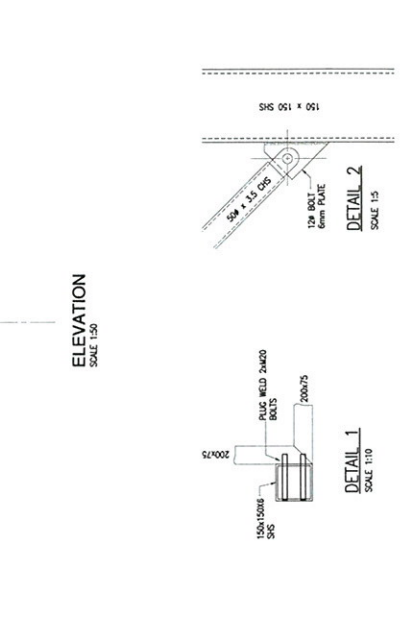
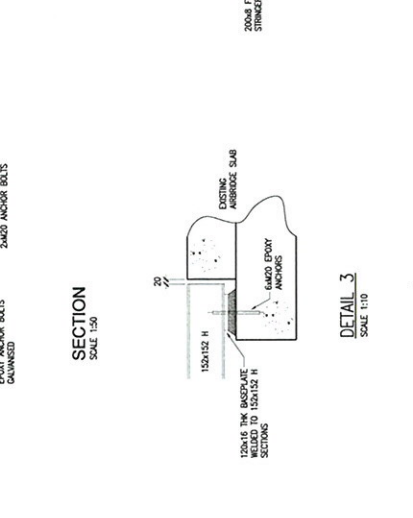
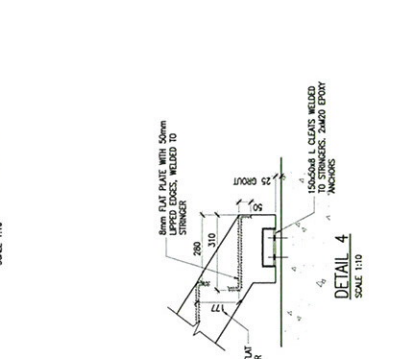
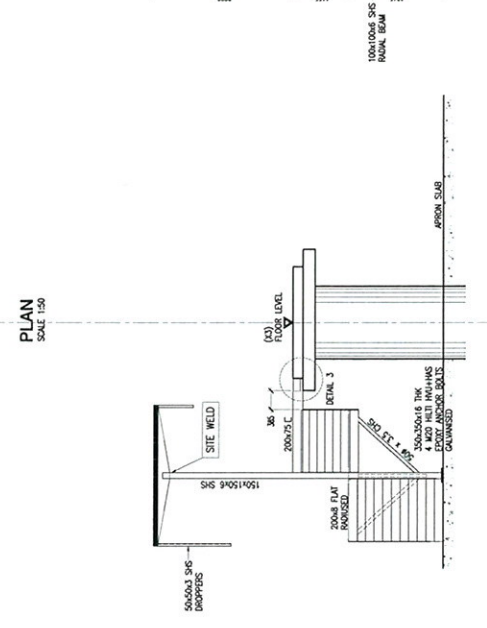
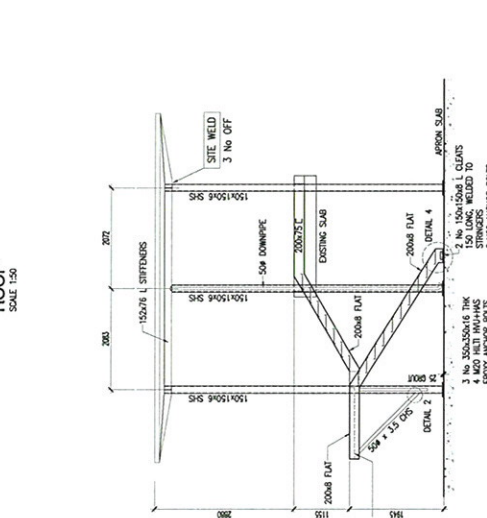
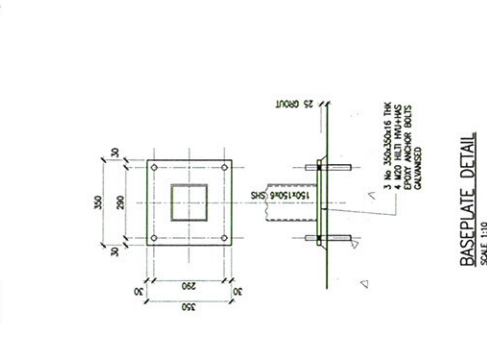
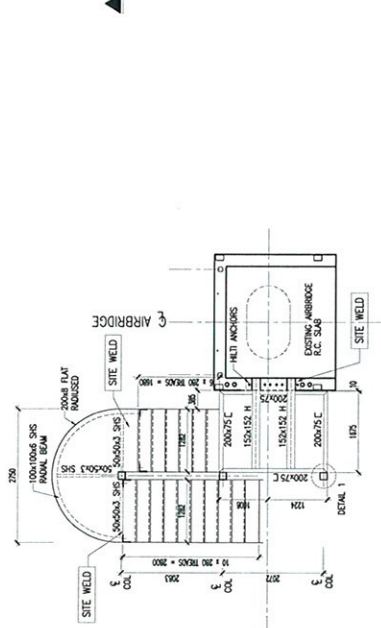
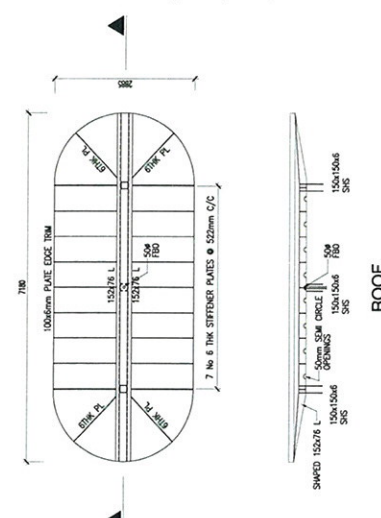
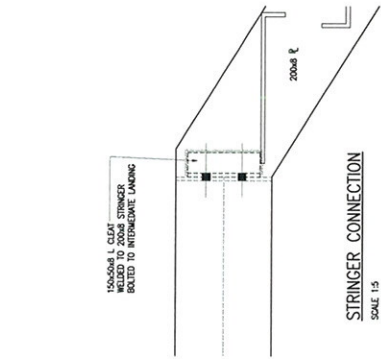


STRUCTURAL STEELWORK COATING SPECIFICATION

1. Primer Surface
 - Sand blast to SA 2½
 - Inorganic Zinc primer to 60-70 micron d.f.l.
- 1.1. Intermediate coat to full section
 - Inorganic Zinc base
 - 75 - 100 micron d.f.l.
- 1.2. Finishing coat Upper Roof Section
 - High gloss polyurethane with oxide epoxy to 75 - 100 micron d.f.l.
- 1.3. Finishing coat Lower Roof Section
 - High gloss polyurethane with oxide epoxy to 75 - 100 micron d.f.l.
- 1.3.1. Welded Architectural Finish
 - eg. Corrosion 15 or equal to 125 microns d.f.l.
 - The surface of the welds shall be finished to Architectural
 - Specification to 50 - 60 micron d.f.l.



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REV		PRELIMINARY	
DATE		09/02/2012	
REV		AS SHOWN	
PROJECT NO.		2529	
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