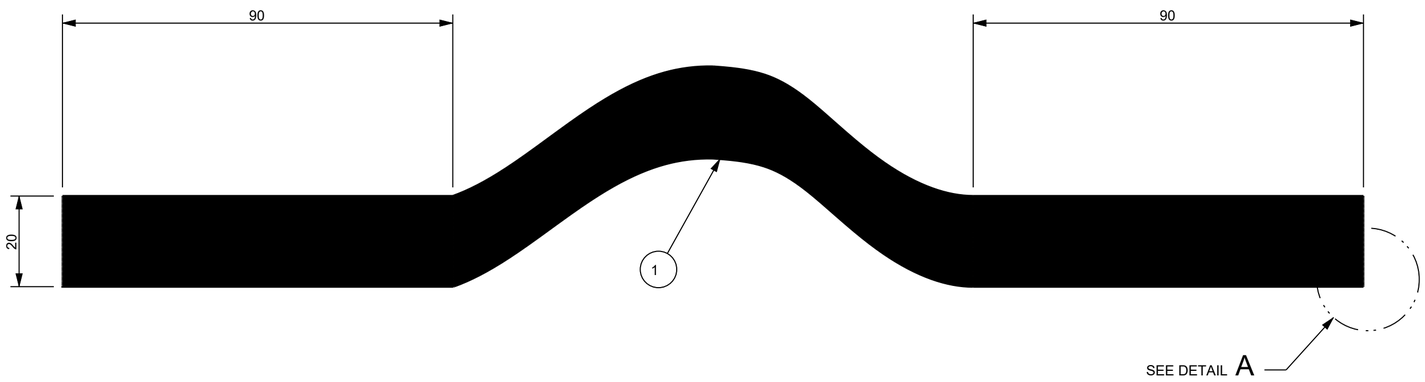
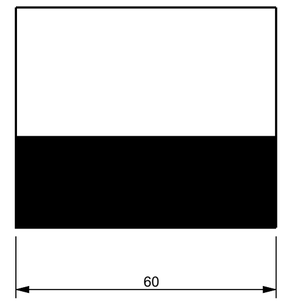
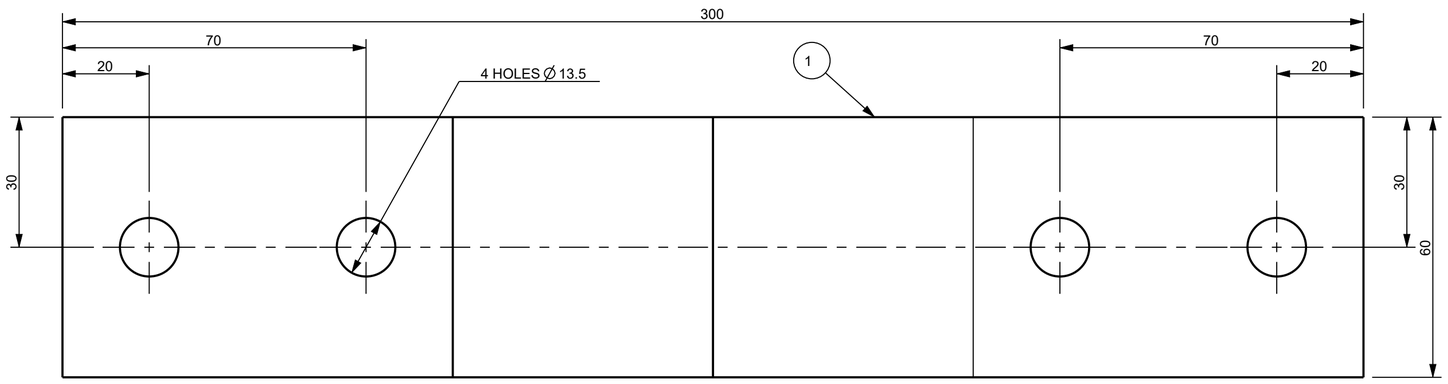
FOR UNTOLERANCED DIMENSIONS SEE ISO 2768-1: DESIGNATION M
FOR GENERAL TOLERANCE ON WELDED CONSTRUCTIONS SEE ISO 13920: CLASS A E

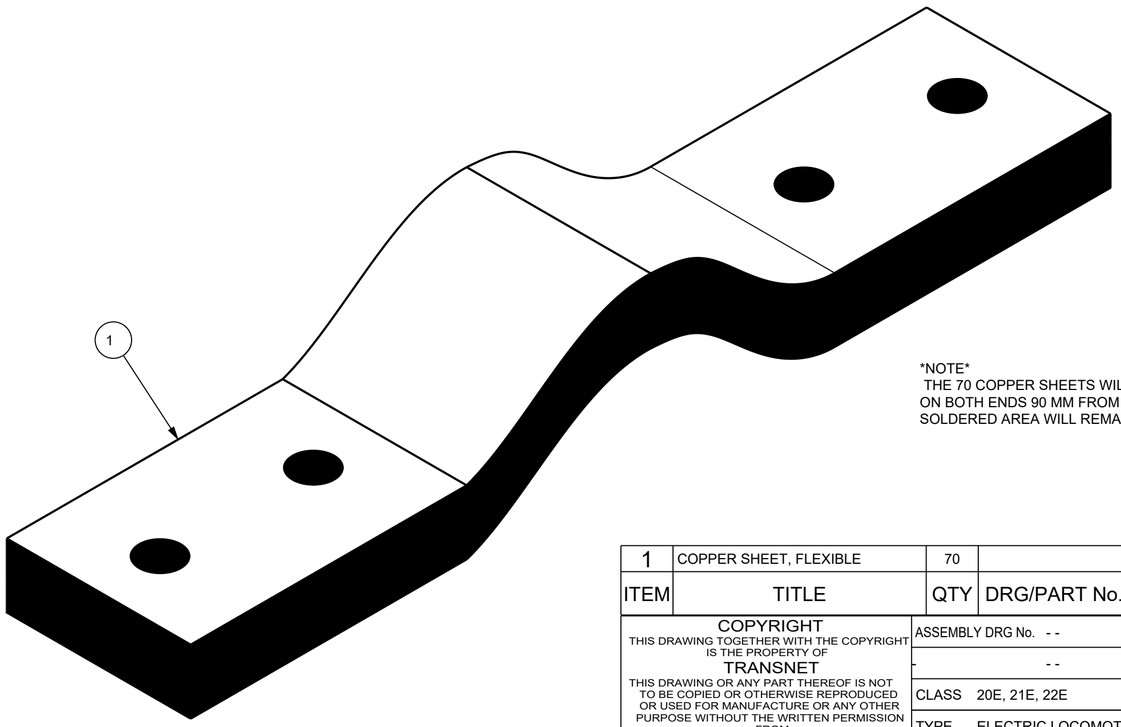
2D STATUS | IN WORK







DETAIL A
SCALE 8:1



NOTE
THE 70 COPPER SHEETS WILL BE HELD TOGETHER BY SILVERSOLDER ON BOTH ENDS 90 MM FROM THE ENDS INWARDS. THE NON SOLDERED AREA WILL REMAIN FLEXIBLE.

ITEM	TITLE	QTY	DRG/PART No.	MATERIAL	SPEC	DESCRIPTION	SIZE	MASS
1	COPPER SHEET, FLEXIBLE	70		COPPER	BS EN 12167:2016	FLEXIBLE SHEET 0.2MM,	325 x 60	0.04

AMENDMENTS

MASS 2.81 Kg

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CHIEF EXECUTIVE,
TRANSNET ENGINEERING

ASSEMBLY DRG No. - -		DRAWN	M.J.C.
-	- -	CHECKED	E.CAMPBELL
CLASS 20E, 21E, 22E		APPROVED	E.CAMPBELL
TYPE ELECTRIC LOCOMOTIVE		DATE	07/09/2023
-		SCALE	1:1
DOCUMENT REFERENCE No.			-

A-2 PROJECTION

KILNER PARK LOCOMOTIVE

BUS BAR, FLEXIBLE

HT CUBICLE, TRANSFORMER TO PCC

-

SHEET 1 OF 1

MATERIAL

SEE TABLE

TRANSNET ENGINEERING

No. PEL99M_00025 REV. -