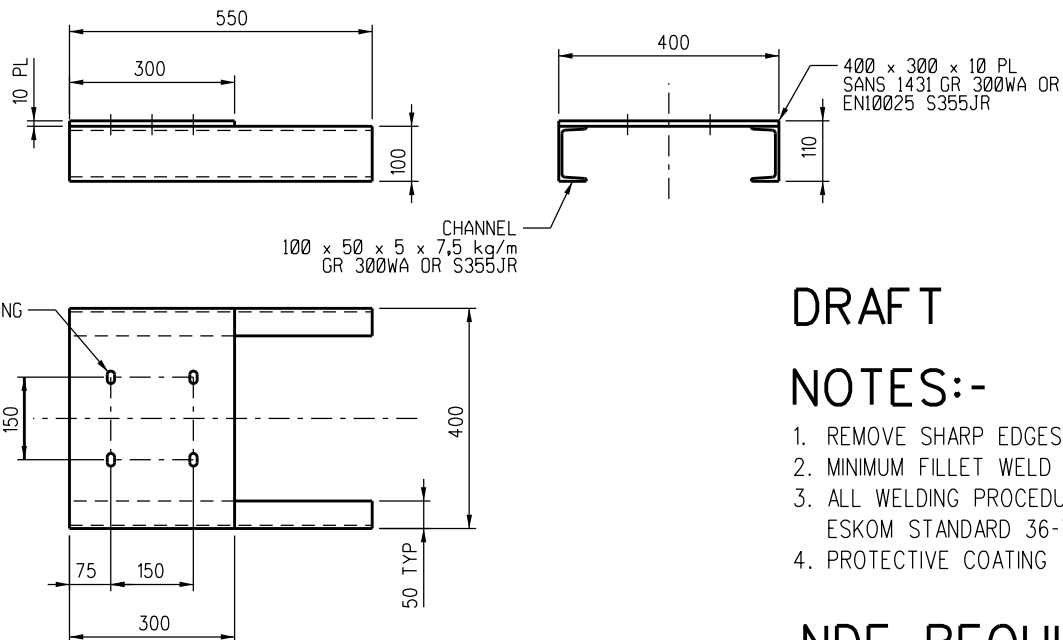




ARRANGEMENT

DRAFT

NOTES:-

1. REMOVE SHARP EDGES
2. MINIMUM FILLET WELD TO BE 6 mm
3. ALL WELDING PROCEDURES & WELDING QUALIFICATIONS IN ACCORDANCE WITH ESKOM STANDARD 36-775
4. PROTECTIVE COATING TO BE IN ACCORDANCE WITH ESKOM STANDARDS

NDE REQUIREMENTS:-

100% VISUAL & DIMENSIONAL INSPECTION DURING ALL STAGES OF WORK
100% PT / MT ON ALL COMPLETED WELDS

00	0	FIRST ISSUE									
D.O.	REV	DATE	** REVISION **		REV BY	CHKD BY	AUTH BY	KKS APP	0.	REFERENCE DRAWINGS	
INDEX REFERENCE :			AUTHORISED FOR ESKOM BY		DATE		KRIEL POWER STATION UNIT 1 - 6 PRECEP CE GEARBOX SHAFT DRIVE TRAIN BASE				
DRG REGISTR											
DESIGN APPROVED											
KKS APP											
DO AUTH											
CHKD BY			ESKOM HOLDINGS LTD.		REG. No.						
DRAWN BY			L.N		2002/015527/06						
SCALE					Eskom		0.45/57218		SHEET		REV
									002		01