

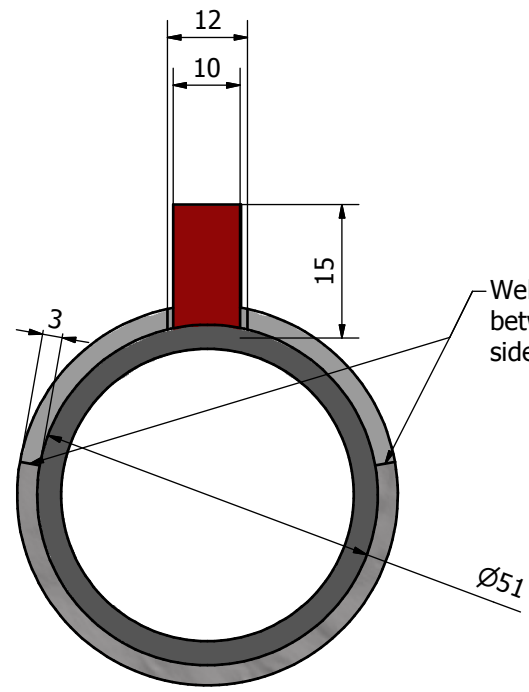
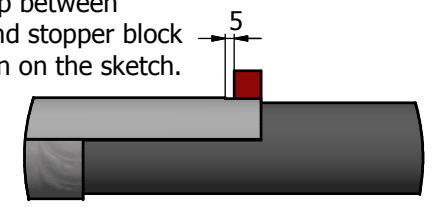
NOTE:

SHIELD CENTRE TO BE INLINE WITH THE SOOTBLOWER

Bangle
Four(4) bangles need to be fitted to the shield equally spaced.

Shield

NB: Stopper Block MUST be fitted with a 5mm gap between shield and stopper block as shown on the sketch.



Welding to be a full Penetration weld between shield and bangle on both sides of the bangle.

NB: The bangle needs to be fitted at least 100mm from the edge of the shield.

The shield has to face the soot blower perpendicular.

ESKOM DWG REF:

THIS DRAWING IS NOT TO BE USED FOR MANUFACTURING				ELEMENT#	TUBE#	REV NO:	
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THIS DRAWING IS THE PROPERTY OF ESKOM. IT MAY ONLY BE ALTERED BY THE CARAB TEKNIVA GROUP. CONTROLLED REVISIONS ARE ADMINISTERED BY CARAB TEKNIVA GROUP.						SHT.NO	SIZE
						1	A3
DRAWN BY:	Wilhelm du Toit		2016/03/01	TITLE: RH2 2.6m x Tube 51mm OD - Shield			
CHECKED BY:				TUTUKA POWER STATION			
APPROVED BY:				SCALE: N.T.S	CARAB DWG NO:		



CARAB

MAT COLOUR	MAT FLOW #	STOCK NO	MATERIAL	O/D	WT	MIN 't	DESCRIPTION
	NA	NA	310 SS	57	3	NA	Shield
	NA	NA	13CrMo44	NA	NA	NA	NA