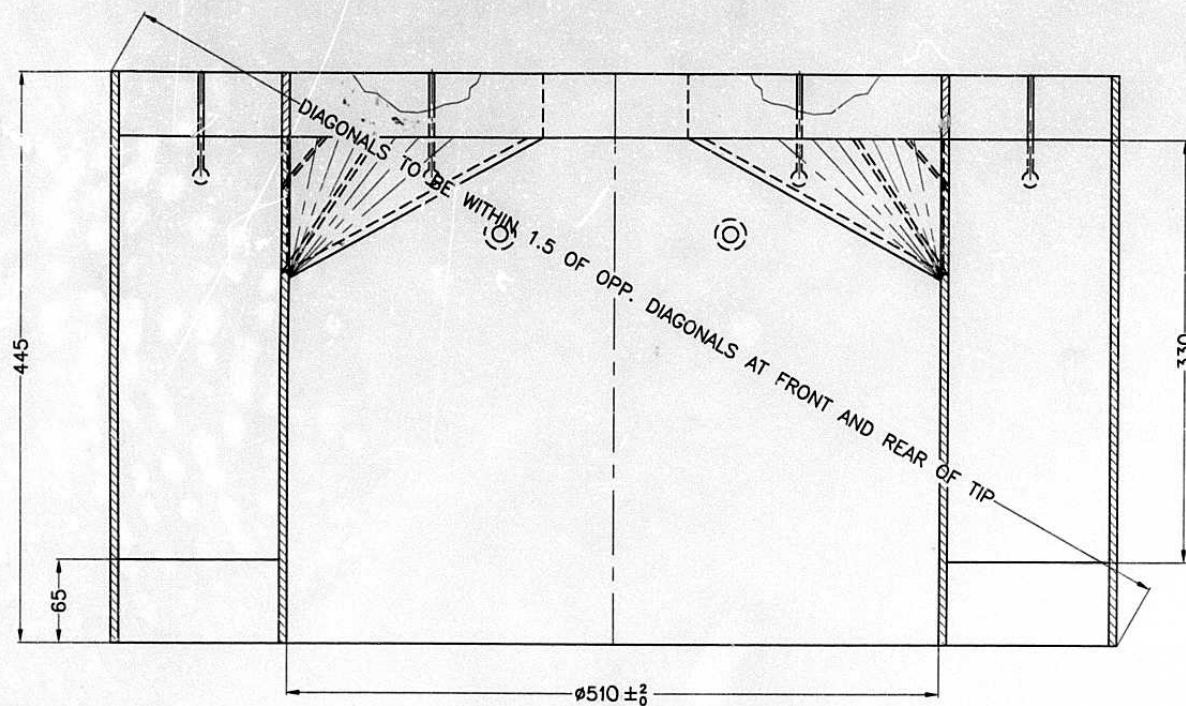
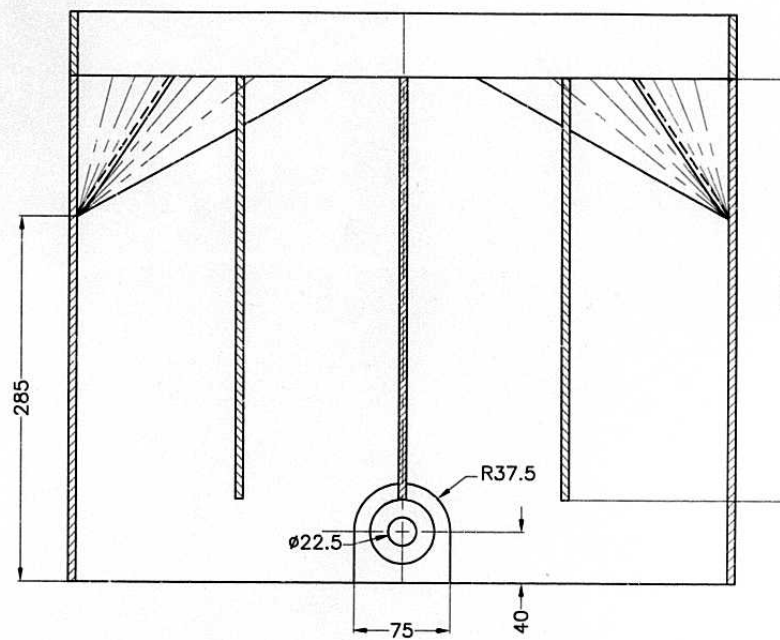
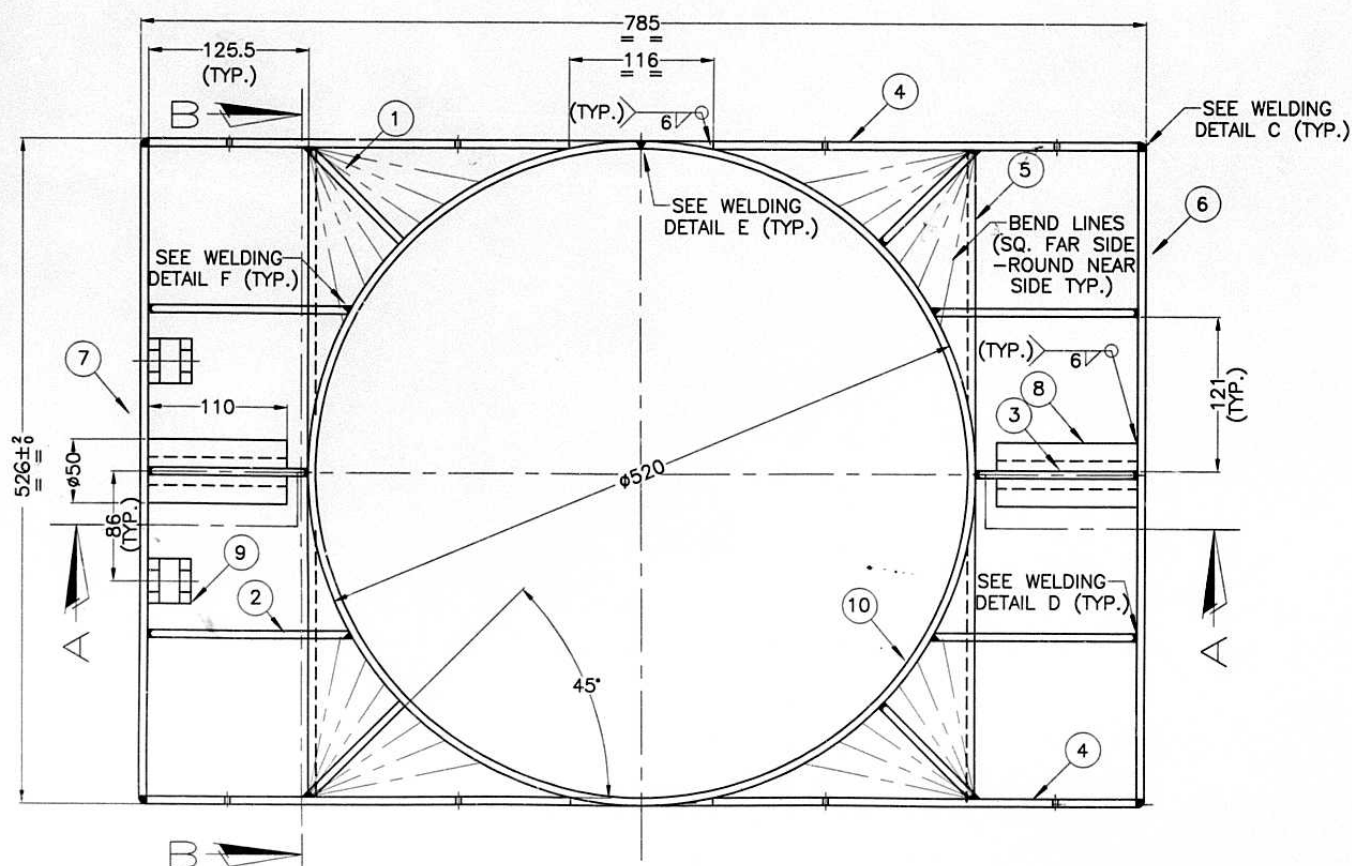




SECTION ON ARROW A-A



SECTION ON ARROW B-B

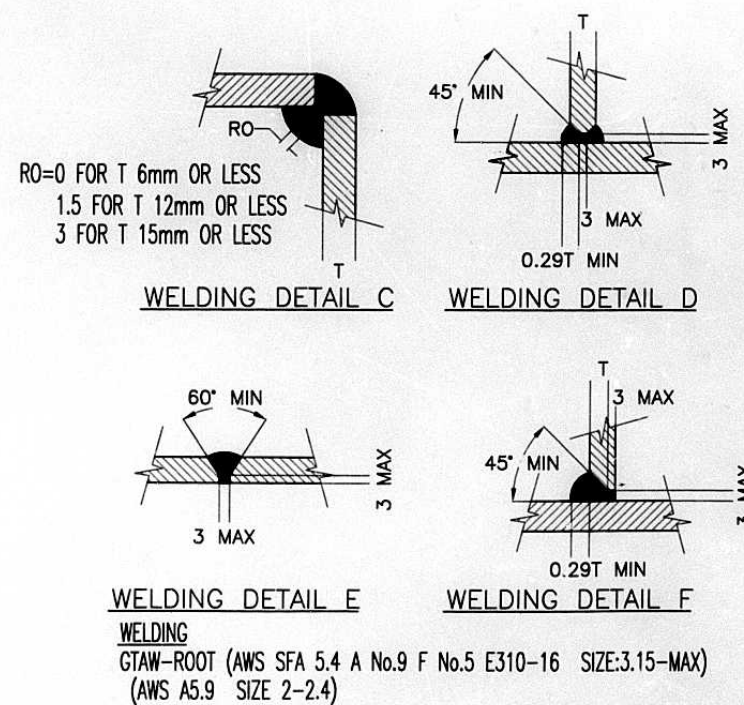


FRONT VIEW

BILL OF MATERIAL			
ITEM No:	No: REQ	DESCRIPTION	REMARKS
1	4	100 x 100 x 6 PLATE	CUT TO SUIT
2	4	330 x 155 x 6 PLATE	CUT TO SUIT
3	2	330 x 123 x 6 PLATE	PLAIN
4	2	770 x 505 x 8 PLATE	CUT TO SUIT
5	2	660 x 493 x 6 PLATE	CUT TO SUIT
6	1	507 x 445 x 6 PLATE	DILL HOLE
7	1	507 x 445 x 6 PLATE	DRILL HOLES
8	2	50 O.D. x 110 LONG	MACHINE TO SUIT
9	2	55 x 35 x 34	MACHINE TO SUIT
10	1	1632 x 50 x 6 PLATE	ROLLED TO 520 O/D

- NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETERS
 2. TOLERANCES TO BE ± 1.5 & ± 0.30 UNLESS SHOWN OTHERWISE
 3. ALL WELDED CONSTRUCTION (FOR ELECTRODE SEE WELDING DETAILS)
 4. ALL WELDING SHALL MEET THE REQUIREMENTS OF AWS D1.1
 5. READ THIS DRAWING IN CONJUNCTION WITH DRAWING 0.64/36548 SHEET #2

MATERIAL:
STAINLESS STL, 23CR-12NI-A-167, GR 309



ESKOM CONTRACT No: OPJ 92668

REVISIONS		DATE		BY		CHKD		APPD		SHEET NO.		SHEET TOTAL	
1	1	1	1	1	1	1	1	1	1	1	1	1	1
												KENDAL POWER STATION BOILER UNIT 1-6 DIL NOZZLE TIP ASSEMBLY SHEET #1	
SCALE: 1:2, NONE												0-64 / 36548	