

	Strategy	Engineering
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Strategy for Scope of Work for Belt
Splicing and Pulley lagging Repair**

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1. Introduction

Grootvlei Power Station coal handling plant uses conveyor belts to transport coal from the coal stockyard to the mill bunkers, where the coal is further conveyed to the milling plant for further processing. There are two types of conveyor belts used which are steel Cord and Textile/Plied Reinforced Conveyor Belt. The belts get torn or damaged for various technical reasons. The repair of conveyor belts requires either full replacement or putting an insert depending on the extent of damage and the condition of the existing conveyor belt.

The station has invited tenderers that could assist in carrying out the scope for conveyor belts splicing, pulley repairs and inspections to be conducted by the contractor as and when required as stipulated on scope of work Reference: GVL- 0625. This strategy spell-out the requirement that the tenderers must comply with to be considered for carrying out the scope of work.

2. Supporting Clauses

2.1 Scope

This document covers the different aspects that will be evaluated and scored by the Technical Evaluation Team (TET) to evaluate tenderers for the splicing and repair of both steel cord, plied fabric conveyor belts, pulley lagging and inspections as and when required. The team members are listed and appointed in this document along with their responsibilities. The document also describes the acceptable and unacceptable risks and qualifications and/or conditions. Once the Technical Evaluation Strategy is authorised no changes will be made to the evaluation criteria without appropriate authorisation

2.1.1 Purpose

The purpose of this tender technical evaluation strategy is to define the Mandatory Evaluation Criteria, Qualitative Evaluation Criteria and TET member responsibilities for tender technical evaluation. The technical evaluation strategy serves as basis for the tender technical evaluation process.

2.1.2 Applicability

This document applies to Grootvlei Power Station only

2.1.3 Effective date

N/A

2.2 Normative/Informative References

Parties using this document shall apply the most recent edition of the documents listed in the following paragraphs.

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2.2.1 Normative

- [1] 240-48929482: Tender Technical Evaluation Procedure
- [2] 240-168966153 Generation Technical Tender Evaluation Procedure (Rev 1)
- [3] ISO 9001 Quality Management Systems.
- [4] 240-48929482: Tender Technical Evaluation Procedure
- [5] 32-1034: Eskom Procurement Policy
- [6] 240-120532564 Splicing and Repairs of Steel Cord - and Textile/Plied Reinforced Conveyor Belting
- [7] SANS 1366:2013: Steel cord Reinforced Conveyor Belting.
- [8] SANS 1173:2013: Fabric Reinforced Conveyor Belting.
- [9] SANS 485:2009 Edition 1: Conveyor Belting - Splicing of steelcord conveyor belting.
- [10] SANS 484-1:2009 Edition 1: Conveyor Belting - Step splicing for multiply textile reinforced rubber covered conveyor belting - Hot- splicing method.

2.2.2 Informative

- [11] 32-1033: Eskom Procurement and Supply Chain Management Policy
- [12] 32-1034: Eskom Procurement and Supply Management Procedure
- [13] Occupational Health and Safety (OHS) Act No. 85 of 1993, Regulation 18 of the Driven Machinery Regulations.

2.3 Definitions

Definition	Explanation
Contractor/Tenderer	Refers to the company/supplier appointed to perform the works
Employer	Refers to Eskom Holdings State Owned Company
The Client	The end user will be Eskom who will be represented by Grootvlei Power Station throughout the duration of the works.

2.3.1 Classification

Controlled Disclosure: Controlled Disclosure to external parties (either enforced by law, or discretionary).

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2.4 Abbreviations

Abbreviation	Explanation
TET	Technical Evaluation Team
OHS	Occupational Health and Safety (OHS) Act

2.5 Roles and Responsibilities

As per Tender Technical Evaluation Procedure [1].

2.6 Process for Monitoring

N/A

2.7 Related/Supporting Documents

GVL 0625 Scope of work Grootvlei PS for belt splicing and pulley lagging repair

3. TENDER TECHNICAL EVALUATION STRATEGY

3.1 Technical Evaluation Method

The basic steps for a technical evaluation must be followed as per the Tender Technical Evaluation Procedure [1].

Qualitative Technical Evaluation Criteria are weighted evaluation criteria used to identify the highest technically ranked tenderer after determining that all the Mandatory Evaluation Criteria have been met. The Qualitative Evaluation Criteria are weighted to reflect the relevant importance of each criterion.

The evaluation of the tender submission will be based on the tenderer's ability to meet the technical requirements for the work. A weighted scorecard approach is used to evaluate the technical compliance of the tenders against the scope of work.

The scoring method will be as follows:

SCORE	PERCENTAGE	DESCRIPTION
5	100	COMPLIANT • Meet technical requirement(s) AND; • No foreseen technical risk(s) in meeting technical requirements.
4	80	COMPLIANT WITH ASSOCIATED QUALIFICATIONS • Meet technical requirement(s) with; • Acceptable technical risk(s) AND/OR; • Acceptable exceptions AND/OR;

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		Acceptable conditions.
2	40	NON-COMPLIANT - Does not meet technical requirement(s) AND/OR; Unacceptable technical risk(s) AND/OR; - Unacceptable exceptions AND/OR; - Unacceptable conditions.
0	0	TOTALLY DEFICIENT OR NON-RESPONSIVE

The evaluation scores will be weighted as follows:

Evaluation scores (100%)	
PERSONEL QUALIFICATIONS	20%
EXPERIENCE AND COMPETENCY	20%
QUALITY ASSURANCE	20%
PROCEDURE	40%
TOTAL (100%)	
Overall minimum threshold for qualification (70%)	

3.2 Technical Evaluation Threshold

The minimum weighted final score (threshold) required for a tender to be considered from a technical perspective is 70%.

3.3 ET Members

Table 1: TET Members

TET number	TET Member Name	Designation
TET 1		Grootvlei PS Auxiliary Systems Engineer
TET 2		Auxiliary Plant Senior Maintenance Supervisor
TET 3		Auxiliary Plant Senior Maintenance Supervisor

Table 2: Mandatory Technical Evaluation Criteria

	Mandatory Technical Criteria Description	Reference to Technical Specification / Tender Returnable	tion for use of Criteria
1	Mandatory tools to ensure successful quality splicing	Supply valid calibration certificates of the following Hydrometer – Calibration certificate	A mandatory equipment for any company to be able to splice conveyor belts and ensure that quality work is done.

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	Mandatory Technical Criteria Description	Reference to Technical Specification / Tender Returnable	tion for use of Criteria
		Thermocouple gauges – Calibration certificate Data pack of press to be used (Platens to be 100 mm wider than the width of the belt, Max belt width is 1350 mm wide) – Temperature stability Pressure gauges – Calibration certificate Thermostat – Calibration certificate Rubber hardness meter – Calibration certificate	

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Qualitative Technical Evaluation Criteria

Table 2: Qualitative Technical Evaluation Criteria – Personnel Qualifications

Qualitative Technical Criteria Description								
	Qualitative Technical Criteria Description	Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	Evaluation Scoring Breakdown			
					0	2	4	5
1	PERSONEL QUALIFICATIONS		20					
1.1	Contractor Supervisor: Supervisor to demonstrate experience (at least 3 years) and competency in conveyor belt splicing	- Conveyor Belt Splicing Training/Competency Certificate - HIRA certificate - Curriculum Vitae (With references) stating the numbers of years worked as a supervisor and employee.		50	Three (3) or more Returnables Not Submitted = Splicing Training/Competency Certificate AND HIRA Certificate AND CV (With references) with < 3 years' experience or	Two (2) Returnable Not Submitted = Splicing Training/Competency Certificate AND HIRA Certificate OR HIRA Certificate CV (With references) < 3 years' experience	One (1) Returnable Not Submitted = Splicing Training/Competency Certificate OR HIRA Certificate OR CV (With references) with < 3 years' experience	All returnable submitted = Splicing Training/Competency Certificate AND HIRA Certificate AND CV (With references) With ≥ 3 years' experience

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Qualitative Technical Criteria Description								
	Qualitative Technical Criteria Description	Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	Evaluation Scoring Breakdown			
					0	2	4	5
					No evidence of submission	OR CV (With references) < 3 years' experience AND Splicing Training/ Competency Certificate		
	Splice men (x3): Splice men to demonstrate experience (at least 3 years) and competency in conveyor belt splicing	- Conveyor Belt Splicing Training/Competency Certificate (x3) - Curriculum Vitae (With references) stating the numbers of years worked as a supervisor and employee. (x3)		50	Two (2) or more Returnables Not Submitted = Splicing Training/ Competency Certificate AND CV (With references) < 3 years' experience or No evidence of	One (1) Returnables Not Submitted = Splicing Training/ Competency Certificate OR CV (With references) < 3 years' experience	All returnables submitted = Splicing Training/ Competency Certificate AND CV (With references) < 3 years' experience	All returnables submitted = Splicing Training/ Competency Certificate AND CV (With references) ≥ 3 years' experience

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Qualitative Technical Criteria Description									
	Qualitative Technical Criteria Description		Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	Evaluation Scoring Breakdown			
						0	2	4	5
						submission			

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Table 3: Qualitative Technical Evaluation Criteria – Company Experience

Qualitative Technical Criteria Description									
	Qualitative Technical Criteria Description		Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	Evaluation Scoring Breakdown			
	1.2	COMPLANY EXPERIENCE		20		0	2	4	5
		Experience and Competency (Steel cord): Contractor to demonstrate experience and specialization in Conveyor Belt Splicing	Submit a list of verifiable list of references of conveyor belt splicing including: ○ Task Executed ○ Client Name ○ Date of Task Execution ○ Contact Person and References Contact Numbers ○ Purchase Order Number Purchase Orders from the list provided for Steelcord Conveyor Belt Splicing must be submitted for verification		50	0-9 Splices	10-29 splices	30-49 splices	At least 50 splices

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		Experience and Competency (Ply Belt): Contractor to demonstrate experience and specialization in Conveyor Belt Splicing	- Submit a list of verifiable list of references of conveyor belt splicing including: - Task Executed - Client Name - Date of Task Execution - Contact Person and References Contacts Numbers - Purchase Order Number Purchase Orders from the list provided for Ply Conveyor Belt Splicing must be submitted for verification		50		0-9 Splices	10-29 splices	30-49 splices	At least 50 splices
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Table 4: Qualitative Technical Evaluation Criteria – Quality Assurance

	Qualitative Technical Criteria Description	Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	0	2	4	5
3	QUALITY ASSURANCE		20					
3.1	Guarantee of Services: The Contractor shall guarantee his workmanship and materials for a minimum period of three (3) years following the completion of the splice on the plied fabric belts. For steel cord belting there shall be a one (1) year guarantee against visual evidence of oxidation/corrosion of the steel cords.	Signed Guarantee of Services letters by the contractor performing the splicing works: 1 signed letter with company letterhead for plied fabric belt 1 signed letter with company letterhead for steelcord belt		10	<u>Returnable</u> One/both of the guarantee letters was NOT issued OR Issued guarantee letter duration less than the minimum	<u>Returnable</u> All guarantee letters was issued AND Both of the issued guarantees duration less than the	<u>Returnable</u> All guarantee letters was issued AND One (1) of the issued guarantees duration less than	<u>Returnable</u> Guarantee Letter issued and met minimum 3 years for works AND Guarantee Letter issued and met minimum 1 years for splicing

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	Qualitative Technical Criteria Description		Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	0	2	4	5
						required terms for works AND splicing OR No documentary evidence of contractor's guarantee letters was submitted	minimum required terms for either the <i>works</i> and/or for splicing	the minimum required terms for either the <i>works</i> and/or for splicing	
	3.2	Calibration Certificate Contractor to submit Rubber Shore Hardness Tester (Durometer) and Humidity Meter	Valid Calibration Certificates		10	No returnables	Returnables = Submitted only one (1) of the two certificates AND/OR One was invalid	Returnables = Submitted two (2) of the two certificates AND/OR One was	Returnables = Supplied both certificates AND Both valid

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	Qualitative Technical Criteria Description		Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	0	2	4	5
								invalid	
	3.3	Quality Control Procedures/Plans previously used Contractor to provide Quality Control Plans previously used for steel cord belt meeting	QCPs for previous work completed *QCPs to have Order numbers, Client Name and meet SANS 485:2009 Edition 1: Conveyor Belting - Splicing of Steelcord conveyor belting requirements		40	No QCPs submitted	2-3 QCPs	4-5 QCPs	More than 5 QCPs
	3.4	Quality Control Procedures/Plans previously used Contractor to provide Quality Control Plans previously used for ply belt	QCPs for previous work completed QCPs to have Order numbers, Client Name and meet SANS 484-1:2009 Edition 1: Conveyor Belting - Step splicing for multiply textile reinforced rubber covered conveyor belting - Hot-splicing method requirements		40	No QCPs submitted	2-3 QCPs	4-5QCPs	More than 5 QCPs

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Table 5: Qualitative Technical Evaluation Criteria – Procedure

	Qualitative Technical Criteria Description		Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	0	2	4	5
4	PROCEDURE			40					
	4.1	Steel Cord Belt Splicing Procedure: Contractor to compile a splicing procedure of the 1050 mm St1000 steel cord belt in accordance with SANS 485:2009 Edition 1: Conveyor Belting - Splicing of Steelcord conveyor belting.	• Procedure in accordance with SANS standard including steps to be followed, consumables to be used - Tools to be used - Site preparations - Determining splice geometry (Splice layout diagram with parameters, including QCP's) - Splicing process and use of tools (Including preparation requirements before splicing the belt) - Final Testing requirements		50	No information provided	Procedure covers all the steps but not detailed to successfully splice the belt.	Procedure covers all the steps but not detailed enough to ensure quality works	Procedure covers all the steps in detailed, in accordance with the SANS standard, steps, parameters, consumables are detailed

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	Qualitative Technical Criteria Description	Reference to Technical Specification / Tender Returnable	Criteria Weighting (%)	Criteria Sub Weighting (%)	0	2	4	5
	Plied Fabric Belt Splicing Procedure: Contractor to compile a splicing procedure of the 900mm 4ply plied fabric belt in accordance with SANS 484-1:2009 Edition 1: Conveyor Belting - Step splicing for multiply textile reinforced rubber covered conveyor belting - Hot-splicing method.	Procedure in accordance with SANS standard including steps to be followed, consumables to be used - Tools to be used - Site preparations - Determining splice geometry (Splice layout diagram with parameters, including QCP's) - Splicing process and use of tools (Including preparation requirements before splicing the belt) - Final Testing requirements		50	No information provided	Procedure covers all the steps but not detailed to successfully splice the belt.	Procedure covers all the steps but not detailed enough to ensure quality works	Procedure covers all the steps in detailed, in accordance with the SANS standard, steps, parameters, consumables are detailed

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3.4 TET Member Responsibilities

Table 6: TET Member Responsibilities

Qualitative Criteria Number	TET 1	TET 2	TET 3
1	X	X	X
2	X	X	X
3	X	X	X
4	X	X	X

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4. Acceptance

This document has been seen and accepted by:

Note: Initials not acceptable

Name	Designation	Signature
	Grootvlei PS Auxiliary Systems Engineer	
	Grootvlei PS Auxiliary Engineering Manager	
	Auxiliary Plant Senior Maintenance Supervisor	
	Auxiliary Plant Senior Maintenance Supervisor	
	Grootvlei PS Engineering Manager	

5. Revisions

Date	Rev.	Compiler	Remarks
March 2025	1		Document issued for the market
July 2025	2		Revision made after Adhoc squared check meeting

6. Development Team

The following people were involved in the development of this document:

-

7. Acknowledgements

None

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Appendix A – Contractor's Relevant Experience

List of Completed Projects			
Project name	Description of work performed	Project start and end date	Name, designation and contact number of reference person

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