVE GRADE	RF	-RAISED FACE	WT	-WALL THICKNESS
BE	-BEVELLED END	SCH	-SCHEDULE	FW	-FLANGE WELD
EL	-ELEVATION	SO	-SLIP ON	FLG	-FLANGE
CL	-CENTRELINE	LR	-LONG RADIUS	WN	-WELDING NECK
DRG	-DRAWING	STL	-STEEL	FS	-FINISHED SURFACE
TOE	-THREADED ONE END	TBE	-THREADED BOTH END		

AUTHORISED FOR ESKOM BY:	CLASSIFICATION
	D00228 - ISOMETRIC
	PBS PATH
CODIFICATION BY:	SC28
APPROVED BY:	
CHECKED BY:	
CREATED BY:	
M. LEBENYA	ESKOM HOLDINGS SOC Ltd
2019-10-23	REG No 2002/015527/30
SCALE	
N.T.S	

LETHABO POWER STATION		
UNIT 4		
CONTROL FLUID DELIVERY PIPING - OIL ROOM		
PIPELINE TO FILTER A&B		
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ESKOM DRAWING NO	SHT	REV
0.63/14688	004	1

PIPE SUPPORT MATERIAL			
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1. WELDRODS FOR ROOTS & FILLER RUNS AND FOR CAPPING. ....SEE???
2. F.W. – DENOTES FIELD FIT WELD PLUS 150mm FOR SITE ADJUSTMENT.
3. UNDERGROUND PIPING TO BE COATED & WRAPPED AS PER INSPECTION DOC. No.????
4. RADIOGRAPHY .....SEE ??????
5. WELDHARDNESS .....200.....BHN
6. PAINTING TO PAINT PROCEDURE No. ....SEE ???
7. WELDING PROCEDURE SPEC. ....???????
8. PIPING INSTALLATION PROCEDURE SPEC. ....???
9. ALL DIMENSIONS ARE IN MILLIMETERS(mm), UNLESS OTHERWISE STATED.

[illegible]