
$$\frac{g+d}{\nabla} \quad \left(\frac{k}{\nabla} \right)$$

COATING ACCORDING TO THE ORDER-RELATED PAINT INSTRUCTION	
SYMBOL	PAINT COATING
	FIRST COAT
	TOP COAT
	FIRST COAT MAX. LAYER THICKNESS 40m
	FREE OF PAINT CORROSION RESISTANT
	NOT SHOT BLASTED

THREADS AND FITTING SURFACES HAVE TO BE ABSOLUTELY FREE COATING

- 1) CORNER CLOSED BY WELD
- 2) ALL TIGHTENING TORQUES ARE VALID FOR CLEAN AND DRY BOLTS WITH ONLY THEIR PROTECTIVE COATING OIL. THREADS HAVE TO BE FREE OF OIL , CLEAN AND DRY.
- 3) FIXED WITH LOCTITE 243
- 4) GRINDED FREE OF NOTCHES.
- 5) REMOVE LOCATING AFTER WELDING (UPPER AND LOWER FLANGES)
- 6) MELTED EDGES HAVE TO BE GRINDED.
- 7) THE CHAMFERS 5x45° HAVE TO BE ON THE OUTER SIDE.
- 8) REFERENCE POINT X-DIRECTION
- 9) REFERENCE POINT Y-DIRECTION
- 10) MARKING AREA

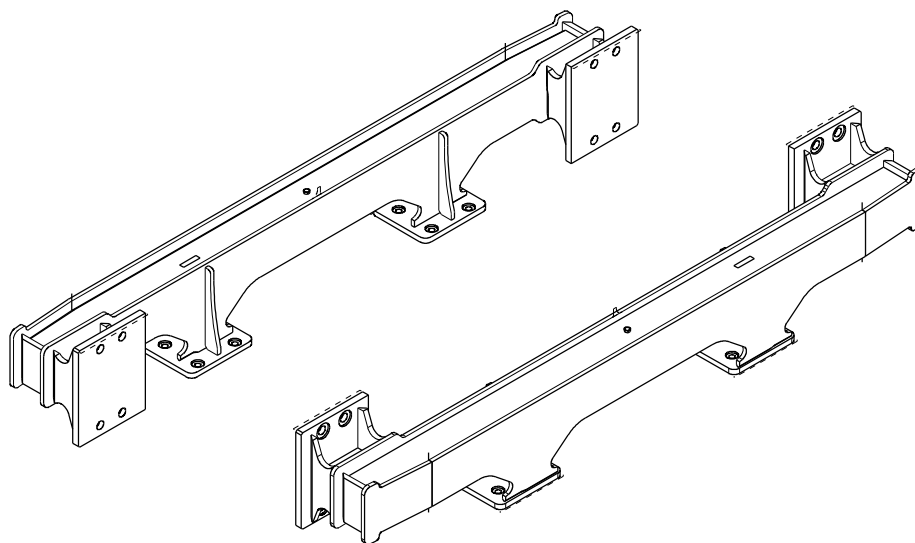
IF NO SMOOTHER ROUGHNESS
DEMANDED CUTTING EDGES.

12.5 / 3.2

- - - - MACHINING ALLOWANCE

PART EDGES ISO 13715

COPYRIGHT This drawing is the property of the Corporation of Metropolitan Toronto and is not to be reproduced without the written permission of the Corporation.		ASSEMBLY Dwg. No. DRAWN: M.J.H. CHECKED: M.N.N. CLASS: 23E DATE: _____ SCALE: 1:5		KEMER PARK LOCOMOTIVES DERAILMENT PROTECTION BAR TRANSET ENGINEERING No. _____		MATERIAL FOR WELDING SEE DRAWING NUMBER, BRIDGE NO. _____ SHEET 1 OF 2	
A-1 PROJECTION This drawing is an A1 projection drawing. It is not to be used for construction purposes. It is for reference only.		CLASS 23E ELECTRIC LOCOMOTIVE DATE: _____ SCALE: 1:5		TRANSET ENGINEERING No. _____		MAC 66A0200	
DOCUMENT REFERENCE No. P.O. FILE: N.P. DRW 23E							



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SCALE 1-5

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DEMANDED CUTTING EDGES.

12.5 / 3.2

REV. 2
DIMENSIONS ALTERED
PD PEL KLP DRW_23
2017-03-27 S.W.S.

REV 1
LETTERS ADDED
NOTE AMENDED
TOLERANCE TABLE
AMENDED
PO_PEL_KLP.DRW 23

2003-00 R.F.P.	
AMENDMENTS	

----- MACHINING ALLOWANCE PART EDGES ISO 13715

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