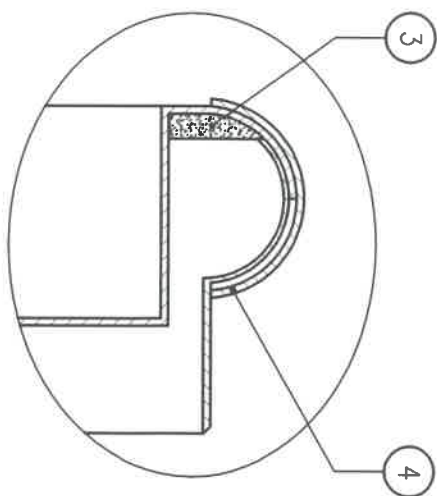
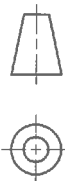


A3 1 2 3 4 5 6 7 8 9

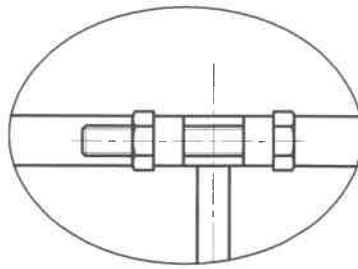
NOTE:

1. REMOVE ALL SHARP EDGES.
2. ITEM TO BE TAGGED: 7650103
3. DESCRIPTION: DRUM 100 LITER 0.8 GAUGE OPEN TOP SLIDE BOLT ACTION CLOSING RING.
4. ALL ITEMS MUST BE SUPPLIED IN ACCORDANCE WITH THE REQUIREMENTS OF DOC. No. 04336-010001-224001.

DO NOT SCALE
ALL DIMENSIONS ARE IN mm.



ENLARGED SECTIONAL DETAIL A



ENLARGED DETAIL B

TENDER

DATE 2023-05-25

COPY NO: 26

ISSUED BY: 1 P

JOB No.		P5060/89-08/01		MATERIAL		DRAWN		JVR 09-07-20		CHECKED		FJW 09-07-23		NEXT ASSY										
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)		LENGTHS AND DIMETERS		ANGLES		RADI		ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1		PROJECT LEADER		APPROVED		MGV 09-08-24		DRG No.		04336-98010001-201001		REV.		A		
0	6	30	120	315	1000	2000	4000	0	30	1	6	30	100	300	GREEN DRG. No.		CODE No.		07765010308		CAD No.		00285730	
TO	TO	TO	TO	TO	TO	TO	TO	TO	TO	TO	TO	TO	TO	TO										
±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±30'	±1°	±0,5	±1,0	±1,5	±2,0	±3,0										

✓ [✓] [✓]

HRC

ITEM No.	DESCRIPTION	DRAWING No.	REMARKS	QTY
4	RING CLAMPING			
3	RUBBER SILICONE CASTED			
2	LID	04336-98010001-203002		
1	BODY 100 LITRE	04336-98010001-203003	SEE NOTE 3	1

Should a Tenderer/Vendor not be able to meet the requirements of this document, it must declared in writing to the Buying Manager at the time of tendering/receipt of an order.

TITLE		DRUM 100 LITRE ASSEMBLY		LEAD AZIDE, LEAD STYPHNATE, TETRAZINE, TNR AND DDNP		JVR					
MACHINE		A		MGV 09/08/24		REDRAWN AND UPDATED SEE JOB No. E2/017/09COM		JVR			
REPLACES DRG. No.		REV		APP.		DATE		DETAILS		DONE BY	