

1. Block, Lower Level
2. Tube, Trunnion
3. Stub, Pipe, Lower Level
4. Stub, Pipe, Upper Level
5. Flange, Trunnion Tube
6. Trunnion

COMPLETE MILL TRUNNION AND INTERNALS DISASSEMBLY AND REASSEMBLY PROCEDURE	REFERENCE	REV.	PAGE
	PRN HF 004	1	53

HFC069

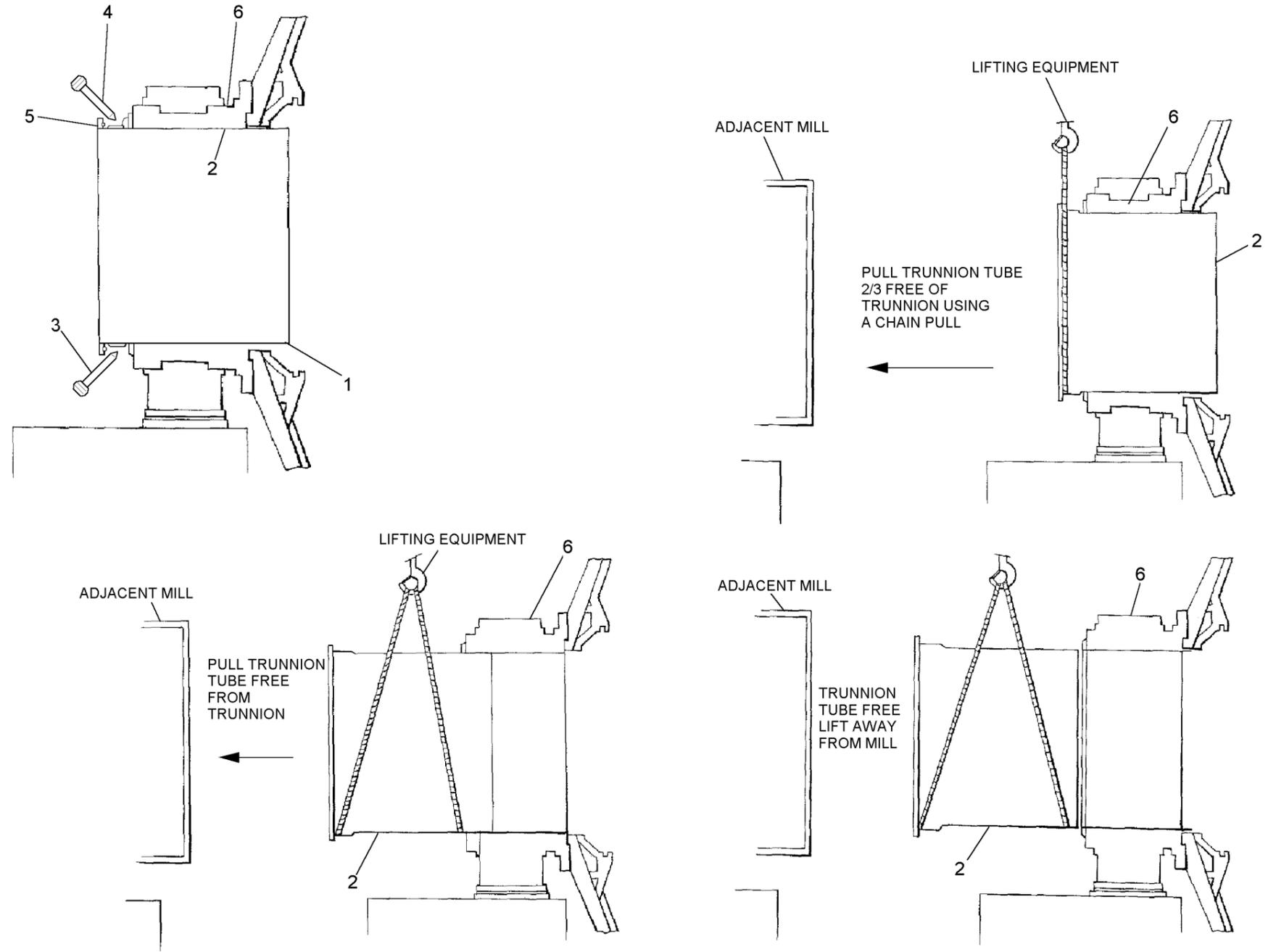
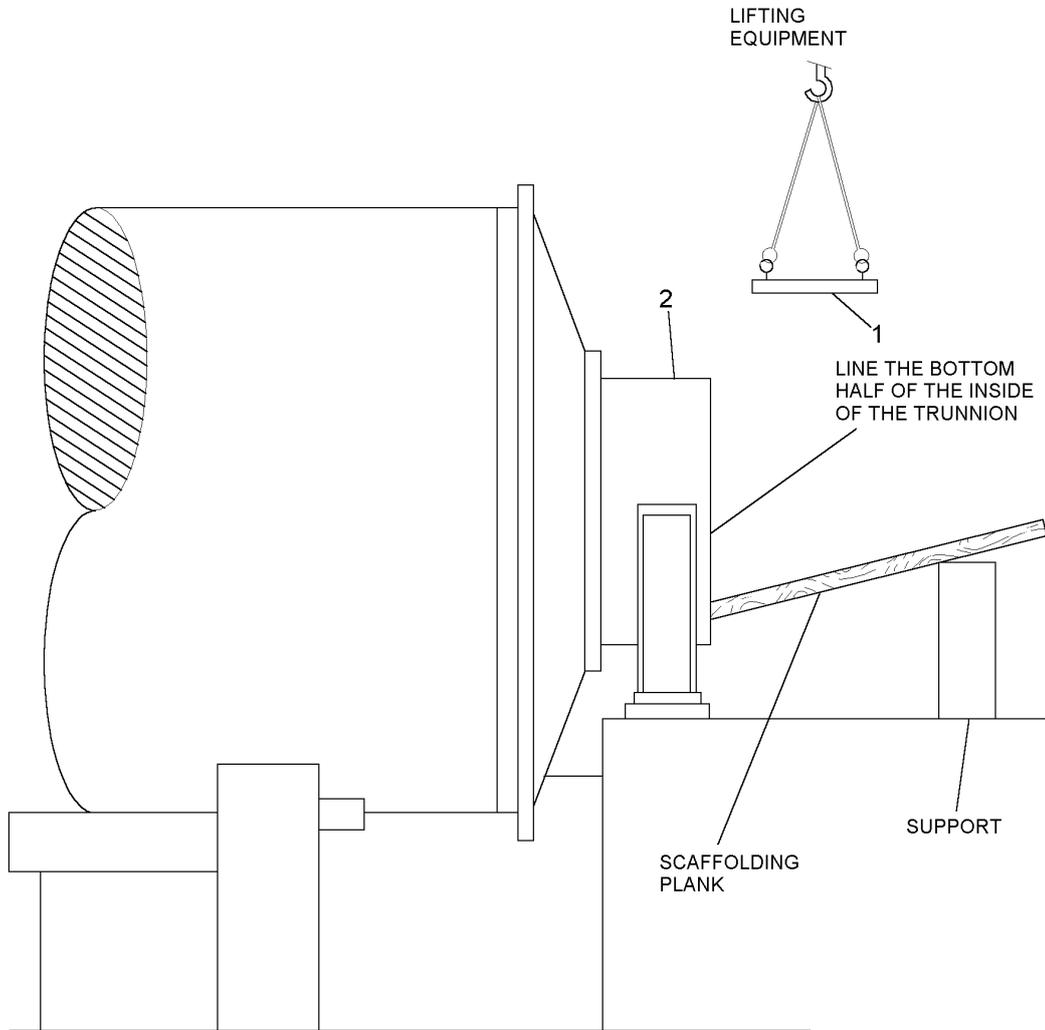


Figure 11

HFC156A



- 1. Liner, Wear
- 2. Trunnion

Figure 12

1. Nut, Hex, Self-locking, M27
2. Bolt, Liner
3. Washer, Special
4. Liner
5. Body, Mill
6. Tile, Cork

COMPLETE MILL TRUNNION AND INTERNALS DISASSEMBLY AND REASSEMBLY PROCEDURE	REFERENCE	REV.	PAGE
	PRN HF 004	1	55

HF007

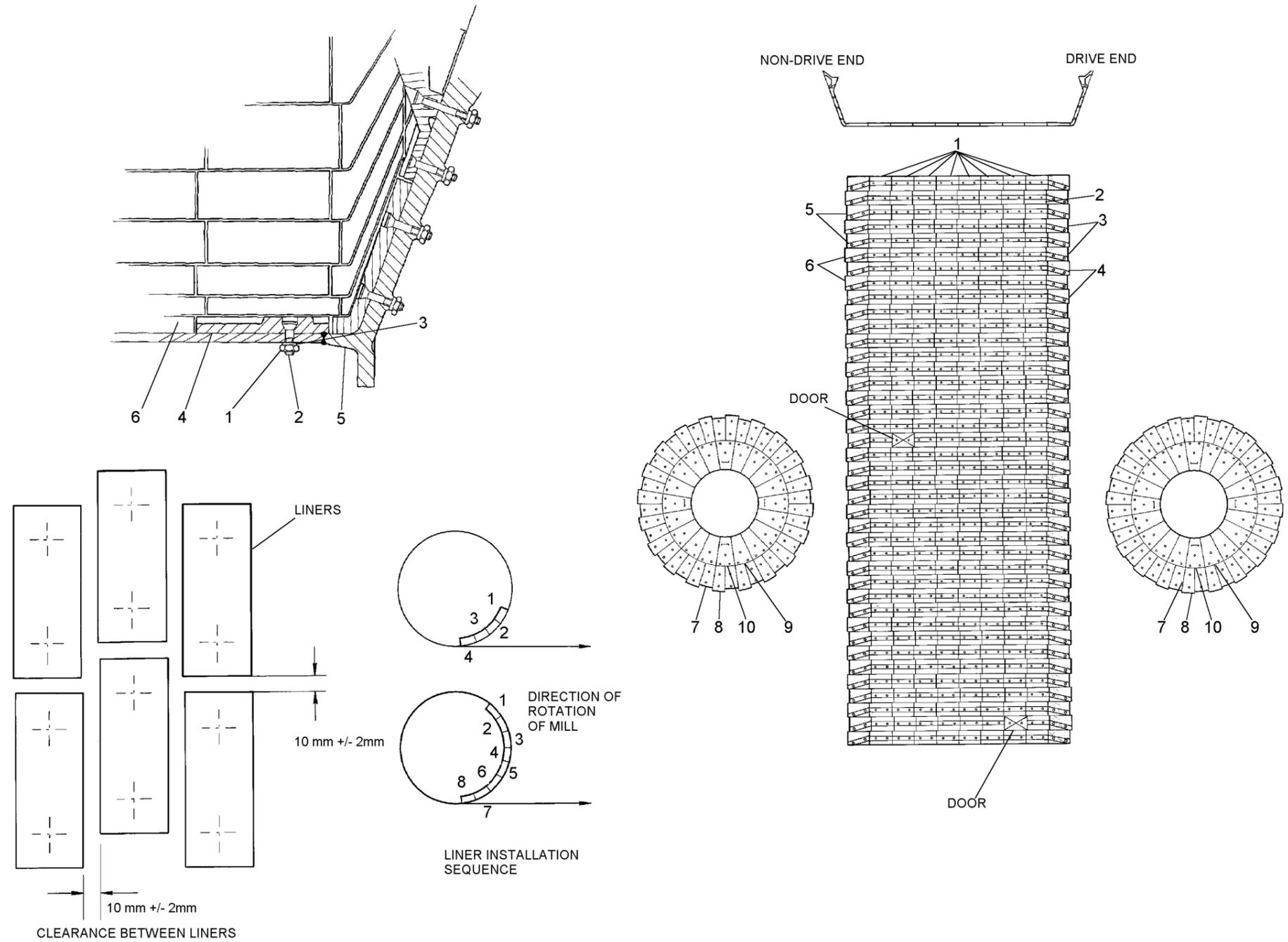
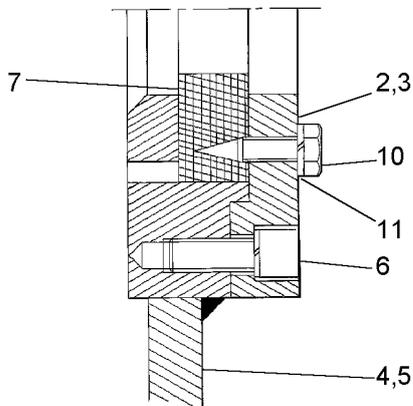
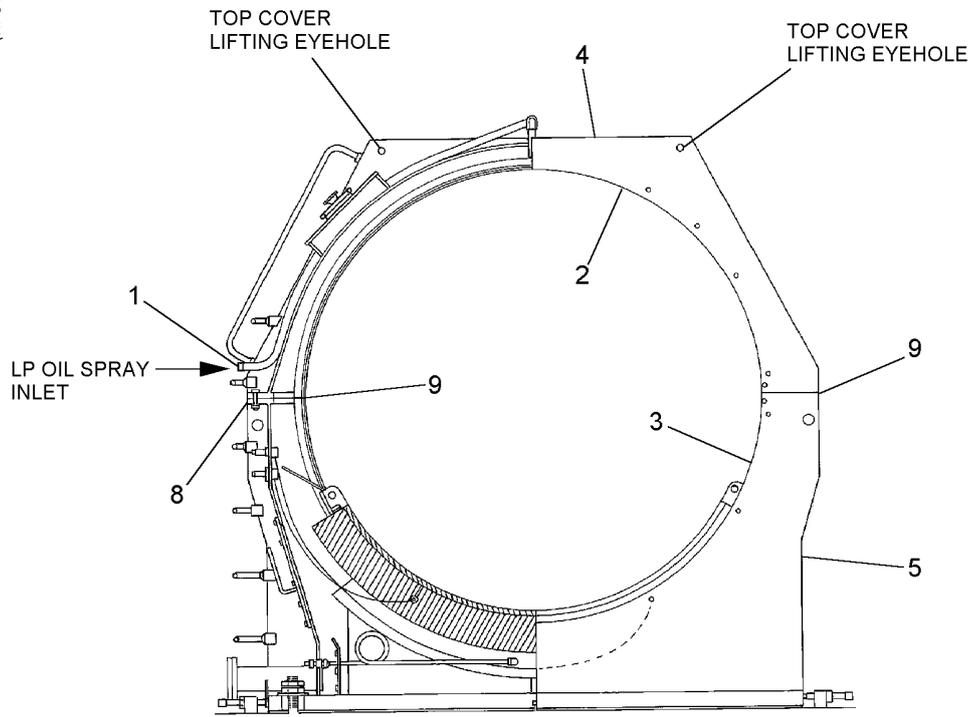


Figure 13

HFC001a
(HFC001/073)



- | | |
|-------------------------------|-----------------------|
| 1. Pipe, Oil Spray, LP | 7. Seal, Felt |
| 2. Flange, Ring Seal, Top | 8. Bolt and Washer |
| 3. Flange, Ring, Seal, Bottom | 9. Seal |
| 4. Cover, Bearing | 10. Screw, Hex Hd, M6 |
| 5. Body, Bearing | 11. Washer, Spring |
| 6. Screw and Washer | |

Figure 14

1. Cradle, Mill Lifting
2. Jack, Trolley
3. Bracket
4. Body, Mill
5. Bracket Assembly
6. Bolt, Hex Hd, M30 x 45
7. Jack
8. Nut, Security
9. Gauge, Dial
10. Trunnion, NDE
11. Bearing

COMPLETE MILL TRUNNION AND INTERNALS DISASSEMBLY AND REASSEMBLY PROCEDURE	REFERENCE	REV.	PAGE
	PRN HF 004	1	57

HFC066

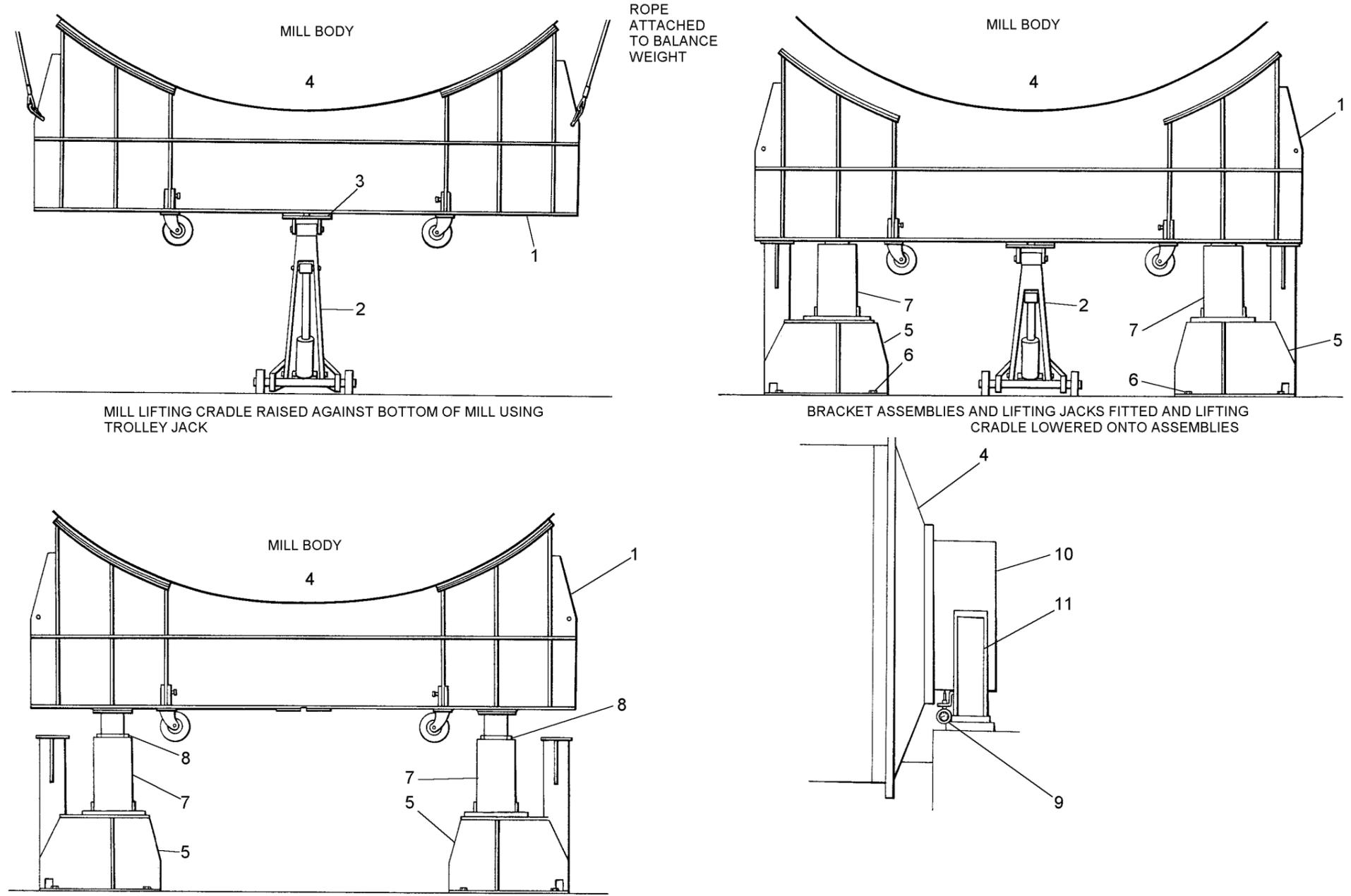


Figure 15