

LABEL TYPE	LABEL SIZE	LETTERING TYPE
MAIN INSCRIPTION	36 X 350MM	20MM
INSTRUCTIONAL AND OPERATIONAL	DIMENSIONS NOT FIXED - TO SUIT SPECIFIED INSCRIPTION	5MM
IDENTIFICATION DOUBLE OR SINGLE LINE INSCRIPTION	DIMENSIONS NOT FIXED - TO SUIT SPECIFIED INSCRIPTION	3MM
ESCUTCHEON PLATES INSCRIPTIONS TO BE IN ACCORDANCE WITH STANDARD SWITCH SKETCHES	75 X 75MM	3MM

MATERIALS
MINIMUM THICKNESS 1,5MM 2 LAYER

FINISH
EDGES STRAIGHT & UNCHIPPED
CHAMFERRED EDGES PREFERRED.

COLOURS
WARNING LABELS
- WHITE LETTERING RED BACKGROUND.
ALL OTHER LABELS
- BLACK LETTERING WHITE BACKGROUND.

FIXING
ALL LABELS TO BE HORIZONTAL AND PARALLEL TO EACH OTHER AND TO THE EQUIPMENT WITH WHICH THEY ARE ASSOCIATED.
LABELS 100MM OR MORE IN LENGTH TO BE MOUNTED IN 'SLIP-IN' HOLDERS.
MASKING OF LABEL BY THE HOLDER SHALL NOT EXCEED 3MM PER EDGE.
LABELS LESS THAN 100MM IN LENGTH MAY BE FIXED BY MEANS OF HAMMER DRIVEN SCREWS, OR DOUBLE SIDED ADHESIVE TAPE OF APPROVED TYPE (3M TYPE 4032 PREFERRED).

ENGRAVING
LETTERING MUST BE LEGIBLE WHEN VIEWED FROM AN ANGLE OF APPROX. 45°. WIDTH OF EXPOSED 'BLACK' SHALL BE ONE SEVENTH OF THE CENTRE HEIGHT OF THE LETTER.
STANDARD VERTICAL MEDIUM LETTERING SHALL BE USED. NARROW (CONDENSED) AND BROAD (EXTENDED) TYPE FACES ARE NOT ACCEPTABLE.
UPPER CASE LETTERS SHALL BE USED EXCEPT WHERE CONVENTIONAL ABBREVIATIONS OR SYMBOLS REQUIRE THE USE OF BOTH UPPER AND LOWER CASE LETTERS (e.g. kVAh)

MAIN LABEL (SCALE 1:1)

INSTRUCTIONAL AND OPERATIONAL (SCALE 2:1)

IDENTIFICATION (SCALE 2:1)

ESCUTCHEON PLATE (SCALE 2:1)

DRG NO.	REFERENCE DRAWINGS:

REV	REVISION DESCRIPTION	BY	CHKD	AUTH	DATE	PROJECT NO.
2	CHANGED LABEL SIZE FROM 400 TO 350MM; DELETED 'GRAVO PLY', TYPE 'Z' AND TYPE 'A' SELF TAPPING SCREWS.	JLR	M.SITHOLE	S. V ZYL	07/03/2011	
1	DRAWING REDRAWN	JLR	JJJ	C.B.C.	03/08/2001	



CONTROL AND RELAY PANEL
ENGRAVING AND LABELLING
REQUIREMENTS

AUTH: C.B. CLARK
DATE:
CHKD: J. J. JORDAAN
DATE:
DRAWN: J LE ROUX
DATE: 20/03/2000

D-DT-5049

SET	SHEET	REVISION
-	-	2

NOT TO SCALE
THIS DRAWING IS THE
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