

A4 1 2 3 4 5 6

NOTE:

M101D 1. 2mm FISH SPINE (CERAMIC BEAD)

ACCEPTANCE INSPECTION INSTRUCTION

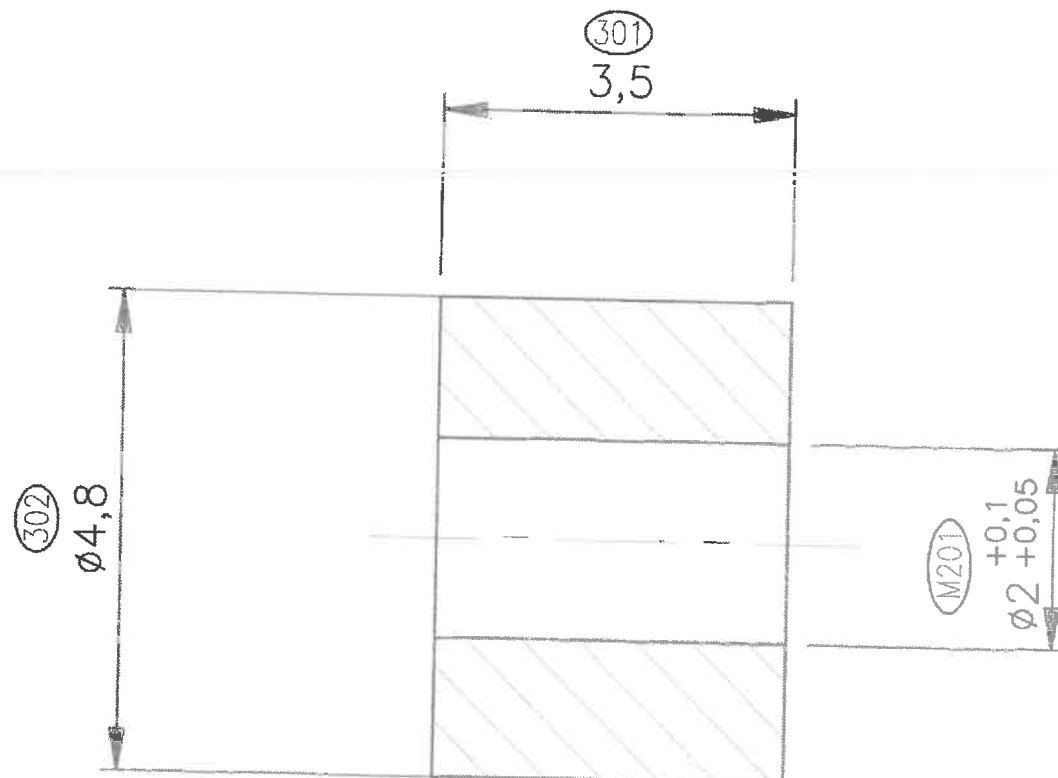
CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	A-1	MATL.SPEC.	REPORT
M201	C-3		INSIDE MICROMETER
301	A-2		VERNIER
302	B-1		VERNIER

A

B

C

D



Should a Tenderer/Vendor not be able to meet the requirements of this document, it must be declared in writing to the Buying Manager at the time of tendering/receipt of an order.

DATE: 2023.06.06
COPY NO. 30
ISSUE BY: 1 P

DO NOT SCALE
ALL DIMENSIONS ARE IN mm



HRC

CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101		TOTAL
CRITICAL	(C1-C99)	0
MAJOR A	(M101-M199)	1
MAJOR B	(M201-M299)	1
MINOR	(301-399)	2
INCIDENTAL	(401-499)	0

FINAL ACCEPTANCE SAMPLE FOR VISUAL AND DIMENSIONAL INSPECTION: ACCORDING TO MIL. STD. 105 SINGLE NORMAL SAMPLE PLAN: GENERAL INSPECTION II		
A.Q.L.	CRITICAL	NOT APPLICABLE
	MAJOR A	0,025%
	MAJOR B	0,65%
	MINOR	1,5%
	INCIDENTAL	4,0%

JOB No.
KB/134/95 DEV.

MATERIAL
SEE NOTE 1

DRAWN
PE 94-11-15

CHECKED
FJW 06-03-28

NEXT ASSY
05615-010101-202001 (A719)
05614-010101-202001 (A718)
05228-010101-202001 (A716)

FINALIZED
PAC 95-10-26

APPROVED
MGV 06-03-29

DRG No.
05228-010105x203001

REV
B

GENERAL TOLERANCES (UNLESS OTHERWISE STATED)

LENGTHS AND DIAMETERS								ANGLES		RADI					ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1
0 TO 6	6 TO 30	30 TO 120	120 TO 315	315 TO 1000	1000 TO 2000	2000 TO 4000	4000 AND MORE	0° TO 30°	30° AND MORE	1 TO 6	6 TO 30	30 TO 100	100 TO 300	300 TO 1000	
±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±30'	±1°	±0,2	±1,0	±1,5	±2,0	±3,0	

PROJECT LEADER
P PRINSLOO 95-01-11

SCREEN DRG.No.

CODE No.
01106007210

CAD No.
00128120

CARTRIDGE EXTINGUISH

PRODUCT

TITLE
ISOLATING SLEEVE
M9425

MACHINE

REPLACES DRG. No.

B MGV 06/03/29

REV. APP. DATE

DRAWING UPDATED
SEE JOB No. 03/E015/05PC

JVR

DETAILS

DONE BY