

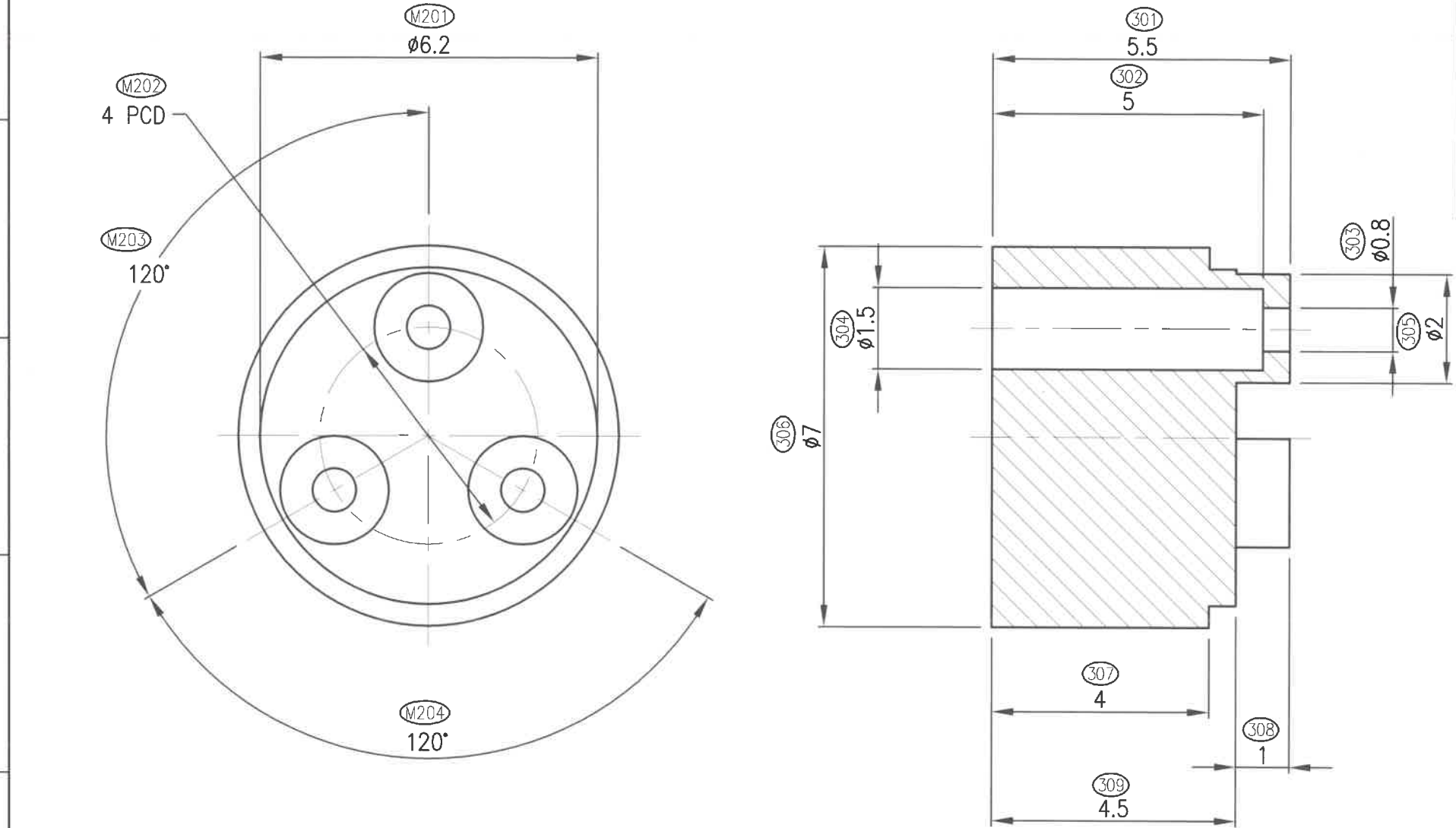
A3 1 2 3 4 5 6 7 8 9

NOTE:
M101D 1. MATERIAL: NEOPRENE TO BS 2752, SHORE HARDNESS 70.

ACCEPTANCE INSPECTION INSTRUCTION			
CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	A-1	MATERIAL SPEC.	REPORT
M201	B-2	TOOL CONTROL	REPORT
M202	B-1	PROCESS CONTROL	REPORT
M203	C-1	PROCESS CONTROL	REPORT
M204	E-2	PROCESS CONTROL	REPORT
301	B-6	TOOL CONTROL	REPORT
302	B-6	TOOL CONTROL	REPORT
303	C-7	TOOL CONTROL	REPORT
304	C-4	TOOL CONTROL	REPORT
305	C-7	TOOL CONTROL	REPORT
306	D-4	TOOL CONTROL	REPORT
307	E-6	TOOL CONTROL	REPORT
308	E-6	TOOL CONTROL	REPORT
309	F-6	TOOL CONTROL	REPORT

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DATE: 2023.06.06
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JOB No. KB/139/95 DEV.				MATERIAL SEE NOTE 1								DRAWN JVR 06-02-09				CHECKED FJW 06-03-28				NEXT ASSY 05231-010101-202001											
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)																FINALIZED				APPROVED MGV 06-03-28				DRG No. 05231-010104-203001						REV. A	
LENGTHS AND DIAMETERS								ANGLES				RADII				ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1															
0 TO 6	6 TO 30	30 TO 120	120 TO 315	315 TO 1000	1000 TO 2000	2000 TO 4000	4000 AND MORE	0° TO 30°	30° AND MORE	1 TO 6	6 TO 30	30 TO 100	100 TO 300	300 TO 1000																	
±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±30°	±1°	±0,5	±1,0	±1,5	±2,0	±3,0																	
SCREEN DRG. No.														CODE No. 01106005706				CAD No. 00246600													

TITLE	PRODUCT					CARTRIDGE EXTINGUISH	JVR
CONTACT PIN HOLDER M9423							
MACHINE	A	MGF	06/03/28	REDRAWN AND UPDATED SEE JOB No. 03/E014/05PC			
REPLACES DRG. No.	REV.	APP.	DATE	DETAILS			
				DONE BY			

NOTE:
M101D 1. MATERIAL: NEOPRENE TO BS 2752, SHORE HARDNESS 70.

ACCEPTANCE INSPECTION INSTRUCTION

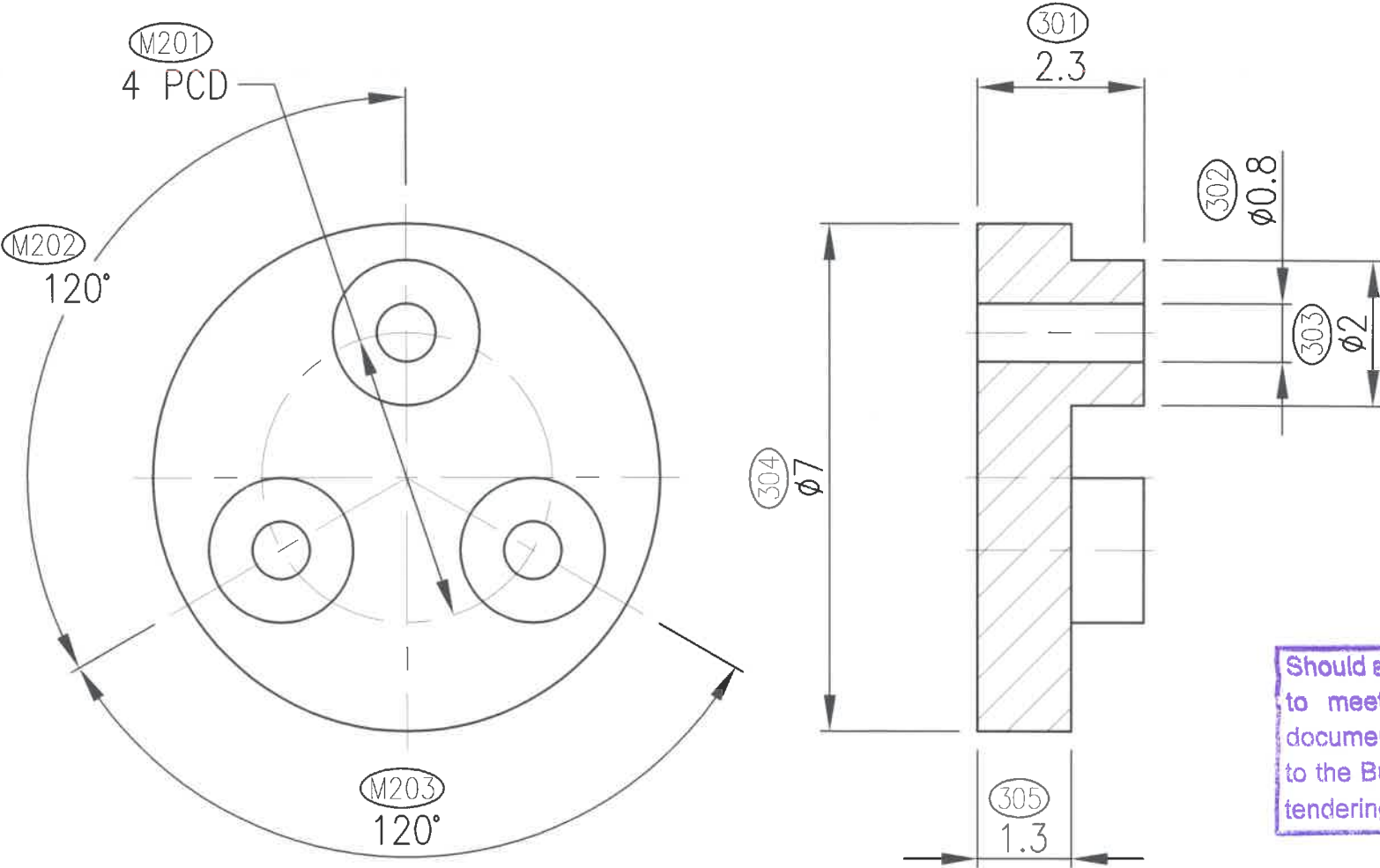
CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	A-1	MATERIAL SPEC.	REPORT
M201	B-1	TOOL CONTROL	REPORT
M202	B-1	TOOL CONTROL	REPORT
M203	D-2	TOOL CONTROL	REPORT
301	A-3	TOOL CONTROL	REPORT
302	B-4	TOOL CONTROL	REPORT
303	B-4	TOOL CONTROL	REPORT
304	C-3	TOOL CONTROL	REPORT
305	D-3	TOOL CONTROL	REPORT

A

B

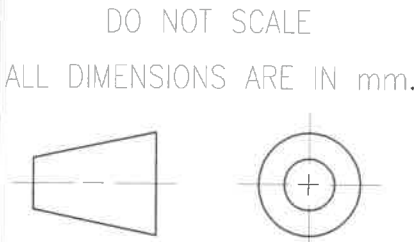
C

D



MANUFACTURED
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CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101		TOTAL
CLASSIFICATION		
CRITICAL (C1-C99)		0
MAJOR A (M101-M199)		1
MAJOR B (M201-M299)		3
MINOR (301-399)		5
INCIDENTAL (401-499)		0

FINAL ACCEPTANCE SAMPLE FOR VISUAL AND DIMENSIONAL INSPECTION: ACCORDING TO MIL. STD. 105 SINGLE NORMAL SAMPLE PLAN: GENERAL INSPECTION II		
A.Q.L.	CRITICAL	NOT APPLICABLE
	MAJOR A	0,025%
	MAJOR B	0,65%
	MINOR	1,5%
	INCIDENTAL	4,0%



JOB No. KB/139/95 DEV. MATERIAL SEE NOTE 1

DRAWN JVR 05-06-21 CHECKED FJW 06-03-28 NEXT ASSY 05231-020101-202001
FINALIZED APPROVED MGVS 06-03-28 DRG No. 05231-020104-203001 REV. A

GENERAL TOLERANCES (UNLESS OTHERWISE STATED)

LENGTHS AND DIAMETERS								ANGLES		RADII					ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1
0 TO 6	6 TO 30	30 TO 120	120 TO 315	315 TO 1000	1000 TO 2000	2000 TO 4000	4000 AND MORE	0° TO 30°	30° AND MORE	1 TO 6	6 TO 30	30 TO 100	100 TO 300	300 TO 1000	
±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±30'	±1°	±0,5	±1,0	±1,5	±2,0	±3,0	

PROJECT LEADER SCREEN DRG.No. CODE No. 01106003810 CAD No. 00247140

CARTRIDGE EXTINGUISH

PRODUCT

CONTACT PIN
HOLDER M9424

TITLE

REPLACES DRG. No.	MACHINE	A	MGV	06/03/28	DATE	JVR	DONE BY

REDRAWN AND UPDATED
SEE JOB No. 03/E014/05PC

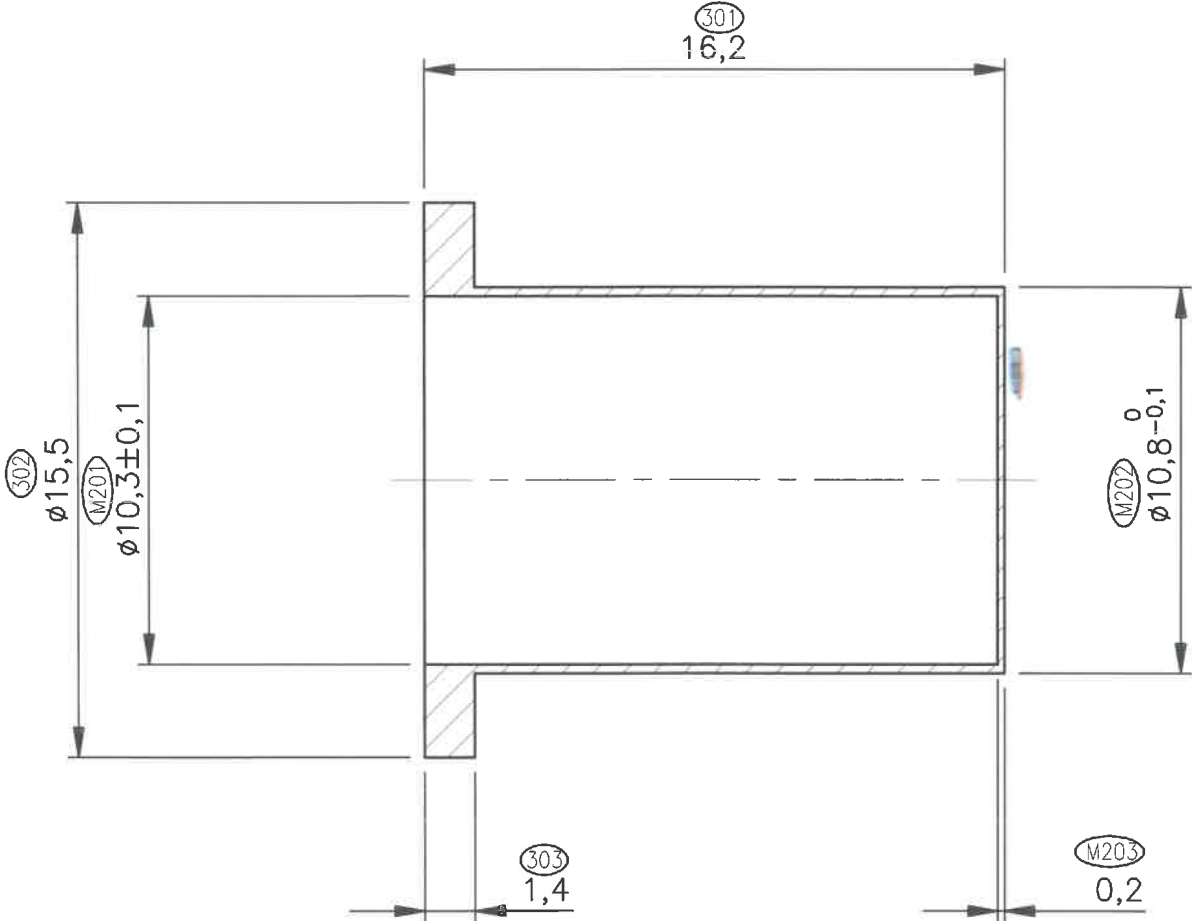
DETAILS

NOTE:

ACCEPTANCE INSPECTION INSTRUCTION			
CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	G-3	MATL.SPEC.	REPORT
M201	D-2	TOOL CONTROL	REPORT
M202	D-5	TOOL CONTROL	REPORT
M203	E-5	TOOL CONTROL	REPORT
301	B-4	TOOL CONTROL	REPORT
302	D-1	TOOL CONTROL	REPORT
303	E-3	TOOL CONTROL	REPORT

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SHORE HARDNESS 35 (TYPICAL)

DO NOT SCALE ALL DIMENSIONS ARE IN mm.		CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101		FINAL ACCEPTANCE SAMPLE FOR VISUAL AND DIMENSIONAL INSPECTION: ACCORDING TO MIL. STD. 105 SINGLE NORMAL SAMPLE PLAN: GENERAL INSPECTION II	
		CLASSIFICATION	TOTAL	A.Q.L.	CRITICAL NOT APPLICABLE
		CRITICAL (C1-C99)	0		
		MAJOR A (M101-M199)	1		MAJOR A 0,025%
		MAJOR B (M201-M299)	3		MAJOR B 0,65%
		MINOR (301-399)	3		MINOR 1,5%
		INCIDENTAL (401-499)	0		INCIDENTAL 4,0%

JOB No. KB/134/95 DEV.				MATERIAL NEOPRENE TO BS 2752										DRAWN PE 95-01-05					CHECKED FJW 06-03-28					NEXT ASSY 05615-010001-201001 (A719) 05614-010001-201001 (A718) 05228-010001-201001 (A716)																
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)																			FINALIZED PAC 95-10-26					APPROVED MGV 06-03-29					DRG No. 05228-010007x203001										REV. C	
																			PROJECT LEADER P PRINSLOO 95-01-11																					
LENGTHS AND DIAMETERS								ANGLES				RADII					ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1																							
0 TO 6 ±0,1	6 TO 30 ±0,2	30 TO 120 ±0,3	120 TO 315 ±0,5	315 TO 1000 ±0,8	1000 TO 2000 ±1,2	2000 TO 4000 ±2,0	4000 TO AND MORE ±3,0	0° TO 30° AND MORE ±30'	30° TO AND MORE ±1°	1 TO 6 ±0,5	6 TO 30 ±1,0	30 TO 100 ±1,5	100 TO 300 ±2,0	300 TO 1000 ±3,0																										
CODE No. 01106006605								CAD No. 00128140																																

CARTRIDGE EXTINGUISH

PRODUCT

PROPELLANT HOLDER
M9425

TITLE

MACHINE	C	MGV	06/03/29	DRAWING UPDATED SEE JOB No. 03/E015/05PC	JVR
REPLACES DRG. No.	REV.	APP.	DATE	DETAILS	DONE BY