



- NOTES**
1. ALL WRITTEN DIMENSIONS TO TAKE PREFERENCE OVER SCALED DIMENSIONS.
  2. ALL LEVELS ARE DIMENSIONS TO BE CHECKED ON SITE BEFORE ANY WORK COMMENCES.
  3. ALL STEEL TO BE HOT DIPPED GALVANISED WITH A MINIMUM ZINC COATING THICKNESS OF 85 MICRONS (HEAVY DUTY GALVANISING (G85) IS).
  4. ALL WELDS TO BE 5mm CONTINUOUS FILLET WELDS.
  5. ALL BOLTS WASHERS AND NUTS TO BE GALVANISED.
  6. ALL BOLTS TO HAVE A SPECIAL BREAK OFF FACILITY FOR SECURITY MEASURES.

NO.	DATE	AMENDMENT

  

DATE	DESIGNATION	SIGNATURE

**National Ports Authority** of South Africa

PORT ENGINEER DURBAN  
 SUITE 233  
 OCEAN TERMINAL, T-JETTY  
 PORT OF DURBAN  
 TEL: (031) 361-8730, 8748 & 8709

PORT OF DURBAN

**PORT SECURITY**  
 DOUBLE SWING GATES  
 TO SUIT TYPES 'A' AND 'B' STEEL  
 PALLISADE SECURITY FENCING

DRAWN: A. MOONSAMY      CHECKED: J.C.S.  
 SCALE: 1:20      DATE: 2005.10.18

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